



BEN HILL GRIFFIN PARKWAY FORCE MAIN IMPROVEMENTS

Technical Specifications – 100% Design

PREPARED BY



TETRA TECH

**LEE COUNTY UTILITIES
WATER AND WASTEWATER TECHNICAL SPECIFICATIONS**

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SECTION 01 11 00

SUMMARY OF WORK

PART 1 – GENERAL

1.1 WORK COVERED BY CONTRACT DOCUMENTS/REQUIREMENTS INCLUDED

The Work of this Contract includes, but is not limited to, the following:

- A. The Work to be done under this Contract is shown on the drawings and specified in Contract Documents. The Work consists of constructing a force main from along Ben Hill Griffin Parkway from Corkscrew Road to approximately FGCU Lake Parkway West. The Work includes open trench construction of 16-inch PVC force main; horizontal directional drilling of 18-inch HDPE force and other work displayed or described in the Contract Documents.

1.2 CONTRACT TIME

- A. Contract Time from the notice to proceed to the date of substantial completion shall not exceed 540 calendar days.

1.3 CONTRACTS

- A. Construct the portions of Work under a lump sum and unit price Contract as shown on the attached bid sheet.

1.4 WORK BY OTHERS

Not Used

1.5 FUTURE WORK

Not Used

1.6 WORK SEQUENCE

- A. The Contractor is responsible for determining their work sequencing for the project.
- B. Service to all existing facilities shall be maintained at all times including but not limited to:
 - 1. The existing wastewater system
 - 2. The existing potable water system
 - 3. The existing reclaimed water system
 - 4. All public and private roadways, driveways, mailboxes, etc.

1.7 CONTRACTOR'S USE OF PREMISES

- A. Contractor shall limit his use of the premises for Work and for storage, to the areas shown on the Drawings.
- B. Coordinate use of premises under direction of Engineer.
- C. Assume full responsibility for the protection and safekeeping of Products under this Contract, stored on the site.
- D. Move any stored Products, under Contractor's Control, which interfere with operations of the Owner or others.

1.8 OWNER OCCUPANCY

- A. Owner will occupy premises during entire construction period for conduct of his normal operations. Cooperate with Owner in scheduling operations to minimize conflict and to facilitate Owner usage.

1.9 REQUIRED INSURANCES

See General Conditions.

1.10 SAFETY AND OSHA COMPLIANCE

- A. The Contractor shall comply in all respects with all Federal, State and Local safety and health regulations. Copies of the Federal regulations may be obtained from the U.S. Department of Labor, Occupation Safety and Health Administration (OSHA), Washington, DC 20210 or their regional offices.
- B. The Contractor shall comply in all respects with the applicable Workman's Compensation Laws.

1.11 PRE-PURCHASED EQUIPMENT

Not Used

1.12 CONTRACTOR PURCHASE RESPONSIBILITY

The Contractor, as a part of this Contract, shall include in his bid the furnishing and installation of all labor, materials, and work as necessary to complete the installation of the various water mains, services, valves, and all of items shown on the Drawings and described in these specifications.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION

SECTION 01 22 13

MEASUREMENT AND PAYMENT

PART 1 GENERAL

1.1 EXPLANATION AND DEFINITIONS

- A. The Contractor shall receive and accept the compensation provided in the Proposal and the Contract as full payment for furnishing all materials, labor, tools and equipment, for performing all operations necessary to complete the work under the Contract, and also in full payment for all loss or damages arising from the nature of the work, or from any discrepancy between the actual quantities of work and quantities herein estimated by the Engineer, or from the action of the elements or from any unforeseen difficulties which may be encountered during the prosecution of the work until the final acceptance by the Owner.
- B. The prices stated in the proposal include all costs and expenses for taxes, labor, equipment, materials, commissions, transportation charges and expenses, patent fees and royalties, labor for handling materials during inspection, together with any and all other costs and expenses for performing and completing the work as shown on the Drawings and specified herein. The basis of payment for an item at the unit price shown in the proposal shall be in accordance with the description of that item in this Section.
- C. The Contractor's attention is again called to the fact that the quotations for the various items of work are intended to establish a total price for completing the work in its entirety. Should the Contractor feel that the cost for any item of work has not been established by the Bid Form or Payment Items, he shall include the cost for that work in some other applicable bid item, so that his proposal for the project does reflect his total price for completing the work in its entirety.

1.2 MEASUREMENT

- A. The quantities for payment under this Contract shall be determined by actual measurement of the completed items, in place, ready for service and accepted by the Owner, in accordance with the applicable method of measurement therefore contained herein. The quantities shown on the Bid Form are to establish unit prices for the work. It is the Contractor's responsibility to verify all quantities prior to ordering of material.

1.3 PAYMENT

- A. Payment shall be made for the items listed on the Bid Form on the basis of the work actually performed and completed, such work including but not limited to, the furnishing of all necessary labor, materials, equipment, transportation, clean up, restoration of disturbed areas, and all other appurtenances to

complete the construction and installation of the work as shown on the drawings and described in the specifications.

- B. Unit prices are used as a means of computing the final figures for bid and Contract purposed, for periodic payments for work performed, for determining value of additions or deletions and wherever else reasonable.

PART 2 EXECUTION

2.1 MEASUREMENT AND PAYMENT

ITEM 1A GENERAL REQUIREMENTS

- A. Measurement for General Requirements will be on a lump sum basis.
- B. Payment shall be made at this lump sum price named in the Bid Schedule, which shall constitute full compensation for preparatory work, surveying, layout and field staking, staking of Right-of-Way adjacent to proposed work areas prior to the start of construction in coordination with public outreach and notification, bonds and insurance, silt barriers, and inlet protection including, but not limited to, those operations necessary for the movement of personnel, equipment, supplies and incidentals to the project site, for establishment of temporary facilities, cost of bonds, permits, required insurance and other preconstruction expenses necessary for the start of the work. **Contractor shall be limited to a maximum of ten percent (10.0%) of the total bid price for General Requirements.**

ITEM 1B MAINTENANCE OF TRAFFIC

- A. Measurement for maintenance of traffic as described in Section 015526 Traffic Regulation will be on a lump sum basis.
- B. Payment for maintenance of traffic will be made at the Bid Form lump sum price, which will be full compensation for all labor, materials, and equipment necessary to provide maintenance of traffic items as described in Section 015526 including replacement/restoration of any damaged/removed items due to maintenance of traffic plan. Contractor shall be paid in equal monthly amounts based on the scheduled duration of the project from Notice to Proceed to Substantial Completion.

ITEM 1C MOBILIZATION

- A. Measurement for Mobilization will be on a lump sum basis.

- B. Preparatory Work and operations in mobilizing for beginning work on the Project. The establishment of field offices, buildings, safety equipment, first aid supplies, sanitary and other facilities, as required by these Specifications, State and local laws and any other preconstruction expense necessary for the state of the Work; the cost of field engineering, construction schedules, construction photographs, project signs, shop drawings, temporary facilities, lay down storage area, construction aids, work associated with Contractor support during Owner testing, reviews and inspection, re-inspection and any rework resulting from same, cleaning, and operating and maintenance data. The Contractor shall submit invoices substantiating the cost of mobilization with each pay request. **Contractor shall be limited to a maximum of ten percent (5.0%) of the total bid price for Mobilization.**

ITEM 1D DEMOBILIZATION

- A. Measurement for Demobilization will be on a lump sum basis.
- B. Demobilization shall include all cleaning, removal of debris and material from the jobsite, close-out of all permit activities including but not limited to the Lee County LDO completion, ROW permits, FDEP and other State permits as required. Demobilization shall include the removal of all construction equipment, field stakes, silt fences, and all other items from the jobsite in order to return it to the pre-construction condition. **Contractor shall be limited to a maximum of ten percent (5.0%) of the total bid price for Demobilization.**

ITEM 2A RESTORATION (SWALES, SOD, MISC. GRADING, DRAINAGE ETC.)

- A. Measurement for restoration shall be the total linear feet of centerline of roadway exactly parallel to where new force main is installed by open cut methods, including the length of the directional drill pits. The method of measurement for restoration shall only be along the centerline of the roadway, and shall not include the road crossings perpendicular to the roadway.
- B. Payment for all restoration work will be made at the Bid Form unit price per linear foot of restoration. This item includes the restoration work associated with the open cut installation of force mains and not including Work under pavement or HDD where pavement restoration is separately covered. The total price for restoration will be full compensation including but not limited to the restoration of swales, lawn

areas, grass (to match the existing pre-construction type), landscaping, signs, markers, mailboxes, seeding and mulching, fences, curbing, sprinklers, drainage pipes including concrete, metal, and plastic pipe, drainage structures including inlets, mitered end sections and headwalls and other appurtenances, replacement of guardrails and concrete retaining walls, filling and final grading of all areas within the project, final grading of disturbed areas (to provide positive drainage), removal of trees, bushes and other vegetation, hauling, watering, fertilizing, all labor, materials, equipment, and other incidentals necessary to complete the item.

ITEM 2B CONCRETE SIDEWALK REPLACEMENT

- A. Measurement for payment for concrete sidewalk replacement shall be the total square yards for which concrete sidewalks are replaced and accepted.
- B. Payment for concrete sidewalk replacement will be made at the Bid Form unit price per each square yard of concrete side walk replaced and accepted, which price shall be full compensation for concrete, materials, forms, finishing, labor, necessary to complete the item, as shown on the Drawings.

ITEM 2C ASPHALT REPLACEMENT

- A. Measurement for payment for asphalt replacement shall be the total square yards of asphalt replaced and accepted.
- B. Payment for asphalt replacement will be made at the Bid Form unit price per each square yard, which price shall be full compensation for asphalt, base rock, raised pavement markers (RPMs), striping, painting, including all labor, materials, equipment, and other incidentals necessary to complete the item, as shown on the Drawings or as required by the County.

ITEM 2D CONCRETE CURB RESTORATION

- A. Measurement for concrete curb restoration shall be the total linear feet of curb restored and accepted.
- B. Payment for concrete curb restoration will be made at the Contract unit price per linear foot for concrete curb replaced and accepted, which price and payment shall be full compensation for all labor, materials, and equipment necessary to implement: saw cutting (as necessary), excavation, removal and disposal of existing material within specified

limits, clean fill material, compaction, forming, formwork and protection from elements (as necessary), joint seals, for any associated clean-up and disposal, and for all equipment, materials and all other work necessary to complete the installation as specified. Any costs to repair and/or replace damaged items will be included under the payment for this item.

ITEM 3A 16-INCH POLYVINYL CHLORIDE (PVC) FORCE MAIN

- A. Measurement for payment for 16-inch PVC force main pipe shall be the horizontal linear feet of pipe furnished, installed, and accepted in accordance with the Drawings and these specifications, as measured along the center line of the completed pipe, including the length of fittings and appurtenances as required.

- B. Payment for 16-inch PVC force main will be made at the Bid Form unit price per linear foot for the size and type installed where required on plans, which payment shall be full compensation for all excavation (including rock, and other inorganic and organic unsuitable material), vibration monitoring, dewatering, disposal of excess material, bedding, backfill, compaction, temporary pavement patch, temporary plating, furnishing pipe and fittings, restrained joints where required, connections to existing valves and mains where required, roll downs with fittings or deflection to avoid conflicts, removal of landscaping, temporary static holds on light and electric poles, connections to existing plugs or caps, all equipment, pressure testing, leak testing and flushing, including all Owner water use and meter rental necessary to perform the pressure tests, and flushing or pigging as required. Equipment used to fill the new lines, such as temporary jumpers, backflow preventers, and hoses, shall also be included in the price, preparation and submittal of as-built information, and all other incidentals necessary to complete the installation as specified.

ITEM 3B 16-INCH PLUG VALVE

- A. Measurement for payment for 16-inch plug valve shall be the actual number of valves installed and accepted.

- B. Payment for 16-inch plug valve shall be at the Bid Form unit price per each, which payment shall be full compensation for the valve and operator, excavation (including rock, and other inorganic and organic unsuitable material), disposal of excess material, bedding material, backfill, compaction, valve boxes, extension rods, and concrete pads, and all other incidentals necessary to complete the installation as

specified.

ITEM 3C 18-INCH HDPE FORCE MAIN HDD

- A. Measurement for payment for 18-inch HDPE force main HDD shall be actual linear feet of pipe installed measured horizontally at grade above the pipe line beginning and ending where the HDPE pipes transition to PVC pipes along the completed sewer line.
- B. Payment for 18-inch HDPE force main HDD shall be at the Bid Form unit price per linear foot, which payment shall be full compensation for the HDPE pipe, fittings, adapters, drilling mud, trenching, drill pit restoration, excavation (including rock, and other inorganic and organic unsuitable material), disposal of excess material, bedding material, backfill, wire line drill logs, and all other incidentals necessary to complete the installation as specified. Prior to the contractor submitting for payment for any directional drills, the required drill logs specified in Section 33 05 24 must be provided.

ITEM 3D 30-INCH HDPE FORCE MAIN HDD (CASING ONLY)

- A. Measurement for payment for 30-inch HDPE force main HDD (casing only) shall be actual linear feet of pipe installed measured horizontally at grade above the pipe line beginning and ending where the HDPE pipe is installed, as shown on the drawings.
- B. Payment for 30-inch HDPE force main HDD (casing only) shall be at the Bid Form unit price per linear foot, which payment shall be full compensation for the HDPE pipe, drilling mud, trenching, drill pit restoration, excavation (including rock, and other inorganic and organic unsuitable material), disposal of excess material, bedding material, backfill, wire line drill logs, and all other incidentals necessary to complete the installation as specified. Payment for this line item shall be limited to the actual linear footage shown on the drawings. Prior to the contractor submitting for payment for any directional drills, the required drill logs specified in Section 33 05 24 must be provided.

ITEM 3E 2-INCH ARV ASSEMBLY

- A. Measurement for payment for 2" air release valve assembly shall be the actual number of ARVs furnished and installed on force mains and accepted.
- B. Payment for each 2" air release valve assembly installation, whether offset or directly over the main, shall be made at the Bid Form unit price for the complete installation as shown on the Drawings and in

accordance with these Specifications including the connection to the main, curb stop, corporation stop, main line tee/saddle, pipe, fittings, adapter, pedestal housing and pad, all excavation (including rock, and other inorganic and organic unsuitable material), bedding, backfill, and compaction, and all other incidentals necessary to complete the installation as specified.

ITEM 3F and 3G DEMOLITION AND REMOVAL OF EXISTING 12" FM

- A. Measurement for demolition and removal of existing 12" FM shall be the actual horizontal linear feet of pipe demolished and removed as measured along the center line of the existing pipe, including the length of fittings and appurtenances.
- B. Payment for demolition and removal of existing 12" FM shall be made at the Bid Form unit price and shall include all excavation, dewatering, disposal of residual wastewater within the force main including the use of pumper trucks as necessary, all mechanical joint caps and restraints necessary, backfill, and compaction, and all other incidentals necessary to complete the installation as specified.

ITEM 3H and 3I CONNECTION TO EXISTING FORCE MAIN

- A. Measurement for connection to existing force main shall be for each connection to the existing force main that is made.
- B. Payment for connection to existing force main shall be made at the Bid Form unit price and shall include all excavation, rock removal, dewatering, disposal of residual wastewater within the force main including the use of pumper trucks as necessary, all mechanical joint caps and restraints necessary, backfill, and compaction, furnishing and installing tapping saddles and valves, valve box extensions, operating nut extension, valve wrenches, coordination with LCU on the scheduling of the proposed shut downs, and all other incidentals necessary to complete the installation as specified.

ITEM 3J GROUT AND ABANDON EXISTING 12" FM

- A. Measurement for Grout and Abandon Existing 12" FM will be made at the Contract unit price per lineal foot of pipe grout filled.
- B. Payment for Grout and Abandon Existing 12" FM shall be made at the Bid Form unit price and shall include all necessary grout, grout pumping, any and all excavation needed to install blow offs and vents for the grout pumping, all labor and material for setup and removal, pipe caps, grout,

valve/valve stem removal, valve box removal/filling, excavation, backfilling, compaction, removal and replacement of grass, sod, shrubs, pavement, driveways, culverts and storm sewers, mailboxes, sidewalks cleanup, and all other work necessary.

ITEM 4A CONTRACTOR'S SURVEYED AS-BUILTS

- A. Measurement for contractor's surveyed as built will be made on a lump sum basis.
- B. Payment for contractor's surveyed as-builts shall include all necessary field surveying and preparation of as-built documents in accordance with specification 01770. Payment shall include all field work, preparation of the surveyed as-builts in AutoCAD format, signed and sealed sets of surveyed as built provided to the engineer of record, and all other items necessary to complete the as-builts as described herein.

ITEM 5A PUMPER TRUCK SERVICES

- A. Measurement for Pumper Truck Services will be for each individual pumper truck that is fully loaded and disposed of.
- B. Payment for Pumper Truck Services shall include all field work, office coordination, scheduling, labor and equipment necessary to provide one full size (2,500-gallon minimum capacity) pumper truck within the project area to remove sanitary sewage that may be generated by the work. This item shall include collection of the sanitary sewage in the pumper truck and disposal of the sanitary sewage. This item shall be for any time period during the work, including afterhours services which may be required. Use of this line item requires written approval in advance from the County project manager.

PART 3 – PRODUCTS (NOT USED)

END OF SECTION

SECTION 01 26 00

CHANGE ORDER AND FIELD DIRECTIVE CHANGE PROCEDURES

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Definitions
- B. Change Orders
- C. Field Directive Change

1.2 DEFINITIONS

- A. Change Order: Refer to the Change Order definition in Article 2 of the General Conditions.
- B. Field Directive Change: Field Directive Change is a written directive to the CONTRACTOR issued on or after the effective date of the agreement; signed by the OWNER, recommended by the ENGINEER ordering an addition, deletion, or revision in the Work. A Field Directive Change will subsequently be followed by the issuance of a Change Order.
- C. Overhead: Overhead is defined as the cost of administration, field office and home office costs, general superintendence, office engineering and estimating costs, other required insurance, materials used in temporary structures (not including form work), additional premiums on the performance bond of the CONTRACTOR, the use of small tools, scheduling costs, and all other costs incidental to the performance of the change or the cost of doing business.

1.3 CHANGE ORDERS

- A. Initiation of Proposals:
 - 1. From time to time, the OWNER or the ENGINEER may issue a Request for a Change Order Proposal. The Request will contain a description of the intended change with supplementary or revised Drawings and Specifications as applicable, and the projected time for accomplishing the change.
 - 2. The CONTRACTOR may propose a change in the Work by submittal of a Change Order Request to the ENGINEER describing the proposed change with a statement of the reason for the change and the effect on the Contract time and price, along with supporting documentation.

B. Execution of Change Order Proposal:

1. When a Proposal is requested for changed work, submit proposal within 15 days following receipt of the Request from OWNER or ENGINEER. State the increase or decrease, if any, in Contract Completion time and Contract Price.
2. Explain proposal in sufficient detail to permit review by OWNER.
3. For Omitted Work the decrease in the Contract Price will be determined by the ENGINEER and will include appropriate amounts for profit and overhead.
4. The OWNER and ENGINEER will review the Proposal and may request additional information and documentation. Provide these items upon request.
5. If the OWNER decides to proceed with the change, the OWNER will issue a Change Order for signature first by the CONTRACTOR and then by the OWNER.
6. The CONTRACTOR will promptly complete the approved change in the Work on receipt of the executed Change Order.
 - a. Failure to sign the Change Order does not relieve the CONTRACTOR from performing the Work if the Change Order is signed by the OWNER.

C. Compute the cost of both additive and deductive changes in the Work in accordance with Article 11 of the General Conditions and as follows:

1. Include, the costs of labor, crew foreman and general foreman performing or directly supervising the changed Work on the site. Include travel and subsistence, but only to the extent incurred.
2. To the labor cost add all net premium for Workman's Compensation, taxes pursuant to the Federal Social Security Act, and payments required under State and Federal unemployment laws.
3. Add necessary extra materials, delivered at the site.
4. Include Subcontractor's costs, determined by items 1 through 4 in the preceding subparagraphs, including a maximum of 10 percent overhead and 10 percent profit for the first \$20,000; 7-1/2 percent overhead and 7-1/2 percent profit on the next \$30,000; and 5 percent overhead and 5 percent profit on balance over \$50,000.

5. For all subcontract work add 5 percent overhead and 5 percent profit to the subcontractor's costs as determined in paragraph 5. For work performed by the CONTRACTOR's own forces add a maximum of 10 percent overhead and 10 percent profit for the first \$20,000; 7-1/2 percent overhead and 7-1/2 percent profit on the next \$30,000; and 5 percent overhead and 5 percent profit on balance over \$50,000.

1.4 FIELD DIRECTIVE CHANGE

- A. Initiation by OWNER: OWNER may issue a Field Directive Change with a Notice to Proceed without a prior Request for a Change Order Proposal or the CONTRACTOR's signature.
- B. Payment Determination: The OWNER will designate the method of determining the amount of compensation or credit, if any, based on one of the methods contained in Article 11 of the General Conditions.
- C. Timing: Proceed with the change in the Work immediately upon receipt of the Field Directive Change.
- D. Addition to Contract: The Field Directive Change will be incorporated into the Contract Documents via a Change Order at a later date.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 01 31 13
PROJECT COORDINATION

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Work Progress
- B. Private Land
- C. Work Locations
- D. Open Excavations
- E. Test Pits
- F. Maintenance of Traffic
- G. Maintenance of Flow

1.2 WORK PROGRESS

- A. Furnish personnel and equipment which will be efficient, appropriate and large enough to secure a satisfactory quality of work and a rate of progress which will allow the completion of the work within the time stipulated in the Bid of these Specifications. If at any time such personnel appears to the ENGINEER to be inefficient, inappropriate or insufficient for securing the quality of work required or for producing the rate of progress aforesaid, he may order the CONTRACTOR to increase the efficiency, change the character or increase the personnel and equipment, and the CONTRACTOR shall conform to such order. Failure of the ENGINEER to give such order shall in no way relieve the CONTRACTOR of his obligations to secure the quality of the work and rate of progress.

1.3 PRIVATE LAND

- A. Do not enter or occupy private land outside of easements, except by permission of OWNER. Construction operations shall be conducted in accordance with Section 01 57 00.

1.4 WORK LOCATIONS

- A. Structures and pipelines shall be located substantially as indicated on the Drawings, but the ENGINEER reserves the right to make such modifications in locations as may

be found desirable to avoid interference noted on the Drawings, such notation is for the CONTRACTOR's convenience and does not relieve him from laying and jointing different or additional items where required.

1.5 OPEN EXCAVATIONS

- A. All open excavations shall be adequately safeguarded by providing temporary barricades, caution signs, lights and other means to prevent accidents to persons, and damage to property. The CONTRACTOR shall, at his own expense, provide suitable and safe bridges and other crossings for accommodating travel by the public and workmen.

1.6 TEST PITS

- A. Test pits for the purpose of locating underground pipeline or structures in advance of the construction shall be excavated and backfilled by the CONTRACTOR. Test pits shall be backfilled immediately after their purpose has been satisfied and maintained in a manner satisfactory to the ENGINEER. The costs for such test pits shall be borne by the CONTRACTOR.

1.7 MAINTENANCE OF TRAFFIC

- A. Maintenance of traffic shall be in accordance with Sections 01 55 26 and 33 05 02.
- B. All projects and work on highways, roads, and streets, shall have a traffic control plan, (TCP), as required by Florida Statute and Federal regulations. All work shall be executed under the established plan and Department approved procedures. The TCP is the result of considerations and investigations made in the development of a comprehensive plan for accommodating vehicular and pedestrian traffic through the construction zone.
- C. The complexity of the TCP varies with the complexity of the traffic problems associated with a project. Many situations can be covered adequately with reference to specific sections from the Manual on Uniform Traffic Control Devices (MUTCD), the Traffic Control Devices Handbook (TCDH), or Roadway and Traffic Design Standard Series 600.

1.8 MAINTENANCE OF FLOW

- A. Provide for the flow of sewers, drains, courses interrupted during the progress of the work, and shall immediately cart away and remove all offensive matter. The entire procedure of maintaining existing flow shall be fully discussed with the ENGINEER well in advance of the interruption of any flow.

PART 2 PRODUCTS

2.1 PROTECTION OF CONSTRUCTION AND EQUIPMENT

- A. All newly constructed work shall be carefully protected from damage in any way. No wheeling or walking or placing of heavy loads on it shall be allowed and all portions damaged shall be reconstructed by the CONTRACTOR at his own expense.
- B. All structures shall be protected in a manner approved by the ENGINEER. Should any of the floors or other parts of the structures become heaved, cracked or otherwise damaged, all such damaged portions of the work shall be completely repaired and made good by the CONTRACTOR at his own expense and to the satisfaction of the ENGINEER. Special attention is directed to substructure bracing requirements, described in Section 31 40 00. If, in the final inspection of the work, any defects, faults or omissions are found, the CONTRACTOR shall cause the same to be repaired or removed and replaced by proper materials and workmanship without extra compensation for the materials and labor required. The CONTRACTOR shall be fully responsible for the satisfactory maintenance and repair of the construction and other work undertaken herein, for at least the guarantee period described in the contract.
- C. Take all necessary precautions to prevent damage to any structure due to water pressure during and after construction and until such structure is accepted and taken over by the OWNER.

PART 3 EXECUTION

3.1 PROTECTION OF CONSTRUCTION AND EQUIPMENT

- A. Sequence and schedule work in a manner to preclude delays and conflicts between the work of various trades and contractors. Each trade shall keep informed as to the work of other trades on the project and shall execute their work in a manner that will not interfere with the work of other trades.

3.2 DIAGRAMMATIC NATURE OF DRAWINGS

- A. Where layout is diagrammatic, such as pipelines, conduits, ductwork, etc., it shall be followed as closely as other work will permit. Changes from diagrams shall be made as required to conform to the construction requirements.
- B. Before running lines, carefully verify locations, depths and sizes and confirm that lines can be run as contemplated without interfering with other construction. Any deviation shall be referred to the ENGINEER for approval before lines are run. Minor changes in location of the equipment, fixtures, piping, etc., from those shown on the Drawings, shall be made without extra charge if so directed by the ENGINEER before installation.

- C. Determine the locations and sizes of equipment, fixtures, conduit, ducts, openings, etc., in order that there will be no interference in the installation of the work or delay in the progress of other work. In the event that interferences develop, the ENGINEER's decision regarding relocation of work will be final.
- D. Any changes made necessary through failure to make proper arrangements to avoid interference shall not be considered as extras. Cooperate with those performing other work in preparation of interference drawings, to the extent that the location of piping, ductwork, etc., with respect to the installations of other trades shall be mutually agreed upon by those performing the work.

3.3 PROVISIONS FOR LATER INSTALLATION

- A. Where any work cannot be installed as the construction is progressing, provide for boxes, sleeves, inserts, fixtures or devices as necessary to permit installation of the omitted work during later phases of construction. Arrange for chases, holes, and other openings in the masonry, concrete or other work and provide for subsequent closure after placing equipment. Arrangement for and closure of openings shall be subject to the approval of the ENGINEER and all costs therefor shall be included in the contract price for the work.

3.4 COORDINATION

- A. The CONTRACTOR shall be fully responsible for the coordination of his work and the work of his employees, subcontractors, and suppliers with the OWNER, and regulatory agencies, and assure compliance with schedules.

END OF SECTION

SECTION 01 31 19
PROJECT MEETINGS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Coordination
- B. Preconstruction Conference
- C. Progress Meetings

1.2 COORDINATION

- A. General: Coordinate scheduling, submittals, and Contract work to assure efficient and orderly sequence of installation of interdependent construction elements.

1.3 PRECONSTRUCTION CONFERENCE

- A. General: Prior to commencement of the Work, in accordance with the General Conditions, the OWNER will conduct a preconstruction conference to be held at a predetermined time and place.
- B. CONTRACTOR shall supply a complete list of proposed SUBCONTRACTORS at the preconstruction meeting.
- C. Delineation of Responsibilities: The purpose of the conference is to designate responsible personnel, to establish a working relationship among the parties and to identify the responsibilities of the OWNER, plant personnel and the CONTRACTOR/VENDOR. Matters requiring coordination will be discussed and procedures for handling such matters, established. The agenda will include:
 - 1. Submittal procedures
 - 2. Partial Payment procedures
 - 3. Maintenance of Records
 - 4. Schedules, sequences and maintenance of facility operations
 - 5. Safety and First Aid responsibilities
 - 6. Change Orders and Field Directive Changes
 - 7. Use of site
 - 8. Housekeeping
 - 9. Equipment delivery
- D. Attendees: The preconstruction conference is to be attended by the representatives of

the CONTRACTOR/VENDOR, the OWNER and plant personnel that will be associated with the project. Representatives of regulatory agencies, subcontractors, and principal suppliers may also attend when appropriate.

- E. Chair and Minutes: The preconstruction conference will be chaired by the OWNER who will also arrange for the keeping and distribution of minutes to all attendees.

1.4 PROGRESS MEETINGS

- A. Meeting Frequency and Format: Schedule progress meetings on at least a monthly basis or more frequently as warranted by the complexity of the Project, to review the Work, discuss changes in schedules, maintain coordination and resolve potential problems. Invite OWNER, ENGINEER and all SUBCONTRACTOR/VENDORS. Suppliers may be invited as appropriate. Minutes of the meeting will be maintained by CONTRACTOR/VENDOR and reviewed by ENGINEER prior to distribution by the CONTRACTOR/VENDOR. Distribute reviewed minutes to attendees within 3 calendar days after each meeting.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION

SECTION 01 32 16
PROGRESS SCHEDULE

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Form of Schedules
- B. Content of Schedules: Submit for approval, a preliminary progress schedule in accordance with the General Conditions.
- C. Schedule Revisions
- D. Submittal Requirements

1.2 FORM OF SCHEDULES

- A. Prepare schedules in form of a horizontal bar chart.
 - 1. Provide separate horizontal bar for each trade or operation.
 - 2. Utilize a horizontal time scale and identify first work day of each week.
 - 3. Utilize scale and spacings to allow space for notations and future revisions.
- B. Utilize a listing format which chronologically indicates the order of start of each item of work.
- C. Identify each listing by major specification section numbers.

1.3 CONTENT OF SCHEDULES

- A. Completion Dates: Show the beginning and ending contract dates stated in documents. Schedules showing completion prior to the contract completion date will be accepted but in no event will they be considered basis for a claim for delay against the OWNER by the CONTRACTOR for the period between the early completion date and the completion date provided in the Contract Documents.

- B. Show complete sequence of construction by activity.
- C. Show dates for beginning and completion of each major element of construction and installation dates for major items of equipment. Elements shall include, but not be limited to, the following:
 - 1. Shop drawing receipt from supplier/manufacture submitted to ENGINEER, review and return to supplier/manufacture
 - 2. Material and equipment order, manufacture, delivery, installation, and checkouts
 - 3. Performance tests and supervisory services activity
 - 4. Construction of various facilities
 - 5. Demolition
 - 6. Excavation, sheeting, shoring, dewatering
 - 7. Concrete placement sequence
 - 8. Structural steel erection
 - 9. Wall and roof construction
 - 10. Piping and equipment installation
 - 11. Electrical work activity
 - 12. Heating, ventilating, and air conditioning work activity
 - 13. Plumbing work activity
 - 14. Sewer installation
 - 15. Connection to existing sewers
 - 16. Water main installation
 - 17. Miscellaneous concrete placement
 - 18. Subcontractor's items of work
 - 19. Backfilling, grading, seeding, sodding, landscaping, fence construction, and paving
 - 20. Final cleanup

21. Allowance for inclement weather

22. Coordination with concurrent Work on site

D. Show projected percentage of completion for each item as of first day of each month.

1.4 SCHEDULE REVISIONS

A. As a minimum, revise construction schedule every 30 calendar days to reflect changes in progress of Work for duration of Contract.

B. Indicate progress of each activity at date of submittal.

C. Show changes occurring since previous submittal of schedule.

1. Major change in scope
2. Activities modified since previous submittal
3. Revised projections of progress and completion
4. Other identifiable changes

D. Provide a written report as needed to define:

1. Problem areas, anticipated delays, and impact on schedule
2. Corrective action recommended and its effect
3. Effect of changes on schedules of other Contractors

1.5 SUBMITTAL REQUIREMENTS

A. Schedule: Submit final progress schedule in accordance with the General Conditions.

B. For preliminary and final submittal of construction progress schedule and subsequent revisions thereof furnish three copies to ENGINEER.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION

(NO TEXT FOR THIS SECTION)

SECTION 01 33 00

SUBMITTALS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Description of Requirements
- B. Submittal Procedures
- C. Specific Submittal Requirements
- D. Action on Submittals
- E. Repetitive Review

1.2 DESCRIPTION OF REQUIREMENTS

- A. This section specifies procedural requirements for Shop Drawings, product data, samples, and other miscellaneous Work-related submittals.
- B. Procedures concerning items such as listing of manufacturers, suppliers, subcontractors, construction progress schedule, schedule of Shop Drawing submissions, bonds, payment applications, insurance certificates, and schedule of values are specified elsewhere.
- C. Work-Related Submittals:
 - 1. Substitution or "Or Equal" Items:
 - a. Includes material or equipment CONTRACTOR requests ENGINEER to accept, after Bids are received, as substitute for items specified or described in Specifications by using name of a proprietary item or name of particular supplier.
 - 2. Shop Drawings:
 - a. Includes technical data and drawings specially prepared for this Project, including fabrication and installation drawings, diagrams, actual performance curves, data sheets, schedules, templates, patterns, reports, instructions, design mix formulas, measurements, and similar information not in standard printed form.

- b. Standard information prepared without specific reference to the Project is not considered a Shop Drawing.
- 3. Product Data:
 - a. Includes standard printed information on manufactured products, and systems that has not been specially prepared for this Project, including manufacturer's product specifications and installation instructions, catalog cuts, standard wiring diagrams, printed performance curves, mill reports, and standard color charts.
- 4. Samples:
 - a. Includes both fabricated and manufactured physical examples of materials, products, and units of work, partial cuts of manufactured or fabricated work, swatches showing color, texture, and pattern, and units of work to be used for independent inspection and testing.
 - b. Mock-ups are special forms of samples which are too large or otherwise inconvenient for handling in manner specified for transmittal of sample submittals.
- 5. Working Drawings:
 - a. When used in the Contract Documents, the term "working drawings" shall be considered to mean the CONTRACTOR'S plans for temporary structures such as temporary bulkheads, support of open cut excavation, support of utilities control systems, forming and falsework for underpinning; temporary by-pass pumping and for such other work as may be required for construction but does not become an integral part of the project.
 - b. Copies of working drawings shall be submitted to the ENGINEER at least fourteen (14) calendar days (unless otherwise specified by the ENGINEER) in advance of the required work.
 - c. Working drawings shall be signed by a registered Professional Engineer currently licensed to practice in the State of Florida and shall convey, or be accompanied by, calculation or other sufficient information to completely explain the structure, machine, or system described and its intended manner of use.
- 6. Miscellaneous Submittals:
 - a. Work-related submittals that do not fit in the previous categories, such as guarantees, warranties, certifications, experience records, maintenance agreements, Operating and Maintenance Manuals, workmanship bonds,

survey data and reports, physical work records, quality testing and certifying reports, copies of industry standards, record drawings, field measurement data, and similar information, devices, and materials applicable to the Work.

1.3 SUBMITTAL PROCEDURES

A. Scheduling:

1. Submit for approval, a preliminary schedule of shop drawings and samples submittals, in duplicate, and in accordance with the General Conditions.
2. Prepare and transmit each submittal to ENGINEER sufficiently in advance of scheduled performance of related work and other applicable activities.

B. Coordination:

1. Coordinate preparation and processing of submittals with performance of work. Coordinate each submittal with other submittals and related activities such as substitution requests, testing, purchasing, fabrication, delivery, and similar activities that require sequential activity.
2. Coordinate submission of different units of interrelated work so that one submittal will not be delayed by ENGINEER's need to review a related submittal. ENGINEER may withhold action on any submittal requiring coordination with other submittals until related submittals are forthcoming.

C. Submittal Preparation:

1. Stamp and sign each submittal certifying to review of submittal, verification of products, field measurement, field construction criteria, coordination of information within submittal with requirements of the Work and the Contract Documents, coordination with all trades, and verification that product will fit in space provided.
2. Transmittal Form: In the transmittal form forwarding each specific submittal to the ENGINEER include the following information as a minimum.
 - a. Date of submittal and dates of previous submittals containing the same material.
 - b. Project title and number.
 - c. Submittal and transmittal number.
 - d. Contract identification.

- e. Names of:
 - (1) Contractor
 - (2) Supplier
 - (3) Manufacturer
- f. Identification of equipment and material with equipment identification numbers, model numbers, and Specification section number.
- g. Variations from Contract Documents and any limitations which may impact the Work.
- h. Drawing sheet and detail number as appropriate.

D. Resubmittal Preparation:

- 1. Comply with the requirements described in Submittal Preparation. In addition:
 - a. Identify on transmittal form that submittal is a resubmission.
 - b. Make any corrections or changes in submittals required by ENGINEER's notations on returned submittal.
 - c. Respond to ENGINEER's notations:
 - (1) On the transmittal or on a separate page attached to CONTRACTOR's resubmission transmittal, answer or acknowledge in writing all notations or questions indicated by ENGINEER on ENGINEER's transmittal form returning review submission to CONTRACTOR.
 - (2) Identify each response by question or notation number established by ENGINEER.
 - (3) If CONTRACTOR does not respond to each notation or question, resubmission will be returned without action by ENGINEER until CONTRACTOR provides a written response to all ENGINEER's notations or questions.
 - d. CONTRACTOR initiated revisions or variations:
 - (1) On transmittal form identify variations or revisions from previously reviewed submittal, other than those called for by ENGINEER.
 - (2) ENGINEER's responsibility for variations or revisions is established in the General Conditions.

1.4 SPECIFIC SUBMITTAL REQUIREMENTS

- A. Specific submittals required for individual elements of work are specified in the individual Specification sections. Except as otherwise indicated in Specification sections, comply with requirements specified herein for each indicated type of submittal.
- B. Requests for Substitution or "Or Equal"
 - 1. Collect data for items to be submitted for review as substitution into one submittal for each item of material or equipment in accordance with the General Conditions.
 - 2. Submit with other scheduled submittals for the material or equipment allowing time for ENGINEER to evaluate the additional information required to be submitted.
 - 3. If CONTRACTOR requests to substitute for material or equipment specified but not identified in Specifications as requiring submittals, schedule substitution submittal request in Submittal schedule and submit as scheduled.
- C. Shop Drawings:
 - 1. Check all drawings, data and samples before submitting to the ENGINEER for review. Each and every copy of the drawings and data shall bear CONTRACTOR's stamp showing that they have been so checked. Shop drawings submitted to the ENGINEER without the CONTRACTOR's stamp will be returned to the CONTRACTOR for conformance with this requirement. All shop drawings shall be submitted through the CONTRACTOR, including those from any subcontractors.
 - 2. Submit newly prepared information, with graphic information at accurate scale. Indicate name of manufacturer or supplier (firm name). Show dimensions and clearly note which are based on field measurement; identify materials and products which are included in the Work; identify revisions. Indicate compliance with standards and notation of coordination requirements with other work. Highlight, encircle or otherwise indicate variations from Contract Documents or previous submittals.
 - 3. Include on each drawing or page:
 - a. Submittal date and revision dates.
 - b. Project name, division number and descriptions.
 - c. Detailed specifications section number and page number.

- d. Identification of equipment, product or material.
 - e. Name of CONTRACTOR and Subcontractor.
 - f. Name of Supplier and Manufacturer.
 - g. Relation to adjacent structure or material.
 - h. Field dimensions, clearly identified.
 - i. Standards or Industry Specification references.
 - j. Identification of deviations from the Contract Documents.
 - k. CONTRACTOR's stamp, initialed or signed, dated and certifying to review of submittal, certification of field measurements and compliance with Contract.
 - l. Physical location and location relative to other connected or attached material at which the equipment or materials are to be installed.
4. Provide 8-inch by 3-inch blank space for CONTRACTOR and ENGINEER stamps.
5. Submittals:
- a. Submit 3 hard copies plus 1 PDF.
6. Distribution:
- a. Do not proceed with installation of materials, products or systems until copy of applicable product data showing only approved information is in possession of installer.
 - b. Maintain one set of product data (for each submittal) at Project site.
 - c. Mark 5 additional copies with the date of approval and forward to the ENGINEER for use in field and for OWNER's records.
- D. Product Data:
1. Preparation:
- a. Collect required data into single submittal for each element of work or system. Where product data has been printed to include information on several similar products, some of which are not required for use on

Project or are not included in submittal, mark copies to clearly show such information is not applicable.

- b. Where product data must be specially prepared for required products, materials or systems, because standard printed data are not suitable for use, submit data as a Shop Drawing and not as product data.

2. Submittals:

- a. Submittal is for information and record, and to determine that products, materials, and systems comply with Contract Documents. Submittal is final when returned by ENGINEER marked "Approved" or "Approved as Noted".
- b. Submit 3 copies.

3. Distribution:

- a. Do not proceed with installation of materials, products or systems until copy of applicable product data showing only approval information is in possession of installer.
- b. Maintain one set of product data (for each submittal) at Project site, available for reference by ENGINEER and others.
- c. Mark 5 additional copies with the date of approval and forward to the ENGINEER for use in field and for OWNER records.

E. Samples:

1. Preparation:

- a. Where possible, provide samples that are physically identical with proposed materials or products to be incorporated into the Work. Where variations in color, pattern or texture are inherent in material or product represented by sample, submit multiple units (not less than 3 units) showing approximate limits of variations.
- b. Provide full set of optional samples where ENGINEER's selection required. Prepare samples to match ENGINEER's selection where so indicated.
- c. Include information with each sample to show generic description, source or product name and manufacturer, limitations, and compliance with standards.

- d. Submit samples for ENGINEER's visual review of general generic kind, color, pattern, texture, and for final check of coordination of these characteristics with other related elements of work.

2. Submittals:

- a. At CONTRACTOR's option, and depending upon nature of anticipated response from ENGINEER, initial submittal of samples may be either preliminary or final submittal.
- b. A preliminary submittal, consisting of a single set of samples, is required where specifications indicate ENGINEER's selection of color, pattern, texture or similar characteristics from manufacturer's range of standard choices is necessary. Preliminary submittals will be reviewed and returned with ENGINEER's "Action" marking.
- c. Final Submittals: Submit 3 sets of samples in final submittal, 1 set will be returned.

3. Distribution:

- a. Maintain returned final set of samples at Project site, in suitable condition and available for quality control comparisons throughout course of performing work.
- b. Returned samples intended or permitted to be incorporated in the Work are indicated in Specification sections, and shall be in undamaged condition at time of use.

F. Mock-Ups:

- 1. Mock-ups and similar samples specified in Specification sections are recognized as special type of samples. Comply with samples submittal requirements to greatest extent possible. Process transmittal forms to provide record of activity.

G. Miscellaneous Submittals:

1. Inspection and Test Reports:

- a. Classify each inspection and test report as being either "Shop Drawings" or "product data", depending on whether report is specially prepared for Project or standard publication of workmanship control testing at point of production. Process inspection and test reports accordingly.

2. Guarantees, Warranties, Maintenance Agreements, and Workmanship Bonds:

- a. Refer to Specification sections for specific requirements. Submittal is final when returned by ENGINEER marked "Approved" or "Approved as Noted".
 - b. In addition to copies desired for CONTRACTOR's use, furnish 2 executed copies. Provide 2 additional copies where required for maintenance data.
3. Survey Data:
- a. Refer to Specification sections for specific requirements on property surveys, building or structure condition surveys, field measurements, quantitative records of actual Work, damage surveys, photographs, and similar data required by Specification sections. Copies will not be returned.
 - (1) Survey Copies: Furnish 2 copies. Provide 10 copies of final property survey (if any).
 - (2) Condition Surveys: Furnish 2 copies.
4. Certifications:
- a. Refer to Specification sections for specific requirement on submittal of certifications. Submit 7 copies. Certifications are submitted for review of conformance with specified requirements and information. Submittal is final when returned by ENGINEER marked "Approved".
5. Closeout Submittals:
- a. Refer to Specification Section 01 77 00 for specific requirements on submittal of closeout information, materials, tools, and similar items.
 - (1) Record Documents: Section 01 77 00.
 - (2) Materials and Tools: Spare parts, extra and overrun stock, maintenance tools and devices, keys, and similar physical units to be submitted.
 - (3) Operating and maintenance data.
- H. Operation and Maintenance Manuals:
- 1. Submit Operation and Maintenance Manuals in accordance with Section 01 78 23.
- I. General Distribution:

1. Unless required elsewhere, provide distribution of submittals to subcontractors, suppliers, governing authorities, and others as necessary for proper performance of work.

1.5 ACTION ON SUBMITTALS

A. ENGINEER's Action:

1. General:

- a. Except for submittals for record and similar purposes, where action and return on submittals are required or requested, ENGINEER will review each submittal, mark with appropriate action, and return. Where submittal must be held for coordination, ENGINEER will also advise CONTRACTOR without delay.
- b. ENGINEER will stamp each submittal with uniform, self-explanatory action stamp, appropriately marked with submittal action.

B. Action Stamp:

1. Approved:

- a. Final Unrestricted Release: Where submittals are marked "Approved", Work covered by submittal may proceed PROVIDED IT COMPLIES WITH CONTRACT DOCUMENTS. Acceptance of Work will depend upon that compliance.

2. Approved As Noted:

- a. When submittals are marked "Approved as Noted", Work covered by submittal may proceed PROVIDED IT COMPLIES WITH BOTH ENGINEER'S NOTATIONS OR CORRECTIONS ON SUBMITTAL AND WITH Contract Documents. Acceptance of Work will depend on that compliance. Re-submittal is not required.

3. Comments Attached - Confirm or Resubmit:

- a. When submittals are marked "Examined and Returned for Correction", do not proceed with Work covered by submittal. Do not permit Work covered by submittal to be used at Project site or elsewhere where Work is in progress.
- b. Revise submittal or prepare new submittal in accordance with ENGINEER's notations in accordance with Paragraph 1.3D of this section. Resubmit submittal without delay. Repeat if necessary to obtain different action marking.

1.6 RE-SUBMITTAL REVIEW

- A. Cost of Subsequent Reviews: Shop Drawings and Operation and Maintenance Manuals submitted for each item will be reviewed no more than twice at the OWNER's expense. All subsequent reviews will be performed at times convenient to the ENGINEER and at the CONTRACTOR's expense based on the ENGINEER's then prevailing rates including all direct and indirect costs and fees. Reimburse the OWNER for all such fees invoiced to the OWNER by the ENGINEER.
- B. Time Extension: Any need for more than one resubmission, or any other delay in ENGINEER's review of submittals, will not entitle CONTRACTOR to extension of the Contract Time.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 01 42 00
REFERENCE STANDARDS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Abbreviations and Symbols
- B. Reference Standards
- C. Definitions

1.2 RELATED SECTIONS

- A. Information provided in this section is used where applicable in individual Specification Sections, Divisions 2 through 16.

1.3 REFERENCE ABBREVIATIONS

- A. Reference to a technical society, trade association or standards setting organization, may be made in the Specifications by abbreviations in accordance with the following list:

AABC	Associated Air Balance Council
AAMA	Architectural Aluminum Manufacturers Association
AASHTO	American Association of State Highway and Transportation Officials
AATCC	American Association of Textile Chemists and Colorists
ACI	American Concrete Institute
ADC	Air Diffusion Council
AFBMA	Anti-friction Bearing Manufacturers Association
AGA	American Gas Association
AGMA	American Gear Manufacturers Association
AHA	Association of Home Appliance Manufacturers
AISC	American Institute of Steel Construction
AISI	American Iron and Steel Institute
AMCA	Air Movement and Control Association, Inc.
ANSI	American National Standards Institute
APA	American Plywood Association
ARI	American Refrigeration Institute
ASCE	American Society of Civil Engineers
ASHRAE	American Society of Heating, Refrigerating and Air Conditioning Engineers
ASME	American Society of Mechanical Engineers
ASSE	American Society of Sanitary Engineers

ASTM	American Society for Testing and Materials
AWI	Architectural Woodwork Institute
AWPA	American Wood Preservers Association
AWS	American Welding Society
AWWA	American Water Works Association
BHMA	Builders' Hardware Manufacturers Association
BIA	Brick Institute of American
CABO	Council of American Building Officials
CAGI	Compressed Air and Gas Institute
CISPI	Cast Iron Soil Pipe Institute
CMAA	Crane Manufacturers Association of America
CRD	U.S. Corps of Engineers Specifications
CRSI	Concrete Reinforcing Steel Institute
CTI	Cooling Tower Institute
DHI	Door and Hardware Institute
DOH	Department of Health
DOT	Department of Transportation
Fed. Spec.	Federal Specifications
FGMA	Flat Glass Marketing Association
FM	Factory Mutual
HMI	Hoist Manufacturing Institute
HPMA	See HPVA
HPVA	Hardwood Plywood Veneer Association
ICEA	Insulated Cable Engineers Association
IEEE	Institute of Electrical and Electronics Engineers
IFI	Industrial Fasteners Institute
MIL	Military Specifications
MSS	Manufacturer's Standardization Society
NAAMM	National Association of Architectural Metal Manufacturers
NACM	National Association of Chain Manufacturers
NBS	National Bureau of Standards, See NIST
NEBB	National Environmental Balancing Bureau
NEC	National Electrical Code
NEMA	National Electrical Manufacturers Association
NETA	National Electrical Testing Association
NFPA	National Fire Protection Association
NFPA	National Forest Products Association
NFPA	National Fluid Power Association
NIST	National Institute of Standards and Technology
NLMA	National Lumber Manufacturers Association
NSF	National Sanitation Foundation
OSHA	Occupational Safety and Health Act
PCI	Prestressed Concrete Institute
PDI	Plumbing and Drainage Institute
SAE	Society of Automotive Engineers
SCPRF	Structural Clay Products Research Foundation
SMACNA	Sheet Metal and Air Conditioning Contractors' National Association
SPI	Society of the Plastics Industry

SSPC	Steel Structures Painting Council
STI	Steel Tank Institute
TCA	Tile Council of American
TIMA	Thermal Insulation Manufacturers' Association
UL	Underwriters' Laboratories, Inc.
USBR	U. S. Bureau of Reclamation
USBS	U. S. Bureau of Standards, See NIST

1.4 REFERENCE STANDARDS

- A. Latest Edition: Construe references to furnishing materials or testing, which conform to the standards of a particular technical society, organization, or body, to mean the latest standard, code, or specification of that body, adopted and published as of the date of bidding this Contract. Standards referred to herein are made a part of these Specifications to the extent which is indicated or intended.
- B. Precedence: The duties and responsibilities of the OWNER, CONTRACTOR or ENGINEER, or any of their consultants, agents or employees are set forth in the Contract Documents and are not changed or altered by any provision of any referenced standard specifications, manuals or code, whether such standard manual or code is or is not specifically incorporated by reference in the Contract Documents. Any duty or authority to supervise or direct the furnishing or performance of the Work or any duty or authority, to undertake responsibility contrary to the powers of the ENGINEER as set forth in the Contract Documents cannot be assigned to the ENGINEER or any of the ENGINEER's consultants, agents or employees.

1.5 DEFINITIONS

- A. In these Contract Documents the words furnish, install and provide are defined as follows:
 - 1. Furnish (Materials): to supply and deliver to the project ready for installation and in operable condition.
 - 2. Install (services or labor): to place in final position, complete, anchored, connected in operable condition.
 - 3. Provide: to furnish and install complete. Includes the supply of specified services. When neither furnish, install or provide is stated, provided is implied.

1.6 LCU APPROVED MATERIALS LIST

- A. The CONTRACTOR shall refer to the most recent Approved Materials List, as of the date of the advertisement for these contract documents.
- B. The Approved Materials List located on LCU website constitutes a part of these contract documents.

1.7 LCU STANDARD DETAILS

- A. The CONSTRUCTOR shall refer to the most recent LCU Standard Details, as of the date of the advertisement for these contract documents.
- B. The Standard Details located on LCU website constitutes a part of these contract documents.

1.8 LCU DESIGN MANUAL

- A. The CONSTRUCTOR shall refer to the most recent LCU Design Manual, as of the date of the advertisement for these contract documents.
- B. The Design Manual located on LCU website constitutes a part of these contract documents.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION

SECTION 01 42 13

ABBREVIATIONS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Abbreviations
- B. Standards for Abbreviations

1.2 RELATED SECTIONS

- A. Abbreviations provided in this section are used where applicable in individual Specification Sections, Divisions 2 through 16.

1.3 ABBREVIATIONS

- A. Abbreviations which may be used in Divisions 1 through 16 for units of measure are as follows:

alternating current..... ac
American wire gaugeAWG
ampere(s) amp
ampere-hour(s) AH
annual..... ann
Ampere Interrupting
Capacity..... AIC
atmosphere(s) atm
average avg

biochemical oxygen demand BOD
Board Foot..... FBM
brake horsepower bhp
Brinell Hardness BH
British thermal unit(s)..... Btu

calorie (s).....cal
carbonaceous biochemical
oxygen demand CBOD
Celsius (centigrade)..... C
Center to Center C to C
centimeter(s)..... cm
chemical oxygen demand COD
coefficient, valve flow..... C_v

cubic cu
cubic centimeter(s)..... cc
cubic feet per day cfd
cubic feet per hour cfh
cubic feet per minute..... cfm
cubic feet per minute,
standard conditions scfm
cubic feet per second cfs
cubic foot (feet) cu ft
cubic inch(es) cu in
cubic yard(s) cu yd

decibels..... dB
decibels (A scale)..... dBA
degree(s)..... deg
dewpoint temperature dpt
diameter dia
direct current dc
dissolved oxygen..... DO
dissolved solids DS
dry-bulb temperature..... dbt

efficiency eff
elevation..... el

entering water temperature.....ewt
 entering air temperature eat
 equivalent direct radiation edr

 face area fa
 face to face f to f
 Fahrenheit F
 feet per day..... fpd
 feet per hour fph
 feet per minute..... fpm
 feet per second fps
 foot (feet) ft
 foot-candle..... fc
 foot-pound ft-lb
 foot-pounds per minute ft-lb/min
 foot-pounds per second ft-lb/sec
 formazin turbidity unit(s) FTU
 frequency..... freq

 gallon(s)..... gal
 gallons per day gpd
 gallons per day per
 cubic foot gpd/cu ft
 gallons per day per
 square foot..... gpd/sq ft
 gallons per hour gph
 gallons per minute gpm
 gallons per second gps
 gas chromatography and
 mass spectrometry GC-MS
 gauge ga
 grain(s) gr
 gram(s) g
 grams per cubic centimeter gm/cc

 Heat Transfer Coefficient.....U
 height..... hgt
 Hertz Hz
 horsepower..... hp
 horsepower-hour hp-hr
 hour(s) hr
 humidity, relative..... rh
 hydrogen ion concentration pH

 inch(es)..... in
 inches per second ips
 inside diameter ID

Jackson turbidity unit(s) JTU

 kelvin..... K
 kiloamperes..... kA
 kilogram(s) kg
 kilometer(s) km
 kilovar (kilovolt-amperes
 reactive) kvar
 kilovolt(s)..... kV
 kilovolt-ampere(s)..... kVA
 kilowatt(s)..... kW
 kilowatt-hour(s) kWh

 linear foot (feet)..... lin ft
 liter(s)..... L

 megavolt-ampere(s) MVA
 meter(s)..... m
 micrograms per liter ug/L
 miles per hour mph
 milliamperes(s) mA
 milligram(s) mg
 milligrams per liter mg/L
 milliliter(s)..... mL
 millimeter(s) mm
 million gallons MG
 million gallons per day..... mgd
 millisecond(s) ms
 millivolt(s) mV
 minute(s)..... min

 mixed liquor suspended
 solids..... MLSS

 nephelometric turbidity
 unit NTU
 net positive suction head..... NPSH
 noise criteria..... nc
 noise reduction coefficient..... NRC
 number..... no

 ounce(s) oz
 outside air oa
 outside diameter OD

 parts per billion..... ppb
 parts per million..... ppm
 percent..... pct

phase (electrical) ph
 pound(s) lb
 pounds per cubic foot pcf
 pounds per cubic foot
 per hour pcf/hr
 pounds per day lbs/day
 pounds per day per
 cubic foot lbs/day/cu ft
 pounds per day per
 square foot lbs/day/sq ft
 pounds per square foot psf
 pounds per square foot
 per hour psf/hr
 pounds per square inch psi
 pounds per square inch
 absolute psia
 pounds per square inch
 gauge psig
 power factor PF
 pressure drop or
 difference dp
 pressure, dynamic
 (velocity) vp
 pressure, vapor vap pr

 quart(s) qt

 Rankine R
 relative humidity rh
 resistance res
 return air ra
 revolution(s) rev
 revolutions per minute rpm
 revolutions per second rps
 root mean squared rms

 safety factor sf
 second(s) sec
 shading coefficient SC
 sludge density index SDI

 Sound Transmission
 Coefficient STC
 specific gravity sp gr
 specific volume Sp Vol
 sp ht at constant pressure Cp
 square sq
 square centimeter(s) sq cm

square foot (feet) sq ft
 square inch (es) sq in
 square meter(s) sq m
 square yard(s) sq yd
 standard std
 static pressure st pr
 supply air sa
 suspended solids SS

 temperature temp
 temperature difference TD
 temperature entering TE
 temperature leaving TL
 thousand Btu per hour Mbh
 thousand circular mils kcmil
 thousand cubic feet Mcf
 threshold limit value TLV
 tons of refrigeration tons
 torque TRQ
 total dissolved solids TDS
 total dynamic head TDH
 total kjeldahl nitrogen TKN
 total oxygen demand TOD
 total pressure TP
 total solids TS
 total suspended solids TSS
 total volatile solids TVS

 vacuum vac
 viscosity visc
 volatile organic chemical VOC
 volatile solids VS
 volatile suspended solids VSS
 volt(s) V
 volts-ampere(s) VA
 volume vol

 watt(s) W
 watthour(s) Wh
 watt-hour demand WHD
 watt-hour demand meter WHDM
 week(s) wk
 weight wt
 wet-bulb WB
 wet bulb temperature WBT

 yard(s) yd
 year(s) yr

1.4 STANDARD FOR ABBREVIATIONS

- A. Use ASME Y1.1-1989, "Abbreviations for use on Drawings and in Text" for abbreviations for units of measure not included in Paragraph 1.3.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION

SECTION 01 43 00
QUALITY CONTROL

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Submittals
- B. Inspection Services
- C. Inspection of Materials
- D. Quality Control
- E. Costs of Inspection
- F. Acceptance Tests
- G. Failure to Comply with Contract

1.2 RELATED SECTIONS

- A. Section 01 33 00 - Submittals: Specific Submittal Requirements

1.3 SUBMITTALS

- A. General: Provide all submittals, including the following, as specified in Division 1.
- B. Certificate Submittals: Furnish the ENGINEER authoritative evidence in the form of Certificates of Manufacture that the materials and equipment to be used in the Work have been manufactured and tested in conformity with the Contract Documents. Include copies of the results of physical tests and chemical analyses, where necessary, that have been made directly on the product or on similar products of the manufacturer.

1.4 INSPECTION SERVICES

- A. OWNER's Access: At all times during the progress of the Work and until the date of final completion, afford the OWNER and ENGINEER every reasonable, safe, and proper facility for inspecting the Work at the site. The observation and inspection of any work will not relieve the CONTRACTOR of any obligations to perform proper and satisfactory work as specified. Replace work rejected due to faulty design, inferior, or defective materials, poor workmanship, improper installation, excessive wear, or nonconformity with the requirements of the Contract Documents, with satisfactory

work at no additional cost to the OWNER. Replace as directed, finished or unfinished work found not to be in strict accordance with the Contract, even though such work may have been previously approved and payment made therefor.

- B. Rejection: The OWNER and the OWNER's Authorized Representatives have the right to reject materials and workmanship which are defective or require correction. Promptly remove rejected work and materials from the site.
- C. Inferior Work Discoveries: Failure or neglect on the part of the OWNER or the OWNER's Authorized Representatives to condemn or reject bad or inferior work or materials does not imply an acceptance of such work or materials. Neither is it to be construed as barring the OWNER or the OWNER's Authorized Representatives at any subsequent time from recovering damages or a sum of money needed to build anew all portions of the Work in which inferior work or improper materials were used.
- D. Removal for Examination: Should it be considered necessary or advisable by the OWNER or the OWNER's Authorized Representatives, at any time before final acceptance of the Work, to make examinations of portions of the Work already completed, by removing or tearing out such portions, promptly furnish all necessary facilities, labor, and material, to make such an examination. If such Work is found to be defective in any respect, defray all expenses of such examination and of satisfactory reconstruction. If, however, such work is found to meet the requirements of the Contract, the cost of examination and restoration of the Work will be considered a change in the Work to be paid for in accordance with applicable provisions of the Contract.
- E. Operation Responsibility: Assume full responsibility for the proper operation of equipment during tests and instruction periods. Make no claim for damage which may occur to equipment prior to the time when the OWNER accepts the Work.
- F. Rejection Prior to Warranty Expiration: If at anytime prior to the expiration of any applicable warranties or guarantees, equipment is rejected by the OWNER, repay to the OWNER all sums of money received for the rejected equipment on progress certificates or otherwise on account of the Contract lump sum prices, and upon the receipt of the sum of money, OWNER will execute and deliver a bill of sale of all its rights, title, and interest in and to the rejected equipment. Do not remove the equipment from the premises of the OWNER until the OWNER obtains from other sources, equipment to take the place of that rejected. The OWNER hereby agrees to obtain other equipment within a reasonable time and the CONTRACTOR agrees that the OWNER may use the equipment furnished by the CONTRACTOR without rental or other charge until the other new equipment is obtained.

1.5 INSPECTION OF MATERIALS

- A. Premanufacture Notification: Give notice in writing to the ENGINEER sufficiently in advance of the commencement of manufacture or preparation of materials especially manufactured or prepared for use in or as part of the permanent construction. When required, notice to include a request for inspection, the date of commencement, and

the expected date of completion of the manufacture or preparation of materials. Upon receipt of such notice, ENGINEER will arrange to have a representative present at such times during the manufacture or testing as may be necessary to inspect the materials, or will notify CONTRACTOR that the inspection will be made at a point other than the point of manufacture or testing, or that the inspection will be waived. Comply with these provisions before shipping any materials. Such inspection will not constitute a release from the responsibility for furnishing materials meeting the requirements of the Contract Documents.

- B. Testing Standards: Tests of electrical and mechanical equipment and appliances shall be conducted in accordance with recognized, applicable test codes except as may otherwise be stated herein.

1.6 QUALITY CONTROL

A. Testing

1. Field and Laboratory

- a. Provide personnel to assist the ENGINEER in performing the following periodic observation and associated services.
 - (1) Soils: Observe and test excavations, placement and compaction of soils. Determine suitability of excavated material. Observe subgrade soils and foundations.
 - (2) Concrete: Observe forms and reinforcement; observe concrete placement; witness air entrainment tests, facilitate concrete cylinder preparation and assist with other tests performed by ENGINEER.
 - (3) Masonry: Sample and test mortar, bricks, blocks and grout; inspect brick and block samples and sample panels; inspect placement of reinforcement and grouting.
- b. When specified in Divisions 2 through 16 of the Contract Documents, provide an independent laboratory testing facility to perform required testing. Qualify the laboratory as having performed previous satisfactory work. Prior to use, submit to the ENGINEER for approval.
- c. Cooperate with the ENGINEER and laboratory testing representatives. Provide at least 24 hours notice prior to when specified testing is required. Provide labor and materials, and necessary facilities at the site as required by the ENGINEER and the testing laboratory.
- d. Provide an independent testing agency, a member of the National Electrical Testing Association, to perform inspections and tests specified in Division 16 of these Specifications.

2. Equipment: Coordinate and demonstrate test procedures as specified in the Contract Documents or as otherwise required during the formal tests.
3. Pipeline and Other Testing: Conform to test procedures and requirements specified in the appropriate Specification Section.

B. Reports

1. Certified Test Reports: Where transcripts or certified test reports are required by the Contract Documents, meet the following requirements:
 - a. Before delivery of materials or equipment submit and obtain approval of the ENGINEER for all required transcripts, certified test reports, certified copies of the reports of all tests required in referenced specifications or specified in the Contract Documents. Perform all testing in an approved independent laboratory or the manufacturer's laboratory. Submit for approval reports of shop equipment tests within thirty days of testing. Transcripts or test reports are to be accompanied by a notarized certificate in the form of a letter from the manufacturer or supplier certifying that tested material or equipment meets the specified requirements and the same type, quality, manufacture and make as specified. The certificate shall be signed by an officer of the manufacturer or the manufacturer's plant manager.
2. Certificate of Compliance: At the option of the ENGINEER, or where not otherwise specified, submit for approval a notarized Certificate of Compliance. The Certificates may be in the form of a letter stating the following:
 - a. Manufacturer has performed all required tests
 - b. Materials to be supplied meet all test requirements
 - c. Tests were performed not more than one year prior to submittal of the certificate
 - d. Materials and equipment subjected to the tests are of the same quality, manufacture and make as those specified
 - e. Identification of the materials

1.7 COSTS OF INSPECTION

- A. OWNER's Obligation: Initial inspection and testing of materials furnished under this Contract will be performed by the OWNER or his authorized Representatives or inspection bureaus without cost to the CONTRACTOR, unless otherwise expressly specified. If subsequent testing is necessary due to failure of the initial tests or

because of rejection for noncompliance, reimburse the OWNER for expenditures incurred in making such tests.

- B. CONTRACTOR's Obligation: Include in the Contract Price, the cost of all shop and field tests of equipment and other tests specifically called for in the Contract Documents.
- C. Reimbursements to OWNER:
 - 1. Materials and equipment submitted by the CONTRACTOR as the equivalent to those specifically named in the Contract may be tested by the OWNER for compliance. Reimburse the OWNER for expenditures incurred in making such tests on materials and equipment which are rejected for noncompliance.
 - 2. Reimburse OWNER for the costs of any jobsite inspection between the hours of 7:00 p.m. and 6:00 a.m.
 - 3. Reimburse OWNER for all costs associated with Witness Tests which exceed 5 Calendar Days per kind of equipment.

1.8 ACCEPTANCE TESTS

- A. Preliminary Field Tests: As soon as conditions permit, furnish all labor and materials and services to perform preliminary field tests of all equipment provided under this Contract. If the preliminary field tests disclose that any equipment furnished and installed under this Contract does not meet the requirements of the Contract Documents, make all changes, adjustments and replacements required prior to the acceptance tests.
- B. Final Field Tests: Upon completion of the Work and prior to final payment, subject all equipment, piping and appliances installed under this Contract to specified acceptance tests to demonstrate compliance with the Contract Documents.
 - 1. Furnish all labor, fuel, energy, water and other materials, equipment, instruments and services necessary for all acceptance tests.
 - 2. Conduct field tests in the presence of the ENGINEER. Perform the field tests to demonstrate that under all conditions of operation each equipment item:
 - a. Has not been damaged by transportation or installation
 - b. Has been properly installed
 - c. Has been properly lubricated
 - d. Has no electrical or mechanical defects
 - e. Is in proper alignment
 - f. Has been properly connected
 - g. Is free of overheating of any parts
 - h. Is free of all objectionable vibration

- i. Is free of overloading of any parts
 - j. Operates as intended
- 3. Operate work or portions of work for a minimum of 100 hours or 14 days continuous service, whichever comes first. For those items of equipment which would normally operate on wastewater or sludge, plant effluent may be used if available when authorized by ENGINEER. If water can not properly exercise equipment, conduct 100-hour test after plant startup. Conduct test on those systems which require load produced by weather (heating or cooling) exercise only when weather will produce proper load.
- C. Failure of Tests: If the acceptance tests reveal defects in material or equipment, or if the material or equipment in any way fails to comply with the requirements of the Contract Documents, then promptly correct such deficiencies. Failure or refusal to correct the deficiencies, or if the improved materials or equipment, when tested again, fail to meet the guarantees or specified requirements, the OWNER, notwithstanding its partial payment for work and materials or equipment, may reject said materials or equipment and may order the CONTRACTOR to remove the defective work from the site at no addition to the Contract Price, and replace it with material or equipment which meets the Contract Documents.

1.9 FAILURE TO COMPLY WITH CONTRACT

- A. Unacceptable Materials: If it is ascertained by testing or inspection that the material or equipment does not comply with the Contract, do not deliver said material or equipment, or if delivered remove it promptly from the site or from the Work and replace it with acceptable material without additional cost to the OWNER. Fulfill all obligations under the terms and conditions of the Contract even though the OWNER or the OWNER's Authorized Representatives fail to ascertain noncompliance or notify the CONTRACTOR of noncompliance.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION

SECTION 01 55 26
TRAFFIC REGULATION

PART 1 GENERAL

1.1 SECTION INCLUDES:

- A. General Requirements
- B. Traffic Control

1.2 RELATED SECTIONS

- A. Section 33 05 02 – Roadway Crossings by Open Cut

1.3 GENERAL REQUIREMENTS

- A. All projects and work on highways, roads, and streets, shall have a traffic control plan (TCP), as required by Florida Statute and Federal regulations. All work shall be executed under the established plan and Department approved procedures. The TCP is the result of considerations and investigations made in the development of a comprehensive plan for accommodating vehicular and pedestrian traffic through the construction zone.
- B. The complexity of the TCP varies with the complexity of the traffic problems associated with a project. Many situations can be covered adequately with reference to specific sections from the Manual on Uniform Traffic Control Devices (MUTCD), the Traffic Control Devices Handbook (TCDH), or Roadway and Traffic Design Standard Series 600.
- C. The CONTRACTOR shall be responsible for providing safe and expeditious movement of traffic through construction zones. A construction zone is defined as the immediate areas of actual construction and all abutting areas which are used by the CONTRACTOR and which interfere with the driving or walking public.
- D. Remove temporary equipment and facilities when no longer required, restore grounds to original, or to specified conditions.
- E. The requirements specified herein are in addition to the plan for Maintenance of Traffic as specified in Section 33 05 02.
- F. Before starting work, the CONTRACTOR shall submit to the Lee County Department of Transportation, with copy to the ENGINEER, a detailed schedule of his operations a minimum of fourteen (14) days prior to beginning work for approval. This shall include, but not be limited to, type and extent of temporary paving, and drawings and

lists describing materials and traffic control methods to be used. Approval shall not relieve the CONTRACTOR of his obligation to provide a safe and proper crossing.

1.4 TRAFFIC CONTROL

- A. The necessary precautions shall include, but not be limited to, such items as proper construction warning signs, signals, lighting devices, marking, barricades, channelization, and hand signaling devices. The CONTRACTOR shall be responsible for installation and maintenance of all devices and requirements for the duration of the Construction period.
- B. The CONTRACTOR shall provide at least 72 hours notification to the State, County, or municipal Department of Transportation of the necessity to close any portion of a roadway carrying vehicles or pedestrians so that the final approval of such closings can be obtained at least 48 hours in advanced. At no time will more than one (1) lane of roadway be closed to vehicles and pedestrians. With any such closings adequate provision shall be made for the safe expeditious movement of each.
- C. The CONTRACTOR shall also be responsible for notifying Police, Fire, and other Emergency Departments whenever construction is within roadways and of the alternate routes. Monthly status reports shall be provided to these Departments, as a minimum.
- D. The CONTRACTOR shall be responsible for removal, relocation, or replacement of any traffic control device in the construction area which exists as part of the normal pre-construction traffic control scheme. Any such actions shall be performed by the CONTRACTOR under the supervision, and in accordance with the Specifications, of the Owner, unless otherwise specified.
- E. The CONTRACTOR shall immediately notify the Owner of any vehicular or pedestrian safety or efficiency problems incurred as a result of the construction of the project.
- F. The CONTRACTOR shall be responsible for notifying all residents of any road construction and limited access at least 72 hours in advance.

PART 2 PRODUCTS

NOT USED.

PART 3 EXECUTION

NOT USED.

END OF SECTION

SECTION 01 57 00

CONSTRUCTION FACILITIES AND TEMPORARY CONTROLS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. General Requirements
- B. Temporary Utilities
- C. Temporary Construction
- D. Barricades and Enclosures
- E. Fences
- F. Security
- G. Temporary Controls
- H. Traffic Regulation
- I. Field Offices and Sheds

1.2 GENERAL REQUIREMENTS

- A. Plant and Facilities: Furnish, install, maintain and remove all false work, scaffolding, ladders, hoistways, braces, pumping plants, shields, trestles, roadways, sheeting, centering forms, barricades, drains, flumes, and the like, any of which may be needed in the construction of any part of the Work and which are not herein described or specified in detail. The CONTRACTOR shall accept responsibility for the safety and efficiency of such works and for any damage that may result from their failure or from their improper construction, maintenance or operation.
- B. First Aid: Maintain a readily accessible, completely equipped first aid kit at each location where work is in progress.
- C. Safety Responsibility: Accept sole responsibility for safety and security at the site. Indemnify and hold harmless the OWNER and the OWNER's Authorized Representatives, including the ENGINEER, for any safety violation, or noncompliance with governing bodies and their regulations, and for accidents, deaths, injuries, or damage at the site during occupancy or partial occupancy of the site by CONTRACTOR's forces while performing any part of the Work.

- D. Hazard Communication: Furnish two copies of the CONTRACTOR's Hazard Communication Program required under OSHA regulations before beginning on site activities. Furnish two copies of amendments to Hazard Communications Program as they are prepared.

1.3 TEMPORARY UTILITIES

- A. Water: Provide all necessary and required water without additional cost, unless otherwise specified. If necessary, provide and lay water lines to the place of use; secure all necessary permits; pay for all taps to water mains and hydrants and for all water used at the established rates.
- B. Light and Power: Provide without additional cost to the OWNER temporary lighting and power facilities required for the proper construction and inspection of the Work. If, in the ENGINEER's opinion, these facilities are inadequate, do NOT proceed with any portion of the Work affected thereby. Maintain temporary lighting and power until the Work is accepted.
- C. Heat: Provide temporary heat, whenever required, for work being performed during cold weather to prevent freezing of concrete, water pipes, and other damage to the Work or existing facilities.
- D. Sanitary Facilities: Provide sufficient sanitary facilities for construction personnel. Prohibit and prevent nuisances on the site of the Work or on adjoining property. Discharge any employee who violates this rule. Abide by all environmental regulations or laws applicable to the Work.
- E. Connections to Existing Utilities:
 - 1. Unless otherwise specified or indicated, make all necessary connections to existing facilities including structures, drain lines, and utilities such as water, sewer, gas, telephone, and electricity. In each case, obtain permission from the OWNER or the owning utility prior to undertaking connections. Protect facilities against deleterious substances and damage.
 - 2. Thoroughly plan in advance all connections to existing facilities. Have on hand at the time of undertaking the connections, all material, labor and required equipment. Proceed continuously to complete connections in minimum time. Arrange for the operation of valves or other appurtenances on existing utilities, under the direct supervision of the owning utility.

1.4 TEMPORARY CONSTRUCTION

- A. Bridges: Design and place suitable temporary bridges where necessary for the maintenance of vehicular and pedestrian traffic. Assume responsibility for the sufficiency and safety of all such temporary work or bridges and for any damage which may result from their failure or their improper construction, maintenance, or

operation. Indemnify and save harmless the OWNER and the OWNER's representatives from all claims, suits or actions, and damages or costs of every description arising by reason of failure to comply with the above provisions.

1.5 BARRICADES AND ENCLOSURES

- A. Protection of Workmen and Public: Effect and maintain at all times during the prosecution of the Work, barriers and lights necessary for the protection of Workmen and the Public. Provide suitable barricades, lights, "danger" or "caution" or "street closed" signs and watchmen at all places where the Work causes obstructions to normal traffic, excavation sites, or constitutes in any way a hazard to the public.
- B. Barricades and Lights:
 - 1. Protect all streets, roads, highways, excavations and other public thoroughfares which are closed to traffic; use effective barricades which display acceptable warning signs. Locate barricades at the nearest public highway or street on each side of the blocked section.
 - 2. Statutory Requirements: Install and maintain all barricades, signs, lights, and other protective devices within highway rights-of-way in strict conformity with applicable statutory requirements by the authority having jurisdiction.

1.6 FENCES

- A. Existing Fences: Obtain written permission from the OWNER prior to relocating or dismantling fences which interfere with construction operations. Reach agreements with the fence owner as to the period the fence may be left relocated or dismantled. Install adequate gates where fencing must be maintained. Keep gates closed and locked at all times when not in use.
- B. Restoration: Restore all fences to their original or better condition and to their original location on completion of the Work.

1.7 SECURITY

- A. Preservation of Property:
 - 1. Preserve from damage, all property along the line of the Work, in the vicinity of or in any way affected by the Work, the removal or destruction of which is not called for by the Drawings. Preserve from damage, public utilities, trees, lawn areas, building monuments, fences, pipe and underground structures, and public streets. Note: Normal wear and tear of streets resulting from legitimate use by the CONTRACTOR are not considered as damage. Whenever damages occur to such property, immediately restore to its original condition. Costs for such repairs are incidental to the Contract.

2. In case of failure on the part of the CONTRACTOR to restore property or make good on damage or injury, the OWNER may, upon 24 hours written notice, proceed to repair, rebuild, or otherwise restore such property as may be deemed necessary, and the cost thereof will be deducted from any moneys due or which may become due the CONTRACTOR under this Contract. If removal, repair or replacement of public or private property is made necessary by alteration of grade or alignment authorized by the OWNER and not contemplated by the Contract Documents, the CONTRACTOR will be compensated, in accordance with the General Conditions, provided that such property has not been damaged through fault of the CONTRACTOR or the CONTRACTOR's employees.

B. Public Utility Installations and Structures:

1. Public utility installations and structures include all poles, tracks, pipes, wires, conduits, vaults, manholes, and other appurtenances and facilities, whether owned or controlled by public bodies or privately-owned individuals, firms or corporations, used to serve the public with transportation, gas, electricity, telephone, storm and sanitary sewers, water, or other public or private utility services. Facilities appurtenant to public or private property which may be affected by the Work are deemed included hereunder.
2. The Contract Documents contain data relative to existing public utility installations and structures above and below the ground surface. Existing public utility installations and structures are indicated on the Drawings only to the extent such information was made available to, or found by, the ENGINEER in preparing the Drawings. These data are not guaranteed for completeness or accuracy, and the CONTRACTOR is responsible for making necessary investigations to become fully informed as to the character, condition, and extent of all public utility installations and structures that may be encountered and that may affect the construction operations.
3. Contact utility locating service sufficiently in advance of the start of construction to avoid damage to the utilities and delays to the completion date.
4. Remove, replace, relocate, repair, rebuild, and secure any public utility installations and structures damaged as a direct or indirect result of the Work under this Contract. Costs for such work are incidental to the Contract. Be responsible and liable for any consequential damages done to or suffered by any public utility installations or structures. Assume and accept responsibility for any injury, damage, or loss which may result from or be consequent to interference with, or interruption or discontinuance of, any public utility service.
5. Repair or replace any water, electric, sewer, gas, irrigation, or other service connection damaged during the Work with no addition to the Contract price.

- [illegible]

Section 01 57 00
CONSTRUCTION FACILITIES AND
TEMPORARY CONTROLS
Page 5 of 10

Save the OWNER harmless from any claim or damage arising out of or in connection with the performance of work across and through private property.

- D. Miscellaneous Structures: Assume and accept responsibility for all injuries or damage to culverts, building foundations and walls, retaining walls, or other structures of any kind met with during the prosecution of the Work. Assume and accept liability for damages to public or private property resulting therefrom. Adequately protect against freezing all pipes carrying liquid.
- E. Protection of Trees and Lawn Areas:
 - 1. Protect with boxes, trees and shrubs, except those ordered to be removed. Do not place excavated material so as to cause injury to such trees or shrubs. Replace trees or shrubs destroyed by accident or negligence of the CONTRACTOR or CONTRACTOR's employees with new stock of similar size and age, at the proper season, at no additional cost to the OWNER.
 - 2. Leave lawn areas in as good condition as before the start of the Work. Restore areas where sod has been removed by seeding or sodding.

1.8 TEMPORARY CONTROLS

- A. During Construction:
 - 1. Keep the site of the Work and adjacent premises free from construction materials, debris, and rubbish. Remove this material from any portion of the site if such material, debris, or rubbish constitutes a nuisance or is objectionable.
 - 2. Remove from the site all surplus materials and temporary structures when they are no longer needed.
 - 3. Neatly stack construction materials such as concrete forms and scaffolding when not in use. Promptly remove splattered concrete, asphalt, oil, paint, corrosive liquids, and cleaning solutions from surfaces to prevent marring or other damage.
 - 4. Properly store volatile wastes in covered metal containers and remove from the site daily.
 - 5. Do not bury or burn on the site or dispose of into storm drains, sanitary sewers, streams, or waterways, any waste material. Remove all wastes from the site and dispose of in a manner complying with applicable ordinances and laws.
- B. Smoke Prevention:
 - 1. Strictly observe all air pollution control regulations.

2. Open fires will be allowed only if permitted under current ordinances.

C. Noises:

1. Maintain acceptable noise levels in the vicinity of the Work. Limit noise production to acceptable levels by using special mufflers, barriers, enclosures, equipment positioning, and other approved methods.
2. Supply written notification to the OWNER sufficiently in advance of the start of any work which violates this provision. Proceed only when all applicable authorizations and variances have been obtained in writing.

D. Hours of Operation:

1. Refer to the supplemental conditions section for hours of operation.
2. Do not carry out nonemergency work, including equipment moves, on Sundays without prior written authorization by the OWNER. No work shall be performed on holidays or weekends unless otherwise specified or approved.

E. Dust Control:

1. Take measures to prevent unnecessary dust. Keep earth surfaces exposed to dusting moist with water or a chemical dust suppressant. Cover materials in piles or while in transit to prevent blowing or spreading dust.
2. Adequately protect buildings or operating facilities which may be affected adversely by dust. Protect machinery, motors, instrument panels, or similar equipment by suitable dust screens. Include proper ventilation with dust screens.

F. Temporary Drainage Provisions:

1. Provide for the drainage of stormwater and any water applied or discharged on the site in performance of the Work. Provide adequate drainage facilities to prevent damage to the Work, the site, and adjacent property.
2. Supplement existing drainage channels and conduits as necessary to carry all increased runoff from construction operations. Construct dikes as necessary to divert increased runoff from entering adjacent property (except in natural channels), to protect the OWNER's facilities and the Work, and to direct water to drainage channels or conduits. Provide ponding as necessary to prevent downstream flooding.
3. Maintain excavations free of water. Provide, operate, and maintain pumping equipment.

- G. Pollution: Prevent the pollution of drains and watercourses by sanitary wastes, sediment, debris, and other substances resulting from construction activities. Do not permit sanitary wastes to enter any drain or watercourse other than sanitary sewers. Do not permit sediment, debris, or other substances to enter sanitary sewers. Take reasonable measures to prevent such materials from entering any drain or watercourse.

1.9 TRAFFIC REGULATION

- A. Parking: Provide and maintain suitable parking areas for the use of all construction workers and others performing work or furnishing services in connection with the Contract, to avoid any need for parking personal vehicles where they may interfere with public traffic or construction activities.
- B. Access: Conduct Work to interfere as little as possible with public travel, whether vehicular or pedestrian. Provide and maintain suitable and safe bridges, detours, or other temporary expedients for the accommodation of public and private travel. Whenever it is necessary to cross, obstruct, or close roads, driveways, and walks, whether public or private, give reasonable notice to owners of private drives before interfering with them. Such maintenance of traffic will not be required when the CONTRACTOR has obtained permission from the owner or tenant of private property, or from the authority having jurisdiction over the public property involved, to obstruct traffic at the designated point.

1.10 FIELD OFFICES AND SHEDS

- A. CONTRACTOR's Office: Erect, furnish, and maintain a field office with a telephone. Have an authorized agent present at this office at all times while the Work is in progress. Keep readily accessible copies of the Contract Documents, required record documents, and the latest approved shop drawings at this field office.
- B. Material Sheds and Temporary Structures: Provide material sheds and other temporary structures of sturdy construction and neat appearance.
- C. Location: Coordinate location of field offices, material sheds and temporary structures with ENGINEER and OWNER.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 01 61 00
MATERIAL AND EQUIPMENT

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Description
- B. Substitutions
- C. Manufacturer's Written Instructions
- D. Transportation and Handling
- E. Storage, Protection and Maintenance
- F. Manufacturer's Field Quality Control Services
- G. Post Startup Services
- H. Special Tools and Lubricating Equipment
- I. Lubrication

1.2 DESCRIPTION

- A. Proposed Manufacturers List: Within 15 calendar days of the date of the Notice to Proceed, submit to the ENGINEER a list of the names of proposed manufacturers, materialmen, suppliers and subcontractors, obtain approval of this list by OWNER prior to submission of any working drawings. Upon request submit evidence to ENGINEER that each proposed manufacturer has manufactured a similar product to the one specified and that it has previously been used for a like purpose for a sufficient length of time to demonstrate its satisfactory performance.
- B. Furnish and install Material and Equipment which meets the following:
 - 1. Conforms to applicable specifications and standards.
 - 2. Complies with size, make, type, and quality specified or as specifically approved, in writing, by ENGINEER.

3. Will fit into the space provided with sufficient room for operation and maintenance access and for properly connecting piping, ducts and services, as applicable. Make the clear spaces that will be available for operation and maintenance access and connections equal to or greater than those shown and meeting all the manufacturers' requirements. Make all provisions for installing equipment furnished at no increase in Contract Price.
4. Manufactured and fabricated in accordance with the following:
 - a. Design, fabricate, and assemble in accordance with best engineering and shop practices.
 - b. Manufacture like parts of duplicate units to standard sizes and gauges, to be interchangeable.
 - c. Provide two or more items of same kind identical, by same manufacturer.
 - d. Provide materials and equipment suitable for service conditions.
 - e. Adhere to equipment capabilities, sizes, and dimensions shown or specified unless variations are specifically approved, in writing, in accordance with the Contract Documents.
 - f. Adapt equipment to best economy in power consumption and maintenance. Proportion parts and components for stresses that may occur during continuous or intermittent operation, and for any additional stresses that may occur during fabrication or installation.
 - g. Working parts are readily accessible for inspection and repair, easily duplicated and replaced.
5. Use material or equipment only for the purpose for which it is designed or specified.

1.3 SUBSTITUTIONS

A. Substitutions:

1. CONTRACTOR's requests for changes in equipment and materials from those required by the Contract Documents are considered requests for substitutions and are subject to CONTRACTOR's representations and review provisions of the Contract Documents when one of following conditions are satisfied:
 - a. Where request is directly related to an "or equal" clause or other language of same effect in Specifications.

- b. Where required equipment or material cannot be provided within Contract Time, but not as result of CONTRACTOR's failure to pursue Work promptly or to coordinate various activities properly.
- c. Where required equipment or material cannot be provided in manner compatible with other materials of Work, or cannot be properly coordinated therewith.

2. CONTRACTOR'S Options:

- a. Where more than one choice is available as options for CONTRACTOR's selection of equipment or material, select option compatible with other equipment and materials already selected (which may have been from among options for other equipment and materials).
- b. Where compliance with specified standard, code or regulation is required, select from among products which comply with requirements of those standards, codes, and regulations.
- c. "Or Equal": For equipment or materials specified by naming one or more equipment manufacturer and "or equal", submit request for substitution for any equipment or manufacturer not specifically named.

B. Conditions Which are Not Substitution:

- 1. Requirements for substitutions do not apply to CONTRACTOR options on materials and equipment provided for in the Specifications.
- 2. Revisions to Contract Documents, where requested by OWNER or ENGINEER, are "changes" not "substitutions".
- 3. CONTRACTOR's determination of and compliance with governing regulations and orders issued by governing authorities do not constitute substitutions and do not constitute basis for a Change Order, except as provided for in Contract Documents.

1.4 MANUFACTURER'S WRITTEN INSTRUCTIONS

- A. Instruction Distribution: When the Contract Documents require that installation, storage, maintenance and handling of equipment and materials comply with manufacturer's written instruction's, obtain and distribute printed copies of such instructions to parties involved in installation, including six copies to ENGINEER.
 - 1. Maintain one set of complete instructions at jobsite during storage and installation, and until completion of work.

- B. Manufacturer's Requirements: Store, maintain, handle, install, connect, clean, condition, and adjust products in accordance with manufacturer's written instructions and in conformity with Specifications.
 - 1. Should job conditions or specified requirements conflict with manufacturer's instructions, consult ENGINEER for further instructions.
 - 2. Do not proceed with work without written instructions.
- C. Performance Procedures: Perform work in accordance with manufacturer's written instructions. Do not omit preparatory steps or installation procedures, unless specifically modified or exempted by Contract Documents.

1.5 TRANSPORTATION AND HANDLING

- A. Coordination with Schedule: Arrange deliveries of materials and equipment in accordance with Construction Progress Schedules. Coordinate to avoid conflict with work and conditions at site.
 - 1. Deliver materials and equipment in undamaged condition, in manufacturer's original containers or packaging, with identifying labels intact and legible.
 - 2. Protect bright machined surfaces, such as shafts and valve faces, with a heavy coat of grease prior to shipment.
 - 3. Immediately upon delivery, inspect shipments to determine compliance with requirements of Contract Documents and approved submittals and that material and equipment are protected and undamaged.
- B. Handling: Provide equipment and personnel to handle material and equipment by methods recommended by manufacturer to prevent soiling or damage to materials and equipment or packaging.

1.6 STORAGE, PROTECTION, AND MAINTENANCE

- A. On-site storage areas and buildings:
 - 1. Conform storage buildings to requirements of Section 01 57 00.
 - 2. Coordinate location of storage areas with ENGINEER and OWNER.

3. Arrange on site storage areas for proper protection and segregation of stored materials and equipment with proper drainage. Provide for safe travel around storage areas and safe access to stored materials and equipment.
4. Store loose granular materials in a well-drained area on solid surfaces to prevent mixing with foreign matter.
5. Store materials such as pipe, reinforcing and structural steel, and equipment on pallets, blocks or racks, off ground.
6. PVC Pipe may be damaged by prolonged exposure to direct sunlight and the CONTRACTOR shall take necessary precautions during storage and installation to avoid this damage. Pipe shall be stored under cover and installed with sufficient backfill to shield it from the sun.
7. Store fabricated materials and equipment above ground, on blocking or skids, to prevent soiling or staining. Cover materials and equipment which are subject to deterioration with impervious sheet coverings; provide adequate ventilation to avoid condensation.

B. Interior Storage:

1. Store materials and equipment in accordance with manufacturer's instructions, with seals and labels intact and legible.
2. Store materials and equipment, subject to damage by elements, in weathertight enclosures.
3. Maintain temperature and humidity within ranges required by manufacturer's instructions.

C. Accessible Storage: Arrange storage in a manner to provide easy access for inspection and inventory. Make periodic inspections of stored materials or equipment to assure that materials or equipment are maintained under specified conditions and free from damage or deterioration.

1. Perform maintenance on stored materials of equipment in accordance with manufacturer's instructions, in presence of OWNER or ENGINEER.
2. Submit a report of completed maintenance to ENGINEER with each Application for Payment.
3. Failure to perform maintenance, to notify ENGINEER of intent to perform maintenance or to submit maintenance report may result in rejection of material or equipment.

- D. OWNER's Responsibility: OWNER assumes no responsibility for materials or equipment stored in buildings or on-site. CONTRACTOR assumes full responsibility for damage due to storage of materials or equipment.
- E. CONTRACTOR's Responsibility: CONTRACTOR assumes full responsibility for protection of completed construction. Repair and restore damage to completed Work equal to its original condition.
- F. Special Equipment: Use only rubber-tired wheelbarrows, buggies, trucks, or dollies to wheel loads over finished floors, regardless if the floor has been protected or not. This applies to finished floors and to exposed concrete floors as well as those covered with composition tile or other applied surfacing.
- G. Surface Damage: Where structural concrete is also the finished surface, take care to avoid marking or damaging surface.

1.7 MANUFACTURER'S FIELD QUALITY CONTROL SERVICES

- A. General:
 - 1. Provide manufacturer's field services in accordance with this subsection for those tasks specified in other sections
 - 2. Include and pay all costs for suppliers' and manufacturers' services, including, but not limited to, those specified.
- B. Installation Instruction: Provide instruction by competent and experienced technical representatives of equipment manufacturers or system suppliers as necessary to resolve assembly or installation procedures which are attributable to, or associated with, the equipment furnished.
- C. Installation Inspection, Adjustments and Startup Participation:
 - 1. Provide competent and experienced technical representatives of equipment manufacturers or system suppliers to inspect the completed installation as follows.
 - a. Verify that each piece of equipment or system has been checked for proper lubrication, drive rotation, belt tension, control sequence, or for other conditions which may cause damage.
 - b. Verify that tests, meter readings, and specified electrical characteristics agree with those required by the equipment or system manufacturer.
 - c. Verify that wiring and support components for equipment are complete.

- d. Verify that equipment or system is installed in accordance with the manufacturer's recommendations, approved shop drawings and the Contract Documents.
 - e. Verify that nothing in the installation voids any warranty.
- 2. Provide manufacturer's representatives to perform initial equipment and system adjustment and calibration conforming to the manufacturer's recommendations and instructions, approved shop drawings and the Contract Documents.
- 3. Obtain ENGINEER's approval before start-up of equipment. Execute start-up under supervision of applicable manufacturer's representative in accordance with manufacturers' instructions.
- 4. Furnish ENGINEER with three copies of the following. When training is specified, furnish the copies at least 24 hours prior to training.
 - a. "Certificate of Installation, Inspection and Start-up Services" by manufacturers' representatives for each piece of equipment and each system specified, certifying:
 - (1) That equipment is installed in accordance with the manufacturers' recommendations, approved shop drawings and the Contract Documents.
 - (2) That nothing in the installation voids any warranty.
 - (3) That equipment has been operated in the presence of the manufacturer's representative.
 - (4) That equipment, as installed, is ready to be operated by others.
 - b. Detailed report by manufacturers' representatives, for review by ENGINEER of the installation, inspection and start-up services performed, including:
 - (1) Description of calibration and adjustments if made; if not in Operation and Maintenance Manuals, attach copy.
 - (2) Description of any parts replaced and why replaced.
 - (3) Type, brand name, and quantity of lubrication used, if any.
 - (4) General condition of equipment.
 - (5) Description of problems encountered, and corrective action taken.

(6) Any special instructions left with CONTRACTOR or ENGINEER.

- D. Field Test Participation: Provide competent and experienced technical representatives of all equipment manufacturers and system suppliers as necessary to participate in field testing of the equipment specified in Section 01 43 00.
- E. Trouble-Free Operation: Provide competent and experienced technical representatives of all equipment manufacturers and system suppliers as necessary to place the equipment in trouble-free operation after completion of start-up and field tests.

1.8 POST START-UP SERVICES

- A. General: Provide Post Start-up Services in accordance with this subsection for equipment specified in other sections.
- B. Site Visit: Provide the services of an authorized service representative for each equipment manufacturer or system supplier to make a final site visit after the equipment or system has been in operation for at least 6 months, but no longer than 11 months. Furnish assistance to OWNER's operating personnel in making adjustments and calibrations required to determine that the equipment and system is operating in conformance with design, manufacturer's, and specification requirements. Instruct the personnel in a review of proper operation and maintenance procedures.
- C. Certificate: Furnish "Certificate of Post Start-up Services" cosigned by ENGINEER and the manufacturer's representative, certifying that this service has been performed. Use form provided in this section, and furnish OWNER with three copies.

1.9 SPECIAL TOOLS AND LUBRICATING EQUIPMENT

- A. General: Furnish, per manufacturer's recommendations, special tools required for checking, testing, parts replacement, and maintenance. (Special tools are those which have been specially designed or adapted for use on parts of the equipment, and which are not customarily and routinely carried by maintenance mechanics.)
- B. Time of Delivery: Deliver special tools and lubricating equipment to OWNER when unit is placed into operation and after operating personnel have been properly instructed in operation, repair, and maintenance of equipment.
- C. Quality: Provide tools and lubricating equipment of a quality meeting equipment manufacturer's requirements.

1.10 LUBRICATION

- A. General: Where lubrication is required for proper operation of equipment, incorporate in the equipment the necessary and proper provisions in accordance with

manufacturer's requirements. Where possible, make lubrication automated and positive.

- B. Oil Reservoirs: Where oil is used, supply reservoir of sufficient capacity to lubricate unit for a 24-hour period.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 01 73 29
CUTTING AND PATCHING

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. General Requirements
- B. Scheduling of Shutdown

1.2 RELATED SECTIONS

- A. Section 32 10 01 – Pavement Repair and Restoration

1.3 GENERAL REQUIREMENTS

- A. CONTRACTOR shall be responsible for all cutting, fitting and patching, including attendant excavation and backfill, required to complete the work or to:
 - 1. Make its several parts fit together properly.
 - 2. Uncover portions of the work to provide for installation of ill-timed work.
 - 3. Remove and replace defective work.
 - 4. Remove and replace work not conforming to requirements of Contract Documents.
 - 5. Remove samples of installed work as specified for testing.
 - 6. Provide routine penetrations of non-structural surfaces for installation of piping and electrical conduit.
- B. Coordination: Perform all cutting, fitting or patching of the Work that may be required to make the several parts thereof join in accordance with the Contract Documents. Perform restoration with competent workmen skilled in the trade.
- C. Improperly Timed Work: Perform all cutting and patching required to install improperly timed work, to remove samples of installed materials for testing, and to provide for alteration of existing facilities or for the installation of new Work in the existing construction.
- D. Limitations: Except when the cutting or removal of existing construction is specified or indicated, do not undertake any cutting or demolition which may affect the structural stability of the Work or existing facilities without the ENGINEER's concurrence.

1.4 SUBMITTALS

- A. Submit a written request to the ENGINEER well in advance of executing any cutting or alteration which affects:
 - 1. Work of the OWNER or any separate contractor.
 - 2. Structural value or integrity of any element of the project or work.
 - 3. Integrity or effectiveness of weather-exposed or moisture-resistant elements or systems.
 - 4. Efficiency, operational life, maintenance or safety of operational elements.
 - 5. Visual qualities of sight-exposed elements.
- B. Request shall include:
 - 1. Identification of the work.
 - 2. Description of affected work.
 - 3. The necessity for cutting, alteration or excavation.
 - 4. Effect on work of OWNER or any separate contract, or on structural or weatherproof integrity of work.
 - 5. Description of proposed work:
 - a. Scope of cutting, patching, alteration, or excavation.
 - b. Trades who will execute the work.
 - c. Products proposed to be used.
 - d. Extent of refinishing to be done.
 - 6. Alternatives to cutting and patching.
 - 7. Cost proposal, when applicable.
 - 8. Written permission of any separate contractor whose work will be affected.
- C. SUBMIT WRITTEN NOTICE TO THE ENGINEER DESIGNATING THE DATE AND THE TIME THE WORK WILL BE UNCOVERED.

1.5 SCHEDULING OF SHUTDOWN

- A. Connections to Existing Facilities: If any connections, replacement, or other work requiring the shutdown of an existing facility is necessary, schedule such work at times when the impact on the OWNER's normal operation is minimal. Overtime, night and weekend work without additional compensation from the OWNER, may be required to make these connections, especially if the connections are made at times other than those specified.
- B. Request for Shutdowns: Submit a written request for each shutdown to the OWNER and the ENGINEER sufficiently in advance of any required shutdown.

PART 2 PRODUCTS

2.1 MATERIALS

- A. Comply with specifications and standards for each specific product involved.

PART 3 EXECUTION

3.1 INSPECTION

- A. Inspect existing conditions of projects, including elements subject to damage or to movement during cutting and patching.
- B. After uncovering work, inspect conditions affecting installation of products, or performance of the work.
- C. Report unsatisfactory or questionable conditions to the ENGINEER in writing; do not proceed with work until the ENGINEER has provided further instructions.

3.2 PREPARATION

- A. Provide adequate temporary support as necessary to assure structural value or integrity or affected portion of work.
- B. Provide devices and methods to protect other portions of project from damage.
- C. Provide protection from elements for that portion of the project which may be exposed by cutting and patching work, and maintain excavations free from water.
- D. Material Removal: Cut and remove all materials to the extent shown or as required to complete the Work. Remove materials in a careful manner with no damage to adjacent facilities. Remove materials which are not salvageable from the site.

3.3 PERFORMANCE

- A. Execute cutting and demolition by methods which will prevent damage to other work, and will provide proper surfaces to receive installation of repairs.
- B. Execute excavating and backfilling by methods which will prevent settlement or damage to other work.
- C. Employ original installer or fabricator to perform cutting and patching for:
 - 1. Weather-exposed or moisture-resistant elements.
 - 2. Sight-exposed finished surfaces.
- D. Execute fitting and adjustment of products to provide a finished installation to comply with specified products, functions, tolerances, and finishes.
- E. Restore work which has been cut or removed; install new products to provide completed work in accord with requirements of contract documents.
- F. Fit work airtight to pipes, sleeves, ducts, conduit and other penetrations through surfaces.

- G. Refinish entire surfaces as necessary to provide an even finish to match adjacent finishes:
 - 1. For continuous surfaces, refinish to nearest intersection.
 - 2. For an assembly, refinish entire unit.

3.4 PAVEMENT RESTORATION

- A. Restore all pavement or roadway surfaces in accordance with Section 32 10 01 – Pavement Repair and Restoration.
- B. The restoration of existing street paving, including underdrains, if any are encountered, where damaged, shall be restored by the CONTRACTOR and shall be replaced or rebuilt using the same type of construction as was in the original. The CONTRACTOR shall be responsible for restoring all such work, including subgrade, base courses, curb and gutter or other appurtenances where present. The CONTRACTOR shall obtain and pay for at his own expense such local or other governmental permits as may be necessary for the opening of streets and shall satisfy himself as to any requirements other than those herein set forth which may affect the type, quality and manner of carrying on the restoration of surfaces by reason of jurisdiction of such governmental bodies.
- C. This section does not describe the construction of new road surfaces or the complete resurfacing of existing pavements.
- D. In all cases, the CONTRACTOR will be required to maintain, without additional compensation, all permanent replacement of street paving, done by him under this Contract for a period of 12 months after the acceptance of the Contract, including the removal and replacement of such work wherever surface depressions or underlying cavities result from settlement of trench backfill.
- E. The CONTRACTOR shall do all the final resurfacing or repaving of streets or roads, over the excavations that he has made and he shall be responsible for relaying paving surfaces of roads that have failed or been damaged, at any time before the termination of the maintenance period on account of work done by him and he shall resurface or repave over any tunnel jacking, or boring excavation that shall settle or break the surface, shall be repaved to the satisfaction of the OWNER and at the CONTRACTOR's sole expense. Backfilling of trenches and the preparation of subgrades shall conform to the requirements of excavation and backfilling of pipeline trenches.
- F. Where pipeline construction crosses paved streets, the CONTRACTOR may elect, at no additional cost to the OWNER, to place the pipe by the jacking or boring or tunneling method in lieu of cutting and patching of the paved surfaces.

END OF SECTION

SECTION 01 74 00

CLEANING

PART 1 GENERAL

1.1 SECTION INCLUDES:

- A. General Requirements
- B. Disposal Requirements

1.2 GENERAL REQUIREMENTS

- A. Execute cleaning during progress of the work and at completion of the work.

1.3 DISPOSAL REQUIREMENTS

- A. Conduct cleaning and disposal operations to comply with codes, ordinances, regulations, and anti-pollution laws.

PART 2 PRODUCTS

NOT USED

PART 3 EXECUTION

3.1 DURING CONSTRUCTION

- A. Execute daily cleaning to keep the work, the site, and adjacent properties free from accumulations of waste materials, rubbish, and windblown debris, resulting from construction operations.
- B. Provide onsite containers for the collection of waste materials, debris and rubbish. All waste materials including containers, food debris and other miscellaneous materials must be disposed of daily in onsite containers.
- C. Remove waste materials, debris and rubbish from the site periodically and dispose of at legal disposal areas away from the site.

3.2 FINAL CLEANING

- A. Requirements: At the completion of work and immediately prior to final inspection, clean the entire project as follows:
 - 1. Thoroughly clean, sweep, wash, and polish all work and equipment provided under the Contract, including finishes. Leave the structures and site in a complete and finished condition to the satisfaction of the ENGINEER.
 - 2. Direct all subcontractors to similarly perform, at the same time, an equivalent thorough cleaning of all work and equipment provided under their contracts.
 - 3. Remove all temporary structures and all debris, including dirt, sand, gravel, rubbish and waste material.
 - 4. Should the CONTRACTOR not remove rubbish or debris or not clean the buildings and site as specified above, the OWNER reserves the right to have the cleaning done at the expense of the CONTRACTOR.
- B. Employ experienced workers, or professional cleaners, for final cleaning.
- C. Use only cleaning materials recommended by manufacturer of surface to be cleaned.
- D. In preparation for substantial completion or occupancy, conduct final inspection of sight-exposed interior and exterior surfaces, and of concealed spaces.
- E. Remove grease, dust, dirt, stains, labels, fingerprints, and other foreign materials from sight-exposed interior and exterior finished surfaces. Polish surfaces so designated to shine finish.
- F. Repair, patch, and touch up marred surfaces to specified finish, to match adjacent surfaces.
- G. Replace air-handling filters if units were operated during construction.
- H. Clean ducts, blowers, and coils, if air-handling units were operated without filters during construction.
- I. Vacuum clean all interior spaces, including inside cabinets.
- J. Handle materials in a controlled manner with as few handlings as possible. Do not drop or throw materials from heights.

- K. Schedule cleaning operations so that dust and other contaminants resulting from cleaning process will not fall on wet, newly-painted surfaces.
- L. Clean interior of all panel cabinets, pull boxes, and other equipment enclosures.
- M. Wash and wipe clean all lighting fixtures, lamps, and other electrical equipment which may have become soiled during installation.
- N. Perform touch-up painting.
- O. Broom clean exterior paved surfaces; rake clean other surfaces of the grounds.
- P. Remove erection plant, tools, temporary structures and other materials.
- Q. Remove and dispose of all water, dirt, rubbish or any other foreign substances.

3.3 FINAL INSPECTION

- A. After cleaning is complete the final inspection may be scheduled. The inspection will be done with the OWNER and ENGINEER.

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 01 77 00
CONTRACT CLOSE OUT

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Warranties and Bonds
- B. Record Drawings
- C. Special Tools

1.2 WARRANTIES AND BONDS

Prior to final payment deliver to the OWNER the original and one copy of all bonds, warranties, guarantees and similar documents, including those customarily provided by manufacturers and suppliers which cover a period greater than the one year correction period. Show OWNER as beneficiary of these documents.

1.3 RECORD DRAWINGS

At the site keep and maintain one record copy of all Contract Documents, reference documents and all technical documents submitted in good order. As the work progresses the Engineer or his designated representative shall record on one set of reproducible drawings all changes and deviations from the original Plans. He shall record the exact location of all changes in vertical and horizontal alignment by offsets and ties at each; sewer, water, electric, gas, communication and other services by off-set distance to permanent improvements such as building and curbs.

Prior to acceptance of the project and before final payment is made, the Engineer shall submit one (1) set of reproducible drawings, two (2) sets of blue-line or blackline prints, all marked "Drawings of Record". These Record Drawings must be certified by the Florida Registered Professional Engineer, who prepared the plans and signs and seals these plan, and submits AutoCAD compatible diskette copy of the drawings, and other applicable related records to the Department of Lee County Utilities.

These Record Drawings must be certified by the Florida Registered Professional Engineer, who prepared the plans and signs and seals these plans. The Record Drawings shall include vertical and horizontal alignment of all water, sewer, and effluent reuse lines, valves, tees, bends, reducers, hydrants, pump stations, service connections, meter boxes and/or pads, and other pertinent structures. Pipeline runs in excess of 152.4m, (500'), without fittings shall include vertical alignment information at 152.4m, (500') intervals. Said alignment shall be tied to permanent improvements, such as roadway and/or railroad centerlines and rights-of-way, building and property

corners, and shall be certified by a Professional Land Surveyor, licensed in the State of Florida. The Professional Land Surveyor can coordinate with the Contractor to install the necessary appurtenances on buried utilities to facilitate the survey after construction is completed. In addition, property strap numbers and street names shall be shown on the plan.

On a case by case basis, Lee County Utilities may waive the requirement for certification by a Professional Land Surveyor, licensed in the State of Florida. However, prior consent must first be obtained from Lee County Utilities. The County shall withhold final acceptance of the project until the requirement for record drawings and related records has been met. Record Drawings without detailed field verified horizontal and vertical locations of all facilities shown will be rejected.

1.4 SPECIAL TOOLS

Special tools are considered to be those tools which, because of their limited use, are not normally available but which are necessary for maintenance of particular equipment.

For each type of equipment provided under this CONTRACT, furnish a complete set of all special tools including grease guns and other lubricating devices, which may be needed for the adjustment, operation, maintenance, and disassembly of such equipment. Furnish only tools of high grade, smooth forged alloy tool steel. Manufacture grease guns of the lever type.

Furnish and erect one or more neat and substantial steel wall cases or cabinets with flat key locks and clips or hooks to hold each special tool in a convenient arrangement.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION

SECTION 01 78 23
OPERATION AND MAINTENANCE MANUALS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Description
- B. Quality Assurance
- C. Submittals
- D. Format and Contents

1.2 DESCRIPTION

- A. Scope: Furnish to the ENGINEER 10 copies and a PDF of an Operation and Maintenance Manual for all equipment and associated control systems furnished and installed.

1.3 QUALITY ASSURANCE

- A. Reference Codes and Specifications: No current government or commercial specifications or documents apply.

1.4 SUBMITTALS

- A. Prior to the Work Reaching 50 Percent Completion, submit to the ENGINEER for approval two copies of the manual with all specified material. Submit the approval copies with the partial payment request for the specified completion. Within 30 days after the ENGINEER's approval of the two-copy submittal, furnish to the ENGINEER the remaining 8 copies of the manual. Provide space in the manual for additional material. Submit any missing material for the manual prior to requesting certification of substantial completion.

1.5 FORMAT AND CONTENTS

- A. Prepare and arrange each copy of the manual as follows:
 - 1. One copy of an equipment data summary (see sample form) for each item of equipment.
 - 2. One copy of an equipment preventive maintenance data summary (see sample form) for each item of equipment.

3. One copy of the manufacturer's operating and maintenance instructions. Operating instructions include equipment start-up, normal operation, shutdown, emergency operation and troubleshooting. Maintenance instructions include equipment installation, calibration and adjustment, preventive and repair maintenance, lubrication, troubleshooting, parts list and recommended spare parts.
 4. List of electrical relay settings and control and alarm contact settings.
 5. Electrical interconnection wiring diagram for equipment furnished including all control and lighting systems.
 6. One valve schedule giving valve number, location, fluid, and fluid destination for each valve installed. Group all valves in same piping systems together in the schedule. Obtain a sample of the valve numbering system from the ENGINEER.
 7. Furnish all O&M Manual material on 8-1/2 by 11 commercially printed or typed forms or an acceptable alternative format.
- B. Organize each manual into sections paralleling the equipment specifications. Identify each section using heavy section dividers with reinforced holes and numbered plastic index tabs. Use 3-ring, hard-back binders Type No. VS11 as manufactured by K&M Company, Torrance, CA, or equal. Punch all loose data for binding. Arrange composition and printing so that punching does not obliterate any data. Print on the cover and binding edge of each manual the project title, and manual title, as furnished and approved by the ENGINEER.
- C. Leave all operating and maintenance material that comes bound by the equipment manufacturer in its original bound state. Cross-reference the appropriate sections of the CONTRACTOR's O&M manual to the manufacturers' bound manuals.
- D. Label binders Volume 1, 2, and so on, where more than one binder is required. Include the table of contents for the entire set, identified by volume number, in each binder.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION

NOTE: Fill in name of Project.

Lee County Utilities

Equipment Data Summary

Equipment Name:

Specification Reference:

Manufacturer:

Name:

Address:

Telephone:

Number Supplied:

Location/Service:

Model No:

Serial No:

Type:

Size/Speed/Capacity/Range (as applicable):

Power Requirement (Phase/Volts/Hertz):

Local Representative:

Name:

Address:

Telephone:

NOTES:

NOTE: Fill in name of Project.

Lee County Utilities

Preventive Maintenance Summary

Equipment Name:

Location:

Manufacturer:

Name:

Address:

Telephone:

Model No:

Serial No:

Maintenance
Task

Lubricant/Part

D W M Q SA A

O&M Manual
Reference

NOTES:

*D-Daily W-Weekly M-Monthly Q-Quarterly SA-Semi-Annual A-Annual

SECTION 01 78 36
WARRANTIES AND BONDS

PART 1 GENERAL

1.1 REQUIREMENTS INCLUDED

- A. Compile specified warranties and bonds, as in Articles 6 and 13 of the General Conditions.
- B. Co-execute submittals when so specified.
- C. Review submittals to verify compliance with Contract Documents.
- D. Submit to the ENGINEER for review and transmittal to OWNER.

1.2 SUBMITTAL REQUIREMENTS

- A. Assemble warranties, bonds and service and maintenance contracts, executed by each of the respective manufacturers, suppliers, and subcontractors.
- B. Two original signed copies are required.
- C. Table of Contents. Neatly typed in orderly sequence. Provide complete information for each items.
 - 1. Product or work item.
 - 2. Firm, with name of principal, address and telephone number.
 - 3. Scope.
 - 4. Date of beginning warranty, bond or service and maintenance contract.
 - 5. Duration of warranty, bond or service maintenance contract.
 - 6. Provide information for OWNER's personnel:
 - a. Proper procedure in case of failure.
 - b. Instances which might affect the validity of warranty or bond.
 - 7. CONTRACTOR, name of responsible principal, address and telephone number.

1.3 FORM OF SUBMITTALS

- A. Prepare in duplicate packets.
- B. Format:
 - 1. Size 8-1/2" x 11", punch sheets for standard 3-post binder.
 - a. Fold larger sheets to fit into binders.

2. Cover: Identify each packet with typed or printed title "WARRANTIES AND BONDS" list:
 - a. Title of Project
 - b. Name of CONTRACTOR
- C. Binders: Commercial quality, three-post binder, with durable and cleanable plastic covers and maximum post width of 2 inches.

1.4 WARRANTY SUBMITTAL REQUIREMENTS

- A. For all major pieces of equipment, submit a warranty from the equipment manufacturer. The manufacturer's warranty period shall be concurrent with the CONTRACTOR's for one (1) year, unless otherwise specified, commencing at the time of substantial completion.
- B. The CONTRACTOR shall be responsible for obtaining certificates for equipment warranty for all major equipment specified under Division 11, 13, 14, 15, and 16 and which has a 1 HP motor or which lists for more than \$1,000. The ENGINEER reserves the right to request warranties for equipment not classified as major. The CONTRACTOR shall still warrant equipment not considered to be "major" in the CONTRACTOR's one-year warranty period even though certificates of warranty may not be required.

PART 2 PRODUCTS

NOT USED

PART 3 EXECUTION

NOT USED

END OF SECTION

SECTION 02 21 13
LINES AND GRADES

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. General
- B. Surveys
- C. Datum Plane
- D. Protection of Survey Data

1.2 GENERAL

- A. Construct all work in accordance with the lines and grades shown on the Drawings. Assume full responsibility for keeping all alignment and grade.

1.3 SURVEYS

- A. Reference Points: The OWNER will provide reference points for the work as described in the General Conditions. Base horizontal and vertical control points will be designated by the ENGINEER and used as datum for the Work. Perform all additional survey, layout, and measurement work.
 - 1. Keep ENGINEER informed, sufficiently in advance, of the times and places at which work is to be performed so that base horizontal and vertical control points may be established, and any checking deemed necessary by ENGINEER may be done, with minimum inconvenience to the ENGINEER and at no delay to CONTRACTOR. It is the intention not to impede the Work for the establishment of control points and the checking of lines and grades set by the CONTRACTOR. However, when necessary, suspend working operations for such reasonable time as the ENGINEER may require for this purpose. Costs associated with such suspension are deemed to be included in the Contract Price, and no time extension or additional costs will be allowed.
 - 2. Provide an experienced survey crew including an instrument operator, competent assistants, and any instruments, tools, stakes, and other materials required to complete the survey, layout, and measurement of work performed by the CONTRACTOR.

1.4 DATUM PLANE

- A. All elevations indicated or specified refer to the Mean Sea Level Datum Plane, 1988 General Adjustment, of the United States Coast and Geodetic Survey and are expressed in feet and decimal parts thereof, or in feet and inches.

1.5 PROTECTION OF SURVEY DATA

- A. General: Safeguard all points, stakes, grade marks, known property corners, monuments, and bench marks made or established for the Work. Reestablish them if disturbed and bear the entire expense of checking reestablished marks and rectifying work improperly installed.
- B. Records: Keep neat and legible notes of measurements and calculations made in connection with the layout of the Work. Furnish copies of such data to the ENGINEER for use in checking the CONTRACTOR's layout. Data considered of value to the OWNER will be transmitted to the OWNER by the ENGINEER with other records on completion of the Work.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION

SECTION 02 40 00

DEMOLITION

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: All work necessary for the removal and disposal of buildings, structures, foundations, piping, equipment and roadways, or any part thereof including masonry, steel, reinforced concrete, plain concrete, electrical facilities, and any other material or equipment shown or specified to be removed.
- B. Basic Procedures and Schedule: Carry out demolition so that adjacent structures, which are to remain, are not endangered. Schedule the work so as not to interfere with the day to day operation of the existing facilities. Do not block doorways or passageways in existing facilities.
- C. Additional Requirements: Provide dust control and make provisions for safety.

1.2 SUBMITTALS

- A. Provide all submittals, including the following, as specified in Division 1.
- B. Site Inspection: Visit the site and inspect all existing structures. Observe and record any defects which may exist in buildings or structures adjacent to but not directly affected by the demolition work. Provide the OWNER with a copy of this inspection record and obtain the (ENGINEER's) (OWNER's) approval prior to commencing the demolition.

1.3 QUALITY ASSURANCE

- A. Limits: Exercise care to break concrete sufficiently for removal in reasonably small masses. Where only parts of a structure are to be removed, cut the concrete along limiting lines with a suitable saw so that damage to the remaining structure is held to a minimum.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 EXAMINATION OF EXISTING DRAWINGS

- A. Drawings of existing structures and equipment will be available for inspection at the office of the (ENGINEER) (OWNER).

3.2 PROTECTION

- A. General Safety: Provide warning signs, protective barriers, and warning lights as necessary adjacent to the work as approved or required. Maintain these items during the demolition period.
- B. Existing Services: Undertake no demolition work until all mechanical and electrical services affected by the work have been properly disconnected. Cap, reroute or reconnect interconnecting piping or electrical services that are to remain in service either permanently or temporarily in a manner that will not interfere with the operation of the remaining facilities.
- C. Hazards: Perform testing and air purging where the presence of hazardous chemicals, gases, flammable materials or other dangerous substances is apparent or suspected, and eliminate the hazard before demolition is started.

3.3 DEMOLITION REQUIREMENTS

- A. Explosives: The use of explosives will not be permitted.
- B. Protection: Carefully protect all mechanical and electrical equipment against dust and debris.
- C. Removal: Remove all debris from the structures during demolition and do not allow debris to accumulate in piles.
- D. Access: Provide safe access to and egress from all working areas at all times with adequate protection from falling material.
- E. Protection: Provide adequate scaffolding, shoring, bracing railings, toe boards and protective covering during demolition to protect personnel and equipment against injury or damage. Cover floor openings not used for material drops with material substantial enough to support any loads placed on it. Properly secure the covers to prevent accidental movement.
- F. Lighting: Provide adequate lighting at all times during demolition.
- G. Closed Areas: Close areas below demolition work to anyone while removal is in progress.

- H. Material Drops: Do not drop any material to any point lying outside the exterior walls of the structure unless the area is effectively protected.

3.4 DISPOSAL OF MATERIALS

- A. Final Removal: Remove all debris, rubbish, scrap pieces, equipment, and materials resulting from the demolition unless otherwise indicated. Take title to all demolished materials and remove such items from the site.
- B. OWNER's Property: In addition to any items which may be shown, the following items remain the property of the OWNER. Remove carefully, without damage, all items listed or shown, and stockpile as directed.

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 02 50 10

PIPELINE REMOVAL AND GROUT ABANDONMENT

PART 1 GENERAL

1.1 DESCRIPTION

- A. Scope of Work: The work specified in this Section consists of furnishing all labor, equipment and materials and performing all work connected with the removal and/or grout abandonment of existing pipelines and placement of the cementaceous grout to fill the voids.
- B. Applicable Codes, Standard and Specifications:
 - 1. American Water Works Association (AWWA) and American National Standards Institute (ANSI) latest edition: ANSI/AWWA C 110/A21.10 - Ductile Iron Gray Iron Fittings; ANSI/AWWA C153/A21.53 - Compact Ductile Iron Fittings
 - 2. All work associated with asbestos material shall be performed in accordance with the standards listed below and all other applicable local, State, or Federal standards.
 - a. Florida Administrative Code, Chapter 17-25.1, "Asbestos"
 - b. National Emission Standards Hazardous Air Pollution (NESHAP), 40 CFR 61, subpart M.
 - c. Occupational Safety and Health Act, 29 CFR
 - d. Environmental Protection Agency (EPA) Asbestos Abatement Worker Protection Rule
 - e. Florida Statute 455.300
- C. Definitions:
 - 1. Pipeline Abandonment - isolate from active pipelines, remove from service, dispose of pipeline contents, grout fill pipeline, plug pipeline, leave pipe in place.
 - 2. Pipeline Removal - isolate from active pipelines, remove from service, dispose of pipeline contents, remove pipe, valves, fittings, dispose or stockpile removed materials as required.

1.2 QUALITY ASSURANCE

- A. All work associated with the removal or taking out of service of existing asbestos cement pipelines shall be performed by a licensed asbestos abatement contractor or subcontractor registered in the State of Florida.

1.3 SUBMITTALS

- A. Shop Drawings: Shop Drawings shall be submitted in accordance with Division 1. In addition, the following shall be submitted to the Engineer for acceptance prior to construction.
 - 1. A detailed description of equipment and operational procedures to accomplish the grouting operation, including grout mixture design, grout mixer data, grout samples and test data.
 - 2. Asbestos abatement contractor/subcontractor licensing and qualifications, if necessary.
 - 3. Pipeline grouting contractor/subcontractor licensing and qualifications.

PART 2 PRODUCTS

2.1 FITTINGS

- A. Fittings shall be manufactured of ductile iron, conforming to ANSI/AWWA C110/A21.10 or ANSI/AWWA C153/A21.53.
- B. All fittings shall be Class 250.

2.2 CONCRETE GROUT

- A. Provide grout with minimum 28 day compressive strength of 1000 psi, minimum slump of 5 inches, maximum slump of 9 inches. The grout mixture per cubic yard shall be:
 - 1. Cement - 500 pounds
 - 2. Fly Ash - 500 pounds
 - 3. Water - 350 pounds (42 gallons)
 - 4. Sand - 2248 pounds
 - 5. Air entrainment admixture (Darex or equal) - 3 ounces

6. Bentonite - 6 pounds (to be mixed with sufficient water to form colloidal mixture, added at the job site)

2.3 EQUIPMENT

- A. All grout shall be mixed with a high shear, high energy colloidal type mixer to achieve the best uniform density.
- B. The grout shall be pumped with a non-pulsating centrifugal or tri-plex pump.
- C. The mixer shall be capable of continuous mixing. Batch mixing shall not be permitted.

PART 3 EXECUTION

3.1 PREPARATION

- A. Traffic control measures shall be implemented prior to construction.

3.2 PERFORMANCE

- A. Pipe Isolation:
 1. Where indicated on the Drawings, line stops shall be utilized to isolate portions of pressurized mains.
 2. In lieu of line stops, the use of existing valves may be used to isolate portions of the pipeline. Submit work plan showing existing valves to be closed to provide isolation. Review of plan will be conducted by Engineer and Utility to determine affected area. In no case will service to residences and businesses affected by the isolation be allowed to be interrupted by more than 1 hour.
 3. Line stops shall be completed while the pipelines are pressurized.
 4. Line stops shall consist of a line stop fitting, stopping valve, blind flange for installation after stop is completed, and 1 inch equalization/purge fitting.
 5. Provide additional pipe restraining in the vicinity of the line stop for preventing pipe movement due to any unbalanced forces created by the line stop and subsequent cutting and removal of existing pipe adjacent to any line stop.
 6. In the event a pressurized potable water pipeline that will remain in service loses pressure to less than 20 psi, disinfect the water main and

submit bacteriological test results to the Florida Department of Environmental Protection. Satisfactory test results are required to be submitted for tests conducted on two consecutive days.

B. Pipe Cutting and Plugging:

1. Cut all pipe as necessary. Cut sections of pipe shall be cleared and smoothed. The contents of the pipe are to be removed and disposed as allowed by local rules and regulations.
2. Plug ends of pipe to remain in accordance with the following:
 - a. Remaining pressurized pipe - install ductile iron plug fitting. Install restraining devices to prevent pipe movement.
 - b. Remaining non-pressurized pipe - grout ends of pipe or install ductile iron cap fitting.

C. Pipeline Abandonment: Limits of removal and/or abandonment (take out of service) shall be in accordance with information shown on the Drawings. Abandonment shall be in accordance with the following:

1. Pipes under roadways or less than five feet from the edge of pavement, 2-inches and larger, shall be fully grouted along entire length. Pipe sizes less than 2-inches shall be capped or grouted at the ends of the pipe.
2. Pipes outside of roadways five feet or greater from the edge of pavement, 2-inches and larger, shall be fully grouted along entire length. Pipes sizes less than 2 inches shall be capped or grouted at the ends of the pipe. All ductile iron pipes shall be capped or grouted at the ends of the pipe.

D. Pipeline Grouting:

1. Grouting of the annular space due to the abandonment of the existing water pipe will be allowed in continuous individually bulkheaded segments of up to 500 linear feet.
2. Grout shall be placed in a maximum of three stages, with the initial stage volume equal to or greater than 50% of the total volume for that section of pipe being grouted. The maximum time wait between grouting stages shall be 24 hours.
3. For each stage, mix and pump the material in one continuous process so as to avoid partial setting of some grout material during that stage,

thus, eliminating voids and possible subsequent surface damage due to "cave-ins".

4. Each section shall be grouted by injecting grout from the lowest point and allowing it to flow toward the highest point to displace water from the annulus and assure complete void-free coverage. Grout shall be placed through tubes installed in the bulkheads at the insertion pits or manholes. Grout tubes shall be at least 2-inch nominal diameter.
5. One set of the 3 inch x 6 inch sample test cylinders shall be made for each grout mix preparation.
6. After the ends of each section of pipe are exposed, the entire space, not to exceed 500 linear feet end to end, shall be sealed by controlled pumping of grout until it flows from the pipe at the opposite end of the grouting. Grouting shall be carried out until the entire space is filled.
7. Grout pressure in the void space is not to exceed five (5) psi above maximum hydrostatic groundwater level. An open ended, highpoint tap or equivalent vent must be provided and monitored at the bulkhead opposite to the bulkhead through which grout is injected. This bulkhead will be blocked closed as grout escapes to allow the pressuring of the annular space.
8. The pump used for grouting shall be a continuous flow positive displacement model with a pugmill type mixing vat having a minimum shaft speed of 60 rpm and incorporated as an integral part of the equipment. Alternate equipment may be used subject to the approval of the Engineer. The rate of pumping shall not exceed 6 cubic feet per minute.

E. Restoration

1. All areas disturbed as a result of pipeline removal and abandonment shall be restored to equal or better condition than the existing condition.

3.3 FIELD QUALITY CONTROL

- A. The quality of the grout, application of the equipment and installation techniques is the responsibility of the Contractor. The review and acceptance or approval of specific mix design, equipment or installation procedures shall in no way relieve the Contractor of his obligation to provide the final product as specified herein.

- B. Contractor shall coordinate with the Owner to shut-off all system valves. Only the Owner's staff may operate valves. All valves shall be shut-off and water service shall be verified for all customers in the affected area prior to grout being injected.

END OF SECTION

SECTION 03 11 00
CONCRETE FORMWORK

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: Provide concrete formwork for architectural concrete and structural concrete as specified to form concrete to profiles shown.
 - 1. Architectural concrete is defined as concrete for the following exposed reinforced concrete surfaces:
 - a. Interior walls
 - b. Exterior walls to 6 inches below finish grade
 - c. Interior tank walls to 6 inches below normal operating water level
 - d. Beams
 - e. Columns
 - f. Undersides of floor slabs, roof slabs and stairs
 - 2. Provide concrete with smooth rubbed finish.
 - 3. Structural concrete is defined as all concrete that is not architectural concrete.
- B. Related Work Specified in Other Sections Includes:
 - 1. Section 03 20 00 - Concrete Reinforcement
 - 2. Section 03 15 00 - Concrete Accessories

1.2 REFERENCES

- A. Codes and standards referred to in this Section are:
 - 1. ACI 318 - Building Code Requirements for Reinforced Concrete
 - 2. ACI SP-4 - Formwork for Concrete
 - 3. ACI 303R - Guide to Cast-in-Place Architectural Concrete

4. ACI 347 – Guide to Formwork for Concrete

1.3 SUBMITTALS

- A. Provide all submittals, including the following, as specified in Division 1.
1. CONTRACTORS Shop Drawings: Proposed form layout drawings and tie pattern layout drawings for Concrete. Review of these drawings does not relieve the CONTRACTOR of responsibility for adequately designing and constructing forms.
 2. Samples: Pieces of each type of sheeting, chamfer strips, form ties, form liners and rustication strips

1.4 QUALITY ASSURANCE

- A. Formwork Compliance: Use formwork complying with ACI SP-4, ACI 347 and ACI 303R.
- B. Mock-Up Erection: Erect, on the site where directed, a full size mock-up of a cast-in-place wall or panel a minimum of 10 feet by 10 feet by 12 inches thick as shown. Conform mock-up to requirements of ACI 303R.
1. Reinforce the panel as shown. Use form ties the same as those approved and with the form tie pattern similar to that approved. Use one face of the panel for smooth architectural concrete including "reveal" rustication with form joints, and the opposite face for form liner concrete.
 2. Plug the tie holes as specified to determine the correct mortar mixture to match the panel color. If required, remove and replace tie hole plugging mortar until an acceptable color match is obtained. After the sample panels have been approved, intentionally damage and patch portions of the finish surface of the panels for the purpose of determining the correct mixture for patching mortar and patching technique to match the original panel color and surface.
 3. Leave the approved mock-up on the job during construction as the standard of workmanship for the project. Remove mock-up from the premises after completion of the work.

PART 2 PRODUCTS

2.1 MANUFACTURER

- A. Acceptable manufacturers are listed in the LCU Approved Materials List. Other manufacturers of equivalent products may be submitted.

2.2 MATERIALS

A. Structural Concrete: Provide structural concrete form materials as follows:

1. Obtain approval for form material before construction of the forms.
2. Use a barrier type form release agent.
3. Use form ties, hangers, and clamps of such type that, after removal of the forms, no metal will be closer than one inch from concrete surface. Wire ties will not be permitted.
4. Provide ties with swaged washers or other suitable devices to prevent seepage of moisture along the ties. Leave the ties in place.
5. Use lugs, cones, washers, or other devices which do not leave holes or depressions greater than 7/8-inch in diameter.

B. Architectural Concrete: Provide architectural concrete form materials as follows:

1. Construct forms using 3/4-inch thick, High Density Overlay (HDO) Plyform, Class 1 or 2, meeting the requirements of the American Plywood Association. Use surfacing materials having a minimum weight of 60-60.
2. Use form coating and use thinner as recommended by manufacturer of the form coating, to coat cut or raw edges.
3. Use she-bolts with water seals for form ties.
4. Use form liners (see LCU Approved Materials List) having one-inch deep relief, in a fractured rib pattern to match existing. Furnish form liners in full height lengths with no horizontal joints, except where shown. Use wood for forms to be used with form liners.
5. Use elastomeric vertical "V-groove" rustications in the concrete bands and the horizontal rustication joints shown in the form liner concrete of the profile shown.
6. Use a barrier type VOC compliant form release agent.

PART 3 EXECUTION

3.1 DESIGN

- #### A. Design Responsibility:
- Be responsible for the design, engineering and construction of the architectural concrete formwork and the structural concrete formwork. Conform the work to the recommendations of ACI SP-4 and ACI 303R.

- B. Setting Time and Slag Use: The presence of fly ash or ground granulated blast furnace slag in the concrete mix for architectural concrete and structural concrete will delay the setting time. Take this into consideration in the design and removal of the forms.
- C. Responsibility During Placement: Assume and take sole responsibility for adequate design of all form elements for support of the wet concrete mixtures specified and delivered.
- D. Consistency: Design forms to produce concrete members identical in shape, lines and dimensions to members shown.

3.2 CONSTRUCTION DETAILS FOR FORMWORK

- A. Structural Concrete Details: Follow the following details for all structural concrete:
 - 1. Provide forms which are substantial, properly braced, and tied together to maintain position and shape and to resist all pressures to which they may be subjected. Make forms sufficiently tight to prevent leakage of concrete.
 - 2. Determine the size and spacing of studs and wales by the nature of the work and the height to which concrete is placed. Make forms adequate to produce true, smooth surfaces with not more than 1/8-inch variation in either direction from a geometrical plane. Provide horizontal joints which are level, and vertical joints which are plumb.
 - 3. Supply forms for repeated use in sufficient number to ensure the required rate of progress.
 - 4. Thoroughly clean all forms before reuse and inspect forms immediately before concrete is placed. Remove deformed, broken, or defective forms from the work.
 - 5. Provide temporary openings in forms at convenient locations to facilitate cleaning and inspection.
 - 6. Coat the entire inside surfaces of forms with a suitable form release agent just prior to placing concrete. Form release agent is not permitted on the reinforcing steel.
 - 7. Assume and take responsibility for the adequacy of all forms and remedying any defects resulting from their use.
- B. Architectural Concrete Details: Follow the following details for all Architectural Concrete:

1. Conform all construction details for formwork to "Construction Details for Formwork," subsections A1, A2, A3, A4, A6 and A7 and the requirements of this section.
2. Thoroughly clean and lightly recoat HDO plywood panels before each additional use. Do not use forms more than three times.
3. Install form liners and rustication strips in strict accordance with the manufacturer's written instructions and recommendations. Clog the ends of the form liner pattern and tape all form joints and edges using 1/8-inch thick by 3/4-inch wide foam tape centered on the joints, then caulk in accordance with the manufacturer's recommendations each time forms are set. Have a representative of the manufacturer present at the site to supervise the installation of the form liner for the entire project.
4. Install forms for smooth concrete in such a manner that there will be no horizontal form joints, and align the forms so that vertical joints occur only at "V-Groove" rustications. Space form ties in a uniform pattern vertically and horizontally. Position form ties in smooth concrete bands and in panels between "reveal" rustications, if any.
5. Erect beam and girder soffits with a camber of 1/2-inch in 20 feet and sufficiently braced, shored, and wedged to prevent deflection. Clamp column sides in accordance with this specification with metal column clamps, spaced according to the manufacturer's directions.
6. Provide external angles of walls, beams, pilasters, columns, window openings and girders with 3/4-inch bevel strips.
7. Give surfaces of concrete panel forms one thinned coat of form film.
8. Apply the release agent in strict accordance with the manufacturer's instructions.

3.3 FORM REMOVAL

- A. Structural Concrete Form Removal: Do not remove forms for structural concrete until the concrete has hardened sufficiently to support its own load safely, plus any superimposed load that might be placed thereon. Leave the forms in place for the minimum length of time indicated below or until the concrete has reached the minimum strength indicated as determined by testing, whichever time is reached first.
 1. The times indicated represent cumulative days or hours, not necessarily consecutive, during which the air surrounding the concrete is above 50 degrees F. These times may be decreased if reshores are installed.

		Minimum Time	Minimum Strength (psi)
a.	Columns	12 hrs.	1300
b.	Columns	12 hrs.	1300
c.	Side forms for girders and beams	12 hrs.	1300
d.	Walls	12 hrs.	1300
e.	Bottom forms of slabs		
	Under 10 feet clear span	4 days	2300
	10 to 20 feet clear span	7 days	2700
	Over 20 feet clear span	10 days	2900
f.	Bottom forms of beams and girders		
	Under 10 feet clear span	7 days	2700
	10 to 20 feet clear span	14 days	3000
	Over 20 feet clear span	21 days	3500

2. Increase form removal times as required if concrete temperature following placement is permitted to drop below 50 degrees F or if fly ash or ground granulated blast furnace slag is used in the concrete mix.
3. Withdraw the removable portion of form ties from the concrete immediately after the forms are removed. Clean and fill holes left by such ties with grout as specified in Cast-In-Place Concrete, Subsection Structural Concrete Surfaces.
4. Plug tie holes flush with the surface using portland cement mortar. Prewet tie holes with clean water and apply a neat cement slurry bond coat. Densely tamp mortar of a dry-tamp consistency into the tie holes exercising care so as not to smear mortar onto the finished concrete surface. Include sufficient white cement in the mortar mix to cause the plugged holes to blend in with the adjacent surfaces. Make sample patches with different mixes to assure that this requirement is met.

- B. Architectural Concrete Form Removal: Remove forms for architectural concrete in accordance with the above subsection 3.3 A, except that do not remove forms for vertical surfaces sooner than 12 hours nor longer than 36 hours after placement of concrete.

3.4 RESHORING

- A. Reshoring Method: Develop a system for reshoring and early removal of forms, in the event early stripping of forms becomes necessary. Include details and schedules in this system for each element which is to be reshored.

- B. Construction Load Support: Do not support construction loads upon any unshored portion of the structure exceeding the structural design loads.

3.5 TOLERANCES

- A. Tolerance Limits: Design, construct and maintain concrete form and place the concrete to provide completed concrete work within the tolerance limits set forth in ACI SP-4.

3.6 SURVEY OF FORMWORK

- A. Field Survey: Employ an engineer or surveyor to check by instrument survey the lines and levels of the completed formwork before concrete is placed and make whatever corrections or adjustment to the formwork are necessary to correct deviations from the specified tolerances.
- B. Placement Surveying Requirements: Check formwork during the placement of the concrete to verify that the forms, braces, tie rods, clamps anchor bolts, conduits, piping, and the like, have not been knocked out of the established line, level or cross section by concrete placement or equipment.

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 03 15 00
CONCRETE ACCESSORIES

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: Requirements for providing concrete accessories shown and specified herein such as waterstops, dovetail anchor slots, cast-in-place reglets, inserts, joint filler, preformed joint seal, joint sealant and neoprene pads.
- B. Products Installed: Waterstops, dovetail anchor slots, cast-in-place reglets, inserts, joint filler, preformed joint seal, joint sealant and neoprene pads.
- C. Related Work Specified in Other Sections Includes:
 - 1. Section 03 11 00 - Concrete Formwork
 - 2. Section 03 20 00 - Concrete Reinforcement

1.2 REFERENCES

- A. Codes and standards referred to in this Section are:
 - 1. AASHTO - Standard Specifications for Highway Bridges
 - 2. ASTM A 240 - Heat-Resisting Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels
 - 3. ASTM A 536 - Standard Specifications for Ductile-Iron Castings
 - 4. ASTM D 412 - Test Methods for Vulcanized Rubber and Thermoplastic Rubbers and Thermoplastic Elastomers - Tension
 - 5. ASTM D 3545 - Test Methods for Alcohol Content and Purity of Acetate esters by Gas Chromatography
 - 6. ASTM D 3575 - Test Methods for Flexible Cellular Materials Made From Olefin Polymers
 - 7. CRD-C513 - Specifications for Rubber Waterstops

- 8. CRD-C572 - Specifications for Polyvinyl Chloride Waterstop
- 9. Fed. Spec.
TT-S-00227 - Sealing Compound, Elastomeric Type, Multicomponent (for Calking, Sealing, and Glazing in Buildings and Other Structures)
- 10. Fed. Spec.
TT-S-00230 - Sealing Compound, Elastomeric Type, Single Component (for Calking, Sealing, and Glazing in Buildings and Other Structures)

1.3 SUBMITTALS

- A. General: Provide all Work related submittals, including the following, as specified in Division 1.
- B. Product Data and Information:
 - 1. Manufacturer's Data and Specifications: Submit printed manufacturer's data and specifications for each item used on this project.
 - 2. Samples: Provide one sample of each item used.
 - 3. Joint Sealant and Preformed Joint Seal: Indicate special procedures, surface preparation and perimeter conditions requiring special attention. All products in contact with potable water, shall be "NSF Standard 61" certified. Submit certified material records indicating approval for use with potable water.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store and handle all products and materials as specified in Division 1 (and as follows:)

PART 2 PRODUCTS

2.1 MANUFACTURER

- A. Acceptable manufacturers are listed in the LCU Approved Materials List. Other manufacturers of equivalent products may be submitted.

2.2 MATERIALS

- A. Extruded Waterstops: Provide waterstops made of extruded polyvinyl chloride unless otherwise shown or specified.
1. Do not use any reclaimed plastic material in their manufacture.
 2. Provide plastic waterstops meeting the requirements of CRD-C572, except as modified herein. Provide a Shore A/10 durometer hardness between 73 and 79, the tensile strength not less than 1850 psi, and specific gravity not more than 1.38.
 3. Unless otherwise shown, use waterstops for construction joints which are flat, at least 6 inches wide, and not less than 3/8-inch thick at the thinnest section. Provide these waterstops with ribbed longitudinal strips.
 4. Unless otherwise shown, provide waterstops for expansion joints at least 9 inches wide and not less than 1/4-inch thick at the narrowest point and not less than 3/8-inch thick immediately adjacent to the center of the waterstop. Provide the waterstop with ribbed longitudinal strips with a 3/4-inch inside diameter hollow bulb center. Limit joint movement to 1/4-inch under a tensile force of not more than 500 pounds per lineal inch.
- B. Stainless Steel Waterstops: Provide stainless steel waterstops where shown or specified.
1. Fabricate stainless steel waterstops from ASTM A 240 Type 316, 20 gauge stainless steel, conforming to the dimensions and profiles shown.
 2. Prefabricate and miter corners and intersections for all stainless steel waterstops. Make only butt joints in the field.
- C. Rubber Waterstops: Provide rubber water stops where shown or specified.
1. Provide rubber water stops of either the molded or extruded type, fabricated from a high grade tread type compound, either SBR or natural rubber, conforming to CRD-C513.
 2. Provide water stops for construction joints at least 6 inches wide and 3/8-inch thick and with solid end bulbs 3/4-inch in diameter.
 3. Provide water stops for expansion joints 9 inches wide and 3/8-inch thick and with solid end bulbs 1-inch in diameter and a hollow center bulb 1-1/2 inches in diameter with a 3/4-inch diameter center cavity.
- D. Expansion Joint Filler: Use joint filler for all expansion joints.

1. Provide a closed cell polyethylene or PVC joint filler of the thickness shown.
- E. Joint Sealant Requirements: Finish expansion joints with a joint sealant where shown or specified.

1. Joint sealant materials may be either a single component urethane compound meeting the requirements of Fed. Spec. TT-S-00230C, or a 2-component urethane compound meeting the requirements of Fed. Spec. TT-S-00227E, except as modified in this specification.
2. Provide the urethane sealant of 100 percent polymer, non-extended, containing no solvent, lime, or coal tar. Color as selected by the ENGINEER, but not black. Conform sealant properties to the following:

	Property	Value	Test Method
a.	Maximum final cure	3 days	--
b.	Minimum tensile strength	140 to 200 psi	ASTM D 412
c.	Minimum elongation	400%	ASTM D 412
d.	Modulus at 100% elongation	40-60 psi	ASTM D 412
e.	Shore A hardness	25-40	ASTM D 2240
f.	Solid content	98-100%	--
g.	Peel strength	20-40 lb/in.	Fed. Spec. TT-S-00230C Fed. Spec. TT-S-00227E
h.	Minimum recovery	80-90%	Fed. Spec. TT-S-00230C Fed. Spec. TT-S-00227E
i.	Initial tack-free cure	24-48 hrs.	Fed. Spec. TT-S-00230C Fed. Spec. TT-S-00227E

3. Provide primer as recommended by the manufacturer of the sealant, subject to approval.
4. Provide fillers and backup materials in contact with sealant which are nonimpregnated and free from asphalt, creosote, oil or extractable

plasticizers. Use a backup material of a closed cell polyethylene foam rod with a diameter 1/4-inch larger than the joint width.

F. Preformed Joint Seal: Provide a preformed joint seal where shown or specified.

1. Provide joint material which is resilient, non-extrudable, impermeable, closed-cell, cross-linked, ethylene vinyl acetate, low density, polyethylene copolymer, nitrogen blown material which is ultraviolet light, weather and wear resistant, and which is concrete beige in color.

2. Conform material properties with the following:

	Property	Value	Test Method
a.	Density, pcf	2.8 to 3.4	ASTM D 3575 Suffix: W, Method A
b.	Water Absorption total immersion 3 months	0.02% by volume	ASTM D 3575 Suffix: L
c.	Tensile Strength	125 psi	ASTM D 3575 Suffix: T
d.	Elongation before breaking	255%	ASTM D 3575 Suffix: T
e.	Working Temperature	-94 to 160 F	--

G. Neoprene Pads: Use neoprene pads as shown or required where slabs or beams must be prevented from bonding to footings, walls, columns or other rigid parts of the structure.

1. Use neoprene pads of a structural grade meeting the requirements of Section 25, Division 2 of the AASHTO Standard Specifications for Highway Bridges.
2. Do not use neoprene pads thinner than 1/4-inch.

H. Wedge Inserts: Make wedge inserts for 5/8-inch and 3/4-inch bolts of ductile iron conforming to ASTM A 536.

I. Dovetail Anchors: Provide dovetail anchors of one of the following types:

1. Dovetail anchors having a 3/16-inch by 1-inch by 1/2-inch stainless steel dovetail section with 3/16-inch diameter stainless steel wire.
2. Dovetail anchor slots of 24 gauge galvanized steel 1-inch by 1-inch by 5/8-inch throat. Fill anchor slots.

- J. Flashing Reglets: Provide flashing reglets of 24 gauge galvanized steel foam filled reglets.

PART 3 EXECUTION

3.1 INSTALLING OF WATERSTOPS

- A. Assembly of Extruded Waterstops: Prefabricate corners and intersections for all waterstops. Make only butt joints in the field. Miter and assemble corners and intersections with approved equipment, as described for field joints.
 - 1. Make field joints by cutting the ends of the sections to be spliced so they will form a smooth even butt joint. Heat the cut ends with the splicing tool until the plastic melts. Press the two ends together until the plastic cools. Do splicing in a way that limits damage to the continuity of the ribbed strips.
 - 2. Carry waterstops in the walls into lower slabs and join them to the waterstops in the slabs. Make all waterstops continuous. Set waterstops accurately to the position and line shown. Hold edges securely fixed in position at intervals of not more than 24 inches so that they will not move during the placing of the concrete. Do not drive nails through the waterstops.
- B. Prefabricated Stainless Steel Waterstops: Prefabricate corners and intersections for all stainless steel waterstops. Make only butt joints in the field. Miter and weld corners and intersections.
 - 1. Provide field joints having a nominal 1-inch lap joint, with the exposed edge welded or brazed on each side.
 - 2. Make field joints with PVC waterstops as shown.
 - 3. At expansion joints, seal the base of the expansion section of the waterstop with at least one layer of 2-inch wide duct tape.
 - 4. Carry waterstops in the walls into lower slabs and join them to the waterstops in the slabs. Make all waterstops continuous. Set waterstops accurately to the position and line shown. Hold edges securely fixed in position at intervals of not more than 24 inches so that they will not move during the placing of the concrete. Do not drive nails through the waterstops.
- C. Splices: Use splices made in the manufacturer's plant where possible for rubber waterstops.

1. Use a preformed rubber union or fitting and splicing cement as recommended by the manufacturer when splices are made.
 2. Carry waterstops in the walls into lower slabs and join them to the waterstops in the slabs. Make all waterstops continuous. Set waterstops accurately to the position and line shown. Hold edges securely fixed in position at intervals of not more than 24 inches so that they will not move during the placing of the concrete. Do not drive nails through the waterstops.
- D. Joint Filler Placement: Place joint filler for expansion joints against the completed portion of the work before the concrete for the next section is placed.
1. Fasten the filler to the hardened concrete with a compatible adhesive in accordance with manufacturer's instructions. Extend the filler through the thickness of the wall or slab and make it flush with the finished surface, except where a preformed joint seal or joint sealant is shown.
 2. In joints having a waterstop, fit the filler accurately on each side of the waterstop to prevent the intrusion of concrete.
- E. Preparation of 2-Component Sealants: Mix 2-component joint sealant using a slotted paddle and slow speed mixer for 5 to 8 minutes, continually working paddle from top to bottom until the sealant color is uniform. Scrape down the side of the container and paddle blade several times during the mixing operation to ensure uniform mixing.
1. Properly prepare joint surfaces by removing all foreign matter and concrete laitance so that concrete surfaces are structurally sound, clean, dry, and free of all oil, grease, wax, waterproofing compounds or form release materials prior to the application of primer and sealant.
 2. Prime all concrete joint surfaces and all surfaces exposed to water prior to sealing, with no exceptions. Prime all other surfaces as recommended by the manufacturer of the sealant. Provide the prime as recommended by the manufacturer of the sealant, subject to approval. Apply the primer by either brushing or spraying on the joint surfaces. Apply and install the sealant within 2 to 24 hours after the application of primer.
 3. For horizontal joints, install the sealant by pouring directly from a suitable shaped can or by flowing from a bulk-loading gun.
 4. Fill vertical joints from a gun, starting from the bottom, to avoid bridging and the formation of air voids.

5. Fill overhead joints from a gun, by laying a bead along each side of the joint and then filling the middle. Immediately after installation, tool in the sealant in order to establish firm contact with joint surfaces and to provide a smooth sealant surface. Tool in accordance with the manufacturer's instructions.
 6. Control joint depth with the use of joint fillers and backup materials. Make joint widths and sealant depths as shown. Do not exceed 1/2-inch for sealant depth.
- F. Preformed Joint Seal Surface Preparation: Properly prepare joint surfaces by removing all foreign matter and concrete laitance so that concrete surfaces are structurally sound, clean, dry, and free of all oil, grease, wax, water-proofing compounds or form release materials.
1. Blast clean or saw cut all existing concrete surfaces to expose a clean bare concrete surface. Allow new concrete to be well cured, and attain a minimum of 80 percent of the specified strength before installing sealant.
 2. Apply bonding adhesive, as recommended by the manufacturer to the concrete surfaces in strict compliance with the manufacturer's recommendations. Install the joint material under a compression of 25 percent and in one continuous operation, in accordance with manufacturer's recommendations. Do all splices and directional changes using heat welding method as recommended by the manufacturer.
- G. Unbonded Joints: Use unbonded horizontal joints as shown or required where slabs of beams must be prevented from bonding to footings, walls, columns or other rigid parts of the structure.
1. Prevent bonding by use of structural grade neoprene pads placed over the bearing surface of the footing, wall or other supporting part of the structure so as to isolate it from the new concrete being placed.
- H. Encasing Inserts: Encase wedge inserts, flashing reglets and dovetail anchor slots in the concrete as shown. Take special care to place and maintain them to the proper lines and grades and to compact concrete thoroughly around them to prevent the passage of water. Set these items before placing concrete and thoroughly brace them to prevent movement during the progress of the work. Provide dovetail anchor slots spaced not more than 16 inches apart for all concrete walls faced with masonry.

END OF SECTION

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SECTION 03 20 00
CONCRETE REINFORCEMENT

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: Requirements for providing concrete reinforcement as shown and specified herein. Reinforcement includes all steel bars, wire and welded wire fabric as shown and specified.
- B. Related Work Specified in Other Sections Includes:
 - 1. Section 03 11 00 - Concrete Formwork
 - 2. Section 03 40 00 - Precast Concrete Structures

1.2 REFERENCES

- A. Codes and standards referred to in this Section are:
 - 1. ACI SP66 - ACI Detailing Manual
 - 2. ACI 318 - Latest edition "Building Code Requirements for Reinforced Concrete"
 - 3. ASTM A 185 - Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
 - 4. ASTM A 615/A615M - Deformed and Plains Billet-Steel Bars for Concrete
 - 5. ASTM A 706/A706M - Low Alloy Steel Deformed Bars for Concrete Reinforcement
 - 6. ASTM A 775/A775M - Epoxy Coated Reinforcing Steel Bars
 - 7. AWS D1.4 - Structural Welding Code - Reinforcing Steel
 - 8. ACI 315 - Guide to Presenting Reinforcing Steel Design Details
 - 9. CRSI - Recommended Practice for Placing Reinforcing Bars

1.3 SUBMITTALS

- A. Provide all submittals, including the following, as specified in Division 1.

1. Product Data and Information: Submit manufacturers literature with product data, and material description of fusion bonded epoxy coating for reinforcement and reinforcement accessories, including manufacturer's recommendations for field touch-up of mars and cut ends when epoxy coated reinforcement is specified to be used.
2. CONTRACTORS' Shop Drawings: Submit checked Working Drawings, including bar lists, schedules, bending details, placing details and placing plans and elevations for fabrication and placing reinforcing steel conforming to "ACI Detailing Manual SP-66".
 - a. Do not bill wall and slab reinforcing in sections. Show complete elevations of all walls and complete plans of all slabs, except that, when more than one wall or slab are identical, only one such elevation or plan is required. These plans and elevations need not be true views of the walls or slabs shown. Bill every reinforcing bar in a slab on a plan. Bill every reinforcing bar in a wall on an elevation. Take sections to clarify the arrangement of the steel reinforcement. Identify all bars, but do not bill on such sections.
 - b. For all reinforcing bars, unless the location of a bar is clear, give the location of such bar or bars by a dimension to some structural feature which will be readily distinguishable at the time bars are placed.
 - c. Make the reinforcing steel placing drawings complete for placing reinforcement including the location of support bars and chairs, without reference to the design drawings.
 - d. Submit Detailer certification that every reinforcing steel placing drawing and bar list is completely checked and corrected before submittal for approval.
 - e. If, after reinforcing steel placing drawings and bar lists have been submitted for approval, a review reveals that the drawings and lists obviously have not been checked and corrected they will be returned for checking and correcting by the Detailer.
3. Samples: Submit the following samples when epoxy coated reinforcement is specified to be used.
 - a. 12-inch long epoxy-coated steel reinforcing bar, of any size typical to this Project
 - b. One of each type of epoxy-coated reinforcement accessory used on this Project

- c. 12-inch long, nylon coated tie wire
- 4. Certificates: Test certificates of the chemical and physical properties covering each shipment of reinforcing steel bars.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store and handle all products and materials as specified in Division 1 (and as follows:)
 - 1. Delivery Requirements: Have reinforcing steel delivered to the work in strongly tied bundles. Identify each group of both bent and straight bars with a metal tag giving the identifying number corresponding to the reinforcing steel placing drawings and bar lists.
 - 2. Storage: Properly store all bars in an orderly manner, with all bars completely off the ground. Keep bars clean after delivery to the site of the work.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable manufacturers are listed in the LCU Approved Materials List. Other manufacturers of equivalent products may be submitted.

2.2 MATERIALS

- A. Steel Bars: Use new billet steel bars, deformed bars, meeting the requirements of ASTM A 615/A625M Grade 60 for reinforcing steel bars.
 - 1. Roll all reinforcing steel bars with special deformations or identifying marks indicating the ASTM Specification and Grade.
 - 2. Use bars free from defects, kinks and from bends that cannot be readily and fully straightened in the field.
 - 3. Supply reinforcing bars in lengths which will allow convenient placement in the work and provide the required lap of joints as shown. Provide dowels of proper length, size and shape for tying walls, beams, floors, and the like together.
- B. Epoxy Coating: Conform fusion bonded epoxy coated reinforcing steel bars to ASTM A 775/A775M when used. Leave portions of the reinforcing steel bars uncoated where mechanical connections are shown.
- C. Welded Wire Fabric: Use welded wire fabric of the electrically welded type, with wires arranged in rectangular patterns, of the sizes shown or specified and meeting the requirements of ASTM A 185.

- D. Supports and Accessories: Provide bar supports and other accessories and, if necessary, additional supports to hold bars in proper position while concrete is being placed.
1. Use side form spacers against vertical or sloping forms to maintain prescribed side cover and cross position of bars.
 2. Use individual hi-chairs with welded cross ties or circular hoops to support top bars in slabs thicker than 8 inches.
 3. Bolsters, chairs and other accessories:
 - a. Use hot-dipped galvanized or provide plastic coated legs when in contact with forms for surfaces of concrete other than architectural surfaces.
 - b. Use stainless steel when in contact with forms for architecturally exposed surfaces.
 - c. Use epoxy coated bolsters, chairs and accessories including wire ties for epoxy coated reinforcing bars.
 - d. Use chairs of an approved type and space them properly to support and hold reinforcing bars in position in all beams and slabs including slabs placed directly on the subgrade or work mat. Do not use continuous hi-chairs for supporting of top bars in slabs over 8 inches in thickness.
- E. Mechanical Connections: Provide mechanical connections that develop at least 125 percent of the specified yield strength of the bar in tension.
- F. Stirrups and Ties: Provide stirrups and ties as shown and specified and meeting the requirements of ASTM A 185.

2.3 FABRICATION

- A. Drawing Review Prior to Fabrication: Do not fabricate any material before final review and approval of shop drawings.
- B. Bending and Cutting: Cut bars to required length and bend accurately before placing. Bend bars in the shop unless written approval for field bending is obtained. If field bending is permitted, do it only when the air temperature, where the bending operation is performed, is above 30 degrees F. Do not field bend bars which have been partially embedded in concrete.
- C. Splices: Use lapped splices for tension and compression splices unless otherwise noted.

- D. Cleaning: Clean and bend reinforcement in accordance with ACI 315 and ACI 318.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Placement: Place all bars in accordance with CRSI "Recommended Practice for Placing Reinforcing Bars".
- B. Tolerances: Place bars used for top reinforcement in slabs to a vertical tolerance of plus or minus 1/4-inch. Place all other reinforcement to the tolerances given to ACI 318.
- C. Cleaning: Have reinforcing steel delivered without rust other than that accumulated during transportation to the work. At all times, fully protect reinforcing steel from moisture, grease, dirt, mortar and concrete. Before being placed in position, thoroughly clean reinforcing steel of all loose mill scale and rust and of any dirt, oil, grease coatings, or other material that might reduce the bond. If there is a delay in depositing concrete, inspect and satisfactorily clean the steel immediately before the concrete is placed.
- D. Bar Positioning: Place bars in the exact positions shown with the required spacing and cross wire bars securely in position at intersections to prevent displacement during the placing of the concrete. Fasten the bars with annealed wire of not less than 17 gauge or other approved devices.
- E. Bar Extension Beyond Formwork: On any section of the work where horizontal bars extend beyond the length of the forms, perforate the form or head against which the work ends or at the proper places to allow the bars to project through a distance at least equal to the lap specified.
- F. Unacceptable Materials: Do not place reinforcing steel with damaged, unsuitably bonded epoxy-coating or rusting. If approved, mars, exposed threads of mechanical connections and cut ends may be field coated with approved epoxy coating material.
- G. Review of Placement: Have reinforcing placement reviewed by the ENGINEER before concrete is placed.
- H. Welding - Not Approved: Do not use reinforcing bar assemblies made by welding of any kind, or accessories of any kind which require field welding to reinforcing bars.
- I. Welding - Approved: Where welding of reinforcing steel is shown, AWS D1.4 "Structural Welding Code - Reinforcing Steel" applies.
- J. Tension and Compression Lap Splices: Conform tension and compression lap splices to ACI 318 with all supplements. Avoid splices at points of maximum tensile

stress wherever possible. Provide temperature bars with the clear spacing shown. Stagger all bar splices in hoop tension bars in circular tanks with not more than 50 percent of the bars spliced in any one direction. Have welded splices made by certified welders in accordance with AWS D1.4.

- K. Welded Wire Fabric: Place welded wire fabric in the positions shown, specified or required to fit the work. Furnish and place suitable spacing chairs or supports, as specified for bars, to maintain the fabric in the correct location. Where a flat surface of fabric is required, provide flat sheets, when available. Otherwise reverse roll the fabric or otherwise straighten to make a perfectly flat surface before placing. Obtain approval for the length of laps not indicated.
- L. Concrete Cover: Place reinforcing steel and welded wire fabric and hold in position so that the concrete cover, as measured from the surface of the bar or wire to the surface of the concrete, is as shown or specified.

END OF SECTION

SECTION 03 30 53

CONCRETE FOR NON-PLANT WORK

PART 1 GENERAL

1.1 DESCRIPTION OF REQUIREMENTS

- A. The extent of concrete work is shown on the drawings.

1.2 CODES AND STANDARDS

- A. ACI 347 "Recommended Practice for Concrete Formwork"; ACI 304 "Recommended Practice for measuring, Mixing, Transporting, and Placing Concrete"; comply with applicable provisions.
- B. Reference to standard specifications herein shall be construed as to be in reference to the latest revision or edition.

1.3 STORAGE

- A. Immediately upon receipt at the site, cement that is to be site mixed shall be stored in a dry, weather tight building, properly ventilated and with provisions for prevention of moisture absorption.
- B. Reinforcing shall be protected from the weather.

PART 2 PRODUCTS

2.1 CONCRETE MATERIALS

- A. Cement: Cement shall conform to standard specifications for "Portland Cement", ASTM C150, Type I for concrete not exposed to sewage and ASTM C150, Type II or ASTM C150, Type I with sulfide resistant properties equal to Type II for concrete exposed to sewage.
- B. Aggregate: Concrete aggregate shall conform to the current specifications for "Concrete Aggregate", ASTM Designation C33.
- C. Water: Water used in mixing concrete shall be fresh, clean, and free from injurious amounts of oil, acid, alkali or organic matter.
- D. Ready-Mix Concrete: Ready-mixed concrete may be used at the option of the CONTRACTOR provided that such concrete meets the requirements of these specifications and of ASTM Designation C94 for "Ready-Mixed Concrete".

- E. High-Early-Strength Concrete: Concrete made with high-early-strength Portland cement shall be used only when specifically authorized by the ENGINEER. The 7-day compressive strength of concrete made with high-early-strength cement shall be at least equal to the minimum 28-day compressive strength specified. All provisions of these specifications shall be applicable to high-early-strength concrete except the cement shall conform to ASTM Designation C150, Type III.

2.2 RELATED MATERIALS

- A. Reinforcing: Deformed Reinforcing Bars, ASTM A615; Grade 60 unless otherwise indicated.
- B. Welded Wire Fabric: ASTM A185.
- C. Liquid Membrane-Forming Curing Compound: ASTM C309, Type I.
- D. Form Materials:
 - 1. Provide form materials with sufficient stability to withstand pressure of placed concrete without bow or deflection.
 - 2. Exposed Concrete Surfaces: Suitable material to suit project conditions.
- E. Waterstops: To be used in joints shall be #10 gage steel sheet, 4" wide, welded continuous through the joint, unless detailed otherwise.
- F. Chemical Floor Hardener: Colorless aqueous solution containing a blend of magnesium fluosilicate and zinc fluosilicate combined with a wetting agent, containing not less than 2 lbs. of fluosilicates per gallon.
 - 1. Apply to exposed concrete slabs not indicated or scheduled to receive subsequent finishes.

2.3 QUALITY

- A. Strength: The minimum 28-day compressive strength of reinforced concrete shall be 4,000 psi, unless shown otherwise on the drawings.
 - 1. Each cubic yard of 4,000 psi concrete shall contain no less than 517 lbs. of cement. The total water content per bag of cement shall not exceed 6.0 gallons.
- B. Strength: The minimum 28-day compressive strength of non-reinforced concrete shall be 2,500 psi, unless shown otherwise on the drawings.

Each cubic yard of 2,500 psi concrete shall contain no less than 440 lbs. of cement. The total water content per bag shall not exceed 7.5 gallons.

- C. Mix Proportions: All concrete materials shall be proportioned so as to produce a workable mixture with a slump between 2" and 4".
- D. Tests:
 - 1. The CONTRACTOR shall provide, for test purposes, one set of three cylinders taken from each day's pour or each 50 cubic yards placed, whichever is least or as directed by the ENGINEER. The CONTRACTOR at his expense shall supply test samples and an independent testing laboratory at the CONTRACTOR's expense will make tests. Sampling and testing of concrete shall be made in accordance with ASTM C-143 and ASTM C-31. The standard age of test shall be at 7 days and 28 days; and, when approved by the ENGINEER, a 45 day test may be used. If the test strength of the cylinders falls below the minimum allowable compressive strength, the ENGINEER shall have the right to order the CONTRACTOR to remove and renew that day's pour of concrete or the CONTRACTOR shall accept such deductions in the final payment as the OWNER may deem reasonable.
 - 2. Sampling and testing of concrete materials shall be made in accordance with ASTM Designations. The CONTRACTOR at his expense shall supply test samples, and an independent testing laboratory at the CONTRACTOR's expense shall make tests. The source from which concrete aggregates are to be obtained shall be selected by the CONTRACTOR well in advance of the time when they will be required in the work; and suitable samples, as they are to be used in the concrete, shall be furnished in advance of the time when the placing of the concrete is expected to begin.

PART 3 EXECUTION

3.1 FORMING AND PLACING CONCRETE

- A. Formwork: Construct so that concrete members and structures are of correct size, shape, alignment, elevation and position, complying with ACI 347.

Clean and adjust forms prior to concrete placement. Apply form release agents for wet forms, as required. Retighten forms during and after concrete placement if required to eliminate mortar leaks.

3.2 REINFORCEMENT

- A. Position, support and secure reinforcement against displacement. Locate and support with metal chairs, runners, bolsters, spacers and hangers, as required. Set wire ties so ends are directed into concrete, not toward exposed concrete surfaces.
- B. Install welded wire fabric in lengths as long as possible, lapping at least one mesh.
- C. Installation of Embedded Items: Set and build into the work anchorage devices and other embedded items required for other work that is attached to, or supported by cast-in-place concrete. Use setting diagrams, templates and instructions provided by others for locating and setting.

3.3 CONCRETE PLACEMENT

- A. Comply with ACI 304, placing concrete in a continuous operation within planned joints or sections. Do not begin placement until work of other trades affecting concrete is completed.
- B. Consolidate placed concrete using mechanical vibrating equipment with hand rodding and tamping, so that concrete is worked around reinforcement and other embedded items and into all parts of the forms.
- C. Protect concrete from physical damage or reduced strength due to weather extremes during mixing, placement and curing. Concrete shall not be placed when the surrounding air temperature is below 40°F. and dropping.
 - 1. In cold weather comply with ACI 306.
 - 2. In hot weather comply with ACI 305.

3.4 CONCRETE FINISHES

- A. Nonslip Broom Finish: Apply nonslip broom finish to exterior concrete and sidewalks.
 - 1. Immediately after trowel finishing, slightly roughen concrete surface by brooming with fiber bristle broom perpendicular to main traffic route. Coordinate required final finish with the ENGINEER before application.

3.5 BONDING AND GROUTING

- A. Before depositing new concrete on or against concrete that has set, existing surfaces shall be thoroughly roughened and cleaned of glaze, foreign matter, and loose particles. An epoxy coating shall be applied for bonding the new concrete to the old.

3.6 CURING

- A. Concrete shall be kept continuously (not periodically) wet for a period of at least five consecutive days by covering with water or with an approved water saturated covering. Water for curing shall be clean and free from any elements, which might cause staining, or discoloration of the concrete surface.
- B. Sidewalks and floor slabs may be cured by spraying with a Membrane-Forming curing compound, applied as per manufacturer's recommendations. This material shall not be used on any interior slabs to which an applied finish is to be bonded.

3.7 PATCHING

- A. Any concrete which is not formed as shown on the drawings, or is out of alignment or level or shows a defective surface, shall be considered as not conforming with the intent of these specifications and shall be removed from the job by the CONTRACTOR at his expense, unless the ENGINEER grants permission to patch the defective area. This shall be done in accordance with the procedures above. Honeycomb consisting of 1/2" diameter holes or greater shall be considered a defective surface. Permission to patch any such area shall not be considered a waiver of the ENGINEER's right to require complete removal of the defective work if the patching does not, in his opinion, satisfactorily restore the quality of the concrete and appearance of the surface.
- B. As the forms are removed, fins, rough edges, and offsets shall be ground smooth. Holes to 1/2", slight honeycomb, and minor defects shall be wet and filled with a 1:2 mix of cement mortar, matching color of surrounding concrete, and then troweled to a uniform plane. As soon as they have been troweled, the patched areas shall be sprayed with a curing compound, which will not destroy future bonding properties. Three days after application of curing compound, the entire surface shall be finished by wetting and applying a 1:2 mix of cement mortar with a cement brick. Using the brick, mortar shall be rubbed into pits or indentations and excess mortar rubbed off to provide a uniformly textured surface. When the surface has dried, all loose sand and dust shall be removed and the surface then hosed down with water.

3.8 TOLERANCES

- A. Tolerances for concrete work shall be in accordance with ACI 347.

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 03 40 00

PRECAST CONCRETE STRUCTURES

PART 1 GENERAL

1.1 SCOPE OF WORK

- A. Furnish all materials, labor, and equipment and construct manholes, wet wells, valve pits, meter pits, and accessory items, consisting of precast sections as shown on the Drawings and as specified herein.
- B. The forms, dimensions, concrete, and construction methods shall be approved by the ENGINEER in advance of construction.
- C. These specifications are intended to give a general description of what is required, but do not purport to cover all of the structural design details which will vary in accordance with the requirements of the equipment as offered. It is, however, intended to cover the furnishing, shop testing, delivery, and complete installation of all precast structures whether specifically mentioned in these specifications or not.
- D. The supplier of the precast manholes, wet wells, valve pits, meter pits, and accessory items shall coordinate his work with that of the CONTRACTOR to the end that the unit will be delivered and installed in the excavation provided by the CONTRACTOR, in accordance with the CONTRACTOR's construction schedule.
- E. Coordinate the precast structures fabrication with the equipment supplied to achieve the proper structural top slab openings, spacings, and related dimensions for the selected equipment frames and covers. The top slabs, frames, covers, and subsurface structures shall be capable of supporting a live load of 150 pounds per square foot.

1.2 SUBMITTALS

- A. Submit to the ENGINEER, as provided in the General Conditions, shop drawings showing details of construction, reinforcing and joints.
- B. Shop Drawings
 - 1. Content
 - a. Dimensions and finishes
 - b. Estimated camber
 - c. Reinforcing and connection details
 - d. Anchors

- e. Lifting and erection inserts
 - f. Other items cast into members
- 2. Show location of unit by same identification mark placed on member.
- 3. Include design calculations.
- C. Manufacturer's Literature: Manufacturer's recommended installation instructions.
- D. Manufacturer's certificates of material conformance with specifications.
- E. Test Reports: Reports of tests on concrete.
- F. Testing
 - 1. Certification: The supplier shall provide the certified results of testing (7 day, 28 day) for the test cylinders stated herein. Random test cylinders may be taken at any time by the ENGINEER at the OWNER's expense.

1.3 INSPECTION

- A. The quality of all materials, the process of manufacture, and the finished sections shall be subject to inspection and approval by the ENGINEER, or other representatives of the OWNER. Such inspection may be made at the place of manufacture, or at the site after delivery, or at both places, and the sections shall be subject to rejection at any time on account of failure to meet any of the Specification requirements; even though sample sections may have been accepted as satisfactory at the place of manufacture. Sections rejected after delivery to the job shall be marked for identification and shall be removed from the job at once. All sections which have been damaged after delivery will be rejected, and if already installed, shall be repaired, if permitted and accepted by ENGINEER, or removed and replaced, entirely at the CONTRACTOR's expense.
- B. At the time of inspection, the sections will be carefully examined for compliance with ASTM C478 designation and these Specifications, and with the approved manufacturer's drawings. All sections shall be inspected for general appearance, dimension, "scratch-strength", blisters, cracks, roughness, soundness, etc. The surface shall be dense and close-textured.
- C. Imperfections may be repaired, subject to the approval of the ENGINEER, after demonstration by the manufacturer that strong and permanent repairs result. Repairs shall be carefully inspected before final approval. Cement mortar used for repairs shall have a minimum compressive strength of 4,000 psi at the end of 7 days and 5,000 psi at the end of 28 days, Epoxy mortar may be utilized for repairs subject to the approval of the ENGINEER.

PART 2 PRODUCTS

2.1 PRECAST CONCRETE WET WELLS AND VALVE VAULTS

- A. Precast submersible pump station wet wells shall consist of precast base, precast wet well sections, and top cover slab. Precast valve vaults shall consist of precast base, sidewalls and top slab. Concrete shall be air entrained at the time of delivery and shall have a minimum compressive strength of 4,000 psi at the end of 28 days.
- B. Joints between precast concrete sections shall be set by plastic shims and fitted with non-metallic non-shrink grout as shown on the drawings.
- C. The top slab sections shall be fitted with water tight hatches. The frames and covers will be sized for the openings shown on the drawings.
- D. The various precast sections should have the inside dimensions and minimum thickness of concrete as indicated on the drawings. All precast and cast-in-place concrete members shall conform to the Building Code Requirements for Reinforced Concrete ACI 318.
- E. A vent pipe shall be furnished and installed as shown on the drawings.
- F. Fillets shall be provided and installed in the wet wells as shown on the drawings.
- G. Precast structures shall be constructed to the dimensions as shown on the drawings and as specified in these Specifications.
- H. Type II cement shall be used except as otherwise approved.
- I. The date of manufacture and the name or trademark of the manufacturer shall be clearly marked on the inside of each precast section.
- J. Sections shall be cured by an approved method and shall not be shipped until the minimum 7-day compressive strength has been attained.
- K. Each pre-cast section manufactured in accordance with the drawings shall be clearly marked to indicate the intended pump station installation location. The CONTRACTOR shall be responsible for the installation of the correct pre-cast sections in their designated pump station locations.
- L. Paint all exterior surfaces with two coats of coal tar bitumastic, each coat to be 9 mils each. All interior surfaces of valve vaults shall be coated with two coats of coal tar epoxy (9 mils each).

2.2 PRECAST CONCRETE SECTIONS FOR CIRCULAR WET WELLS

- A. Wet wells shall meet the requirements of ASTM C478, Specification for Precast Reinforced Concrete Manhole Sections, with the exclusion of Section 10(a), except as modified herein. Cement shall meet the requirements of ASTM C150-74, Specification for Portland Cement, Type II. Concrete shall meet the minimum requirement for 4000 psi concrete. Minimum wall thickness shall be 8 inches or 1/8 the inside manhole diameter as shown, whichever is greater. The required minimum strength of concrete shall be confirmed by making and testing three standard cylinders at seven days. Rings shall be custom made with openings to meet indicated pipe alignment conditions and invert elevations. Submit shop drawings, consisting of manufacturers' standard details of various sections for approval prior to placing order for wet wells. Drawings of individual wet wells showing invert elevations, pipe sizes and similar details will not be required.

B. Joints

Form joint contact surfaces with machined castings. Surfaces shall be exactly parallel with nominal 1/16 inch clearing and the tongue equipped with a proper recess for the installation of a rubber gasket. Gaskets shall meet the requirements of Specification for Joint for Circular Concrete Sewer and Culvert Pipe, Using Rubber Gaskets. An approved sealing compound (see LCU Approved Materials List) conforming to Federal Specification S-SS-210 (GSA-FSS), Sealing Compound, Preformed Plastic, for Expansion Joints and Pipe Joints may be used in lieu of rubber gaskets. If joints are sealed with an approved sealing compound the recess in the tongue for a gasket may be omitted.

C. Wet Well Liners and Coatings

Coat or line the interior of all wet wells with OWNER approved system as shown in the LCU Approved Materials List.

Furnish, install, test and inspect liners and coating in accordance with manufacturer's recommendations. Extend coating and liner and seal onto wet well hatch frame, around pipe openings and other protrusions to prevent contact of wet well surface with corrosive sewer gases.

2.3 PIPE CONNECTIONS AT STRUCTURES

- A. Where pipes are to extend into or through structures from the exterior, flexible connections (mechanical or push-on type joints) shall be provided at the exterior wall face.
- B. For pipes passing through structural walls, wall pipes with water stops shall be installed where the location is below the surface of the ground or at any point where fluid levels will exceed that elevation. Neoprene sleeves with watertight caulking and 316 Series SS stainless steel clamps will be suitable at other locations.

PART 3 EXECUTION

3.1 INSTALLATION

- A. The CONTRACTOR shall be responsible for control of ground water to provide firm, dry subgrade for the structure, shall prevent water rising on new poured in place concrete or grouted joint sections within 24 hours after placing, and shall guard against flotation or other damage resulting from ground water or flooding.
- B. A minimum of a 12 inch layer of crushed stone or shell as specified under Section 31 23 23 shall be placed as a foundation for the wet well base slabs, valve pits, and meter pits.
- C. Backfill material around the wet well and above the pipe bedding shall be selected material as specified in Section 31 23 23.
- D. Precast bases, conforming to all requirements of ASTM C478 and above listed requirements for precast sections, may be used. The base shall be set in place on a thoroughly compacted crushed stone sub-base and adjusted in grade for the correct structure elevation.
- E. The station shall not be set into the excavation until the installation procedure and excavation have been approved by the ENGINEER.
- F. The base may be cast-in-place concrete as specified in Division 3, placed on a thoroughly compacted crushed stone sub-base. The tops of the cast-in-place bases shall be shaped to mate with the precast barrel section, and shall be adjusted in grade so that the top slab section is at the approximately correct elevation.
- G. Precast concrete structure sections shall be set so as to be vertical and with sections in true alignment with a 1/4 inch maximum tolerance to be allowed. The outside and inside joint shall be filled with a non-shrink grout and finished flush with the adjoining surfaces. Allows joints to set for 24 hours before backfilling. Backfilling shall be done in a careful manner, bringing the fill up evenly on all sides. If leaks appear in the structures, the inside joints shall be caulked with lead wool to the satisfaction of the ENGINEER. Install the precast sections in a manner that will result in a watertight joint.
- H. Holes in the concrete sections required for handling or other purposes shall be plugged with a non-shrinking grout or by grout in combination with concrete plugs.
- I. Where holes must be cut in the precast sections to accommodate pipes, cutting shall be done by core drilling prior to setting them in place to prevent any subsequent jarring which may loosen the mortar joints.

END OF SECTION

SECTION 05 56 00

METAL CASTINGS

PART 1 GENERAL

1.1 SUMMARY

A. Section Includes: Miscellaneous ferrous and nonferrous castings.

1. This classification includes wheel guards, valve boxes, manhole frames and covers, manhole steps, stop plank grooves, brackets and supports for piping and gutter inlets, floor drains, cleanouts and special malleable iron castings and inserts.

1.2 REFERENCES

A. Codes and standards referred to in this Section are:

1. ASTM A 27/A27M - Specification for Steel Castings, Carbon for General Applications
2. ASTM A 47 - Specification for Ferric Malleable Iron Castings
3. ASTM A 48 - Specifications for Gray Cast Iron Castings
4. ASTM A 148/A148M - Specifications for Steel Castings
5. ASTM A 536 - Specifications for Ductile Iron Castings
6. ASTM B 26/B26M - Aluminum
7. ASTM B 148 - Aluminum Bronze Sand Castings
8. ASTM B 138 - Manganese Bronze

PART 2 PRODUCTS

2.1 WORKMANSHIP

- A. Provide castings accurately made to the approved dimensions, and plane or grind castings where marked or where otherwise necessary to secure flat and true surfaces. Make allowance in the patterns so that the specified thickness is not reduced. Provide manhole covers which conform to the details shown and which are true and seat at all points. Supply castings showing the name of the manufacturer

and the country of manufacture. No plugging or welding of defective castings will be permitted.

2.2 WEIGHTS

- A. Reject castings with a weight which is less than the theoretical weight based on required dimensions by more than 5 percent. Provide facilities at the site for weighing castings in the presence of the ENGINEER, or furnish invoices showing true weights, certified by the supplier.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Erect all castings to accurate grades and alignment, and when placing in concrete carefully support castings to prevent movement during concreting.

3.2 PAINTING

- A. Clean metal castings thoroughly before painting. Give manhole frames and covers and valve boxes one coat of primer and two coats of an approved asphaltum varnish or other approved coating at the point of manufacture. Deliver all other castings to the job site unpainted. Paint all other castings as specified in Section 09 90 00.

END OF SECTION

SECTION 09 90 00

PAINTING AND COATING

PART 1 GENERAL

1.1 INTENT

- A. The intent of this Specifications is to provide the material and workmanship necessary to produce complete protection of the surfaces to be coated for Lee County Utilities. This includes all surface preparation, pre-treatment, coating application, touch-up of factory coated surfaces, protection of surfaces not to be coated, clean-up, and appurtenant work, all in accordance with the requirements of the Contract Documents. Throughout this specification "ENGINEER" refers to the Lee County Utilities Project Manager or Contract Manager. And "OWNER" refers to Lee County Utilities.

1.2 PURPOSE

- A. The purpose of this Specification is to generally outline the work contemplated for the painting and protective coating work performed for Lee County Utilities, including Contract Operations, Capital Improvement Projects, and Developer Contributed Assets as defined under Scope below; together with the General Conditions, Special Provisions and all other Technical Specifications included herewith. All paints and materials used on interior tank or treatment unit surfaces shall conform to AWWA and/or Florida Department of Environmental Protection (FDEP) regulations as they may apply to potable water or wastewater service. The manufacturer furnishing the coating material may be required to furnish certification to the ENGINEER/OWNER that the materials meet these provisions.

1.3 DESCRIPTION

- A. The extent of painting work is shown on the project drawings, contracts and schedules, and as specified herein.
- B. The work includes painting and finishing of interior and exterior exposed items and surfaces throughout the project, except as otherwise specified or shown on the drawings.
 - 1. Surface preparation, priming and coats of paint specified are in addition to shop-priming and surface treatment specified under other sections of the work.
- C. The work includes field painting of exposed bare and covered pipes and ducts including color coding, and of hangers, exposed steel and iron work, tanks,

vessels, and primed metal surfaces of equipment installed under the mechanical and electrical work, except as otherwise indicated.

- D. Paint all exposed surfaces normally painted in the execution of a building project whether or not colors are designated in "schedules". Where items or surfaces are not specifically mentioned, or are not specifically excluded from the painting work, paint these the same as adjacent similar materials or areas. If color or finish is not designated, the OWNER will select these from standard colors available for the materials systems specified.

1.4 PAINTING NOT INCLUDED

- A. The following categories of work are not included as part of the field-applied finish work, unless otherwise noted on the drawings or in the Contract Documents.
 - 1. Shop Priming: Unless otherwise specified, shop priming of ferrous metal items is included under the various sections for structural steel, miscellaneous metal, metal fabrications, hollow metal work, and similar items. Also, for fabricated components such as shop-fabricated or factory-built mechanical and electrical equipment or accessories.
 - 2. Pre-Finished Items: Unless otherwise shown or specified, do not include painting when factory-finishing or installer finishing is specified for such items as, but not limited to, finished electrical equipment including light fixtures, switchgear and distribution cabinets.
 - 3. Concealed Surfaces: Unless otherwise shown or specified, painting is not required on surfaces such as walls or ceilings in concealed areas and generally inaccessible areas. Painting of galvanized work that will be concealed in the completed work is not required. Do not paint structural steel to be encased in concrete, nor structural steel specified not to be painted under Division 5. Except for touch-up as specified in Part 3, painting of shop primed structural steel and ferrous metals that will be concealed in the completed work is not required.
 - 4. Finished Metal Surfaces: Metal surfaces of anodized aluminum, stainless steel, chromium plating, copper, bronze and similar finished materials will not require finish painting, unless otherwise specified.
 - 5. Operating and Machined Parts and Labels: Moving parts of operating units, mechanical and electrical parts, such as valve and damper operators, machined surfaces, grease fittings, linkages, sinkages, sensing devices, motor and fan shafts will not require finish painting unless otherwise specified.

- a. Do not paint over any code-requiring labels, such as Underwriter's Laboratories and Factory Mutual, or any equipment identification, performance rating, name, or nomenclature plates.
- 6. Other Surfaces: Do not apply to glass, manhole frames and covers, aluminum platform gratings, stair treads, door thresholds, concrete wearing surfaces, or other walking surfaces unless otherwise specified.

1.5 CODES, STANDARDS AND REGULATIONS

- A. The work herein specified shall be performed in a legally acceptable manner, and it shall be the responsibility of the CONTRACTOR to obtain any and all licenses, permits, and legal approvals required to perform the work specified.
- B. All material and work covered by this specification shall comply with all currently approved or accepted provisions of applicable codes and standards published by the following organizations:

ANSI	-	American National Standards Institute 11 West 42nd New York, NY 10036 212-642-4900
API	-	American Petroleum Institute 1220 L Street N.W. Washington, DC 20005 202-682-8000
ASTM	-	American Society for Testing and Materials 100 Barr Harbor Dr. West Conshohocken, PA. 19428 610-832-9500
AWS	-	American Welding Society 550 N.W. LeJeune Rd. Miami, FL 33126 305-443-9353
AWWA	-	American Water Works Association 6666 West Quincy Avenue Denver, CO. 80235 303-794-7711
FM	-	Factory Mutual Research 1151 Boston-Providence Turnpike Norwood, MA 02062 617-762-4300

NACE	-	National Association of Corrosion Engineers PO Box 218340 Houston, TX 77218 1440 South Creek Dr. Houston, TX. 77084-4906 713-492-0535
NEMA	-	National Electrical Manufacturer's Association 2101 L Street N.W. Ste. 300 Washington DC 20037 202-457-8400
NFPA	-	National Fire Protection Association 1 Batterymarch Park Quincy, MA 02269-9101 617-770-3000
OSHA	-	Occupational Safety and Health Act U.S. Department of Labor Occupational Safety & Health Administration 8040 Peters Rd. Bldg. H-100 Fort Lauderdale, FL 33324 954-424-0242
SAE	-	Society of Automotive Engineers 400 Commonwealth Dr. Warrendale PA. 15096-0001 412-776-4841
SSPC	-	Steel Structures Painting Council 40 24th Street Pittsburgh, PA 15222 412-281-2331
SSPWC	-	Standard Specifications for Public Works Construction Building News, Inc. 3055 Overland Avenue Los Angeles, CA 90034 310-202-7775
UBC	-	Uniform Building Code Published by ICBO
UL	-	Underwriters Laboratories Inc. 333Psingsten Rd. Northbrook IL. 67062 312-273-4255

- C. The CONTRACTOR shall comply with all applicable Federal, state, and local laws and ordinances.

1.6 ACCEPTABLE COATING MANUFACTURERS

- A. Material manufacturers approved by the Engineer are acceptable provided that they are established to the satisfaction of the ENGINEER as being compatible with and of equal quality to the coatings of the company listed. The CONTRACTOR shall provide satisfactory documentation from the firm manufacturing the proposed material that the material meets the specified requirements and is equivalent or better than the listed materials in the following properties:
 - 1. Quality
 - 2. Durability
 - 3. Resistance to abrasion and physical damage
 - 4. Life expectancy
 - 5. Ability to recoat in future
 - 6. Solids content by volume
 - 7. Dry film thickness per coat
 - 8. Compatibility with other coatings
 - 9. Suitability for the intended service
 - 10. Resistance to chemical attack
 - 11. Temperature limitations in service and during application
 - 12. Type and quality of recommended undercoats and topcoats
 - 13. Ease of application
 - 14. Ease of repairing damaged areas
 - 15. Stability of colors
- B. The cost of all testing and analyzing of the proposed substitute materials that may be required by the ENGINEER, shall be paid by the CONTRACTOR. If the proposed substitution requires changes in the contract work, the CONTRACTOR shall bear all such costs involved and the costs of allied trades affected by the

substitution. These substitutions for other manufacturers must be made and approved prior to the bid date opening.

1.7 SUBMITTALS

- A. Coating Materials List: The CONTRACTOR shall provide six (6) copies of a coating materials list which indicates the manufacturer and the coating number, keyed to the coating schedule herein, for approval of the ENGINEER. The submittals shall be made sufficiently in advance of the coating operations to allow ample time for checking, correcting, resubmitting and rechecking.
- B. Paint Manufacturer's Information: For each paint system to be used, the CONTRACTOR shall submit the following listed data prior to beginning painting operations.
 - 1. Paint manufacturer's data sheet for each product used.
 - 2. Technical and performance information that demonstrates compliance with the system performance and material requirements.
 - 3. Paint manufacturer's instructions and recommendations on surface preparation and application.
 - 4. Colors available for each product (where applicable).
 - 5. Compatibility of shop and field applied coatings (where applicable).
 - 6. Material safety data sheet for each product used.
- C. Samples and Manufacturer's Certificate: Provide all submittals, including the following, as specified in Division 1.
 - 1. Submit manufacturer's standard color chart for color selection.
 - 2. Submit specimens, approximately 8 by 10 inches in size, for custom mixed colors for approval, not including color coding colors.
 - 3. Where equipment is customarily shipped with a standard finish, submit samples of the proposed color and finish for approval prior to shipping.
 - 4. Furnish affidavits from the manufacturer certifying that materials furnished conform to the requirements specified and that paint products have been checked for compatibility.
 - 5. Submit a supplementary schedule of paint products with mil thickness, and solids by volume, including all paint applied in the shop and in the field.

Provide a schedule that is in accordance with the recommendations of the paint manufacturer.

6. Furnish affidavits from the manufacturer certifying that coatings in immersion service contain no water-soluble solvents or corrosion inhibitive (active) pigments with slight water solubility.

1.8 DELIVERY AND STORAGE

- A. Deliver all coating materials to the job site in original, new and unbroken, sealed packages and containers bearing manufacturer's name and label, and the following information, all of which shall be plainly legible at the time of use:
 1. Name or title of material.
 2. Fed. Spec. number, if applicable.
 3. Manufacturer's stock number and date of manufacturer.
 4. Manufacturer's formula or specification number.
 5. Manufacturer's batch number.
 6. Manufacturer's name.
 7. Contents by volume, for major pigment and vehicle constituents.
 8. Thinning instructions.
 9. Application instructions.
 10. Color name and number.
 11. Expiration date.
- B. Store paint materials and painting tools and equipment, including solvents and cleaning materials, in a well ventilated, dry area and away from high heat. Do not store in building or structure being painted, nor leave overnight therein. Follow manufacturer's recommendations for the safe storage of paints and solvents. CONTRACTOR shall store materials in compliance with all local, state, and federal regulations.

1.9 QUALITY ASSURANCE

- A. Inspection by the ENGINEER, or the waiver of inspection of any particular portion of the work, shall not relieve the CONTRACTOR of his responsibility to perform the work in accordance with these Specifications.

- B. Inspection Devices: The CONTRACTOR shall furnish, until final acceptance of the work, inspection devices in good working condition for the detection of holidays, measurement of surface profile, and measurement of dry film thicknesses of the protective coatings. Surface preparation comparison visual standards, profile and dry film thickness devices shall be made available for the ENGINEER's use at all times while coating is being done. The CONTRACTOR shall provide the services of a trained operator of the holiday detection devices until the final acceptance of such coatings. Holiday detection devices shall be operated only in the presence of the ENGINEER.
- C. Surface Cleanliness: Preparation of metallic surfaces shall be based upon comparison with SSPC-VIS 1 (ASTM D2200), and as described herein. The CONTRACTOR shall furnish the photographic standards. To facilitate inspection, the CONTRACTOR shall, on the first day of abrasive blasting operations, abrasive blast metal panels to the standards specified. Plates shall measure a minimum of 8.5 inches by 11 inches. Panels meeting the requirements of the Specifications shall be initialed by the CONTRACTOR and the OWNER's representative and coated with a clear non-yellowing finish. One of these panels shall be prepared for each type of abrasive blasting and shall be used as a comparison standard throughout the project. The CONTRACTOR shall provide SSPC-VIS 1 Surface Preparation Standards for use during the abrasive blasting operations.
- D. Surface Profile: The blast abrasive shall be suitable to achieve the blast profile as required for the coating system used. The CONTRACTOR shall furnish for the ENGINEER's use, a Keane-Tator Surface Comparator No. 372 or approved equal.
- E. Film Thickness Testing: On ferrous metals, the dry film coating thickness shall be measured in accordance with the SSPC "Paint Application Specification No. 2" (SSPC-PA2), using a magnetic-type dry film thickness gauge such as Mikrotest Model FM, Elcometer Model 111/1EZ, Positector 2000 or approved equal. Each coat shall be tested for the correct thickness. No measurements shall be made until at least eight (8) hours after application of the coating. On non-ferrous metals and other substrates, the coating thicknesses shall be measured at the time of application using a wet film gauge.
- F. Holiday Testing: The CONTRACTOR shall holiday test all coated ferrous surfaces inside a steel reservoir, or other surfaces which will be submerged in water or other liquids, or surfaces which are enclosed in a vapor space in such structures. Areas which contain holidays shall be marked and repaired or recoated in accordance with the coating manufacturer's printed instructions and then retested.
1. Coatings With Thickness Exceeding 20 Mils: For surfaces having a total dry film coating thickness exceeding 20 mils: Pulse-type holiday detector

such as Tinker & Razor Model AP-W, D.E. Stearns Co. Model 14/20, or approved equal shall be used. The unit shall be adjusted to operate at the voltage required to cause a spark jump across an air gap equal to twice the specified coating thickness.

2. Coatings With Thickness of 20 Mils or Less: For surfaces having a total dry film coating thickness of 20 mils or less: Tinker & Razor Model M-1 non-destructive type holiday detector, K-D Bird Dog or approved equal shall be used. The unit shall operate at less than 75-volts. For thicknesses between 10 and 20 mils, a non-sudsing type wetting agent, such as Kodak Photo-Flo, or equal shall be added to the water prior to wetting the detector sponge.

1.10 MANUFACTURER'S REPRESENTATIVE

- A. The CONTRACTOR shall require the protective coating manufacturer to furnish a qualified technical representative to visit the project site for technical support and as may be necessary to resolve field problems attributable or associated with the manufacturer's products furnished under this contract or the application thereof.

1.11 SAFETY AND HEALTH REQUIREMENTS

- A. General: The CONTRACTOR shall provide and require use of personal protective and safety equipment for persons working in or about the project site, in accordance with requirements of OSHA Safety and Health Standards for Construction (29CFR 1910, 1915, and 1926) its revisions, and all other applicable regulations. The CONTRACTOR shall also comply with the coating manufacturer's printed instructions, appropriate technical bulletins, manuals, and material safety data sheets in the handling of potentially hazardous or harmful materials.
- B. Head and Face Protection and Respiratory Devices: The CONTRACTOR shall require all persons to wear protective helmets while in the vicinity of the work. In additions, workers engaged in or near the work during sandblasting shall wear eye and face protection devices and air purifying, half-mask or mouthpiece respirators with appropriate filters. Barrier creams shall be used on any exposed areas of skin.
- C. Ventilation: Where ventilation is used to control hazardous exposure, all equipment shall be explosion proof. Forced air ventilation shall be provided to reduce the concentration of air contaminants to the degree such that a hazard does not exist and to assist in the proper curing of coatings applied in a confined area. Air circulation and exhausting of solvent vapors shall be continued until coatings have fully cured.

- D. Sound Levels: Whenever the occupational noise exposure exceeds maximum allowable sound levels permitted under OSHA regulations, the CONTRACTOR shall provide and require the use of approved hearing protection devices.
- E. Illumination: Adequate illumination shall be provided while work is in progress, including explosion-proof lights and electrical equipment. Whenever required by the ENGINEER, the CONTRACTOR shall provide additional illumination to cover all areas to be inspected. The level of illumination for inspection purposes shall be determined by the ENGINEER.
- F. Temporary Access: All temporary ladders and scaffolding shall conform to applicable safety requirements. Scaffolding shall be erected where requested by the ENGINEER to facilitate inspection and shall be moved by the CONTRACTOR to locations as requested by the ENGINEER.
- G. Cloths and cotton waste that might constitute a fire hazard shall be placed in fire resistant closed metal containers until removed from the project site or destroyed at the end of each work day.

1.12 WARRANTY

- A. All work covered under the Contract shall be guaranteed against defective workmanship and materials for a period of one (1) year after completion and acceptance of the work. A first anniversary inspection will be scheduled by the CONTRACTOR during the eleventh (11th) month following acceptance of the work. A report shall be furnished to the OWNER describing the condition of the paint system and other work covered under the Contract. Tank draining shall be coordinated with the OWNER. Any latent defects found during this inspection shall be promptly repaired by the CONTRACTOR at no additional cost to the OWNER. Any location where coats of paint have peeled off, bubbled or cracked, and any location where rusting is evident, shall be considered a failure of the paint system. The CONTRACTOR shall make repairs at all points where failures are observed by removing the deteriorated coating, cleaning the surfaces and recoating with the same paint system. Any such repair work shall be completed by the CONTRACTOR within thirty (30) days after written notice of such defects unless otherwise negotiated.
- B. Failure on the part of the CONTRACTOR to schedule this warranty inspection will not relieve him of warranty responsibility and any defects found by the OWNER after the normal warranty period will be assumed to have occurred during the one (1) year while the warranty was in effect.

PART 2 PRODUCTS AND COATING SYSTEMS

2.1 GENERAL

- A. Definitions: The term "paint", "coatings", or "finishes" as used herein, shall include surface treatments, emulsions, enamels, paints, epoxy resins, and all other protective coatings, excepting galvanizing or anodizing, whether used as a pre-treatment, primer, intermediate coat, or finish coat. The term "DFT" means minimum dry film thickness.
- B. Suitability: The CONTRACTOR shall use suitable coating materials as recommended by the manufacturer. Materials shall comply with Volatile Organic Compound (VOC) limits applicable at the Site.
- C. Material Sources: Where manufacturers and product numbers are listed, it is to show the type and quality of coatings that are required. If a named product does not comply with VOC limits in effect at the time of Bid opening, that product will not be accepted, and the CONTRACTOR shall propose a substitution product of equal quality that does comply. Proposed substitute materials will be considered as indicated below. Coating materials shall be materials that have a record of satisfactory performance in industrial plants, manufacturing facilities, and water and wastewater treatment plants.
- D. Compatibility: In any coating system, only compatible materials from a single manufacturer shall be used in the work. Particular attention shall be directed to compatibility of primers and finish coats. If necessary, subject to the approval of the ENGINEER, a barrier coat shall be applied between all existing prime coats and subsequent field coats to insure compatibility.
- E. Containers: Coating materials shall be sealed in containers that plainly show the designated name, formula or specification number, batch number, color, date of manufacture, and name of manufacturer, all of which shall be plainly legible at the time of use.
- F. Substitute or "Or-Equal" Products
 - 1. To establish equality under Section 01 60 00 - Products, Materials, Equipment and Substitutions, the CONTRACTOR shall furnish satisfactory documentation from the manufacturer of the proposed substitute or "or-equal" product that the material meets the indicated requirements and is equivalent or better in the following properties:
 - a. Minimum and maximum recoat times
 - b. Minimum and maximum cure time for immersion
 - c. Abrasion resistance per ASTM D4060 using CS17 Wheel
 - d. Maximum and minimum dry film thickness per coat
 - e. Compatibility with other coatings

- f. Suitability for the intended service
 - g. Resistance to chemical attack
 - h. Temperature limitations during application and in service
 - i. Type and quality of recommended undercoats and topcoats
 - j. Ease of application
 - k. Ease of repairing damaged areas
 - l. Stability of colors
2. Protective coating materials shall be standard products produced by recognized manufacturers who are regularly engaged in production of such materials for essentially identical service conditions. When requested, the CONTRACTOR shall provide the ENGINEER with the names of not less than 10 successful applications of the proposed manufacturer's products that comply with these requirements.
3. If a proposed substitution requires changes in the WORK, the CONTRACTOR shall bear such costs involved as part of the WORK.

2.2 COLORS AND FINISHES

- A. All colors and shades of colors for all coats of paint shall be as selected or specified. Paint colors, surface treatment, gloss, and finishes, are indicated or specified in the "schedules" of the contract documents. Color and gloss not indicated or specified will be selected by the OWNER.
- B. Each coat shall be of a slightly different shade, as directed by the ENGINEER, to facilitate inspection of surface coverage of each coat. Finish colors shall be as selected from the manufacturer's standard color samples or shall be customer mixed to match color samples furnished by the ENGINEER. Final acceptance of colors will be from samples applied on the job.
- C. Color Pigments: Pure, non-fading, applicable types to suit the substrates and service indicated.
- D. Paint Coordination: Review other sections of these specifications in which prime paints are to be provided to ensure compatibility of total coatings system for various substrates. Furnish information to manufacturers, fabricators, suppliers and others where necessary on the characteristics of the finish materials to be used, to ensure compatible prime coats of use. Provide barrier coats over incompatible primers or remove and re-prime as required.
- E. Color Coding: All exposed piping in structures, aboveground or in pipe trenches, shall be color code painted in strict accordance with the color code chart presented in Paragraph 3-15 of this section. All colors shall be as specified or as selected by the OWNER.

2.3 UNDERCOATS AND THINNERS

- A. Undercoats: Provide undercoat paint produced by the same manufacturer as the finish coats.
- B. Thinners: Use only thinners approved by the paint manufacturer and use only within recommended limits.

2.4 INDUSTRIAL COATING SYSTEMS

- A. The CONTRACTOR shall use coating materials suitable for the intended use and recommended by their manufacturer for the intended service.
- B. Protective Coating Materials: Products shall be standard coatings produced by recognized manufacturers regularly engaged in production of such materials for application on essentially identical facilities to those proposed in this project. Where requested, the CONTRACTOR shall provide the ENGINEER with the names of not less than ten (10) successful applications of the proposed manufacturer's products, which have been proven over a three (3) year period of time, demonstrating compliance with this specification requirement.
- C. System 1 - Alkyd Enamel

1. Materials

Primer	Manufacturer's recommendation
Finish Coat	1 component alkyd enamel
Type	high quality alkyd, medium long enamel
Demonstrated suitable for	ferrous and nonferrous surfaces in industrial exposure, producing high gloss surface that is resistant to mild corrosion and chemical fumes, has good color and gloss retention, good weathering, and sunlight resistance
VOC Content, max	420 grams per liter

2. Application and manufacturers

Prime Coat (DFT = 2 to 4 mils)	Finish Coat (DFT = 2 to 4 mils)	Total System DFT
PPG Amercoat 5105	Amercoat 5450	4 to 8 mils
Tnemec Series L69	Tnemec Series 2H	
Devoe Devprime 1401	Devoe Devlac 1431	
Carboline Carbocoat 150	Carbocoat 45	
Sherwin Williams Kem Bond HS	S-W Industrial Enamel HS	

D. System 2 - Aluminum Silicone

1. Material

Type	High heat silicone with aluminum
Demonstrated suitable for	Ferrous surfaces, continuous temperatures of 1000 deg F
VOC Content, max	637 grams per liter

2. Application and manufacturers

Total System DFT = 3 mils
Carboline Thermaline 4700 - Aluminum, 2 coats
International Intertherm 50, 2-3 coats
Sherwin William Hi-Temp Coatings 1000V, 2 coats.

E. System 2 (VOC-Limited) - Aluminum Silicone

1. Material

Type	High heat silicone containing aluminum
Demonstrated suitable for	Ferrous surfaces with continuous temperatures at 1000 deg F and peaks of 1200 deg F
VOC Content, max	420 grams per liter

2. Application and manufacturers

Total System DFT = 3 mils
PPG- Amercoat 872 followed by PPG- Amercoat 873
Carboline Thermaline 4700 VOC Aluminum, 2 coats.
Sherwin Williams Hi-Temp Coatings 1000V, 2 coats.
International Intertherm 1202 UPC (1 coat – 4 mils)

F. System 3 - Epoxy/Polyurethane

1. Materials

Primer type	rust-inhibitive, 2 component epoxy
VOC Content, max	285 g/L
Finish type	2 component aliphatic polyurethane
VOC Content, max	300 g/L
Demonstrated suitable for	ferrous surfaces, superior color and gloss retention, exceptional resistance to weathering, chemical fumes, and splash

2. Application and manufacturers

Prime Coat (DFT = 3 - 5 mils)	Finish Coat (DFT = 3 - 4 mils)	TOTAL SYSTEM DFT
PPG- Amerlock 400/2	PPG- Amershield	6 - 9 MILS
Carboline Carboguard 893	Carboline Carbothane 134 HG (2 coats)	
Devoe Devran 224V	Devoe Dethane 379H	
Tnemec Hi-Build Epoxoline II Series L69	TNEMEC SERIES 750UVX	
Sherwin Williams Macropoxy 646	Sherwin Williams Hi-Solids Polyurethane	

G. System 3 (VOC-Limited) - Epoxy/Polyurethane

1. Materials

Primer type	rust-inhibitive, 2 component epoxy
VOC Content, max	250 g/L
Finish type	2 component aliphatic polyurethane
VOC Content	250 g/L, max
Demonstrated suitable for	Superior color and gloss retention, resistance to weathering, chemical fumes and splash

2. Application and manufacturers

Prime Coat (DFT = 3 - 5 mils)	Finish Coat (DFT = 3 -4 mils)	TOTAL SYSTEM DFT
Carboline 893	Carboline 134 VOC	6 - 9 MILS
Devoe Devran 224V	Devoe 379H	
Tnemec Hi-Build Epoxoline II Series L69	Tnemec Series 750UVX	
PPG Amerlock 400/2	Amershield VOC	
Sherwin Williams Macropoxy 646	S W Hi-Solids Polyurethane 100	

H. System 4 - Inorganic Zinc/Epoxy/Polyurethane

1. Material

Prime Coat	Inorganic zinc silicate, water or solvent based, 2 component
zinc content in dry film	83 percent, minimum
VOC Content, max	325 grams per liter
Demonstrated suitable for	Ferrous metal, providing superior corrosion, chemical, and abrasion resistance, recommended for use as primer under epoxy
Intermediate Coat	2 component epoxy, high build, recommended by manufacturer for application over inorganic zinc primer
VOC Content, max	276 grams per liter
Demonstrated suitable for	Outstanding chemical, corrosion, and abrasion resistance
Finish Coat	2 component aliphatic or acrylic polyurethane
VOC Content, max	315 grams per liter
Demonstrated suitable for	Superior color and gloss retention, resistance to chemical fumes and severe weathering, abrasion resistance

2. Application and manufacturers

Surface preparation for primer	SSPC SP 6
Anchor profile for primer	per manufacturer

Prime Coat (DFT = 2 - 4 mils)	Intermediate Coat (DFT = 3 - 5 mils)	Finish Coat (DFT = 2 - 4 mils)	Total System DFT
PPG- Dimetcote 9HS or Dimetcote 21-5	Amercoat 385	Amercoat 450H	7 - 13 mils
Carboline Carbozinc 11HS or 11WB	Carboguard 890	Carbothane 134HG	
Devco Cathacote 302H	Devran 224V	Devthane 379H	
Tnemec Tneme- Zinc 94H20	Tnemec Series L69	Tnemec Series 750 UVX	
Sherwin Williams Zinc Clad II Plus	S W Macropoxy 646	S W Hi-Solids Polyurethane	

I. System 4 (VOC-Limited) - Inorganic Zinc/Epoxy/Polyurethane

1. Materials

Prime Coat	Inorganic zinc silicate, water-based, 2 component
zinc content in dry film	79 percent, minimum
VOC content, max	0 grams per liter
Demonstrated suitable for	Ferrous metal, providing superior corrosion, chemical, and abrasion resistance, recommended for use as primer under epoxy
Intermediate Coat	2 component epoxy, high build, recommended by manufacturer for application over inorganic zinc primer
Demonstrated suitable for	Outstanding chemical, corrosion, and abrasion resistance
VOC content, max	250 grams per liter
Finish Coat	2 component aliphatic or acrylic polyurethane
Demonstrated suitable for	Superior color and gloss retention, resistance to chemical fumes, severe weathering, and abrasion
VOC content, max	250 grams per liter

2. Application and manufacturers

Surface preparation for primer	SSPC SP 10
Anchor profile for primer	per manufacturer

Prime Coat (DFT = 3 - 4 mils)	Intermediate Coat (DFT = 4 - 6 mils)	Finish Coat (DFT = 3 - 4 mils)	Total System DFT
PPG- Dimetcote 21-5	Amerlock 400/2	Amershield VOC	10 - 14 mils
Carboline Carbozinc 11WB	Carboguard 893	Carbothane 134VOC	
Tnemec Tneme-Zinc 94H20	Tnemec Series L69	Tnemec Series 750 UVX	
Sherwin Williams Zinc Clad XI	S W Macropoxy 646	S-W Hi-Solids Polyurethane 250	
Devoe Cathacote 305	Devoe Devran 224V	Devoe Devthane 379H	

J. System 5 - Inorganic Zinc, Water Based

1. Material

Type	water based zinc silicate, 2 component
Percent Zinc in dry film	83, min
VOC Content, max	0 grams per liter
Demonstrated suitable for	Severe weathering and moderate chemical fumes, continuous temperatures of 750 deg F

2. Application and manufacturers

Product (2 coats at 2 - 4 mils each)	Total System DFT
PPG- Dimetcote 21-5	4 - 8 mils
Devoe Cathacoat 305	
Carboline Carbozinc 11 WB	
Sherwin Williams Zinc Clad XI	

K. System 6 - Acrylic Latex

1. Material

Primer	Product, surface preparation, and DFT as recommended by manufacturer for the surface
Finish Type	Single component, water based acrylic latex, with fungicide
VOC Content, max	180 grams per gallon
Demonstrated suitable for	PVC piping, weather and mild chemical resistance, excellent color and gloss retention

2. Application and manufacturers

Finish (at least 2 coats required)	Total System DFT
PPG- Amercoat 220	primer plus 6 mils
Carboline Carbocrylic 3359	
Tnemec Series 1028 Enduratone	
Sherwin Williams Metalatex	
Devco Devcryn 530	

L. System 7 - Epoxy, Equipment

1. Materials

Primer Type	2 component epoxy, recoatable up to one year
Demonstrated suitable for	Rust inhibitive, outstanding chemical, abrasion, and weathering resistance, resistance to splash, washdown, and condensation. Immersion capability is not required
VOC content, max	330
Finish Type	2 component epoxy, available in many colors
Demonstrated suitable for	Outstanding chemical, abrasion, and weathering resistance, resistance to splash, washdown, and condensation. Immersion capability is not required
VOC content, max	330

2. Application and manufacturers

Prime Coat (DFT = 4 to 6 mils)	FINISH COAT (DFT = 3 TO 4 MILS)	TOTAL SYSTEM DFT
PPG-Amerlock 400	Amerlock 400	7 to 10 mils
Tnemec Series L69	Tnemec Series L69	
Devroe Devran 224V	Devran 224V	
Carboline Carboguard 888	Carboguard 888	
Sherwin Williams Macropoxy 646	S W Macropoxy 646	

M. System 7 (VOC-Limited) - Epoxy, Equipment

1. Materials

Primer Type	2 component epoxy, recoatable up to one year
Demonstrated suitable for	Rust inhibitive, outstanding chemical, abrasion, and weathering resistance, resistance to splash, washdown, and condensation. Immersion capability is not required
VOC content, max	250
Finish Type	2 component epoxy, available in many colors
Demonstrated suitable for	Outstanding chemical, abrasion, and weathering resistance, resistance to splash, washdown, and condensation. Immersion capability is not required
VOC content, max	250

2. Application and manufacturers

Prime Coat (DFT = 4 - 5 mils)	Finish Coat (DFT = 4 - 5 MILS)	Total System DFT
Devoe Bar-Rust 231	Devoe 224V	8 - 10 mils
PPG- Amerlock 400/2	Amerlock 400/2	
Tnemec Series L69	Tnemec Series L69	
Carboguard 60	Carboguard 60	
Sherwin Williams Macropoxy 646	S W Macropoxy 646	

N. System 8 - Inorganic Zinc/Epoxy, Equipment

1. Materials

Primer type	Water or solvent-based inorganic, self-curing zinc silicate
Zinc content in dry film, min	84 percent
VOC content, g/L, max	323
Demonstrated suitable for	Superior corrosion, chemical and abrasion resistance, recommended as primer under epoxy
Finish type	2 component polyamide epoxy available in many colors
VOC content, g/L, max	250
Demonstrated suitable for	Good resistance to chemical attack, weathering, splash, washdown, and condensation

2. Application

Prime Coat (DFT = 3 to 4 mils)	Finish Coats (2 or more) (DFT = 4 to 8 mils each)	Total System DFT
PPG- Dimetcote 9 HS	Amerlock 400	11 to 20 mils
Carboline Carbozinc 11HS	Carboguard 890	
Tnemec Hydro-Zinc 94H2O	Tnemec Series L69	
Sherwin Williams Zinc Clad II Plus	S W Macropoxy 646	
Devoe Cathacote 302H	Devoe Devran 224V	
International Interzinc 22HS	International Interseal 670HS	

O. System 8 (VOC-Limited) - Inorganic Zinc/Epoxy, Equipment

1. Materials

Primer type	Water-based inorganic, self-curing zinc silicate
Zinc content in dry film	83 percent, min
Demonstrated suitable for	Superior corrosion, chemical and abrasion resistance, recommended as primer under epoxy
Finish type	2 component polyamide epoxy
VOC Content, max	215 g/L
Demonstrated suitable for	Good resistance to chemical attack, weathering, splash, washdown, and condensation, available in many colors

2. Application and manufacturers

Prime Coat (DFT = 3 to 5 mils)	Finish Coats (2 or more) (DFT = 4 to 6 mils each)	Total System DFT
Devoe Cathacote 305	Devran 224V	11 to 17 mils
Carboline Carbozinc 11WB	Carboguard 890	
PPG- Dimetecote 21-5	Amerlock 400/2	
Sherwin Williams Zinc Clad XI	S-W Macropoxy 646	

P. System 9 - Acrylic, Concrete

1. Materials

Filler-Sealer Type	Epoxy or acrylic masonry sealer, for concrete and CMU, for wet and dry conditions
Primer	as recommended by manufacturer
VOC Content, g/L, max	75
Finish Type	single component waterborne acrylic, industrial grade, high molecular weight
VOC Content, g/L, max	180
Demonstrated suitable for	concrete under mild to moderate exposure conditions, splash but not immersion

2. Application and manufacturers

Prime Coat (Filler-Sealer)	Finish Coat (DFT = 5 - 7 mils) (2 or more coats)	Total System DFT
Tnemec EnviroFill 130	Tneme-Crete 180 Series	5 - 7 mils plus primer
PPG- Amerlock 400BF and Amercoat 114A	Amercoat 220P	
Carboline Sanitile 500	Carbocrylic 3359DTM	
Sherwin Williams Cement Plex 875 (acrylic) and Kem Cati Coat (epoxy)	S W Metalatex	
Devoe Tru-Glaze 4015	Devoe Devcryn 1449	

Q. System 10 - Polyurethane, Fiber Glass

1. Materials

Primer Type	as recommended by manufacturer
Finish Type	2 component aliphatic polyurethane
Demonstrated suitable for	Fiberglass, superior color and gloss retention, resistance to acid and alkali splash, fumes, and severe weathering, no immersion
VOC content, g/L max	300

2. Application and manufacturers

Prime Coat (3 to 4 mils)	Finish Coats (4 to 6 mils)	Total System DFT
PPG- Amerlock 400	Amershield	7 to 10 mils
Tnemec Series 750 UVX	Tnemec Series 750 UVX	
Carboline Carbocrylic 120 (2 coats)	Carbothane 134 HG (2 coats)	
SHERWIN WILLIAMS MACROPOXY 646	S-W Hi-Solids Polyurethane	
DEVOE DEVRAN 224V	Devoe Devthane 379H	

R. System 10 (VOC-Limited) - Polyurethane, Fiber Glass

1. Materials

Primer Type	as recommended by manufacturer
Finish Type	2 component aliphatic polyurethane
Demonstrated suitable for	Fiberglass, superior color and gloss retention, resistance to acid and alkali splash, fumes, and severe weathering, no immersion
VOC content, max	250 g/L

2. Application

Prime Coat (3 to 4 mils)	Finish Coats (4 to 6 mils)	TOTAL SYSTEM DFT
Devoe Bar-Rust 231	DEVTHANE 379H (2 coats)	7 to 10 mils
Carboline Carbocrylic 120 (2 coats)	Carbothane 134 VOC (2 coats)	
PPG Amerlock 400	Amershield VOC	
Tnemec Epoxoline Series L69	Tnemec Series 750 UVX	
Sherwin Williams Macropoxy 646	S-W Hi-Solids Polyurethane 250	

2.5 SUBMERGED AND SEVERE SERVICE COATING SYSTEMS

A. System 100 - Amine Cured Epoxy

1. Material

Type	high build, amine cure epoxy
VOC content, g/L max	220
Demonstrated suitable for	steel, long term immersion in water and wastewater, resistant to corrosion, chemical fumes, good color retention
Certification	NSF 61 if in contact with potable water

2. Application and manufacturers

Products (3 coats or more)	Total System DFT
<u>PPG- Amercoat 133</u>	15 to 17 mils For non-submerged valves and other equipment, DFT = 10 to 12 mils
Carboline Carboguard 891HS	
International Bar-Rust 233H	
Tnemec Epoxoline Series L69	
Sherwin Williams Macropoxy 646 PW	

B. System 101 - Polyamide Epoxy

1. Materials

Type	high build polyamide cure epoxy
VOC content, max, g/L	366
Demonstrated suitable for	long term immersion in water and wastewater, resistant to corrosion and chemical fumes, good color retention
Certification	NSF 61 if in contact with potable water

2. Application and manufacturers

Products (3 coats or more)	<u>Total System DFT</u>
<u>PPG- Amercoat 370</u>	11 - 13 mils
Tnemec Pota-Pox Series 20	

Carboline Carboguard 61	
Sherwin Williams Macropoxy 646 PW for water and Dura-Plate 235 for wastewater	
Devoe Bar-Rust 233H	

C. System 101 (VOC-Limited) - Polyamide Epoxy

1. Materials

Type	high build polyamide cure epoxy
VOC content, max, g/L	250
Demonstrated suitable for	long term immersion in water and wastewater, resistant to corrosion and chemical fumes, good color retention
Certification	NSF 61 if in contact with potable water

2. Application and manufacturers

Products (3 coats or more)	<u>Total System DFT</u>
<u>Devoe Bar-Rust 233H</u>	12 - 18 mils
Tnemec L140F	
PPG- Amerlock 400/2	
Carboguard 61	
Sherwin Williams Macropoxy 646 PW for water and Dura-Plate 235 for wastewater	

D. System 102 - Epoxy, Steel Reservoirs

1. Materials: In accordance with AWWA D102 - Coating Steel-Water Storage Tanks, System ICS-2.

Type	2 component epoxy, polyamide or amine-cure type
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Demonstrated suitable for	Steel, long term immersion in potable water
VOC content, g/L max	366
Certification required	NSF 61

2. Application and manufacturers

First Coat (2 - 4 mils)	Second Coat (3 - 5 mils)	Finish Coat (4 - 6 mils)	<i>Total System DFT</i>
PPG- Amerlock 2	Amerlock 2	Amerlock 2	9 - 15 mils
Carboline Carboguard 891	Carboguard 891	Carboguard 891	
Tnemec Pota-Pox L140F	Tnemec L140F	Tnemec L140F	
Sherwin Williams Macropoxy 646 PW	S-W Macropoxy 646 PW	S-W Macropoxy 646 PW	
Devoe Bar Rust 233H	Devoe Bar-Rust 233H	Devoe Bar-Rust 233H	

E. System 102 (VOC-Limited) - Epoxy, Steel Reservoirs

1. Materials: In accordance with AWWA D102 - Coating Steel-Water Storage Tanks, System ICS-2.

Type	2 component epoxy, polyamide or amine-cure
Demonstrated suitable for	long term immersion in potable water
VOC content, g/L max	250
Certification required	NSF 61

2. Application and manufacturers

First Coat (3 - 5 mils)	Second Coat (4 - 6 mils)	Finish Coat (5 - 7 mils)	Total System DFT
PPG- Amercoat 133	Amercoat 133	Amercoat 133	12 - 18 mils
Carboline Carboguard 891	Carboguard 891	Carboguard 891	
Tnemec Pota-Pox Plus L140F	Tnemec L140F	Tnemec L140F	
Sherwin Williams Macropoxy 646 PW	S-W Macropoxy 646 PW	S-W Macropoxy 646 PW	
Devoe Bar Rust 233H	Devoe Bar-Rust 233H	Devoe Bar-Rust 233H	

3. All lap roof plate edges, both sides, shall be pre-coated. If necessary, primer exposed on exterior of roof may be removed prior to welding. Pre-coating shall extend at least 6-inches from plate edges.
4. Touch-up coating shall be done for areas damaged during erection, or areas not pre-coated. The CONTRACTOR shall spot sandblast to SSPC SP-5 - White Metal Blast Cleaning, before application of coating. Material used for touch-up shall be the indicated material or a compatible primer recommended by the manufacturer.
5. All edges, nuts, bolts, lap joints, weld seams, and the roof rim angle shall receive one brush-applied coat prior to the application of the first complete spray coat.
6. Curing Period: Prior to immersion, the completed system shall be subjected to at least 240 hours of curing time with the metal temperature at a minimum of 70 degrees F, or 480 hours at a minimum of 60 degrees F, both conditions at a maximum relative humidity of 50 percent and under the forced ventilation conditions required by the paragraph entitled Curing of Coatings. More curing time or a higher temperature shall be provided if recommended by the epoxy coating manufacturer. If the environmental conditions do not provide the necessary minimum temperature, use heated air to provide the necessary heat for curing. Other combinations of curing time and temperature may be used if the coating manufacturer presents satisfactory documentation and test results to substantiate that the degree of curing is equal or greater than curing for 240 hours at 70 degrees F.

F. System 103 - Fusion Bonded Epoxy

1. Material

Type	100 percent solids fusion bond epoxy
Demonstrated suitable for	fluidized bed or electrostatic spray application, recommended for pumps, valves, pipe appurtenances, tanks, pipe hangers, flow meters, and hydrants
Certification requirement	NSF 61

2. Application in accordance with AWWA C213 and the following:

Product	Surface and DFT
3M Scotchkote 134 or 206N	Valves 12-mils
	All others 16-mils

G. System 104 - Polyurethane, Concrete

1. Materials

Filler-sealer type	epoxy material with portland cement and aggregate
Primer type	Phenolicamine or polyamidoamine epoxy
VOC content, g/L max	250
Finish type	aromatic elastomeric polyurethane
Demonstrated suitable for	concrete and concrete block masonry, long term immersion in water and wastewater and service where subject to splash and spill of water and wastewater treatment chemicals
VOC content, g/L max	250
Certification requirement, where coating will be in contact with potable water	NSF 61

2. Application and manufacturers

Filler-Sealer	Primer	Finish Coat
	DFT = 3 - 7-mils	DFT = 100 - 125-mils, 75 mils for potable water

Tnemec MortarClad 218	Tnemec Pota-Pox L140 (potable water) Epoxoprime 201 (wastewater)	Elasto-Shield 406 (max 75 mils for potable water)
PPG-Amerlock 400/BF	Amerlock 400/2	Amerlock 490
Sherwin Williams Steel Seam FT 910	S-W Dura-Plate 235	S-W Sherflex (Max 100 mils for potable water)
International Ceilcote 400 Corocrete	Polibrid 670-S	Polybrid 705

H. System 105 - Epoxy, Concrete

1. Materials

Filler-sealer type	Epoxy material with portland cement and aggregate
Primer type	100% solids epoxy
VOC content, g/L max	100
Finish type	Amine cure epoxy/aggregate-filled epoxy
Demonstrated suitable for	Sewer manhole & wastewater facility, long term immersion in wastewater service where subject to chemical and bacteriological attack found in municipal sanitary sewer system
VOC content, g/L max	100

2. Application and manufacturers

Filler-Sealer	Primer DFT = 5 – 10 mils	Finish Coat DFT = 125 – 150 mils
RLS Raven 210	RLS Raven 155	Raven 405 FS
Sauereisen Filler Compound 209 or 209FS	Per Sauereisen	SewerGard 210
		Warren Environmental

2.6 SPECIAL COATING SYSTEMS

A. System 200 - Acrylic, Wood and Gypsum Board

1. Materials

Primer type	as recommended by manufacturer
Finish type	single component, water based, acrylic, fungicide added
VOC content, max, g/L	250
Demonstrated suitable for	wood, mild to moderate exposure inside and outside building, and gypsum board, inside

2. Application and manufacturers

Prime Coat (1.5 to 2.5 mils)	Finish Coat (4 to 6 mils) (2 coats)	Total System DFT
PPG- Amercoat 220P	Amercoat 220P	5.5 to 8.5 mils
Carbocrylic 120	Carbocrylic 3359	
Tnemec Series 115 Unibond	Tnemec Series 1028 Enduratone	
Sherwin Williams PrepRite ProBlock	S-W Metalatex	
Devoe Devcryn 520	Devoe Devcryn 1449	

PART 3 EXECUTION

3.1 MANUFACTURER'S SERVICES

- A. The CONTRACTOR shall require the protective coating manufacturer to furnish a qualified technical representative to visit the Site for technical support as may be necessary to resolve field problems.
- B. For submerged and severe service coating systems, the CONTRACTOR shall require the paint manufacturer to furnish the following services:
 1. The manufacturer's representative shall provide at least 6 hours of on-Site instruction in the proper surface preparation, use, mixing, application, and curing of the coating systems.
 2. The manufacturer's representative shall observe the start of surface preparation, mixing, and application of the coating materials for each coating system.

3.2 WORKMANSHIP

- A. Skilled craftsmen and experienced supervision shall be used on coating WORK.
- B. Coating shall be done in a workmanlike manner so as to produce an even film of uniform thickness. Edges, corners, crevices, and joints shall receive special attention to insure thorough surface preparation. The finished surfaces shall be free from runs, drops, ridges, waves, laps, brush marks, and variations in color, texture, and finish. The hiding shall be so complete that the addition of another coat would not increase the hiding. Special attention shall be given so that edges, corners, crevices, welds, and similar areas receive a film thickness equivalent to adjacent areas, and installations shall be protected by the use of drop cloths or other precautionary measures.
- C. Damage to other surfaces resulting from the WORK shall be cleaned, repaired, and refinished to original condition.

3.3 STORAGE, MIXING AND THINNING OF MATERIALS

- A. Manufacturer's Recommendations: Unless otherwise specified herein, the coating manufacturer's printed recommendations and instructions for thinning, mixing, handling, applying, and protecting its coating materials, for preparation of surfaces for coating, and for all other procedures relative to coating shall be strictly observed. No substitutes or other deviations will be permitted without written permission of the ENGINEER. The CONTRACTOR shall supply the ENGINEER with copies of each manufacturer's instructions in accordance with the requirements of Paragraph 1-07, "SUBMITTALS".
- B. All protective coating materials shall be used within the manufacturer's recommended shelf life.
- C. Storage and mixing of paint or other coating materials shall be performed only in those areas designated by the ENGINEER.

3.4 PREPARATION FOR COATING

- A. General: All surfaces to receive protective coatings shall be cleaned as specified herein prior to application of said coatings. The CONTRACTOR shall examine all surfaces to be coated and shall correct all surface defects before application of any coating material. All marred or abraded spots on shop-primed and on factory-finished surfaces shall receive touch-up restoration prior to any coating application. Do not paint over dirt, rust, scale, oil, grease, moisture, scuffed surfaces or other foreign material or in conditions otherwise detrimental to the formation of a durable paint bond and film.

- B. Protection of Surfaces Not to be Coated: Surfaces which are not to receive protective coatings shall be protected during surface preparation, cleaning, and coating operations. All hardware, lighting fixtures, switch plates, machined surfaces, couplings, shafts, bearings, nameplates on machinery and other surfaces not to be painted shall be removed, masked or otherwise protected. Drop cloths shall be provided to prevent coating materials from falling on or marring adjacent surfaces. The working parts of all mechanical and electrical equipment shall be protected from damage during surface preparation and coating operations. Openings in motors shall be masked to prevent entry of coating or other materials.
- C. Protection of Adjacent Work and Areas: Care shall be exercised not to damage adjacent work during blast cleaning operations. Spray painting shall be conducted under carefully controlled conditions. The CONTRACTOR shall be fully responsible for and shall promptly repair to the satisfaction of the OWNER any and all damage to adjacent work or adjoining property occurring from blast cleaning or coating operations.
- D. Protection of Painted Surfaces: Cleaning and coating shall be so programmed that dust and other contaminants from the cleaning process will not fall on wet, newly-coated surfaces.

3.5 ENVIRONMENTAL REQUIREMENTS

- A. No coating work shall be performed under the following conditions:
 - 1. Surface or ambient temperatures exceed the manufacturer's recommended maximum or minimum allowable.
 - 2. Dust or smoke laden atmosphere.
 - 3. Damp or humid conditions, where the relative humidity is above the manufacturer's maximum allowable.
 - 4. Substrate and ambient temperatures are less than 5°F above the dew point and are decreasing. Dew point shall be measured by use of an instrument such as a Sling Psychrometer in conjunction with U.S. Department of Commerce, Weather Bureau psychrometric tables. Elcometer 319 Dew Point meter or equal may also be used.
 - 5. Ambient temperature that is expected to drop below 50°F or less than 5°F above the dew point within 8 hours after application of coating.

3.6 SURFACE PREPARATION STANDARDS

- A. The following referenced surface preparation specifications of the Steel Structures Painting Council shall form a part of this Specification:

1. Solvent Cleaning (SSPC-SP1): The method for removing all visible oil, grease, soil, drawing and cutting compounds, and other soluble contaminants from steel surfaces through the use of solvent, vapor, emulsion, alkaline, and/or steam.
2. Hand Tool Cleaning (SSPC-SP2): The method for removing all loose mill scale, loose rust, loose paint, and other loose detrimental foreign matter through the use of non-power hand tools.
3. Power Tool Cleaning (SSPC-SP3): The method for removing all loose mill scale, loose rust, loose paint, and other loose detrimental foreign matter through the use of power assisted hand tools.
4. White Metal Blast Cleaning (SSPC-SP5): The method of preparing steel surfaces which, when viewed without magnification, shall be free of all visible oil, grease, dirt, dust, mill scale, rust, and paint.
5. Commercial Blast Cleaning (SSPC-SP6): The method of preparing steel surfaces which, when viewed without magnification, shall be free of all visible oil, grease, dirt, dust, mill scale, rust, and paint. Evenly dispersed very light shadows, streaks, and discolorations caused by stains of rust, mill scale, and previously applied paint may remain on no more than 33% of the surface.
6. Brush-off Blast Cleaning (SSPC-SP7): The method of preparing steel surfaces which, when viewed without magnification, shall be free of all visible oil, grease, dirt, dust, loose mill scale, loose rust, and loose paint. Tightly adherent mill scale, rust, and paint may remain on the surface.
7. Near-White Blast Cleaning (SSPC-SP10): The method of preparing steel surfaces which, when viewed without magnification, shall be free of all visible oil, grease, dirt, dust, mill scale, rust, and paint. Evenly dispersed very light shadows, streaks, and discolorations caused by stains of rust, mill scale, and previously applied paint may remain on no more than 5% of the surface.

3.7 SURFACE PREPARATION

- A. General: Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.
 1. Remove all hardware, hardware accessories, machined surfaces, plates, lighting fixtures, and similar items in place and not to be finish-painted or provide surface-applied protection prior to surface preparation and painting operations. Remove, if necessary, for the complete painting of the items and adjacent surfaces. Following completion of painting of each space or

area, reinstall the removed items by workmen skilled in the trades involved.

2. Clean surfaces to be painted before applying paint or surface treatments. Remove oil and grease prior to mechanical cleaning. Program the cleaning and painting so that contaminants from the cleaning process will not fall onto wet, newly painted surfaces. Remove mildew in accordance with the paint manufacturer's recommendations.

3.8 NEW FERROUS METAL SURFACE PREPARATION (UNGALVANIZED)

- A. The minimum abrasive blasting surface preparation shall be as specified in the coating system schedules included at the end of this section. Where there is a conflict between these Specifications and the coating manufacturer's printed recommendations for the intended service, the higher degree of cleaning shall apply.
- B. Workmanship for metal surface preparation shall be in conformance with the current SSPC Standards and this section. Blast cleaned surfaces shall match the standard samples available from the National Association of Corrosion Engineers (NACE) Standard TM-01-70.
- C. All oil, grease, welding fluxes and other surface contaminants shall be removed by alkaline cleaning per SSPC-SP1 prior to blast cleaning.
- D. All sharp edges shall be rounded or chamfered and all burrs, surface defects and weld splatter shall be ground smooth prior to blast cleaning.
- E. The type and size of abrasive shall be selected to produce a surface profile that meets the coating manufacturer's recommendation for the particular coating and service conditions. CONTRACTOR shall submit data and samples for approval on abrasives to be used on the Project. Abrasives that are used shall be designed for the specific purpose of blast cleaning. Abrasives shall be free of contaminants and chlorides. Ordinary builder's sand shall not be considered to be approved abrasive material. ENGINEER will periodically sample abrasives used at the job site for comparison with approved submitted materials.
- F. The abrasive shall not be reused unless otherwise approved by the ENGINEER. For automated shop blasting systems, clean oil and moisture-free abrasives shall be maintained.
- G. The CONTRACTOR shall comply with the applicable federal, state, and local air pollution control regulations for blast cleaning.
- H. Compressed air for air blast cleaning shall be supplied at adequate pressure from well-maintained compressors equipped with oil/moisture separators which remove all contaminants.

- I. Surfaces shall be cleaned of all dust and residual particles of the cleaning operation by dry air blast cleaning, vacuuming or other approved method prior to painting.
- J. Enclosed areas and other areas where dust settling is a problem shall be vacuum cleaned and wiped with a tack cloth.
- K. Damaged or defective coating shall be removed by the specified blast cleaning to meet the clean surface requirements before recoating.
- L. If the specified abrasive blast cleaning will damage adjacent work, the area to be cleaned is less than 100 square feet, and the coated surface will not be submerged in service, the SSPC-SP2, Hand Tool Cleaning, or SSPC-SP3, Power Tool Cleaning, will be permitted.
- M. Shop applied coatings of unknown composition shall be completely removed before the specified coatings are applied. Valves, castings, ductile iron pipe, and fabricated pipe or equipment shall be examined for the presence of shop-applied temporary coatings. Temporary coatings shall be completely removed by Solvent Cleaning per SSPC-SP1 before the abrasive blast cleaning work has been started.
- N. Shop primed equipment shall be alkaline cleaned in the field before finish coats are applied.

3.9 FERROUS METAL SURFACE PREPARATION (GALVANIZED)

- A. All installation and erection caused blemishes to galvanized surfaces shall be touched up in accordance with ASTM A780 prior to coating.
- B. Galvanized ferrous metal shall be alkaline cleaned per SSPC-SP1 to remove oil, grease, and other contaminants detrimental to adhesion of the protective coating system to be used.
- C. Pretreatment coatings of surfaces shall be in accordance with the printed recommendations of the coating manufacturer. Galvanized metals may be cleaned with suitable organic solvent such as a rust inhibitor or aqueous alkaline solution per ASTM D6386.

3.10 SURFACE PREPARATION OF FERROUS SURFACES WITH EXISTING COATINGS, EXCLUDING STEEL TANK OR TREATMENT UNIT INTERIORS (IN ADDITION TO REQUIREMENTS IN PARAGRAPHS 3-05 AND 3-06).

- A. General: All grease, oil, heavy chalk, dirt, or other contaminants shall be removed by solvent or detergent cleaning prior to abrasive blast cleaning. The

CONTRACTOR shall determine the generic type of the existing coatings by laboratory testing, at no additional cost to the OWNER.

- B. Abrasive Blast Cleaning: The CONTRACTOR shall provide the degree of cleaning specified in the coating system schedule for the entire surface to be coated. If the degree of cleaning is not specified in the schedule, deteriorated coatings shall be removed by abrasive blast cleaning to SSPC-SP6, Commercial Blast Cleaning. Areas of tightly adhering coatings shall be cleaned to SSPC-SP7, Brush-Off Blast Cleaning, with the remaining thickness of existing coating not to exceed 3 mils.
- C. Incompatible Coatings: If coatings to be applied are not compatible with existing coatings, the CONTRACTOR shall apply intermediate coatings per the paint manufacturer's recommendation for the specified abrasive blast cleaning. A small trial application shall be conducted for compatibility prior to painting large areas.
- D. Unknown Coatings: Coatings of unknown composition shall be completely removed prior to application of new coatings.

3.11 SURFACE PREPARATION FOR REPAINTING EXISTING STEEL

- A. The entire structure is to be completely pressure washed at 3,000 to 5,000 psi with potable water.
- B. All areas shall be cleaned/sandblasted to the surface preparation standards as specified herein, or superseded by the bid form.
- C. All cleaned areas are to be primed the same work day that they are cleaned and blasted.

3.12 PRESSURE WASH CLEANING FOR REPAINTING EXISTING CONCRETE

- A. The entire structure is to be pressure washed at 3,000 to 5,000 psi with a solution of 50% water and bleach to yield a mixture with a minimum concentration of 2-1/2% sodium hypochlorite.
- B. The entire structure is to be completely rinsed by pressure washing at 3,000 to 5,000 psi with potable water.

3.13 CONCRETE AND CONCRETE BLOCK MASONRY SURFACE PREPARATION

- A. Surface preparation shall not begin until at least 30 days after the concrete has been placed.
- B. All efflorescence, chalk, dust, dirt, oil and grease shall be removed by Detergent Cleaning per SSPC-SP1 before abrasive blast cleaning.

- C. Concrete, concrete block masonry surfaces, previously painted concrete and masonry and deteriorated concrete and masonry surfaces to be coated shall be abrasive blast cleaned to remove laitance, paint, deteriorated concrete, and roughen the entire surface equivalent to the surface of the No. 80 grit flint sandpaper. Concrete shall have a consistent, even texture (void free) and shall be patched where needed.
- D. Determine the alkalinity and moisture content of the surfaces to be painted by performing appropriate tests. If the surfaces are found to be sufficiently alkaline to cause blistering and burning of the finish paint, correct this condition before application of paint. Do not paint over surfaces where the moisture content exceeds that permitted in the manufacturer's printed directions.
- E. If acid etching is required by the coating application instructions, the treatment shall be made after sandblasting. After acid etching, rinse surfaces with clean water to neutralize the acid and test the pH. The pH shall be between 7.0 and 8.0.
- F. Surfaces shall be clean and dry and as recommended by the coating manufacturer before coating is started.
- G. Unless required for proper adhesion, surfaces shall be dry prior to coating. The presence of moisture shall be determined with a moisture detection device such as Delmhors Model DB or approved equal.

3.14 PLASTIC, FIBERGLASS AND NONFERROUS METALS SURFACE PREPARATION

- A. Plastic and Fiberglass surfaces shall be sanded or Brush Off Blast Cleaned, SSPC-SP7, prior to solvent cleaning with a chemical compatible with the coating system primer. If blast cleaned, use 60-80 mesh abrasive.
- B. Non-ferrous metal surfaces shall be Solvent Cleaned, SSPC-SP1, followed by sanding or Brush Off Blast Cleaning, SSPC-SP7.
- C. All surfaces shall be clean and dry prior to coating application.

3.15 WOOD SURFACE PREPARATION

- A. Clean wood surfaces to be painted of all dust, dirt, grease, oil, or other foreign substances with scrapers, mineral spirits, and sandpaper, as required. Sandpaper smooth those finished surfaces exposed to view, with either manual or mechanical means, as applicable, and dust off. Scrape and clean small, dry, seasoned knots and apply a thin coat of white shellac or other recommended knot sealer, before application of the priming coat. After priming, fill holes and

imperfections in finish surfaces with putty or plastic woodfiller. Sandpaper smooth when dried and dust off.

- B. Prime or seal wood required to be job-painted immediately upon delivery to job. Prime edges, ends, faces, undersides, and backsides of such wood.

3.16 WORKMANSHIP

- A. Skilled craftsmen and experienced supervision shall be used on all work.
- B. Clean drop cloths shall be used. All damage to surfaces resulting from the work hereunder shall be leaned, repaired, and refinished to the complete satisfaction of the ENGINEER, at no cost to the OWNER.
- C. All coatings shall be applied under dry and dust-free conditions. Coating shall be done in a workmanlike manner so as to produce an even film of uniform thickness. Edges, corners, crevices, and joints shall receive special attention to ensure that they have been thoroughly cleaned and that they receive an adequate thickness of coating material. The finished surfaces shall be free from runs, drops, ridges, waves, laps, alligatoring, brush marks, and variations in color, texture, and finish. The hiding shall be so complete that the addition of another coat would not increase the hiding. Special attention shall be given to ensure that edges, corners, crevices, welds, and similar areas receive a film thickness equivalent to adjacent areas, and installations shall be protected by the use of drop cloths or other approved precautionary measures.

3.17 SHOP COATING REQUIREMENTS

- A. All items of equipment, or parts of equipment which are not submerged in service, shall be shop primed and then finish coated in the field after installation with the specified or approved color. The methods, materials, application, equipment and all other details of shop painting shall comply with these Specifications. If the shop primer requires top- coating within a specified period of time, the equipment shall be finish coated in the shop and then touch-up painted after installation.
- B. All items of equipment, or parts and surfaces of equipment which are submerged when in service, with the exception of pumps and valves shall have all surface preparation and coating work performed in the field.
- C. The interior surfaces of steel water reservoirs shall have all surface preparation and coating work performed in the field.
- D. For certain pieces of equipment, it may be undesirable or impractical to apply finish coatings in the field. Such equipment may include engine generator sets, equipment such as electrical control panels, switch-gear or main control boards, submerged parts of the pumps, ferrous metal passages in valves, or other items

where it is not possible to obtain the specified quality in the field. Such equipment shall be shop primed and finish coated in the field with the identical material after installation. The CONTRACTOR shall require the manufacturer of each such piece of equipment to certify as part of its shop drawings that the surface preparation is in accordance with these Specifications. The coating material data sheet shall be submitted with the shop drawings for the equipment.

- E. For certain small pieces of equipment, the manufacturer may have a standard coating system which is suitable for the intended service conditions. In such cases, the final determination of suitability will be made during review of the shop drawing submittals. Equipment of this type generally includes only indoor equipment such as instruments, small compressors, and chemical metering pumps.
- F. Shop painted surfaces shall be protected during shipment and handling by suitable provisions including padding, blocking, and the use of canvas or nylon slings. Primed surfaces shall not be exposed to the weather for more than 6 months before finish coating, or less time if recommended by the coating manufacturer.
- G. Damage to shop-applied coatings shall be repaired in accordance with this section and the coating manufacturer's printed instructions prior to finish painting.
- H. The CONTRACTOR shall make certain that the shop primers and field topcoats are compatible and meet the requirements of this section. Copies of applicable coating manufacturer's data sheets shall be submitted with equipment shop drawings.

3.18 APPLICATION OF COATINGS

- A. The application of protective coatings to steel substrates shall be in accordance with "Paint Application Specification No. 1", (SSPC-A-1), Steel Structures Painting Council.
- B. Cleaned surfaces and all coats shall be inspected prior to each succeeding coat. The CONTRACTOR shall schedule such inspection with the ENGINEER in advance.
- C. Blast cleaned ferrous metal surfaces shall be painted before any rusting or other deterioration of the surface occurs. Blast cleaning shall be limited to only those surfaces that can be painted in the same working day.
- D. Coatings shall be prepared, mixed and applied in accordance with the manufacturer's instructions and recommendations, and these Specifications. If directions differ, the most stringent requirements shall be followed.

- E. Store materials not in actual use in tightly covered containers. Maintain containers used in storage, mixing and application of paint in a clean condition, free of foreign materials and residue.
- F. Stir materials before application to produce a mixture of uniform density, and stir as required during the application of the materials. Do not stir surface film into the coating materials. Remove the film, and if necessary, strain the material before using.
- G. Special attention shall be given to edges, angles, weld seams, flanges, nuts and bolts, and other places where insufficient film thicknesses are likely to be present. Use stripe (brushed or gloved) painting for these areas.
- H. Finish coats, including touch-up and damage repair coats shall be applied in a manner which will present a uniform texture and color matched appearance.
- I. Job Conditions: The following job conditions will be strictly enforced during the application of coatings for the project.
 - 1. Apply water-base coatings only when the temperature of surfaces to be painted and the surrounding air temperatures are between 50 degrees F and 90 degrees F unless otherwise permitted by the paint manufacturer's printed instructions.
 - 2. Apply solvent-thinned coatings only when the temperature of surfaces to be painted and the surrounding air temperatures are between 45 degrees F and 95 degrees F unless otherwise permitted by the paint manufacturer's printed instructions.
 - 3. Do not apply paint in dust or smoke laden atmosphere, high winds, rain, fog or mist; or when the relative humidity exceeds 85%; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer's printed instructions.
 - 4. Do not apply coatings when the temperature is less than 5 degrees F above the dewpoint. Dewpoint shall be determined by use of a sling psychrometer in conjunction with U.S. Weather Bureau psychrometric tables.
 - 5. Do not apply coatings when the outside air temperature is expected to drop below 45 degrees F or less than 5 degrees F above the dewpoint, within 8 hours after application of the coating.
 - 6. Painting may be continued during inclement weather only if the areas and surfaces to be painted are enclosed and heated within the temperature limits specified by the paint manufacturer during application and drying periods.

J. The finish coat on all work shall be applied after all concrete, masonry, and equipment installation is complete and the work areas are clean and dust-free.

K. General Considerations:

1. Apply paint as specified and in accordance with the manufacturer's directions. Use brushes for applying first coat on wood and on metals other than steel and sheet metal and items fabricated from steel and sheet metal. For other coats on wood, metal and other substrates, use applicators and techniques best suited for the type of material being applied.
2. Apply additional coats when undercoats, stains or other conditions show through the final coat of paint, until the paint film is of uniform finish, color and appearance. Insure that all surfaces, including edges, corners, crevices, welds, and exposed fasteners receive a dry film thickness equivalent to that of flat surfaces.
3. Paint surfaces behind movable equipment the same as similar exposed surfaces. Paint surfaces behind permanently fixed equipment with prime coat only before final installation of equipment.
4. Paint interior surfaces of ducts, where visible through registers or grilles, with a flat, non-specular black paint.
5. Paint the back sides of removable or hinged covers to match the exposed surfaces.
6. Finish exterior doors on tops, bottoms and side edges the same as the exterior faces, unless otherwise indicated or specified.
7. Sand lightly between each succeeding enamel coat.
8. Omit the field prime coat on shop-primed surfaces and touch up painted metal surfaces which are not to be finished painted and which will not be exposed to view in the completed work. Do not omit primer on metal surfaces specified to be finish coated or on metal surfaces that will be exposed to view in the completed work.

L. Scheduled Painting:

1. Apply the first coat material to surfaces that have been cleaned, pretreated or otherwise prepared for painting as soon as practicable after preparation and before subsequent surface deterioration.

2. Allow sufficient time between successive coatings to permit proper drying. Do not recoat until paint has dried to where it feels firm, does not deform or feel sticky under moderate thumb pressure, and the application of another coat of paint does not cause lifting or loss of adhesion of the undercoat.
- M. Minimum Coating Thickness: Apply each material at not less than the manufacturer's recommended spreading rate, to establish a total dry film thickness as specified or, if not specified, as recommended by coating manufacturer.
- N. Mechanical and Electrical Work: Painting of mechanical and electrical work is limited to those items exposed in mechanical equipment rooms and in occupied spaces, and on the outside or exterior of buildings or structures:
1. Mechanical items to be painted include, but are not limited to, the following:
 - a. Piping, valves, pipe hangers, and supports.
 - b. Pumps
 - c. Tanks
 - d. Duct work, insulation
 - e. Motors, mechanical equipment, and supports
 - f. Accessory items
 2. Electrical items to be painted include, but are not limited to, the following:
 - a. Conduit and fittings
 - b. Switchgear
- O. Prime Coats: Apply a prime coat to material, equipment and surfaces which are required to be painted or finished, and which have not been prime coated by others. Clean and prime unprimed ferrous metals as soon as possible after delivery of the metals to the job site. Recoat primed and sealed surfaces where there is evidence of suction spots or /unsealed areas in first coat, to assure a finish coat with no burn-through or other defects due to insufficient sealing.
- P. Stipple Enamel Finish: Roll and redistribute paint to an even and fine texture. Leave no evidence of rolling such as laps, irregularity in texture, skid marks, or other surfaces imperfections.
- Q. Pigmented, Opaque Finishes: Completely cover to provide an opaque, smooth surface of uniform finish, color, appearance and coverage. Cloudiness, spotting, holidays, laps, brush marks, runs, sags, ropiness or other surface imperfections will not be acceptable.
- R. Completed Work: Match approved samples for color, texture and coverage. Remove, refinish or repaint work not in compliance with specified requirements.

3.19 CURING OF COATINGS

- A. The CONTRACTOR shall provide curing conditions in accordance with the conditions recommended by the coating material manufacturer or by these Specifications, whichever is the more stringent requirement, prior to placing the completed coating system into service.
- B. Forced Air Ventilation of Steel Reservoirs and Enclosed Hydraulic Structures: Forced air ventilation is required for the application and curing of coatings on the interior surfaces of steel reservoirs and enclosed hydraulic structures. During curing periods, continuously exhaust air from a manhole in the lowest shell ring or in the case of an enclosed hydraulic structure, from the lowest level of the structure using portable ducting. After all interior coating operations have been completed, provide a final curing period for a minimum of 10 days, during which time the forced air ventilation system shall operate continuously. For additional requirements, refer to the specific written instructions of the manufacturer for the coating system being applied.

3.20 COLOR CODING

- A. All exposed piping shall be color coded. After the finish coat has been applied, label each line with stenciled legends identifying the nature of the pipe contents and the direction of flow. This stenciled identification shall appear in one or more places in the line as deemed necessary by the ENGINEER. Stencil legends shall be white for all pipe except white color coded pipe, which shall have black legends. Labels shall occur a minimum of every 15 feet of straight piping and at all bends. Minimum stencil size shall be two-inch letters for 4-inch and larger diameter piping and one-inch letters for 2-inch to 3-1/2-inch diameter piping. Piping 1-1/2-inch diameter and smaller shall be identified using plastic wrap-around pipe markers.
- B. Items to be coded but not specifically mentioned shall be coated in a color selected by the ENGINEER or OWNER.
- C. All paints/coatings used in potable water contact areas must have AWWA and EPA classification and approvals.
- D. All requirements of the Occupational Safety and Health Act (OSHA) concerning color coding and safety markings shall be considered part of these Specifications unless specifically excluded.
- E. Any paint/coating requirements/specifications not specifically addressed in the foregoing shall be decided upon as required by the ENGINEER.

- F. Every valve or connection, where it may be possible for a worker to be exposed to a hazardous substance, shall be labeled per General Industry Safety Orders, Article 112, OSHA Occupational Safety and Health Standards 29CFR1910.

3.21 COATING SYSTEM SCHEDULES

A. COATING SYSTEM SCHEDULE, FERROUS METAL - NOT GALVANIZED (FM):

	Item	Surface Prep.	System No.
FM-1	All surfaces indoors and outdoors, exposed or covered, except those included below.	Commercial blast cleaning SSPC SP 6/NACE 3	(1) alkyd enamel or (3) epoxy/ polyurethane
FM-1	All surfaces indoors and outdoors, exposed or covered, except those included below.	Near white metal blast cleaning SSPC SP 10/NACE 2	(4) inorganic zinc/epoxy/polyurethane
FM-1	All surfaces indoors and outdoors, exposed or covered, except those included below.	Manufacturer recommendation	(6) acrylic latex
FM-2	Surfaces in chlorination room, chlorine storage room.	Commercial blast cleaning SSPC SP 6/NACE 3	(100) amine cure epoxy
FM-3	Surfaces of equipment and ferrous surfaces submerged or intermittently submerged in potable water, utility water, and wastewater including all surfaces lower than 2 feet above high water level in hydraulic structures, and all surfaces inside enclosed hydraulic structures and vents (excluding shop-coated valves, couplings, pumps).	White metal blast cleaning SSPC SP 5/NACE 1	(100) amine cure epoxy
FM-4	Surfaces exposed to high temperature (between 150 and 600 degrees F).	Near white metal blast cleaning SSPC SP 10/NACE 2	(5) inorganic zinc, water-based
FM-5	Surfaces exposed to high temperature (between 600 and 1000 degrees F).	Near white metal blast cleaning SSPC SP 10/NACE 2	(2) aluminum silicone
FM-6	Where indicated, ferrous surfaces in water passages of all valves 2-inch size and larger, exterior surfaces of submerged	White metal blast cleaning SSPC SP 5/NACE 1	(101) polyamide epoxy

	valves.		
FM-7	Where indicated, ferrous surfaces in water passages and submerged surfaces of all pumps which have discharge size of 4 inches or larger.	White metal blast cleaning SSPC SP 5/NACE 1	(100) amine cure epoxy
FM-8	Ferrous surfaces of sleeve couplings.	Solvent cleaning SSPC SP 1, followed by white metal blast cleaning SSPC-SP 10/NACE 2	(103) fusion bond epoxy
FM-9	All ferrous surfaces of sluice gates, flap gates, and shear gates, including wall thimbles.	White metal blast cleaning SSPC SP 5/NACE 1	(101) polyamide epoxy
FM-10	Buried surfaces that are not indicated to be coated elsewhere.	Near white metal blast cleaning SSPC SP 10/NACE 2	(100) amine cure epoxy
FM-11	External surfaces of buried steel tanks.	White Metal blast cleaning SSPC SP 5/NACE 1	(100) amine cure epoxy
FM-12	Indoor architectural sheet metal, flashings, doors, frames, and exposed ducts	Commercial Blast Cleaning SSPC SP 6/NACE 3	(1) Alkyd Enamel
FM-13	Surfaces of indoor equipment, not submerged	Commercial blast cleaning SSPC SP 6/NACE 3	(7) epoxy, equipment

- B. COATING SYSTEM SCHEDULE, FERROUS METAL - GALVANIZED (FMG):
All galvanized surfaces except for the following items shall be coated unless required by other Sections: (1) Floor gratings and frames, (2) Handrails, (3) Stair treads, (4) Chain link fencing and appurtenances.

	Item	Surface Prep.	System No.
FMG-1	All exposed surfaces indoors and outdoors, except those included below.	Solvent cleaning SSPC SP 1	(1) alkyd enamel or (3) epoxy/polyurethane
FMG-2	Surfaces in chlorinator room, chlorine storage room.	Solvent cleaning SSPC SP 1	(100) amine cure epoxy
FMG-3	Indoor architectural sheet metal, flashings, doors, frames, and exposed ducts	Solvent cleaning SSPC SP 1	(1) Alkyd Enamel
FMG-4	Surfaces buried or submerged in water or wastewater, including all surfaces lower than two feet above high-water level and all surfaces inside enclosed hydraulic structures and vents.	Solvent cleaning SSPC SP 1 followed by brush-off grade blast cleaning SSPC SP 7/NACE 4	(100) amine cure epoxy

- C. COATING SYSTEM SCHEDULE, NON-FERROUS METAL, PLASTIC, FIBERGLASS (NFM): Where isolated non-ferrous parts are associated with equipment or piping, the CONTRACTOR shall use the coating system for the adjacent connected surfaces. Do not coat handrails, gratings, frames or hatches. Only primers recommended by the coating manufacturer shall be used.

	Item	Surface Prep.	System No.
NFM-1	All exposed surfaces, indoors and outdoors, except those included below.	Solvent cleaned SSPC SP 1	(1) alkyd enamel or (4) epoxy/polyurethane
NFM-2	Chlorination room, chlorine storage room.	Solvent cleaned SSPC SP 1	(100) amine cure epoxy
NFM-3	Polyvinyl chloride plastic piping, indoors and outdoors, or in structures, not submerged.	Solvent cleaned SSPC SP 1	(6) acrylic latex

- D. COATING SYSTEM SCHEDULE - CONCRETE AND CONCRETE BLOCK MASONRY (C):

	Item	Surface Prep.	System No.
C-1	All surfaces indoors and outdoors, where indicated.	Per paragraph 3.13	(9) acrylic, concrete or (104) polyurethane, concrete
C-2	Surfaces submerged in water or wastewater, including (a) between 2-feet above high water elevation and 2-feet below low water elevation in an open structure and (b) all surfaces above 2-feet below low water elevation in an enclosed structure.	Per paragraph 3.13	(104) polyurethane, concrete
C-3	Floor slab and walls, exposure to chemicals, where indicated.	Per paragraph 3.13	(104) polyurethane, concrete
C-4	Walls, floors, exposure to chemical splash, washdown, where indicated	Per paragraph 3.13	(104) polyurethane, concrete
C-5	Interior surfaces of sewer manholes, including sidewalls, bottom, and metal appurtenances, for manholes indicated.	Per paragraph 3.13	(105) epoxy, concrete

E. COATING SYSTEM SCHEDULE – MISCELLANEOUS SURFACES (MS):

	Item	Surface Prep.	System No.
MS-1	Wood, indoors and outdoors, and gypsum board indoors.	Per manufacturer's printed instructions	(200) acrylic

3.22 CLEAN-UP AND PROTECTION

- A. Clean Up: During the progress of the work, remove from the site all discarded paint materials, rubbish, cans and rags at the end of each work day. Upon completion of painting work, clean window glass and other paint-spattered surfaces located on site and off site. Remove spattered paint by proper methods of washing and scraping, using care not to scratch or otherwise damage finished surfaces.
- B. Protection: Protect work of other trades located on site and off site, whether to be painted or not, against damage by painting and finishing work. Correct any damage by cleaning, repairing or replacing, and repainting.

1. Provide "Wet Paint" signs, as required, to protect newly painted finishes. Remove temporary protective wrappings provided by others for protection of their work after completion of painting operations.
2. At the completion of work of other trades, touch up and restore all damaged or defaced painted surfaces.

3.23 APPEARANCE AND INSPECTION

- A. All painting shall be accomplished in a workmanlike manner and shall be free of unsightly sags, runs, bubbles, drips, waves, laps, alligating, unnecessary brush marks and overspray or other physical defects and shall be uniform in color.
- B. The CONTRACTOR shall provide all rigging, scaffolding and other equipment necessary for a satisfactory inspection of a complete paint system and acceptance by the ENGINEER/OWNER.
- C. Inspection shall be conducted by an inspector selected by the ENGINEER/OWNER in the presence of the OWNER's representative and the CONTRACTOR or his representative. Provisions for calibrated and functional test equipment is the responsibility of the CONTRACTOR.
- D. The paint film shall be free of pinholes and holidays as determined by the use of an approved holiday detector as defined in Paragraph 1-09 of this Section.
- E. The paint film shall be randomly checked for dry film thickness as stipulated in the "Coating System" sections of these specifications. Thicknesses shall be checked with a properly calibrated and approved magnetic gauge as defined in Paragraph 1-09 of this Section.

3.24 REPAIR OF DEFECTS IN PAINT

- A. Any defects discovered during inspection, such as low film millage, holidays or pinholes, shall be repaired with the same materials as used for the original finish coat(s). Excessive low millage could require extra full coat(s) of paint.
- B. A final inspection will be conducted by the ENGINEER/OWNER or his representative after any necessary repairs and prior to final acceptance of the job.

3.25 DISINFECTION OF POTABLE WATER STORAGE TANKS

- A. Description: This paragraph specifies disinfection procedures for potable water storage tanks.

- B. Quality Assurance: The following documents are a part of this section as specified and modified. In case of conflict between the requirements of this paragraph and those of the listed documents, the requirements of this paragraph shall prevail.

Reference

Title

AWWA D105, latest revision

Disinfection of Water Storage Facilities

- C. Information to be Provided: Affidavit of Compliance as described in AWWA D105.
- D. After the tank has been painted and the interior surfaces have thoroughly dried, the CONTRACTOR shall remove all visible dirt and contaminating materials. The interior of the tank shall be disinfected in accordance with Chlorination Method 2 of AWWA D105. The CONTRACTOR shall furnish all of the chlorine required.
- E. The CONTRACTOR shall be responsible for obtaining proper disinfection as determined by bacteriological testing. Samples for bacterial analyses will be taken and analyzed by the OWNER. Two consecutive samples are required to pass the bacteriological tests for the tank to comply with these disinfection requirements.
- F. Water for filling the tank after the initial disinfection will be provided by the OWNER. If bacteriological testing shows the presence of coliform bacteria, the tank shall be re-disinfected. The CONTRACTOR shall pay the OWNER for water required to fill the tank after the first filling at currently approved General Service water rates for the OWNER.

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 30 05 02

LAYING AND JOINTING BURIED PIPELINES

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: Installation of all underground pipelines. Provide pipeline materials, coatings and linings as specified and pipe of the types, sizes and classes shown or specified.
1. Use proper and suitable tools and appliances for the safe and convenient cutting, handling, and laying of the pipe and fittings.
 2. Use suitable fittings where shown and at connections or where grade or alignment changes require offsets greater than those recommended and approved.
 3. Lay all underground pipelines not supported on piles or concrete cradle in select fill bedding material.
 4. Close off all lines with bulkheads when pipe laying is not in progress.
- B. Related Work Specified in Other Sections Includes:
1. Section 31 23 16 - Excavation - Earth and Rock
 2. Section 31 23 23 - Backfilling
 3. Section 33 31 01 - Polyvinyl Chloride (PVC) Gravity Sewer Pipe
 4. Section 33 31 02 - Buried Fiberglass Reinforced Plastic (FRP) Gravity Sewer Pipe
 5. Section 33 11 02 - High Density Polyethylene (HDPE) Pipe and Fittings
 6. Section 33 34 01 - Polyvinyl Chloride (PVC) Force Main Pipe
 7. Section 33 11 01 - Polyvinyl Chloride (PVC) Water Main Pipe
 8. Section 33 11 03 - Ductile Iron Pipe and Fittings
 9. Section 33 05 01 - Leakage Tests
 10. Section 33 11 12 - Disinfection

1.2 REFERENCES

- A. Codes and standards referred to in this Section are:
1. ASTM D 2774 - Practice for Underground Installation of Thermoplastic Pressure Piping

2. AWWA C600 - Installation of Ductile-Iron Water Mains and Their Appurtenances
3. ASTM A 307 - Specification for Carbon Steel Bolts and Studs, 60000 psi Tensile
4. ASME B16.1 - Cast Iron Pipe Flanges and Flanged Fittings, C25, 125, 250, 800
5. ASME B16.21 - Nonmetallic Flat Gaskets for Pipe Flanges
6. AWWA C111/A21.11 - Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings
7. AWWA C115/A21.15 - Flanged Ductile-Iron Pipe With Threaded Flanges
8. ASTM E 165 - Practice for Liquid Penetrant Examination
9. ASTM E 709 - Practice for Magnetic Particle Examination

1.3 DELIVERY, STORAGE AND HANDLING

- A. General: Deliver, store and handle all products and materials as specified in Division 1 and as follows:
- B. Transportation and Delivery: Take every precaution to prevent injury to the pipe during transportation and delivery to the site.
- C. Loading and Unloading: Take extreme care in loading and unloading the pipe and fittings.
 1. Work slowly with skids or suitable power equipment, and keep pipe under perfect control at all times.
 2. Under no condition is the pipe to be dropped, bumped, dragged, pushed, or moved in any way that will cause damage to the pipe or coating.
- D. Sling: When handling the pipe with a crane, use a suitable sling around the pipe.
 1. Under no condition pass the sling through the pipe.
 2. Use a nylon canvas type sling or other material designed to prevent damage to the pipe and coating.
 3. When handling reinforced concrete pipe or uncoated steel or ductile iron pipe, steel cables, chain or like slings are acceptable.

- E. Damaged Piping: If in the process of transportation, handling, or laying, any pipe or fitting is damaged, replace or repair such pipe or pipes.
- F. Blocking and Stakes: Provide suitable blocking and stakes installed to prevent pipe from rolling.
 - 1. Obtain approval for the type of blocking and stakes, and the method of installation.
- G. Storage for Gaskets: Store gaskets for pipe joints in a cool place and protect gaskets from light, sunlight, heat, oil, or grease until installed.
 - 1. Do not use any gaskets showing signs of checking, weathering or other deterioration.
 - 2. Do not use gasket material stored in excess of six months without approval.

1.4 FIELD CONDITIONS

- A. Repair of Sanitary Sewers and Services: Rebed, in compacted select fill material, sanitary sewers which cross over the new pipe or which cross under the new pipe with less than 12 inches clear vertical separation. Compact the bedding to densities required for new pipeline construction and extend bedding below the sewer to undisturbed earth. Reconstruct sewers damaged by pipeline construction.
 - 1. Furnish and install all materials and do all work necessary for the reconstruction or repairs of sanitary sewers and services.
 - 2. Provide pipe for reconstruction of sanitary sewers and services meeting the appropriate specification requirements.
 - 3. Provide pipe of the same size as the existing sewer or when the same size is not available, use the next larger size of pipe. Obtain approval of joints made between new pipe and existing pipe.

PART 2 PRODUCTS

- A. The materials allowed for buried sewer pipes are PVC, HDPE or fiberglass. Use of ductile iron pipe is not allowed for sewer construction without specific approval of Lee County Utilities.

PART 3 EXECUTION

3.1 PREPARATION

- A. Dry Trench Bottoms: Lay pipe only in dry trenches having a stable bottom.
 - 1. Where groundwater is encountered, make every effort to obtain a dry trench bottom.
 - 2. If a dry trench bottom has not been obtained due to improper or insufficient use of all known methods of trench dewatering, then the order to excavate below grade and place sufficient select fill material, crushed stone, or 2500 psi concrete over the trench bottom may be given.
 - 3. If all efforts fail to obtain a stable dry trench bottom and it is determined that the trench bottom is unsuitable for pipe foundation, obtain an order, in writing, for the kind of stabilization to be constructed.
 - 4. Perform trench excavation and backfill in accordance with Sections 31 23 16 and 31 23 23.

3.2 INSTALLATION

- A. General: Install all piping in accordance with the manufacturer's recommendations and approved shop drawings and as specified in Division 1. Where pipe deflections are used, do not exceed 80 percent of the maximum deflection limits shown in AWWA C600.
 - 1. Arrange miscellaneous pipelines, which are shown in diagram form on the Plans, clear of other pipelines and equipment.
- B. Code Requirements: Provide pipeline installations complying with AWWA C600 for iron pipe, AWWA Manual M11 for steel pipe, ASTM D 2774 for thermoplastic pressure piping, and as modified or supplemented by the Specifications.
- C. Pipe Laying - General:
 - 1. For pipelines intended for gravity flow, begin pipeline laying at the low end of a run and proceed upgrade.
 - 2. Generally, lay all pipe with bells pointing ahead.
 - 3. Carefully place each pipe and check for alignment and grade.
 - 4. Make adjustments to bring pipe to line and grade by scraping away or filling in select fill material under the body of the pipe.

5. Wedging or blocking up the pipe barrel is not permitted.
6. Bring the faces of the spigot ends and the bells of pipes into fair contact and firmly and completely shove the pipe home.
7. As the work progresses, clean the interior of pipelines of all dirt and superfluous materials of every description.
8. Keep all lines absolutely clean during construction.
9. Lay pipelines accurately to line and grade.
10. During suspension of work for any reason at any time, a suitable stopper shall be placed in the end of the pipe last laid to prevent mud or other material from entering the pipe.

D. Pipe Laying - Trenches:

1. Lay all pipelines in trench excavations on select fill bedding, concrete cradle or other foundations as shown, specified or ordered in writing.
2. Properly secure the pipe against movement and make the pipe joints in the excavation as required.
3. Carefully grade and compact pipe bedding.
4. Bell Holes:
 - a. Cut out bell holes for each joint as required to permit the joint to be properly made and allow the barrel of the pipe to have full bearing throughout its length.
 - b. Thoroughly tamp bell holes full of select fill material following the making of each joint.

E. Other Foundations: Install pipelines laid on other types of foundations as specified for such other foundations or as ordered in writing.

F. Ductile Iron Pipe Mechanical Joints:

1. Assembly: In making up mechanical joints, center the spigot in the bell.
 - a. Thoroughly brush the surfaces with which the rubber gasket comes in contact with a wire brush just prior to assembly of the joint.
 - b. Brush lubricant over the gasket just prior to installation.

- c. Place the gasket and gland in position, bolts inserted, and the nuts tightened fingertight.
 - d. Tighten the nuts with a torque wrench so that the gland is brought up toward the pipe evenly. Torque wrenches shall be set as specified in AWWA C111. Spanner type wrenches not longer than specified in AWWA C111 may be used with the permission of Lee County Utilities.
 - e. Prime all bolts by dipping with a bituminous coating, except the threads. Coat threads immediately prior to installation of nuts.
2. Torques: Apply the following range of bolt torques:

<u>Size Inches</u>	<u>Range of Torque - ft. lbs</u>
5/8	45 - 60
3/4	75 - 90
1	85 - 100
1-1/4	105 - 120

3. Remaking of Joints: If effective sealing is not obtained at the maximum torque listed above, disassemble and reassemble the joint after thorough cleaning.

G. Ductile Iron Pipe Rubber Gasket Joints:

- 1. Assembly: In making up the rubber gasket joint, brush the gasket seat in the socket thoroughly with a wire brush and wipe the gasket with a cloth.
 - a. Place the gasket in the socket with the large round end entering first so that the groove fits over the bead in the seat.
 - b. Apply a thin film of lubricant to the inside surface of the gasket that will come in contact with the entering pipe.
 - c. Brush the plain end of the pipe to be entered thoroughly with a wire brush and place it in alignment with the bell of the pipe to which it is to be joined.
 - d. Exert sufficient force on the entering pipe so that its plain end is moved past the gasket until it makes contact with the base of the socket to make the joint.
- 2. Positioning: Before proceeding with backfilling, feel completely around the joint using a feeler gauge to confirm that the gasket is in its proper position.
 - a. If the gasket can be felt out of position, withdraw the pipe and examine the gasket for cuts or breaks.

- b. If the gasket has been damaged, replace it with a new one before re-installing the pipe.
- 3. Optional Mechanical Joints: Use mechanical joint fittings that meet the requirements of Section 33 11 03 with the rubber gasket joint pipe when specified or when rubber gasket fittings are not available.
- H. Temporary Bulkheads: Provide temporary bulkheads at the ends of sections where adjoining pipelines have not been completed, and in connections built into pipelines where adjoining pipelines or structures have not been completed and are not ready to be connected.
 - 1. Remove bulkheads encountered in connecting sewers or structures included in this Contract, or in pipelines or structures previously built, when they are no longer needed or when ordered.
- I. Sleeve Type Couplings: For sleeve type couplings, equally tighten diametrically opposite bolts on the connection so that the gaskets will be brought up evenly all around the pipe.
 - 1. Torque Wrenches: Do the final tightening with torque wrenches set for the torque recommended by the coupling manufacturer.
- J. Concrete Encasement: Concrete encasement shall be constructed in accordance with Lee County standard details when:
 - 1. A waterline crosses at a depth which provides less than 18 inches clear distance from sewer lines. Encasement shall extend a minimum 10 feet on each side of the point of crossing. Encase the sewer main unless specifically approved by Lee County Utilities.
 - 2. A waterline running parallel to a sewer line provides less than 10 feet separation. Encase the sewer main unless specifically approved by Lee County Utilities.
 - 3. The Engineer has ordered the line encased.

The points of beginning and ending of pipe encasement shall be not more than 6 inches from a pipe joint to protect the pipe from cracking due to uneven settlement of its foundation or the effects of superimposed live loads.

- K. Valve Box Setting: Install valve boxes vertical and concentric with the valve stem.
 - 1. Satisfactorily reset any valve box which is moved from its original position, preventing the operation of the extension valve stem.

2. Replace any extension valve stem which has been damaged so that it can be operated.

L. Jacking:

1. General: Perform jacking as shown. After jacking is completed, seal the ends of the casing pipe with brick masonry.
 - a. Jacking Pit: Provide jacking pit of adequate length to provide room for the jacking frame, the jacking head, reaction block, the jacks, rig, and jacking pipe.
 - b. Construct the pit to be sufficiently wide to allow ample working space on each side of the jacking frame and sufficiently deep so that the invert of the pipe will be at the elevation desired for the completed line when placed on the guide frame.
 - c. Tightly sheet the pit and keep it dry at all times.
 - d. Provide adequate protective railings at the top of the pit at all times.
2. Jacking Frame: Design the jacking frame so that it applies a uniform pressure over the entire pipe wall area of the pipe to be jacked.
3. Reaction Blocks: Adequately design the reaction blocks to carry the thrust of the jacks to the soil without excessive soil deflection in a manner which avoids any disturbance of adjacent structures or utilities.
4. Hydraulic Jacks: Use hydraulic jacks in the jacking operation, and take extreme care to hold the casing pipe to exact line and grade.
5. Advance Excavation: Advance excavation by augering.
6. Casing Pipe: Furnish steel casing pipe, unless otherwise specified, conforming to ASTM A 139 with wall thicknesses and pipe diameters shown on the Plans. Provide full penetration butt welded pipe joints.
7. Fill Material: Use fill material, consisting of 1-1/4 pounds of Bentonite per gallon of water, during jacking to fill any voids between the casing pipe and the earth.

M. Identification:

1. Identification Tape: For all types of pipe to be installed, 3-inch detectable marking tape, of appropriate color, shall be placed along the entire pipe length. In all cases, marking tape shall be installed 12 inches to 18 inches below the finished grade during backfill operations. All PVC pipe, PVC fittings, and identification tape shall be color-coded per standards outlined in the Utility

Location and Coordinating Council's Uniform Color Code as specified in Section 4 of the Lee County Utilities Operations Manual.

2. Locating Wire: A locating tracing wire shall also be installed with PVC, HDPE and fiberglass pipes and shall be a continuous No. 12 insulated copper tracing wire laid in the trench on top of the utility pipe and attached to the pipe at ten (10) foot intervals. This continuous tracing wire shall run along the entire pipe and be stubbed out at valves, pressure clean-outs and air release valves.

3.3 FIELD QUALITY CONTROL

- A. Testing: Test pipelines in accordance with Section 33 05 01.
 1. Test valves in place, as far as practicable, and correct any defects in valves or connections.
- B. Inspection: Clean, inspect, and examine each piece of pipe and each fitting and special for defects before it is installed.
 1. Cut away any lumps or projections on the face of the spigot end or the shoulder.
 2. Do not use any cracked, broken, or defective pieces in the work.
 3. If any defective piece should be discovered after having been installed, remove and replace this piece with a sound piece in a satisfactory manner at no increase in Contract Amount.

3.4 CLEANING

- A. General: Thoroughly clean all pipe before it is laid and keep it clean until it is accepted in the completed work.
- B. Removal of Materials: Exercise special care to avoid leaving bits of wood, dirt, and other foreign particles in the pipe. If any particles are discovered before the final acceptance of the work, remove and clean the pipe.

3.5 DISINFECTION

- A. General: Disinfect all pipelines that are to carry potable water in accordance with Section 33 11 12.

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 31 10 00

SITE CLEARING

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: Requirements for clearing of all areas within the Contract limits and other areas shown, including work designated in permits and other agreements, in accordance with the requirements of Division 1.
- B. Related Work Specified in Other Sections Includes:
 - 1. Section 02 40 00 - Demolition
 - 2. Section 31 23 16 - Excavation - Earth and Rock
 - 3. Section 31 23 23 - Backfilling
 - 4. Section 32 92 00 – Lawn Restoration

1.2 DEFINITIONS

- A. Clearing: Clearing is the removal from the ground surface and disposal, within the designated areas, of trees, brush, shrubs, down timber, decayed wood, other vegetation, rubbish and debris as well as the removal of fences.
- B. Grubbing: Grubbing is the removal and disposal of all stumps, buried logs, roots larger than 1-1/2 inches, matted roots and organic materials.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 TREE REMOVAL

- A. Tree Removal Within Property Limits: Remove trees and shrubs within the (limits of the right-of-way) (property limits) unless otherwise indicated.
 - 1. Remove trees and shrubs to avoid damage to trees and shrubs designated to remain.

2. Grub and remove tree stumps and shrubs felled within the (property limits) (right-of-way) to an authorized disposal site. Fill depressions created by such removal with material suitable for backfill as specified in Section 31 23 23.
- B. Tree Removal Outside Property Limits: Do not cut or damage trees outside the (right-of-way) (property limits) unless shown to be removed or unless written permission has been obtained from the property owner. Furnish three copies of the written permission before removal operations commence.
- C. If the land owner desires the timber or small trees, the CONTRACTOR shall cut and neatly pile it in 4 ft. lengths for removal by the OWNER; otherwise, the CONTRACTOR shall dispose of it by hauling it away from the project site.

3.2 TREES AND SHRUBS TO BE SAVED

- A. Protection: Protect trees and shrubs within the (construction site) (right-of-way) (construction strip) that are so delineated or are marked in the field to be saved from defacement, injury and destruction.
 1. Work within the limits of the tree drip line with extreme care using either hand tools or equipment that will not cause damage to trees.
 - a. Do not disturb or cut roots unnecessarily. Do not cut roots 1-1/2 inches and larger unless approved.
 - b. Immediately backfill around tree roots after completion of construction in the vicinity of trees.
 - c. Do not operate any wheeled or tracked equipment within drip line.
 2. Protect vegetation from damage caused by emissions from engine-powered equipment.
 3. During working operations, protect the trunk, foliage and root system of all trees to be saved with boards or other guards placed as shown and as required to prevent damage, injury and defacement.
 - a. Do not pile excavated materials within the drip line or adjacent to the trunk of trees.
 - b. Do not allow runoff to accumulate around trunk of trees.
 - c. Do not fasten or attach ropes, cables, or guy wires to trees without permission. When such permission is granted, protect the tree before

making fastening or attachments by providing burlap wrapping and softwood cleats.

- d. The use of axes or climbing spurs for trimming will not be permitted.
 - e. Provide climbing ropes during trimming.
4. Remove shrubs to be saved, taking a sufficient earth ball with the roots to maintain the shrub.
- a. Temporarily replant if required, and replace at the completion of construction in a condition equaling that which existed prior to removal.
 - b. Replace in kind if the transplant fails.
5. Have any tree and shrub repair performed by a tree surgeon properly licensed by the State of Florida and within 24 hours after damage occurred.

3.3 CLEARING AND GRUBBING

- A. Clearing: Clear all items specified to the limits shown and remove cleared and grubbed materials from the site.
- 1. Do not start earthwork operations in areas where clearing and grubbing is not complete, except that stumps and large roots may be removed concurrent with excavation.
 - 2. Comply with erosion, sediment control and storm management measures as specified in Division 1.
- B. Grubbing: Clear and grub areas to be excavated, areas receiving less than 3 feet of fill and areas upon which structures are to be constructed.
- 1. Remove stumps and root mats in these areas to a depth of not less than 18 inches below the subgrade of sloped surfaces.
 - 2. Fill all depressions made by the removal of stumps or roots with material suitable for backfill as specified in Section 31 23 23.
- C. Limited Clearing: Clear areas receiving more than 3 feet of fill by cutting trees and shrubs as close as practical to the existing ground. Grubbing will not be required.
- D. Dispose of all material and debris from the clearing and grubbing operation by hauling such material and debris away to an approved dump. The cost of disposal (including hauling) of cleared and grubbed material and debris shall be considered

a subsidiary obligation of the Contractor; the cost of which shall be included in the prices bid for the various classes of work.

3.4 TOPSOIL

- A. Stripping: Strip existing topsoil from areas that will be excavated or graded prior to commencement of excavating or grading and place in well-drained stockpiles in approved locations.

3.5 PRESERVATION OF DEVELOPED PRIVATE PROPERTY

- A. The CONTRACTOR shall exercise extreme care to avoid unnecessary disturbance of developed private property along the route of the construction. Trees, shrubbery, gardens, lawns, and other landscaping, which in the opinion of the ENGINEER must be removed, shall be replaced and replanted to restore the construction easement to the condition existing prior to construction.
- B. All soil preservation procedures and replanting operations shall be under the supervision of a nursery representative experienced in such operations.
- C. Improvements to the land such as fences, walls, outbuildings, and other structures which of necessity must be removed, shall be replaced with equal quality materials and workmanship.
- D. Clean up the construction site across developed private property directly after construction is completed upon approval of the ENGINEER.
- E. Any commercial signs, disturbed or removed, shall be restored to their original condition within 24 hours.

3.6 PRESERVATION OF PUBLIC PROPERTY

- A. The appropriate paragraphs of Articles 3.5 and 3.6 of these Specifications shall apply to the preservation and restoration of public lands, parks, rights-of-way, easements, and all other damaged areas.

END OF SECTION

SECTION 31 23 16

EXCAVATION - EARTH AND ROCK

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: Requirements for performing opencut excavations to the widths and depths necessary for constructing structures, pipelines and conduits including excavation of any material necessary for any purpose pertinent to the construction of the Work.
- B. Related Work Specified In Other Sections Includes:
 - 1. Section 31 10 00 - Site Clearing
 - 2. Section 31 40 00 - Shoring, Sheet piling and Bracing
 - 3. Section 31 23 23 - Backfilling
 - 4. Section 03 30 53 – Concrete for Non-Plant Work

1.2 DEFINITIONS

- A. Earth: "Earth" includes all materials which, in the opinion of the ENGINEER, do not require blasting, barring, wedging or special impact tools for their removal from their original beds, and removal of which can be completed using standard excavating equipment. Specifically excluded are all ledge and bedrock and boulders or pieces of masonry larger than one cubic yard in volume.
- B. Rock: "Rock" includes all materials which, in the opinion of the ENGINEER, require blasting, barring, wedging and/or special impact tools such as jack hammers, sledges, chisels, or similar devices specifically designed for use in cutting or breaking rock for removal from their original beds and which have compressive strengths in their natural undisturbed state in excess of 300 psi. Boulders or masonry larger than one cubic yard in volume are classed as rock excavation.

1.3 SUBMITTALS

- A. General: Provide all submittals, including the following, as specified in Division 1.
- B. Dewatering Excavation Plan: Develop an excavation dewatering plan that considers site ground and groundwater conditions, the type and arrangement of the equipment to be used and the proper method of groundwater disposal. Prepare the dewatering plan before beginning excavations below groundwater. Maintain one copy of the dewatering plan at the project site to be available for inspection while all dewatering operations are underway.

1.4 SITE CONDITIONS

- A. Geotechnical Investigation: A geotechnical investigation and report was prepared by Ardaman and Associates and was intended only for use by the OWNER and ENGINEER in preparing the Contract Documents.
 - 1. The geotechnical investigation report may be examined for what ever value it may be considered to be worth. However, this information is not guaranteed as to its accuracy or completeness.
 - 2. The geotechnical investigation report is not part of the Contract Documents.
- B. Actual Conditions: Make any geotechnical investigations deemed necessary to determine actual site conditions.
- C. Underground Utilities: Locate and identify all existing underground utilities prior to the commencement of Work.
- D. Quality and Quantity: Make any other investigations and determinations necessary to determine the quality and quantities of earth and rock and the methods to be used to excavate these materials.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 GENERAL

- A. Clearing: Clear opencut excavation sites of obstructions preparatory to excavation. Clearing in accordance with Section 31 10 00, includes removal and disposal of vegetation, trees, stumps, roots and bushes, except those specified to be protected during trench excavation.
- B. Banks: Shore or slope banks to the angle of repose to prevent slides or cave-ins in accordance with Section 31 40 00.
- C. Safety: Whenever an excavation site or trench is left unattended by the CONTRACTOR or when an area is not within 100 feet of observation by the CONTRACTOR, the excavation site or trench shall be filled and/or, at the OWNER's discretion, protected by other means to prevent accidental or unauthorized entry. Such protection shall include barricades and other protection devices requested by the ENGINEER or OWNER, including temporary fencing, snow fencing, or temporary "structure" tape. Such safety items shall not relieve the CONTRACTOR of any site

safety requirements or liabilities established by Federal, State and local laws and agencies, including OSHA, but is intended as additional safety measures to protect the general public.

- D. Hazardous Materials: If encountered, take care of hazardous materials not specifically shown or noted in accordance with Section 01 57 00.
- E. During excavation and any site work, storm water pollution prevention measures shall be taken to ensure that water quality criteria are not violated in the receiving water body and all state and local regulatory requirements are met.

3.2 STRUCTURE EXCAVATION

- A. Excavation Size: Provide excavations of sufficient size and only of sufficient size to permit the Work to be economically and properly constructed in the manner and of the size specified.
- B. Excavation Shape: Shape and dimension the bottom of the excavation in earth or rock to the shape and dimensions of the underside of the structure or drainage blanket wherever the nature of the excavated material permits.
- C. Compaction: Before placing foundation slabs, footings or backfill, proof roll the bottom of the excavations to detect soft spots.
 - 1. For accessible areas, proof roll with a ten wheel tandem axle dump truck loaded to at least 15 tons or similarly loaded construction equipment.
 - 2. For small areas, proof roll with a smooth-faced steel roller filled with water or sand, or compact with a mechanical tamper.
 - 3. Make one complete coverage, with overlap, of the area.
 - 4. Overexcavate soft zones and replace with compacted select fill in accordance with Part 3, Section 3.9.

3.3 TRENCH EXCAVATION

- A. Preparation: Properly brace and protect trees, shrubs, poles and other structures which are to be preserved. Unless shown or specified otherwise, preserve all trees and large shrubs. Hold damage to the root structure to a minimum. Small shrubs may be preserved or replaced with equivalent specimens.
- B. Adequate Space: Keep the width of trenches to a minimum, however provide adequate space for workers to place, joint and backfill the pipe properly.

1. The minimum width of the trench shall be equal to the outside diameter of the pipe at the joint plus 8-inches for unsheeted trench or 12 inches for sheeted trench.

The maximum width of trench, measured at the top of the pipe, shall not exceed the outside pipe diameter plus 2 feet, unless otherwise shown on the drawing details or approved by the ENGINEER. Trench walls shall be maintained vertical from the bottom of the trench to a line measured one foot above the top of the pipe. From one foot above the top of the pipe to the surface the trench walls shall conform with OSHA Regulations.

2. In sheeted trenches, measure the clear width of the trench at the level of the top of the pipe to the inside of the sheeting.
3. Should the maximum trench widths specified above be exceeded without written approval, provide concrete cradle or encasement for the pipe as directed. No separate payment will be made for such concrete cradle or encasement.

C. Depth:

1. Excavate trenches to a minimum depth of 8 inches below the bottom of the pipe or the bottom of encasement for electrical ducts, unless otherwise shown, specified or directed, so that bedding material can be placed in the bottom of the trench and shaped to provide a continuous, firm bearing for duct encasement, pipe barrels and bells.
2. Standard trench grade shall be defined as the bottom surface of the utility to be constructed or placed within the trench. Trench grade for utilities in rock or other non-cushioning material shall be defined as additional undercuts backfilled with #57 stone compacted in 6-inch lifts, below the standard 8-inches minimum trench undercut. Excavation below trench grade that is not ordered in writing by the ENGINEER shall be backfilled to trench grade and compacted.

D. Unstable or Unsuitable Materials: If unstable or unsuitable material is exposed at the level of the bottom of the trench excavation, excavate the material in accordance with the subsection headed "Authorized Additional Excavation".

1. Material shall be removed for the full width of the trench and to the depth required to reach suitable foundation material.
2. When in the judgment of the ENGINEER the unstable or unsuitable material extends to an excessive depth, the ENGINEER may advise, in writing, the need for stabilization of the trench bottom with additional select fill material, crushed stone, washed shell, gravel mat or the need to provide firm support for the pipe or electrical duct by other suitable methods.

3. Crushed stone, washed shell and gravel shall be as specified in Section 31 23 23.
 4. Payment for such trench stabilization will be made under the appropriate Contract Items or where no such items exist, as a change in the Work.
- E. Length of Excavation: Keep the open excavated trench preceding the pipe or electrical duct laying operation and the unfilled trench, with pipe or duct in place, to a minimum length which causes the least disturbance. Provide ladders for a means of exit from the trench as required by applicable safety and health regulations.
- F. Excavated Material: Excavated material to be used for backfill shall be neatly deposited at the sides of the trenches where space is available. Where stockpiling of excavated material is required, the Contractor shall be responsible for obtaining the sites to be used and shall maintain his operations to provide for natural drainage and not present an unsightly appearance.
- G. Water: Allow no water to rise in the trench excavation until sufficient backfill has been placed to prevent pipe or duct flotation.

3.4 SHORT TUNNEL EXCAVATION

- A. Short Tunnel Requirements: In some instances, trees, shrubs, utilities, sidewalks and other obstructions may be encountered, the proximity of which may be a hindrance to open-cut trench excavation. In such cases, excavate by means of short tunnels in order to protect such obstructions against damage.
1. Construct the short tunnel by hand, auger or other approved method approximately 6 inches larger than the diameter of pipe bells or outer electrical duct encasement.
 2. Consider such short tunnel work incidental to the construction of pipelines or conduits and all appurtenances. The need for short tunnels will not be grounds for additional payment.

3.5 EXCAVATION FOR JACKING AND AUGERING

- A. Jacking and Augering Requirements: Allow adequate length in jacking pits to provide room for the jacking frame, the jacking head, the reaction blocks, the jacks, auger rig, and the jacking pipe. Provide sufficient pit width to allow ample working space on each side of the jacking frame. Allow sufficient pit depth such that the invert of the pipe, when placed on the guide frame, will be at the elevation desired for the completed line. Tightly sheet the pit and keep it dry at all times.

3.6 ROCK EXCAVATION

- A. Rock Excavation: Excavate rock within the boundary lines and grades as shown, specified or required.

1. Rock removed from the excavation becomes the property of the CONTRACTOR. Transport and dispose of excavated rock at an off site disposal location. Obtain the off site disposal location.
 2. Remove all shattered rock and loose pieces.
- B. Structure Depths: For cast-in-place structures, excavate the rock only to the bottom of the structure, foundation slab, or drainage blanket.
- C. Trench Width: Maintain a minimum clear width of the trench at the level of the top of the pipe of the outside diameter of the pipe barrel plus 4 feet, unless otherwise approved.
- D. Trench Depth: For trench excavation in which pipelines or electrical ducts are to be placed, excavate the rock to a minimum depth of 8 inches below the bottom of the pipe or duct encasement. Provide a cushion of sand or suitable crushed rock. Refill the excavated space with pipe bedding material in accordance with Section 31 23 23. Include placing, compacting and shaping pipe bedding material in the appropriate Contract Items.
- E. Manhole Depths: For manhole excavation, excavate the rock to a minimum depth of 8 inches below the bottom of the manhole base for pipelines 24 inches in diameter and larger and 6 inches below the bottom manhole base for pipelines less than 24 inches in diameter. Refill the excavated space with pipe bedding material in accordance with Section 31 23 23. Include placing, compacting and shaping pipe bedding material for manhole bases in the appropriate Contract Items.
- F. Over-excavated Space: Refill the excavated space in rock below structures, pipelines, conduits and manholes, which exceeds the specified depths with 2,500 psi concrete, crushed stone, washed shell, or other material as directed. Include refilling of over-excavated space in rock as part of the rock excavation.
- G. Other Requirements: Follow, where applicable, the requirements of the subsections on "Trench Excavation" and "Structure Excavation".
- H. Payment: Rock excavation, including placing, compacting and shaping of the select fill material, will be paid for under the appropriate Contract Items or where no such items exist, as a change in the Work.
- I. Blasting: Perform authorized blasting by authorized and qualified workers as approved as to the number, length, placing and direction, and loading of holes. Do not use charges which will make the excavation unduly large or irregular, nor shatter the rock upon or against which masonry is to be built, nor injure masonry or existing structures at the site or in the vicinity.

1. Cover each blast with a woven wire cable mat weighted with heavy timbers. Blasting will not be permitted within 25 feet of existing or of the completed pipeline or structure. Control blasts in tunnels so that the material surrounding the tunnel base proper is not loosened or displaced.
2. Discontinue blasting whenever it is determined that further blasting may injure or damage adjacent rock, masonry, utility lines, or other structures. In such cases, excavate the remaining rock by barring, wedging, or other approved methods.
3. Where sewers, gas, water, steam, or other utility ducts or lines, catch basin connections, or other structures have been exposed during excavation, adequately protect such structures from damage before proceeding with the blasting. Promptly repair any structure damaged by blasting at no addition to the Contract Price.
4. Take due precautions to prevent accidental discharge of electric blasting caps from current induced by radar, radio transmitters, lightning, adjacent powerlines, dust storms or other sources of extraneous electricity.
5. Keep a sufficient quantity of explosives on hand to avoid delay to the Work on the site when rock excavation is in progress. At no time keep a quantity in excess of that which will be required for use within the following 12 hours.
6. Store, handle and use such explosives in conformity with all laws, ordinances, and regulations of the County or governing body governing the storage and use of explosives at the construction site.
7. Provide a magazine keeper to keep accurate daily records and account for each piece of explosive, detonator and equipment from time of delivery at the magazine until used or removed from the site. Abandon no explosives or blasting agents.
8. Take sole responsibility for the methods of handling, use, and storage of explosives and any damage to persons or property resulting therefrom. Approval of these methods or failure to order that blasting be discontinued does not relieve the CONTRACTOR of any of this responsibility.

3.7 FINISHED EXCAVATION

- A. Finish: Provide a reasonably smooth finished surface for all excavations, which is uniformly compacted and free from irregular surface changes.
- B. Finish Methods: Provide a degree of finish which is ordinarily obtainable from blade-grade operations, except as otherwise specified in Section 31 23 23.

3.8 PROTECTION

- A. Traffic and Erosion: Protect newly graded areas from traffic and from erosion.
- B. Repair: Repair any settlement or washing away that may occur from any cause, prior to acceptance. Re-establish grades to the required elevations and slopes.
- C. It shall be the CONTRACTOR's responsibility to acquaint himself with all existing conditions and to locate all structures and utilities along the proposed utility alignment in order to avoid conflicts. Where actual conflicts are unavoidable, work shall be coordinated with the facility owner and performed so as to cause as little interference as possible with the service rendered by the facility disturbed. Facilities or structures damaged in the prosecution of the work shall be repaired and/or replaced immediately, in conformance with current standard practices of the industry, or according to the direction of the owner of such facility, at the CONTRACTOR's expense.
- D. Other Requirements: Conduct all Work in accordance with the environmental protection requirements specified in Division 1.

3.9 AUTHORIZED ADDITIONAL EXCAVATION

- A. Additional Excavation: Carry the excavation to such additional depth and width as authorized in writing, for the following reasons:
 - 1. In case the materials encountered at the elevations shown are not suitable.
 - 2. In case it is found desirable or necessary to go to an additional depth, or to an additional depth and width.
- B. Refill Materials: Refill such excavated space with either authorized 2500 psi concrete or compacted select fill material, in compliance with the applicable provisions of Section 31 23 23.
- C. Compaction: Where necessary, compact fill materials to avoid future settlement. As a minimum, unless otherwise specified or directed, backfill layers shall not exceed 6-inches in thickness for the full trench width and compaction shall equal 95% of maximum density, or 98% if under paved area of roadway, as determined by using ASTM D 1557. Compaction density tests shall be made at all such backfill areas with spacing not to exceed 100 feet apart and on each 6-inch compacted layer.
- D. Payment: Additional earth excavations so authorized and concrete or select fill materials authorized for filling such additional excavation and compaction of select fill materials will be paid for under the appropriate Contract Items or where no such items exist, as a change in the Work.

3.10 UNAUTHORIZED EXCAVATION

- A. Stability: Refill any excavation carried beyond or below the lines and grades shown, except as specified in the subsection headed "Authorized Additional Excavation", with such material and in such manner as may be approved in order to provide for the stability of the various structures.
- B. Refill Materials: Refill spaces beneath all manholes, structures, pipelines, or conduits excavated without authority with 2500 psi concrete or compacted select fill material, as approved.
- C. Payment: Refill for unauthorized excavation will not be measured and no payment will be made therefor.

3.11 SEGREGATION STORAGE AND DISPOSAL OF MATERIAL

- A. Stockpiling Suitable Materials: Stockpile topsoil suitable for final grading and landscaping and excavated material suitable for backfilling or embankments separately on the site in approved locations.
- B. Stockpile Locations: Store excavated and other material a sufficient distance away from the edge of any excavation to prevent its falling or sliding back into the excavation and to prevent collapse of the wall of the excavation. Provide not less than 2 feet clear space between the top of any stockpile and other material and the edge of any excavation.
- C. Excess Materials: CONTRACTOR shall be responsible to transport and dispose of surplus excavated material and excavated material unsuitable for backfilling or embankments at an off site disposal location secured by the CONTRACTOR.

3.12 REMOVAL OF WATER

- A. Water Removal: At all times during the excavation period and until completion and acceptance of the WORK at final inspection, provide ample means and equipment with which to remove promptly and dispose of properly all water entering any excavation or other parts of the WORK.
- B. Dry Excavations: Keep the excavation dry.
- C. Water Contact: Allow no water to rise over or come in contact with masonry and concrete until the concrete and mortar have attained a set and, in any event, not sooner than 12 hours after placing the masonry or concrete.
- D. Discharge of Water: Dispose of water pumped or drained from the Work in a safe and suitable manner without damage to adjacent property or streets or to other work under construction.

- E. Protection: Provide adequate protection for water discharged onto streets. Protect the street surface at the point of discharge.
- F. Sanitary Sewers: Discharge no water into sanitary sewers.
- G. Storm Sewers: Discharge no water containing settleable solids into storm sewers.
- H. Repair: Promptly repair any and all damage caused by dewatering the Work.

END OF SECTION

SECTION 31 23 23

BACKFILLING

PART 1 GENERAL

1.1 SUMMARY

- A. General Requirements: Backfill all excavation to the original surface of the ground or to such other grades as may be shown or required. For areas to be covered by topsoil, leave or stop backfill (12) inches below the finished grade or as shown. Obtain approval for the time elapsing before backfilling against masonry structures. Remove from all backfill, any compressible, putrescible, or destructible rubbish and refuse and all lumber and braces from the excavated space before backfilling is started. Leave sheeting and bracing in place or remove as the work progresses.
- B. Equipment Limitations: Do not permit construction equipment used to backfill to travel against and over cast-in-place concrete structures until the specified concrete strength has been obtained, as verified by concrete test cylinders. In special cases where conditions warrant, the above restriction may be modified providing the concrete has gained sufficient strength, as determined from test cylinders, to satisfy design requirements for the removal of forms and the application of load.
- C. Related Work Specified in Other Sections Includes:
 - 1. Section 31 10 00 - Site Clearing
 - 2. Section 31 23 16 - Excavation – Earth and Rock

1.2 REFERENCES

- A. Codes and standards referred to in this Section are:
 - 1. ASTM D 1557 - Standard Test Methods for Moisture-Density Relations of Soil and Soil-Aggregate Mixtures Using 10 lb Rammer and 18 in Drop

PART 2 PRODUCTS

2.1 BACKFILL MATERIAL - GENERAL

- A. General: Backfill with sound materials, free from waste, organic matter, rubbish, boggy or other unsuitable materials.
- B. General Materials Requirements: Conform materials used for backfilling to the requirements specified. Follow common fill requirements whenever drainage or

select fill is not specified. Determine and obtain the approval of the appropriate test method where more than one compaction test method is specified.

- C. Frozen Materials: Do not use frozen material for backfilling.

2.2 DRAINAGE FILL

- A. Materials for Drainage Fill: Use clean gravel, crushed stone, or other suitable material conforming to the gradation specified for drainage fill. Clay and fine particles are unacceptable in drainage fill. Provide drainage fill of a grade between the following limits:

U.S. Standard Sieve	Percent Passing By Weight
1-1/2 inch	100
1 inch	95-100
1/2 inch	45-65
#4	5-15
#16	0-4

2.3 SELECT FILL

- A. Materials for Select Fill: Use clean gravel, crushed stone, washed shell, or other granular or similar material as approved which can be readily and thoroughly compacted to 95 percent of the maximum dry density obtainable by ASTM D 1557.

1. Allowed Materials: Grade select fill between the following limits:

U.S. Standard Sieve	Percent Passing By Weight
2 inch	100
1-1/2 inch	90-100
1 inch	75-95
1/2 inch	45-70
#4	25-50
#10	15-40
#200	5-15

2. Unallowed Materials: Very fine sand, uniformly graded sands and gravels, sand and silt, soft earth, or other materials that have a tendency to flow under pressure when wet are unacceptable as select fill.

2.4 COMMON FILL

- A. **Materials for Common Fill:** Material from on-site excavation may be used as common fill provided that it can be readily compacted to 90 percent of the maximum dry density obtainable by ASTM D 1557, and does not contain unsuitable material. Select fill may be used as common fill at no change in the Contract Price.
- B. **Granular Materials On-Site:** Granular on-site material, which is fairly well graded between the following limits may be used as granular common fill:

U.S. Standard Sieve	Percent Passing by Weight
3 inch	100
#10	50-100
#60	20-90
#200	0-20

- C. **Cohesive Materials On-Site:** Cohesive site material may be used as common fill.
 - 1. The gradation requirements do not apply to cohesive common fill.
 - 2. Use material having a liquid limit less than or equal to 40 and a plasticity index less than or equal to 20.
- D. **Material Approval:** All material used as common fill is subject to approval. If there is insufficient on-site material, import whatever additional off-site material is required which conforms to the specifications and at no additional cost.

2.5 UTILITY PIPE BEDDING

- A. Class A (special utility bedding). Should special bedding be required due to depth of cover, impact loadings or other conditions, Class A bedding shall be installed, as shown in Section 6 of the Lee County Utilities Operations Manual.
- B. Class B (minimum utility bedding). The bottom of the trench shall be shaped to provide a firm bedding for the utility pipe. The utility shall be firmly bedded in undisturbed firm soil or hand shaped unyielding material. The bedding shall be shaped so that the pipe will be in continuous contact therewith for its full length and shall provide a minimum bottom segment support for the pipe equal to 0.3 times the outside diameter of the barrel.

PART 3 EXECUTION

3.1 ELECTRICAL DUCT AND PRECAST MANHOLE BEDDING

- A. Bedding Compaction: Bed all electrical ducts and precast manholes in well graded, compacted, select fill conforming to the requirements except as otherwise shown, specified, or required. Extend electrical duct bedding a minimum of 6 inches below the bottom of the duct encasement for the full trench width. Compact bedding thickness no less than 6 inches for precast concrete manhole bases.
- B. Concrete Work Mats: Cast cast-in-place manhole bases and other foundations for structures against a 2500 psi concrete work mat in clean and dry excavations, unless otherwise shown, specified or required.
- C. Bedding Placement: Place select fill used for bedding beneath electrical ducts and precast manhole bases, in uniform layers not greater than 9 inches in loose thickness. Thoroughly compact in place with suitable mechanical or pneumatic tools to not less than 95 percent of the maximum dry density as determined by ASTM D 1557.
- D. Use of Select Fill: Bed existing underground structures, tunnels, conduits and pipes crossing the excavation with compacted select fill material. Place bedding material under and around each existing underground structure, tunnel, conduit or pipe and extend underneath and on each side to a distance equal to the depth of the trench below the structure, tunnel, conduit or pipe.

3.2 PIPE BEDDING AND INITIAL BACKFILL

- A. Hand Placement: Place select fill by hand for initial pipe backfill from top of bedding to 1 foot over top of pipes in uniform layers not greater than 6 inches in loose thickness. Tamp under pipe haunches and thoroughly compact in place the select fill with suitable mechanical or pneumatic tools to not less than 95 percent of the maximum dry density as determined by ASTM D 1557.
- B. Stone Placement: Do not place large stone fragments in the pipe bedding or backfill to 1 foot over the top of pipes, nor nearer than 2 feet at any point from any pipe, conduit or concrete wall.
- C. Unallowed Materials: Pipe bedding containing very fine sand, uniformly graded sands and gravels, sand and silt, soft earth, or other materials that have a tendency to flow under pressure when wet is unacceptable.

3.3 BEDDING PLACEMENT AND BACKFILL FOR PIPE IN SHORT TUNNEL

- A. Bed pipelines or electrical ducts placed in short tunnels in select fill or 2500 psi concrete. Completely fill the remainder of the annular space between the outside of the pipe wall and the tunnel wall with select fill, suitable job-excavated material, or 2500 psi concrete, as approved. Suitably support pipelines or ducts in short tunnels to permit placing of backfill suitably tamped in place.

3.4 TRENCH BACKFILL

- A. General: Backfill material shall be clean earth fill composed of sand, clay and sand, sand and stone, crushed stone, or an approved combination thereof. Backfilling shall be accomplished under two specified requirements: First Lift, from trench grade to a point 12 inches above the top of the utility, and, Second Lift, from the top of the First Lift to the ground surface. Where thrust blocks, encasements, or other below-grade concrete work have been installed, backfilling shall not proceed until the concrete has obtained sufficient strength to support the backfill load.
- B. First Lift: Fine material shall be carefully placed and tamped around the lower half of the utility. Backfilling shall be carefully continued in compacted and tested layers not exceeding 6 inches in thickness for the full trench width, until the fill is 12 inches above the top of the utility, using the best available material from the excavation, if approved. The material for these first layers of backfill shall be lowered to within 2 feet above the top of pipes before it is allowed to fall, unless the material is placed with approved devices that protect the pipes from impact. The "First Lift" shall be thoroughly compacted and tested before the "Second Lift" is placed. Unless otherwise specified, compaction shall equal 98% of maximum density, as determined by ASTM D 1557. The "First Lift" backfill shall exclude stones, or rock fragments larger than the following:

(Greatest Dimension-Inches)	
<u>Pipe Type</u>	<u>Fragment Size (Inches)</u>
Steel	2
Concrete	2
Ductile Iron	2
Plastic	1
Fiberglass	1

- C. Second Lift: The remainder of the trench, above the "First Lift", shall be backfilled and tested in layers not exceeding 6 inches. The maximum dimension of a stone, rock, or pavement fragment shall be 6 inches. When trenches are cut in pavements or areas to be paved, compaction, as determined by ASTM D 1557, shall be equal to 98% of maximum density, with compaction in other areas not less than 95% of maximum density in unpaved portions of the Rights-of-Way or 90% of maximum density in other areas.

As an alternative, or if required under roadways, Flowable Fill may be substituted. If Flowable Fill is to be used, a fabric mesh shall be installed between the "first lift" and the Flowable Fill. Flowable Fill shall be in accordance with Section 4.7.AH of the Lee County Utilities Operations Manual.

- D. Compaction Methods: The above specified compaction shall be accomplished using accepted standard methods (powered tampers, vibrators, etc.), with exception that the first two feet of backfilling over the pipe shall be compacted by hand-operated tamping devices. Flooding or puddling with water to consolidate backfill is not

acceptable, except where sand is the only material utilized and encountered and the operation has been approved by the OWNER.

- E. Density Tests: Density tests for determination of the above specified compaction shall be made by an independent testing laboratory and certified by a Florida Registered, Professional ENGINEER at the expense of the Developer or CONTRACTOR. Test locations will be determined by the OWNER but in any case, shall be spaced not more than 100 feet apart where the trench cut is continuous. If any test results are unsatisfactory, the CONTRACTOR shall re-excavate and re-compact the backfill at his expense until the desired compaction is obtained. Additional compaction tests shall be made to each site of an unsatisfactory test, as directed, to determine the extent of re-excavation and re-compaction if necessary.

Copies of all density test results shall be furnished on a regular basis by the ENGINEER, to Lee County Utilities. Failure to furnish these results will result in the project not being recommended for acceptance by Lee County

- F. Dropping of Material on Work: Do trench backfilling work in such a way as to prevent dropping material directly on top of any conduit or pipe through any great vertical distance. Do not allow backfilling material from a bucket to fall directly on a structure or pipe and, in all cases, lower the bucket so that the shock of falling earth will not cause damage.
- G. Distribution of Large Materials: Break lumps up and distribute any stones, pieces of crushed rock or lumps which cannot be readily broken up, throughout the mass so that all interstices are solidly filled with fine material.

3.5 STRUCTURE BACKFILL

- A. Use of Select Fill: Use select fill underneath all structures, and adjacent to structures where pipes, connections, electrical ducts and structural foundations are to be located within this fill. Use select fill beneath all pavements, walkways, and railroad tracks, and extend to the bottom of pavement base course or ballast.
1. Place backfill in uniform layers not greater than 8 inches in loose thickness and thoroughly compact in place with suitable approved mechanical or pneumatic equipment.
 2. Compact backfill to not less than 95 percent of the maximum dry density as determined by ASTM D 1557.
- B. Use of Common Fill: Use common granular fill adjacent to structures in all areas not specified above, unless otherwise shown or specified. Select fill may be used in place of common granular fill at no additional cost.
1. Extend such backfill from the bottom of the excavation or top of bedding to the bottom of subgrade for lawns or lawn replacement, the top of previously existing ground surface or to such other grades as may be shown or required.

2. Place backfill in uniform layers not greater than 8 inches in loose thickness and thoroughly compact in place with suitable equipment, as specified above.
 3. Compact backfill to not less than 90 percent of the maximum dry density as determined by ASTM D 1557.
- C. Use of Clay: In unpaved areas adjacent to structures for the top 1 foot of fill directly under lawn subgrades use clay backfill placed in 6-inch lifts. Compact clay backfill to not less than 90 percent of the maximum dry density as determined by ASTM D 1557.
1. Use clay having a liquid limit less than or equal to 40 and a plasticity index less than or equal to 20.

3.6 DRAINAGE BLANKET

- A. Drainage Fill Placement: Provide a drainage blanket where shown consisting of drainage fill.
1. Place drainage fill underneath all structures and adjacent to structures where pipes, connections, electrical ducts and structural foundations located within this fill, in uniform layers not greater than 8 inches in loose thickness. Compact drainage fill with suitable mechanical or pneumatic equipment to not less than 95 percent of the maximum dry density as determined by ASTM D 1557.
 2. Place drainage fill adjacent to structures in all areas not specified above in uniform layers not greater than 8 inches in loose thickness. Compact drainage fill with suitable mechanical or pneumatic equipment to not less than 90 percent of the maximum dry density as determined by ASTM D 1557.

3.7 EARTH EMBANKMENTS

- A. Use of Cohesive Materials: Make all earth embankments of approved cohesive common fill material.

1. Place fill in uniform layers not greater than 10 inches in loose thickness. Compact in place with suitable approved mechanical equipment.
2. Compact earth embankments to not less than 90 percent of the maximum dry density as determined by ASTM D 1557.
3. Do not use cohesionless, granular material as earth embankment backfill, unless otherwise shown or required.

3.8 COMPACTION EQUIPMENT

- A. Equipment and Methods: Carry out all compaction with suitable approved equipment and methods.
1. Compact clay and other cohesive material with sheep's-foot rollers or similar equipment where practicable. Use hand held pneumatic tampers elsewhere for compaction of cohesive fill material.
 2. Compact low cohesive soils with pneumatic-tire rollers or large vibratory equipment where practicable. Use small vibratory equipment elsewhere for compaction of cohesionless fill material.
 3. Do not use heavy compaction equipment over pipelines or other structures, unless the depth of fill is sufficient to adequately distribute the load.

3.9 BORROW

- A. Should there be insufficient material from the excavations to meet the requirements for fill material, borrow shall be obtained from pits secured and tested by the CONTRACTOR and approved by the OWNER. Copies of all test results shall be submitted to Lee County Utilities.

3.10 FINISH GRADING

- A. Final Contours: Perform finish grading in accordance with the completed contour elevations and grades shown and blend into conformation with remaining natural ground surfaces.
1. Leave all finished grading surfaces smooth and firm to drain.
 2. Bring finish grades to elevations within plus or minus 0.10 foot of elevations or contours shown.
- B. Surface Drainage: Perform grading outside of building or structure lines in a manner to prevent accumulation of water within the area. Where necessary or where shown, extend finish grading to ensure that water will be carried to drainage ditches, and the site area left smooth and free from depressions holding water.

3.11 RESPONSIBILITY FOR AFTERSETTLEMENT

- A. Aftersettlement Responsibility: Take responsibility for correcting any depression which may develop in backfilled areas from settlement within one year after the work is fully completed. Provide as needed, backfill material, pavement base replacement, permanent pavement, sidewalk, curb and driveway repair or replacement, and lawn replacement, and perform the necessary reconditioning and restoration work to bring such depressed areas to proper grade as approved.

3.12 INSPECTION AND TESTING OF BACKFILLING

- A. Sampling and Testing: Provide sampling, testing, and laboratory methods in accordance with the appropriate ASTM Standard Specification. Subject all backfill to these tests.
- B. Compaction density tests shall be made at all such backfill areas with spacing not to exceed 100 feet apart and on each 6-inch compacted layer.
- C. Correction of Work: Correct any areas of unsatisfactory compaction by removal and replacement, or by scarifying, aerating or sprinkling as needed and recompaction in place prior to placement of a new lift.

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 31 40 00

SHORING, SHEETING AND BRACING

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: Work required for protection of an excavation or structure through shoring, sheeting, and bracing.
- B. Related Work Specified in Other Sections Includes:
 - 1. Section 31 23 16 - Excavation - Earth and Rock
 - 2. Section 31 23 23 - Backfilling

1.2 SUBMITTALS

- A. General: Provide all submittals, including the following, as specified in Division 1.
- B. CONTRACTOR's Submittals: All sheeting and bracing shall be the responsibility of the CONTRACTOR to retain qualified design services for these systems, and to be completed with strict adherence to OSHA Regulations. Submit complete design calculations and working drawings of proposed shoring, sheeting and bracing which have been prepared, signed and sealed by a Licensed Professional Engineer experienced in Structural Engineering and registered in the State of Florida, before starting excavation for jacking pits and structures. Use the soil pressure diagram shown for shoring, sheeting and bracing design. ENGINEER's review of calculations and working drawings will be limited to confirming that the design was prepared by a licensed professional engineer and that the soil pressure diagram shown was used.

1.3 REFERENCES

- A. Design: Comply with all Federal and State laws and regulations applying to the design and construction of shoring, sheeting and bracing.
- B. N.B.S. Building Science Series 127 "Recommended Technical Provisions for Construction Practice in Shoring and Sloping Trenches and Excavations.

1.4 QUALITY ASSURANCE

- A. Regulatory Requirements: Do work in accordance with the U.S. Department of Labor Safety and Health Regulations for construction promulgated under the Occupational Safety Act of 1970 (PL 91-596) and under Section 107 of the Contract Work Hours and Safety Standards Act (PL 91-54), and the Florida Trench Safety Act. The

CONTRACTOR shall also observe 29 CFR 1910.46 OSHA's regulation for Confined Space Entry.

PART 2 PRODUCTS

2.1 MANUFACTURERS AND MATERIALS

- A. Material Recommendations: Use manufacturers and materials for shoring, sheeting and bracing as recommended by the Licensed Professional Engineer who designed the shoring, sheeting, and bracing.

PART 3 EXECUTION

3.1 SHORING, SHEETING AND BRACING INSTALLATION

- A. General: Provide safe working conditions, to prevent shifting of material, to prevent damage to structures or other work, to avoid delay to the work, all in accordance with applicable safety and health regulations. Properly shore, sheet, and brace all excavations which are not cut back to the proper slope and where shown. Meet the general trenching requirements of the applicable safety and health regulations for the minimum shoring, sheeting and bracing for trench excavations.
 - 1. CONTRACTOR's Responsibility: Sole responsibility for the design, methods of installation, and adequacy of the shoring, sheeting and bracing.
- B. Arrange shoring, sheeting and bracing so as not to place any strain on portions of completed work until the general construction has proceeded far enough to provide ample strength.
- C. If ENGINEER is of the opinion that at any point the shoring, sheeting or bracing are inadequate or unsuited for the purpose, resubmission of design calculations and working drawings for that point may be ordered, taking into consideration the observed field conditions. If the new calculations show the need for additional shoring, sheeting and bracing, it should be installed immediately.
- D. Monitoring: Periodically monitor horizontal and vertical deflections of sheeting. Submit these measurements for review.
- E. Accurately locate all underground utilities and take the required measures necessary to protect them from damage. All underground utilities shall be kept in service at all times as specified in Division 1.
- F. Driven Sheet piling: Drive tight sheet piling in that portion of any excavation in paved or surface streets City collector and arterial streets and in State and County highways below the intersection of a one-on-one slope line from the nearest face of the excavation to the edge of the existing pavement or surface.

- G. Sheeting Depth: In general drive or place sheeting for pipelines to a depth at elevation equal to the top of the pipe as approved.
1. If it is necessary to drive sheeting below that elevation in order to obtain a dry trench or satisfactory working conditions, cut the sheeting off at the top of the pipe and leave in place sheeting below the top of the pipe.
 2. Cut off sheeting not designated as "Sheeting Left in Place". The cut ends of sheeting left adjacent to the pipe will be paid for as "Sheeting Left in Place".
 3. Do not cut the sheeting until backfill has been placed and compacted to the top of the pipe.
- H. Sheeting Removal: In general, remove sheeting and bracing above the top of the pipe as the excavation is refilled in a manner to avoid the caving in of the bank or disturbance to adjacent areas or structures. Sheeting shall be removed as backfilling progresses so that the sides are always supported or when removal would not endanger the construction of adjacent structures. When required to eliminate excessive trench width or other damages, shoring or bracing shall be left in place and the top cut off at an elevation 2.5 feet below finished grade, unless otherwise directed.
1. Carefully fill voids left by the withdrawal of the sheeting by jetting, ramming or otherwise.
 2. No separate payment will be made for filling of such voids.
- I. Permission for Removal: Obtain permission before the removal of any shoring, sheeting or bracing. Retain the responsibility for injury to structures or to other property or persons from failure to leave such shoring, sheeting and bracing in place even though permission for removal has been obtained.
- J. Preload internal braces to 50 percent of the design loads.
- K. Proof test tie backs to 133 percent of the design loads and lock off tie backs at 75 percent of the design loads.

3.2 SHEETING LEFT IN PLACE FOR PROTECTION

- A. Ordered Left in Place: In addition to sheeting specified or shown to be left in place, the ENGINEER may order, in writing, any or all other shoring, sheeting or bracing to be left in place for the purpose of preventing injury to the structures, pipelines or to other property or to persons.

1. Cutoff sheeting left in place at the elevation shown or ordered, but, in general, at least 2.5 feet below the final ground surface.
 2. Drive up tight any bracing remaining in place.
- B. Right to Order: Do not construe the right to order shoring, sheeting and bracing left in place as creating any obligation to issue such orders.
- C. Payment: Shoring, sheeting and bracing left in place, by written order, will be paid for under the appropriate Contract Items or where no such items exist, as changes in the work.

END OF SECTION

SECTION 32 10 01

PAVEMENT REPAIR AND RESTORATION

PART 1 GENERAL

1.1 SCOPE OF WORK

- A. Furnish all labor, materials, equipment, and incidentals required and remove and replace pavements over trenches excavated for installation of pipelines as shown on the drawings and/or specified herein.

1.2 GENERAL

- A. All damage, as a result of work under this project, done to existing pavement, driveways, paved areas, curbs and gutters, sidewalks, shrubbery, grass, trees, utility poles, utility pipe lines, conduits, drains, catch basins, or stabilized areas or driveways and including all obstructions not specifically named herein, shall be repaired in a manner satisfactory to the ENGINEER. Bid prices shall include the furnishing of all labor, materials, equipment, and incidentals necessary for the cutting, repair, and restoration of the damaged areas unless pay items for specific types of repair are included in the Bid Form.
- B. Keep the surface of the backfilled area of excavation in a safe condition and level with the remaining pavement until the pavement is restored in the manner specified herein. All surface irregularities that are dangerous or obstructive to traffic are to be removed. The repair shall conform to applicable OWNER or State requirements for pavement repair and as described herein.
- C. All materials and workmanship shall be first class and nothing herein shall be construed as to relieve the CONTRACTOR from this responsibility. The OWNER reserves the right to require soil bearing or loading tests or materials tests, should the adequacy of the foundation or the quality of materials used be questionable. Costs of these tests shall be borne by the OWNER, if found acceptable; the costs of all failed tests shall be borne by the CONTRACTOR.
- D. All street and road repair shall be made in accordance with the details indicated on the drawings and in accordance with the applicable requirements of these Specifications and meeting the permit requirements and approval of the governing Department of Transportation agencies.
- E. Pavement or roadway surfaces cut or damaged shall be replaced by the CONTRACTOR in equal or better condition than the original, including stabilization, base course, surface course, curb and gutter or other appurtenances. The CONTRACTOR shall obtain the necessary permits prior to any roadway work.

Additionally, the CONTRACTOR shall provide advance notice to the appropriate authority, as required, prior to construction operations.

1. Roadway Restoration (within Lee County Department of Transportation & Engineering jurisdiction): Restoration shall be in accordance with the requirements set forth in the "Right-of-Way Utility Construction Activities Policy" and these Standards. The materials of construction and method of installation, along with the proposed restoration design for items not referred or specified herein, shall receive prior approval from Lee County DOT.
 - a. Where existing pavement is to be removed, the surface shall be mechanical saw cut prior to trench excavation, leaving a uniform and straight edge parallel or perpendicular to the roadway centerline with minimum disturbance to the remaining adjacent surfacing. The width of cut for this phase of existing pavement removal shall be minimal.
 - b. Immediately following the specified backfilling and compaction, a temporary sand seal coat surface shall be applied to the cut areas. This temporary surfacing shall provide a smooth traffic surface with the existing roadway and shall be maintained until final restoration. Said surfacing shall remain for a minimum of ten (10) days in order to assure the stability of the backfill under normal traffic conditions. Thirty (30) days following this period and prior to sixty (60) days after application, the temporary surfacing shall be removed and final roadway surface restoration accomplished.
 - c. In advance of final restoration, the temporary surfacing shall be removed and the existing pavement mechanically sawed straight and clean to the stipulated dimensions, if needed. Following the above operation, the CONTRACTOR shall proceed immediately with final pavement restoration in accordance with the requirements set forth by Lee County Department of Transportation.
2. Roadway Restoration (outside Lee County Department of Transportation jurisdiction) – Work within the rights-of-way of public thoroughfares which are not under jurisdiction of Lee County, shall conform to the requirements of the Governmental agency having jurisdiction or the Florida Department of Transportation, if no governmental agencies have jurisdiction. Work within State Highway right-of-way shall be in full compliance with all requirements of the permit drawings, and to the satisfaction of the Florida Department of Transportation.

1.3 QUALITY ASSURANCE

- A. Applicable provisions of the latest version of the Florida Department of Transportation "Standard Specifications for Road and Bridge Construction", and Supplemental Specifications hereunder govern the work under this Section. The Florida Department of Transportation will hereafter be referred to as FDOT.

PART 2 PRODUCTS

2.1 MATERIALS

- A. All materials utilized in flexible base pavement and base course shall be as specified in the latest version of the Florida Department of Transportation "Standard Specifications for Road and Bridge Construction".

PART 3 EXECUTION

3.1 CUTTING PAVEMENT

- A. Cut and remove pavement as necessary for installing the new pipelines and appurtenances and for making connections to existing pipelines.
- B. Before removing pavement, the pavement shall be marked for cuts nearly paralleling pipelines and existing street lines. Asphalt pavement shall be cut along the markings with a jackhammer, rotary saw, or other suitable tool, leaving a uniform and straight edge with minimum disturbance to the remaining adjacent surface.
- C. No pavement shall be machine pulled until completely broken and separated along the marked cuts.
- D. The pavement adjacent to pipeline trenches shall neither be disturbed nor damaged. If the adjacent pavement is disturbed or damaged, irrespective of cause, remove the damaged pavement and shall replace it at his own expense.

3.2 GENERAL RESTORATION

- A. The restoration of existing street paving, driveways, etc., shall be restored, replaced or rebuilt using the same type of construction as was in the original. Be responsible for restoring all such work, including sub-grade and base courses where present. Obtain and pay for such local or other governmental permits as may be necessary for the opening of streets. Meet any requirements other than those herein set forth which may effect the type, quality and manner of carrying on the restoration of surfaces by reason of jurisdiction of such governmental bodies.
- B. In all cases, maintain, without additional compensation, all permanent replacement of street paving, done by him under this Contract until accepted by the OWNER, including the removal and replacement of such work wherever surface depressions or underlying cavities result from settlement of trench backfill.
- C. Complete all the final resurfacing or re-paving of streets or roads, over the excavations and relay paving surfaces of roadbed that have failed or been damaged prior to acceptance by the OWNER. Backfilling of trenches and the preparation of sub-grades shall conform to the requirements of Section 31 23 23.

- D. All re-paving or resurfacing shall be done in accordance with Florida Department of Transportation Specifications, to which the following requirement of trench backfill will be added: Where pipeline construction crossed paved areas such as streets, the top 24 inches of trench below the road bases or concrete slabs shall be backfilled with compacted A-4 or better matter that will provide a bearing value of not less than 75 when tested by the Florida Department of Transportation Soil Bearing Test Methods.

3.3 PRIME AND TACK COATS

- A. The work shall consist of the application of bituminous prime and tack coats on the previously prepared base course in accordance with Section 300 of the FDOT Specifications.

3.4 WEARING COURSE

- A. The work shall consist of the construction of plant-mixed hot bituminous pavement to the thickness indicated in the drawings conforming to Type III asphaltic concrete in accordance with Section 333 of the FDOT Specifications. The requirements for plant and equipment are specified in Section 320 and the general construction requirements for asphaltic concrete pavement are contained in Section 330 of the FDOT specifications.

3.5 TESTING

- A. All field testing shall be performed by an independent laboratory employed by the OWNER. All materials shall be tested and certified by the producer. Tests repeated because sub-grade or base does not meet specified compaction shall be at the CONTRACTOR's expense.

3.6 MISCELLANEOUS RESTORATION

- A. Sidewalks cut or damaged by construction shall be restored in full sections or blocks to a minimum thickness of four inches. Concrete curb or curb gutter shall be restored to the existing height and cross section in full sections or lengths between joints. Concrete shall be as specified on the drawings. Grassed yards, shoulders and parkways shall be restored to match the existing sections with grass seed or sod of a type matching the existing grass.

3.7 CLEANUP

- A. After all repair and restoration or paving has been completed, all excess asphalt, dirt, and other debris shall be removed from the roadways. All existing storm sewers and inlets shall be checked and cleaned of any construction debris.

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 32 16 00

SIDEWALKS, DRIVEWAYS AND CURBS

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: Sidewalks, sidewalk ramps, driveways, curbs and drive approaches complete with concrete materials, concrete curing compounds, joint materials, field quality control and appurtenances.

1.2 REFERENCES

- A. Reference Standards: Conform the work for this Section to the applicable portions of the following standard Specifications.
 - 1. ASTM - American Society of Testing and Materials
 - 2. AASHTO - American Association of State Highway and Transportation Officials
 - 3. FDOT - Florida Department of Transportation - Standard Specifications for Road and Bridge Construction.
 - 4. FAC - Florida Accessibility Code.
 - 5. ADAAG - American with Disabilities Act Accessibility Guidelines
 - 6. UFAS - Uniform Federal Accessibility Standards

1.3 SUBMITTALS

- A. Reports: Written permission for the use of all local disposal sites Furnish copies to the ENGINEER.

1.4 JOB CONDITIONS

- A. Environmental Requirements:
 - 1. Temperature: Comply with the requirements for concrete installation due to outside ambient air temperatures as specified under Article 3.3.I of this Section.
- B. Protection:
 - 1. Protection Against Rain: Comply with the requirements for protecting new work against damage from Rain, as specified under Article 3.3.I of this Section.
 - 2. Protection Against Cold Weather: Comply with the requirements for protecting new work against damage from cold weather, as specified under Article 3.3.I of this Section.

PART 2 PRODUCTS

2.1 MATERIALS

- A. Concrete: Use 2,500 psi concrete except as modified herein.
- B. Ready-Mixed Concrete: Use ready-mixed concrete which conforms to ASTM C94, Alternate 2.
- C. Water: Use water for mixing and curing concrete reasonably clean and free from oil, salt, acid, alkali, chlorides, sugar, vegetable, or other substances injurious to the finished product. Waters from sources approved by the local Health Department as potable may be used without test. Test water requiring testing in accordance with the current Method of Test for Quality of Water to be Used in Concrete, AASHTO T-26.
- D. Concrete Curing Compounds: Use white membrane curing compound for curing concrete which conforms to AASHTO M148, Type 1 clear, or Type 2 while per FDOT Section 925.
- E. Premolded Joint Filler: Use fiber joint filler which conforms to ASTM D1751. Use filler of the thickness, as specified herein, or as directed by the ENGINEER.
- F. Steel Hook Bolts: Use hook bolts which conform to ASTM A706, or for Grade 60 of ASTM A615, A616, or A617. Use 5/8-inch diameter hook bolts self tapping.
- G. Joint Sealant: Use hot-poured type joint sealant which conforms to ASTM D1190.

PART 3 EXECUTION

3.1 CONTRACTOR'S VERIFICATION

- A. Excavation and Forming: Prior to the installation of any concrete, examine the excavation and forms for the proper grades, lines, and levels required to receive the new work. Ascertain that all excavation and compacted subgrades are adequate to receive the concrete to be installed.
 - 1. Correct all defects and deficiencies before proceeding with the work.
- B. Existing Improvements: Investigate and verify location of existing improvements to which the new work is to be connected.
 - 1. Making necessary adjustment in line and grade to align the new work with the existing improvements must be approved by the ENGINEER prior to any change.

3.2 PREPARATION

- A. Forms: Use wood or metal forms, straight and free from warp, clean, and sufficient strength to resist springing during the process of depositing concrete against them.

- 1. Use full depth of the concrete forms.

3.3 INSTALLATION

- A. Sidewalks, Sidewalk Ramps, Driveways and Driveway Approaches: Construct all sidewalks and sidewalk ramps six (6) inches thick. Construct sidewalks five (5) feet wide unless otherwise noted on the Plans or directed by the ENGINEER, and slope per ADA requirements. Normally, sidewalks will be located within the right-of-way, parallel the property lines, at a distance of 1-foot from the property line.

- 1. Construct alleys, driveways and approaches six (6) inches thick. Construct the width of the driveways and driveway approaches as shown on the Plans or as directed by the ENGINEER.

- B. Removal of Existing Curb for Sidewalk Ramps and Driveway Approaches: Conform construction of sidewalk ramps within street intersections where curbed pavement existing to the current FDOT Roadway and Traffic Design Standards.

- 1. Saw cut, to full depth of pavement, and remove a minimum of an 18-inch wide curb and gutter section where there is no proper curb drop for the sidewalk ramp or driveway approach. When mountable curbs are present, remove a 24-inch wide curb and gutter section for the construction of sidewalk ramps, as specified above.

- 2. Remove curb and gutter as determined by the ENGINEER in the field but remove curb and gutter at least as wide as the proposed sidewalk ramp plus 1-foot on each side.

- 3. Replace the removed curb and gutter section with materials, equal to what was removed and seal joint with hot poured rubber asphalt.

- C. Install 5/8 inch diameter self tapping hook bolts, in the existing concrete pavement as indicated on the Plans prior to placing concrete for the removed curb and gutter section.

- D. Placement of Forms: Use wood forms, straight and free from warp, of nominal depth for sidewalk sections less than 25 feet in length.

- 1. Stake forms to line and grade in a manner that will prevent deflection and settlement.

2. When unit slab areas are to be poured, place slab division forms such that the slab division joints will be straight and continuous.
 3. Set forms for sidewalk ramps to provide a grade toward the centerline of the right-of-way in accordance with current standards. Use a uniform grade, except as may be necessary to eliminate short grade changes.
 4. Oil forms before placing concrete. Leave forms in place at least 12 hours after the concrete is placed. Place forms ahead of the pouring operations to maintain uninterrupted placement of concrete.
 5. The use of slip form pavers can be allowed when approved by the ENGINEER in lieu of the construction system described above.
- E. Joints: Construct transverse and longitudinal expansion and plane-of-weakness joints at the locations specified herein, or as indicated on the Plans or as directed by the ENGINEER.
1. Place the transverse expansion joints for the full width and depth of the new work. Use transverse expansion joints placed against an existing pavement a minimum of six (6) inches deep but no less than the thickness of the concrete being placed.
 2. Conform longitudinal expansion joints to the requirements as transverse expansion joints.
 3. Construct joints true to line with their faces perpendicular to the surface of the sidewalk. Install the top slightly below the finished surface of the sidewalk. Construct transverse joints at right angles to the centerline of the sidewalk and construct longitudinal joints parallel to the centerline or as directed by the ENGINEER.
 4. Place transverse expansion joints, 1/2-inch thick, through the sidewalk at uniform intervals of not more than 50 feet and elsewhere as shown on the Plans, or as directed by the ENGINEER.
 5. Place expansion joints, 1/2-inch thick, between the sidewalk and back of abutting parallel curb, buildings or other rigid structures, concrete driveways and driveway approaches. When directed by the ENGINEER, place the expansion joint between sidewalks and buildings 1-foot from the property line and parallel to it.
 6. Form plane-of-weakness joints every five (5) feet. Form joints by use of slab divisions forms extending to the full depth of the concrete or by cutting joints in the concrete, after floating, to a depth equal to 1/4 the thickness on the sidewalk. Construct cut joints not less than 1/8-inch or more than 1/4-inch in width and finish smooth and at right angles to the centerline on the sidewalk.

- F. Placing and Finishing Concrete: Place all concrete on a prepared unfrozen, smooth, leveled, rolled and properly compacted base. Place concrete on a moist surface with no visible water present.
1. Deposit the concrete, in a single layer to the depth specified. Spade or vibrate and compact the concrete to fill in all voids along the forms and joints. Strike off the concrete with a strike board until all voids are removed and the surface has the required grade and cross section as indicated on the Plans, or as directed by the ENGINEER.
 2. Float the surface of the concrete just enough to produce a smooth surface free from irregularities. Round all edges and joints with an edger having a 1/4-inch radius.
 3. Broom the surface of sidewalks, driveways and approaches to slightly roughen the surface.
 4. Texture the surface of the sidewalk ramps with a coarse broom transversely to the ramp slope, and coarser roughen than the remainder of the sidewalk. Contrast the ramp slope in color (using a brick-red dye or approved equal) from the remainder of the sidewalk. Comply with minimum color contrast and slope requirements from FAC, UFAS, ADAAG, Local Government Standards, or as directed by the ENGINEER.
- G. Curing: After finishing operations have been completed and immediately after the free water has left the surface, completely coat and seal the surface of the concrete (and sides if slip-forming is used) with a uniform layer of white membrane curing compound. Do not thin the curing compound. Apply the curing compound at the rate of one gallon per 200 square feet of surface.
- H. Barricades: Place suitable barricades and lights around all newly poured sidewalks, sidewalk ramps, driveways, driveway approaches and curb and gutter sections in order to protect the new work from damage from pedestrians, vehicles and others until the concrete has hardened.
1. Leave barricades in place for a minimum of two (2) days, except for driveway approaches and curb and gutter sections. Leave barricades in place for a minimum of three (3) days.
 2. Remove and replace any concrete that suffers surface or structural damage at no additional cost.
- I. Protection:
1. Against Rain: Protect new concrete from the effects of rain before the concrete has sufficiently hardened. Have available on the job site at all times enough

burlap or 6-mil thick polyurethane film to cover and protect one day's work. Stop work and cover completed work when rain appears eminent. As soon as the rain ceases, uncover the concrete and burlap drag the surface where necessary. Apply curing compound to any areas where the compound has been disturbed or washed away.

2. Against Cold Weather: If concrete is placed between December 15 and February 15, have available on the site sufficient amount of clean, dry straw or hay to cover one (1) day's production. If the temperature reaches 40 degrees F and is falling, place the hay or straw 12 inches thick, immediately after the curing compound is applied.
 3. Concrete Temperature Limitations: Do not place concrete when the temperature of the concrete at the point of placement is above 90 degrees F.
- J. Cleanup: After the concrete has gained sufficient strength, but no sooner than within 12 hours, remove the fixed forms and backfill the spaces on both sides with sound earth of topsoil quality. Compact, level and leave backfill in a neat condition.
- K. Gutters and Curbs: Construct gutters and curbs in accordance with Section 520 FDOT Standard Specifications for Road and Bridge Construction, latest edition, including supplements.

3.4 FIELD QUALITY CONTROL

- A. Concrete Delivery Ticket: Use a ticket system for recording the transportation of concrete from the batching plant to point of delivery. Issue this ticket to the truck operator at the point of loading and give to the ENGINEER upon delivery.
- B. Concrete Delivery Rejection: Remove concrete not permitted for inclusion in the work by the ENGINEER from the site. Rejection of concrete will be determined through Field Quality Control and elapsed time from mixer charging to delivery.
- C. Concrete Testing at Placement: Perform tests of each batch of concrete delivered, each 50 cubic yards, or whenever consistency appears to vary. The sampling and testing of slump, air content and strength will be performed at no cost to the CITY.
1. Sampling: Secure composite samples in accordance with the Method of Sampling Fresh Concrete, ASTM C172.
 2. Slump Test: Test in accordance with ASTM C143. Use the least slump possible consistent with workability for proper placing of the various classifications of concrete.
 - a. Place structural concrete for walls and slabs, by means of vibratory equipment, with a slump of four (4) inches.

- b. A tolerance of up to 1-inch above the indicated maximum will be allowed for individual batches provided the average for all batches or the most recent ten (10) batches tested, whichever is fewer, does not exceed the maximum limit.
- 3. Air Content: Determine air content of normal weight concrete in accordance with Method of Test for Air Content of Freshly Mixed Concrete by the Pressure Method, ASTM C23 1, or by the volumetric method, ASTM C 173, for each strength test.
- 4. Compressive Strength: Make two (2) strength tests of three (3) samples each for each 50 cubic yards, or fraction thereof, of each mix design of concrete placed in any one (1) day.
 - a. Handling Samples: Mold and cure three (3) specimens from each sample in accordance with Method of Making and Curing Concrete Test Specimens in the Field, ASTM C31. Record any deviations from the requirements of this Standard in the test report.
 - b. Testing: Test specimens in accordance with Method of Test for Compressive Strength of Cylindrical Concrete Specimens, ASTM C39. Test one (1) specimen at seven (7) days for information and test two (2) at 28 days for acceptance. Use the average of the strengths of the two (2) specimens tested at 28 days. Discard results if one (1) specimen in a test manifests evidence of improper sampling, molding or testing, and use the strength of the remaining cylinder. Should both specimens in test shown any of the above defects, discard the entire test.
 - c. Acceptance of Concrete: The strength level of the concrete will be considered satisfactory so long as the averages of all sets of three consecutive strength test results equal or exceed the specified 28-day strength and no individual strength test results falls below the specified 28-day strength by more than 500 psi. If the strength test is not acceptable, perform further testing to qualify the concrete.
 - d. Concrete Temperature: Determine the temperature of concrete sample for each strength test.
- D. Reductions due to deficiencies in thickness or compressive strength are additive, that is, if an area is deficient by 3/8 inch and under strength by 200 psi, the total reduction is 20% plus 02% or 40% reduction.

END OF SECTION

SECTION 32 90 01
LANDSCAPING WORK

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: Soil, soil preparation, soil tests, excavation, planting, seeding, sodding, pruning, edging, fertilizing and maintenance.
- B. Related Work Specified in Other Sections Includes:
 - 1. Section 31 23 16 - Excavation, Earth and Rock
 - 2. Section 31 23 23 - Backfilling

1.2 REFERENCES

- A. Codes and standards referred to in this Section are:
 - 1. ASTM C 33 - Specification for Concrete Aggregates

1.3 SUBMITTALS

- A. General: Provide all submittals, including the following, as specified in Division 1.
- B. Soil Tests: Submit soil test results.
- C. Maintenance Instruction Manual: Upon completion of the landscaping work and prior to final payment, furnish a landscaping maintenance manual. Include complete and detailed instructions on the recommended maintenance procedure to be followed for maintaining lawns and each species of plant material. Include a schedule of all planted and seeded materials and all pertinent growing and maintenance information and requirements for watering, fertilizing, lime applications, spraying, cultivating, pruning and weed control.

1.4 DELIVERY, STORAGE AND HANDLING

- A. General: Deliver, store and handle all products and materials as specified in Division 1 (and as follows:)
 - B. Top Soil: Deliver top soil in a dry state without enough moisture to allow it to be packed or squeezed into a ball.
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- C. Balled and Bare Root Plants: Immediately after delivery, set all balled plants on the ground with the balls well protected with soil. Water and properly maintain all plants until planting. Plant or heel in bare rooted plants which cannot be planted immediately upon delivery. No materials heeled in for more than a week may be used. Before the roots are covered, open bundler and separate the plants.
- D. Grass Seed: Deliver grass seed in standard size bags of the vendor, showing weight, analysis and name of vendor. Store the seed so as not to impair its effectiveness.
- E. Sod: Deliver sod to the site in fresh condition and within two days of the time it has been dug.
- F. Fertilizer: Deliver fertilizer mixed as specified, in standard size bags, showing weight, analysis and the name of the manufacturer. Store the fertilizer in a weatherproof storage place in a manner that will keep it dry without affecting its effectiveness.

1.5 ENVIRONMENTAL REQUIREMENTS

- A. Seeding and Sodding: Sow grass seed between August 15th and October 15th unless sowing between March 15th and June 1st is permitted. Sow seed when the wind velocity is below 5 mph. Place sod between August 15th and October 15th or between March 15th and June 1st, or during the season or seasons which are normal for such work as determined by weather conditions and accepted practice in the locality and as approved.
- B. Planting: Unless otherwise directed, plant deciduous material from March 1st to June 1st and from September 1st to December 1st. Plant

evergreen material from April 1st to June 1st and from September 1st to November 1st.

1.6 WARRANTY

- A. General: Apply the warranty to all seeded, sodded and planted areas. Have the warranty period commence after the final acceptance of all landscaping work exclusive of all replacement plant materials.
- B. Plant Material: Warranty plant materials for a period of one year.
- C. Seeded Areas: Warranty seeded lawn areas to the time of establishment of an acceptable uniform stand of grass.
- D. Sod: Warranty sod to 30 days following the first cutting.

1.7 MAINTENANCE

- A. General: Maintain all seeded, sodded and planted areas during the warranty period.
- B. Grass Areas: Maintain all seeded and sodded areas to well establish a uniform stand of weed-free grass. Reseed or resod areas failing to develop a uniform stand.
- C. Trees, Shrubs and Ground Covers: Cultivate trees, shrubs and ground covers and weed and water when necessary, but not less than twice a month, to prevent plant material from dying. Replace any plant material which is found to be dead or dying during the warranty period to original specifications upon request. Include the full cost of replacing dead or dying plant material in the Contract Amount. No separate payment will be made for replacements. Maintain plant material to be alive, in good growing condition and free of weeds.
- D. Replacement: Replace plant material and resod or reseed only during the specified planting seasons and warranty the replacement material for the same period of time as the original material.

PART 2 PRODUCTS

2.1 SOIL

- A. Topsoil: Provide a natural friable top soil of the region, rich in organic matter, without any material toxic to plant growth and of uniform quality, free of large roots, sticks, hard clay, weeds, brush, stones over 1-inch in maximum dimension or other litter or waste products. Provide topsoil containing no decomposed stone, salts or alkali, and not less than 15 parts per million of available nitrates, 3 parts per million of available phosphorus, 15 parts per million of potash, and having a pH of not less than 6.0 nor more than 7.2 at a depth of 8 inches below the surface of the field from which it is removed. Provide topsoil with a mechanical analysis as follows:

Sieve	Percentage Passing
1 inch	100
1/4 inch	97-100
No. 100	40- 60

- B. Planting Soil: Prepare planting soil by mixing 10 parts of topsoil with fertilizer and 1 part of peat moss.

2.2 GRASS SEED AND SOD

- A. Grass Seed: Provide a fresh, clean, new crop of grass seed composed of 35 percent Pennlawn Fescue and 15 percent Red Top and 50 percent Improved Kentucky Blue Grass. Provide seed components free of noxious weed seeds and having not less than the following purity and germination:

Component	Percent Purity	Percent Germination
Pennlawn Fescue	95	85
Improved Blue Grass	85	75
Red Top	75	70

Tag each sack in accordance with the agricultural seed laws of the United States and the State of Florida. Show on each tag the producer's guarantee as to the year grown, the percentage of purity, the percentage of germination and the tests by which the percentages were determined. Provide seed for this project having a test date within 6 months of the date of sowing.

- B. Sod: Provide nursery-grown Improved Kentucky Blue Grass sod, free of weeds, a minimum of 1-inch thick of dense growth and cut with sharp edges in 18-inch widths and not less than 3 feet long. Sod which has been grown on peat or which has been dug more than two days previous to delivery or which has been allowed to have the roots dry out or on which the grass has turned brown will not be accepted.

2.3 PLANT MATERIALS

- A. General: Provide plant materials that are true to species or variety, sound, healthy, vigorous acclimated plants free from defects, disfiguring knots, sun-scaled injuries, abrasions of the bark, plant diseases and insect eggs, borers and all other forms of infestations. Provide material that has normal, well-developed branch systems and vigorous root systems and that is freshly dug, nursery-grown stock grown under the same climatic conditions as the Project location. Provide material grown under climatic conditions similar to those in the locality of the project for at least 2 years and transplanted or root pruned at least in the last 3 years.
- B. Plant Size: Dimension a plant as it stands in its natural position. Measure trees under 4 inches in caliper at a point 6 inches above the ground and trees more than 4 inches in caliper at a point 12 inches above ground. Provide the stock of a fair average of the minimum and maximum sizes specified. Do not cut back large shrubs to sizes specified.
- C. Balled, Burlapped and Platformed Plants: Dig balled and burlapped, as well as balled and platformed, plants with sufficient roots and a solid ball of earth securely held in place by burlap and stout natural fiber rope. Manufactured balls are not acceptable. Provide balled and platformed plants with sturdy platforms of a size equal to the diameter of the horizontal midsection of the ball of earth.
- D. Bare-Rooted Plants: Dig bare-rooted plants with sufficient root spread and depth to ensure full recovery and development of the plants. Cover

roots for these plants with a uniformly thick coating of mud by being puddled immediately after they are dug.

- E. Inspection: Submit plants to inspection for approval at the place of growth, for conformity to specification requirements as to quality, size and variety. In addition to the place of growth inspection, submit plants to inspection for approval upon delivery at the project site or during the progress of the work, for size and condition of balls or roots, diseases, insects, and latent defects or injuries. Remove rejected plants immediately from the site. Do not substitute plants for those specified unless approved.

2.4 COMMERCIAL FERTILIZER

- A. Provide all commercial mixture fertilizer uniform in composition, free flowing, conforming to state and federal laws and suitable for application with equipment designed for that purpose. Provide fertilizer with organic, inorganic or combined elements with the following composition by weight:

1. Nitrogen (TBD) percent
2. Phosphorus pentoxide(TBD) percent
3. Potash (TBD) percent

2.5 ACCESSORIES

- A. Tree Wrap: Provide new, clean, plain, 8-ounce weight burlap material 6 inches wide for wrapping tree trunks.
- B. Weed Barrier Fabric: Provide Pro-5 fabric as manufactured by the DeWitt Co., or equal.
- C. Gravel: Provide smooth river bed gravel of solid or mixed color range to be as selected and meeting the requirements of ASTM C 33 and graded according to Size No. 467, Table II.
- D. Mulch: Provide ground corn cobs, wood chips, tree barks, buckwheat hulls or other approved materials for mulch.

- E. Edging: Provide commercial hot-rolled steel edging plate, 4 inches wide and 1/8-inch thick. Fabricate edging in sections with loops pressed from or welded to the face of sections at 30-inch centers to receive 16-inch long tapered steel stakes. Provide edging finished with the manufacturer's standard paint.

2.6 TESTS

- A. Sample: Submit a 10-ounce sample of the proposed topsoil to a testing laboratory in sealed containers to prevent contamination.
- B. Analysis: Analyze the topsoil sample to determine the amount of lime necessary and the appropriate fertilizer mix and quantity required for planting, seeding and sodding.

PART 3 EXECUTION

3.1 GRADES

- A. General: Existing and final contours shown depict finished grades after completion of landscaping work.
- B. Lawn Grades: Grade lawns to meet walks, curbs and adjoining surfaces after uniform settlement of surfaces. Correct water pockets or ridges which appear after surface settlement takes place on or before the end of the guarantee period.

3.2 EXCAVATION FOR PLANTING

- A. General: Obtain approval for all plant locations before excavation. Remove from the site all material that is surplus and unsuitable for backfill.
- B. Ground Cover and Grass Areas: Excavate for ground cover and grass areas to the required depths for grass to receive 6 inches of topsoil and for groundcover to receive 6 inches of planting soil.
- C. Plant Pits: Excavate plant pits with vertical sides and a circular outline.
 - 1. Dig tree and evergreen pits at least twice the diameter of the ball, and deep enough to permit an 8-inch layer of compacted planting soil beneath the ball.

2. Dig shrub pits a minimum of twice the diameter of the ball and deep enough to allow 6 inches of compacted planting soil beneath the ball.
- D. Drain: Install french drains for all trees, ornamental trees, and evergreens planted on berms and other locations where the grade permits, from bottom of planting pit to the finished grade with a trench 9 inches wide, filled with a 6-inch thick layer of 3/4-inch washed gravel. Cover the gravel layer with a filter mat before backfilling the trench with soil.

3.3 SOIL CONDITIONING

- A. Disking: Before the application of topsoil, sodding or seeding, disk the area to be seeded, sodded or planted with groundcover to a depth of 6 inches. Continue the disking until the subsoil surface is sufficiently broken to provide a good bond between subsoil and topsoil. Spread 6 inches of planting soil over the disked area to a uniform depth and density.
- B. Ground Limestone: Incorporate ground limestone, if required by the results of the soil test report, into the upper 3 inches of planting soil. Uniformly spread fertilizer and mix into the soil to a depth of 1-1/2 inches or as recommended by the manufacturer.

3.4 SEEDING AND SODDING

- A. Seeding: Sow seed at the rate recommended by the seed producer. Evenly rake the surface after seeding with a fine-tooth rake. Mulch all newly seeded areas and cover with a minimum of 1/4-inch of straw or hay, approximately at the rate of 1 bale per 1,000 square feet, then thoroughly wet.
- B. Sodding: Lay sod in such a manner that the surface is smooth and even and all edges abut one another tightly. Water and roll sod so that a bond is produced between the prepared topsoil and the sod. On slopes greater than 3 to 1, stake installed sod with approved wooden sod stakes at a minimum rate of three stakes per square yard of sod.

3.5 PLANTING

- A. Layout: Outline locations for trees, shrubs, evergreens and bed and stake for approval. Obtain location approval prior to commencing planting operations.
- B. Setting Plants: Set plants plumb and straight with the crown at finished grade. Compact soil around the base of the ball, and fill the void 3/4 of the way up from the bottom. Water each plant immediately. After the water has completely drained, fill the plant pits to finished grade. Properly spread out roots of bare root plants and carefully work topsoil among them. Cut off any broken or frayed roots with a clean cut. Form a shallow basin, the size of the ball with a ridge of soil to facilitate watering. After that operation is completed, apply a second watering immediately. Finish all planting pits and beds within a period of 3 days following installation. Construct tree saucers, cultivate and outline planting pits with a neat edge, when necessary.
- C. Mulching: Immediately after planting operations are completed, cover all tree and shrub pits with mulch to a minimum depth of 2 inches. Limit mulch for trees to saucer diameter and, for shrubs, the entire shrub bed.
- D. Pruning: Prune each tree and evergreen with clean, sharp tools in accordance with standard horticultural practice to preserve the natural character of the plant. Remove suckers and all dead, broken or badly bruised branches.
- E. Wrapping: Wrap the tree trunks of all trees with burlap tree wrapping securely tied with suitable cord at top and bottom and at 2-foot intervals along the trunk. Overlap the wrapping 2 inches top and bottom and entirely cover the trunk from the ground to the height of the second branch, neat and snug.
- F. Guying: Guy trees as necessary to be plumb and straight through final inspection. Remove guy wires at completion of project.
- G. Watering: During planting, thoroughly saturate the soil around each plant with water and as many times later as seasonal conditions require until the end of the guarantee period.

3.6 EDGING

- A. General: Establish a neat edge where planting areas meet grass areas, with spade or edging tools, immediately after all planting and seeding is completed. Establish good flowing curves as shown. Maintain edging until the end of the guarantee period.

3.7 GRAVELED AREAS

- A. General: Lay a weed barrier in accordance with the manufacturer's recommendations and top with a 4-inch layer of gravel. Edge graveled areas with metal edging.

END OF SECTION

SECTION 32 92 00
LAWN RESTORATION

PART 1 GENERAL

1.1 DESCRIPTION OF REQUIREMENTS

- A. The work in this section consists of furnishing all labor, material and equipment to replace and maintain all areas disturbed during construction by establishing a stand of grass, within the areas called for by the furnishing and placing grass sod, or seeding, or seeding and mulching.

1.2 REFERENCE DOCUMENTS

- A. The materials used in this work shall conform to the requirements of Florida Department of Transportation Standard Specifications for Road and Bridge Construction as follows:
 - 1. Sod - Section 981-2
 - 2. Fertilizer - Section 982
 - 3. Water - Section 983

1.3 SUBMITTALS

- A. Submit certifications and identification labels for all sodding supplied as specified in Section 01 33 00.

PART 2 PRODUCTS

2.1 SODDING

- A. Types: Sod may be of either St. Augustine or Argentine Bahia grass or as that disturbed, as established prior to construction. It shall be well matted with roots. When replacing sod in areas that are already sodded, the sod shall be the same type as the existing sod.
- B. Sod shall be provided as required in accordance with Florida Department of Transportation Specifications 575 and 981. The CONTRACTOR shall furnish sod equal to and similar in type as that disturbed. Placement and watering requirements shall be in accordance with FDOT Specifications Section 575.
- C. The sod shall be taken up in commercial-size rectangles, preferably 12-inch by 24-inch or larger, except where 6-inch strip sodding is called for.

- D. The sod shall be sufficiently thick to secure a dense stand of live grass. The sod shall be live, fresh and uninjured at the time of planting. It shall have a soil mat of sufficient thickness adhering firmly to the roots to withstand all necessary handling. It shall be reasonably free of weeds and other grasses. It shall be planted as soon as possible after being dug and shall be shaded and kept moist from the time it is dug until it is planted.
- E. Sod should be handled in a manner to prevent breaking or other damage. Sod shall not be handled by pitch forks or by dumping from trucks or other vehicles. Care shall be taken at all times to retain the native soil on the roots of each sod roll during stripping and handling. Sod that has been damaged by handling during delivery, storage or installation will be rejected.

2.2 FERTILIZER

- A. Chemical fertilizer shall be supplied in suitable bags with the net weight certification of the shipment. Fertilizer shall be 12-8-8 and comply with Section 982 of the FDOT Standard Specification for Road and Bridge Construction.
- B. The numerical designations for fertilizer indicate the minimum percentages (respectively) of (1) total nitrogen, (2) available phosphoric acid and (3) water soluble potash, contained in the fertilizer.
- C. The chemical designation of the fertilizer shall be 12-8-8, with at least 50 percent of the nitrogen from a nonwater-soluble organic source. The nitrogen source may be a unreaformaldehyde source provided it is not derived from a waste product of the plastic industry.

2.3 EQUIPMENT

- A. The device for spreading fertilizer shall be capable of uniformly distributing the material at the specified rate.

2.4 NETTING

- A. Netting is fabricated of material similar to Geoscope Landscape Fabric or approved equal.

2.5 GRASSING

- A. The CONTRACTOR shall grass all unpaved areas disturbed during construction which do not require sod. All grassing shall be completed in conformance with FDOT Specifications Sections 570 and 981. The grassed areas shall be mulched and fertilized in accordance with FDOT Specifications.
- B. Grass seed shall be Argentine Bahia, 60 #/acre March 1 to November 1, 50 #/acre with 20 #/acre of rye grass seed November 1 to March 1. Argentine Bahia seed shall be a scarified seed having a minimum active germination of 40% and total of 85%.

- C. Mulch material shall be free of weeds and shall be oat straw or rye, Pangola, peanut, Coastal Bermuda, or Bahia grass hay.

2.6 TOPSOIL

- A. Topsoil stockpiled during excavation may be used. If additional topsoil is required to replace topsoil removed during construction, it shall be obtained off site at no additional cost to the OWNER. Topsoil shall be fertile, natural surface soil, capable of producing all trees, plants, and grassing specified herein.

2.7 MULCH

- A. Mulch shall be fresh cypress mulch. Rate of application specified herein shall correspond to depth not less than 1-inch or more than 3-inches according to texture and moisture content of mulch material.

2.8 WATER

- A. It is the CONTRACTOR'S responsibility to supply all water to the site, as required during seeding and sodding operations and through the maintenance period and until the work is accepted. The CONTRACTOR shall make whatever arrangements may be necessary to ensure an adequate supply of water to meet the needs for his work. He shall also furnish all necessary hose, equipment, attachments, and accessories for the adequate irrigation of lawns and planted areas as may be required. Water shall be suitable for irrigation and free from ingredients harmful to plant life.

PART 3 EXECUTION

3.1 SOD BED PREPARATION

- A. Areas to be sodded and/or seeded shall be cleared of all rough grass, weeds, and debris, and brought to an even grade.
- B. The soil shall then be thoroughly tilled to a minimum 8-inch depth.
- C. The areas shall then be brought to proper grade, free of sticks, stones, or other foreign matter over 1-inch in diameter or dimension. The surface shall conform to finish grade, less the thickness of sod, free of water-retaining depressions, the soil friable and of uniformly firm texture.

3.2 INSPECTION

- A. Verify that soil preparation and related preceding work has been completed.
- B. Do not start work until conditions are satisfactory.

3.3 SOD HANDLING AND INSTALLATION

- A. During delivery, prior to planting, and during the planting of sod areas, the sod panels shall at all times be protected from excessive drying and unnecessary exposure of the roots to the sun. All sod shall be stacked during construction and planting so as not to be damaged by sweating or excessive heat and moisture.
- B. After completion of soil conditioning as specified above, sod panels shall be laid tightly together so as to make a solid sodded lawn area. On mounds and other slopes, the long dimension of the sod shall be laid perpendicular to the slope. Immediately following sod laying the lawn areas shall be rolled with a lawn roller customarily used for such purposes, and then thoroughly watered.
- C. Sod shall be placed at all areas where sod existed prior to construction, on slopes of 3 horizontal on 1 vertical (3:1) or greater, in areas where erosion of soils will occur, and as directed by the ENGINEER. On areas where the sod may slide, due to height and slope, the ENGINEER may direct that the sod be pegged, with pegs driven through the sod blocks into firm earth, at suitable intervals.

3.4 USE OF SOD ON ROADWAY PROJECTS

- A. In accordance with the FDOT District One Standard Practice, permanent green grass shall be established at the completion of roadway construction and maintenance work. The following shall apply to all restoration involving State or County roadways:
 - 1. Sod in lieu of seed and mulch shall be used on all roadways with urban (raised curb) typical sections.
 - 2. One inch water per week shall be required for a minimum of four (4) consecutive weeks for the purpose of establishing sod. This can be waived during construction, if and only if there is a minimum of one inch of rain per week on all sod on the project.
 - 3. Sod shall be placed on slopes 1:3 or greater. Staked sod shall be placed on slopes 1:2 or greater.
 - 4. On all curves with superelevation, sod shall be placed from the edge of pavement to the toe of slope on the downhill side(s) for the entire length of the superelevated roadway. On multi-lane divided rural facilities, sod shall be placed in the median and on the inside of the curve in the superelevated areas. This does not apply to reverse crowns.
 - 5. For all projects with less than 10,000 square yards grass area, sod shall be used.
 - 6. On tangent sections and on outside of curves, sod shall be used between the edge of pavement and a point 4 feet beyond the shoulder break point.
 - 7. The entire width of sod should not exceed 15 feet from the edge of pavement.
 - 8. Sod is to be used to eliminate narrow seed and mulch areas. Areas less than 6 feet in width shall be sodded.
 - 9. Sod shall be placed around drainage structures as per the standard Indexes and extended to the edge of pavement.

3.5 SOD MAINTENANCE

- A. The sod shall produce a dense, well established growth. The CONTRACTOR shall be responsible for the repair and re-sodding of all eroded or bare spots until project acceptance. Repair to sodding shall be accomplished as in the original work.
- B. Sufficient watering shall be done by the CONTRACTOR to maintain adequate moisture for optimum development of the seeded and sodded areas. Sodded areas shall receive no less than 1.5 inches of water per week for at least 2 weeks. Thereafter, the CONTRACTOR shall apply water for a minimum of 60 days as needed until the sod takes root and starts to grow or until final acceptance, whichever is latest.

3.6 CLEANING

- A. Remove debris and excess materials from the project site.

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 33 05 01

LEAKAGE TESTS

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: Testing for any signs of leakage in all pipelines and structures required to be watertight.
 - 1. Test gravity sewers and drain lines by low pressure air testing.
 - 2. Test all other pipelines with water under the specified pressures.
- B. Operation of Existing Facilities: Conduct all tests in a manner to minimize as much as possible any interference with the day-to-day operations of existing facilities or other contractors working on the site.

1.2 PERFORMANCE REQUIREMENTS

- A. Written Notification of Testing: Provide written notice when the work is ready for testing, and make the tests as soon thereafter as possible.
 - 1. Personnel for reading meters, gauges, or other measuring devices, will be furnished.
 - 2. Furnish all other labor, equipment, air, water and materials, including meters, gauges, smoke producers, blower, pumps, compressors, fuel, water, bulkheads and accessory equipment.

1.3 REFERENCES

- A. Codes and standards referred to in this Section are:
 - 1. AWWA C 600 - Installation of Ductile-Iron Water Mains and Their Appurtenances

1.4 SUBMITTALS

- A. General: Provide all submittals, including the following, as specified in Division 1.
- B. Testing Report: Prior to placing the sewer system in service submit for review and approval a detailed bound report summarizing the leakage test data, describing the test procedure and showing the calculations on which the leakage test data is based.

1. Reference Sewer Line Data

a. For Low Pressure Air Testing

- (1) The length and diameter of the section of line tested (MH to MH) including any laterals.
- (2) A complete description of test procedures and methods, including:
 - (a) Trench backfilling and sewer cleaning status
 - (b) Type of plugs used and where
 - (c) Depth of sewer, and ground water pressure over sewer pipe
 - (d) Stabilization time period and air pressure
 - (e) Actual air test pressures used if ground water is present
 - (f) The allowed time by specifications
 - (g) The actual test time
 - (h) The air pressure at beginning and end of test
- (3) The name of the inspector/tester and the date(s) and time(s) of all testing, including any retesting.
- (4) A description of any repairs made.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 LEAKAGE TESTING

- A. All new sewer and water pipelines installed shall be tested for leakage. The test used will be Hydrostatic Testing for pressure lines and Low Pressure Air Testing for gravity lines. Tests to be performed will be indicated by the ENGINEER and witnessed by the ENGINEER and the Lee County Utilities representatives.

1. Flushing

- a. All mains shall be flushed to remove all sand and other foreign matter. The velocity of the flushing water shall be at least 4 fps. Flushing shall be terminated at the direction of the ENGINEER. dispose of the flushing water without causing a nuisance or property damage.
- b. Temporary flush out connections shall be installed on all dead end water mains at the locations shown on the Drawings and in accordance with the detail shown in Section 9 of the Lee County Utilities Operations Manual.

2. Hydrostatic Testing

Perform hydrostatic testing of the system as set forth in the following, and shall conduct said tests in the presence of representatives from the COUNTY and other authorized agencies, with 48 hours advance notice provided.

Piping and appurtenances to be tested shall be within sections between valves unless alternate methods have received prior approval from the COUNTY. Testing shall not proceed until concrete thrust blocks are in place and cured, or other restraining devices installed. All piping shall be thoroughly cleaned and flushed prior to testing to clear the lines of all foreign matter. While the piping is being filled with water, care shall be exercised to permit the escape of air from extremities of the test section, with additional release cocks provided if required.

Hydrostatic testing shall be performed with a sustained pressure for a minimum of two (2) hours at 150 psi pressure or 2-1/2 times working pressure, whichever is higher, unless otherwise approved by Lee County Utilities, for a period of not less than two (2) hours. Testing shall be in accordance with the applicable provisions as set forth in the most recent edition of AWWA Standard C600. The allowable rate of leakage shall be less than the number of gallons per hour determined by the following formula:

$$L = \frac{SD (P)^{1/2}}{133,200}$$

Where,

L = Allowable leakage in gallons per hour;

S = Length of pipe tested in feet;

D = Nominal diameter of the pipe in inches;

P = Average test pressure maintained during the leakage
test in pounds per square inch

$$\text{For 150 psi, } L = (9.195 \times 10^{-5}) SD$$

The testing procedure shall include the continued application of the specified pressure to the test system, for the one hour period, by way of a pump taking

supply from a container suitable for measuring water loss. The amount of loss shall be determined by measuring the volume displaced from said container.

Should the test fail, necessary repairs shall be accomplished by the CONTRACTOR and the test repeated until results are within the established limits. The CONTRACTOR shall furnish the necessary labor, water, pumps, and gauges at specified location(s) and all other items required to conduct the required testing and perform necessary repairs.

General. All sanitary sewers and associated service lines shall be constructed watertight to prevent infiltration and/or exfiltration. All new sanitary sewer systems will be subject to low pressure air testing.

3. Low Pressure Air Test

After completing backfill of a section of gravity sewer line, conduct a Line Acceptance Test using low pressure air. The test shall be performed using the below stated equipment, according to state procedures and under the supervision of the ENGINEER and in the presence of a Lee County Utilities representative, with 48 hours advanced notice provided.

a. Equipment:

1. Pneumatic plugs shall have a sealing length equal to or greater than the diameter of the pipe to be inspected.
2. Pneumatic plugs shall resist internal bracing or blocking.
3. All air used shall pass through a single control panel.
4. Three individual hoses shall be used for the following connections:
 - a. From control panel to pneumatic plugs for inflation.
 - b. From control panel to sealed line for introducing the low pressure air.
 - c. From sealed line to control panel for continually monitoring the air pressure rise in the sealed line.

b. Procedures:

All pneumatic plugs shall be seal tested before being used in the actual test installation. One length of pipe shall be laid on the ground and sealed at both ends with the pneumatic plugs to be checked. Air shall be introduced into the plugs to 25 psi. The sealed pipe shall be pressurized

to 5 psi. The plugs shall hold against this pressure without bracing and without movement of the plugs out of the pipe.

After a manhole to manhole reach of pipe has been backfilled and cleaned and the pneumatic plugs are checked by the above procedure, the plugs shall be placed in the line at each manhole and inflated to 25 psi. Low pressure air shall be introduced into this sealed line until the internal air pressure reaches 4 psi greater than the average back pressure of any ground water that may be over the pipe. At least two (2) minutes shall be allowed for the air pressure to stabilize. After the stabilization period (3.5 psi minimum pressure in the pipe), the air hose from the control panel to the air supply shall be disconnected. The portion of line being tested shall be termed "Acceptable", if the time required in minutes for the pressure to decrease from 3.5 to 2.5 psi (greater than the average back pressure of any ground water that may be over the pipe) is greater than the time shown for the given diameters in the following table:

Pipe Diameter <u>In Inches</u>	<u>Minutes</u>
8	4.0
10	5.0
12	5.5
16	7.5
18	8.5
24	11.5

Time in minutes = $0.472 D$

D = Diameter of pipe in inches.

In areas where ground water is known to exist, the CONTRACTOR shall install capped pipe adjacent to the top of one of the sewer lines. This shall be done at the time the sewer line is installed. Immediately prior to the performance of the Line Acceptance Test, the ground water shall be determined by removing the pipe cap, and a measurement of the height in feet of water over the invert of the pipe shall be taken. The height in feet shall be divided by 2.3 to establish the pounds of pressure that will be added to all readings. (For example, if the height of water is 11-1/2 feet, then the added pressure will be 5 psi. This increases the 3.5 psi to 8.5 psi, and the 2.5 psi to 7.5 psi. The allowable drop of one pound and the timing remain the same).

If the installation fails to meet this requirement, the CONTRACTOR shall, at his own expense, determine the source of leakage. He shall then repair or replace all defective materials and/or workmanship.

3.2 LEAKAGE TESTS FOR STRUCTURES

- A. Structure Leakage Testing: Perform leakage tests of wet wells, tanks, vaults and similar purpose structures before backfilling, by filling the structure with water to the overflow water level and observing the water surface level for the following 24 hours.
1. Make an inspection for leakage of the exterior surface of the structure, especially in areas around construction joints.
 2. Leakage will be accepted as within the allowable limits for structures from which there are no visible leaks.
 3. If visible leaks appear, repair the structure by removing and replacing the leaking portions of the structure, waterproofing the inside, or by other methods approved.
 4. Water for testing will be provided by the OWNER at the CONTRACTOR's expense.

END OF SECTION

SECTION 33 05 02

ROADWAY CROSSINGS BY OPEN CUT

PART 1 GENERAL

1.1 SCOPE OF WORK

The CONTRACTOR shall provide all labor, materials, equipment, supervision and incidentals required to install the pipeline as shown on the Drawings in Lee County Streets by method of open cut.

1.2 SUBMITTAL

- A. Submit shop drawings to the ENGINEER for review.
- B. CONTRACTOR shall adhere to the requirements of Section 01 55 26.
- C. The CONTRACTOR shall engage the services of a Professional Engineer who is registered in the State of Florida to design all cofferdam and sheeting and bracing systems which the CONTRACTOR feels necessary for the execution of his work. The CONTRACTOR's Engineer shall submit to the ENGINEER a signed statement that he has been employed by the CONTRACTOR to design all sheeting and bracing systems. After the systems have been installed, the CONTRACTOR's Engineer shall furnish to the ENGINEER an additional signed statement that the cofferdams and sheeting and bracing systems have been installed in accordance with his design.
- D. If a detour is required, a traffic control plan shall be submitted for approval to Lee County, municipalities and/or the Florida Department of Transportation.
- E. A plan for maintenance of traffic in accordance with Index 600 through 650 of the Florida Department of Transportation Specifications shall be submitted by the CONTRACTOR.

PART 2 PRODUCTS

2.1 MATERIALS

Materials shall meet those specified in other applicable portions of this Specification.

PART 3 EXECUTION

3.1 GENERAL

- A. Trench dimensions for open cutting of road crossings are shown on the Drawings.

- B. The CONTRACTOR will be limited to a 24-hour period to complete the open-cut crossing. The road surface shall be repaved, with temporary pavement, if necessary, at the end of the 24-hour period.
- C. The CONTRACTOR shall notify Lee County DOT forty-eight (48) hours in advance of starting construction.

3.2 INSTALLATION

A. Temporary Roadways

1. Temporary roadways required for traffic relocation shall be constructed of materials meeting the requirements of the FDOT. Temporary roadways shall be used when crossing a state highway right-of-way or at the direction of the ENGINEER.
2. Temporary roadways shall be maintained in good condition throughout their use.
3. Drainage shall be maintained through all existing ditches by the use of culvert pipe as necessary.
4. Drawings indicating the type and location of temporary roadways shall be submitted as discussed in Paragraph 1.04.C. for approval prior to beginning work.
5. Where detours are permitted, the CONTRACTOR shall provide all necessary barricades and signs as required to divert the flow of traffic. While traffic is detoured, the CONTRACTOR shall expedite construction operations and periods when traffic is being detoured will be strictly controlled by the ENGINEER.
6. Lee County DOT will inspect all work being done.
7. All work at the roadway crossing shall be performed and completed in a manner fully satisfactory to Lee County DOT.

B. Maintenance of Traffic

1. The requirements specified herein are in addition to the plan for Maintenance of Traffic as specified in Sections 01 31 13 and 01 55 26.
2. The CONTRACTOR shall furnish during construction and any subsequent maintenance within State secondary road right-of-ways and Lee County streets, proper signs, signal lights, flagmen, and other warning devices for the protection of traffic all in conformance with the latest Manual on Uniform Traffic Control and Safe Streets and Highways, and the Florida Manual of Traffic Control and

Safe Practices for Street and Highway Construction, Maintenance and Utility Operations. Information as to the above may be obtained from FDOT Division engineers. The ENGINEER, County Engineer, or FDOT Manager of the right-of-way of their representatives reserves the right to stop any work for non-compliance.

3. The CONTRACTOR shall take precautions to prevent injury to the public due to open trenches. Night watchmen may be required where special hazards exist, or police protection provided for traffic while work is in progress. The CONTRACTOR shall be fully responsible for damage or injuries whether or not police protection has been provided.
4. Unless permission to close a County street is received in writing from the proper authority, all excavated material shall be placed so that vehicular and pedestrian traffic may be maintained at all times. If the CONTRACTOR's operations cause traffic hazards, he shall repair the road surface, provide temporary ways, erect wheel guards or fences, or take other measures for safety satisfactory to the ENGINEER.
5. The CONTRACTOR shall be fully responsible for the installation of adequate safety precautions, for maintenance of the channelization devices, and for the protection of the traveling public.
6. At all open cut crossings, a minimum of one-way traffic shall be maintained during the daylight hours, and two-way traffic at night.

C. Installation of Pipeline

1. Pavement removal, sheeting, shoring and bracing, excavation and backfill, and dewatering shall meet the requirements of the applicable portions of this Specification.
2. The pipe shall be installed in accordance with these Specifications.
3. The trench shall be backfilled in accordance with the requirements of Section 31 23 23.
4. Pavement replacement shall be in accordance with Section 32 10 01 of this Specification.

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 33 05 03

LAYING AND JOINTING BURIED PIPELINES

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: Installation of all underground pipelines. Provide pipeline materials, coatings and linings as specified and pipe of the types, sizes and classes shown or specified.
1. Use proper and suitable tools and appliances for the safe and convenient cutting, handling, and laying of the pipe and fittings.
 2. Use suitable fittings where shown and at connections or where grade or alignment changes require offsets greater than those recommended and approved.
 3. Lay all underground pipelines not supported on piles or concrete cradle in select fill bedding material.
 4. Close off all lines with bulkheads when pipe laying is not in progress.
- B. Related Work Specified in Other Sections Includes:
1. Section 31 23 16 - Excavation - Earth and Rock
 2. Section 31 23 23 - Backfilling
 3. Section 33 05 01 - Leakage Tests
 4. Section 33 11 01 - Polyvinyl Chloride (PVC) Water Main Pipe
 5. Section 33 11 02 - High Density Polyethylene (HDPE) Pipe and Fittings
 6. Section 33 11 03 - Ductile Iron Pipe and Fittings
 7. Section 33 11 12 - Disinfection
 8. Section 33 31 01 - Polyvinyl Chloride (PVC) Gravity Sewer Pipe
 9. Section 33 31 02 - Buried Fiberglass Reinforced Plastic (FRP) Gravity Sewer Pipe
 10. Section 33 34 01 - Polyvinyl Chloride (PVC) Force Main Pipe

1.2 REFERENCES

- A. Codes and standards referred to in this Section are:
1. ASTM D 2774 - Practice for Underground Installation of Thermoplastic Pressure Piping

2. AWWA C600 - Installation of Ductile-Iron Water Mains and Their Appurtenances
3. ASTM A 307 - Specification for Carbon Steel Bolts and Studs, 60000 psi Tensile
4. ASME B16.1 - Cast Iron Pipe Flanges and Flanged Fittings, C25, 125, 250, 800
5. ASME B16.21 - Nonmetallic Flat Gaskets for Pipe Flanges
6. AWWA C111/A21.11 - Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings
7. AWWA C115/A21.15 - Flanged Ductile-Iron Pipe With Threaded Flanges
8. ASTM E 165 - Practice for Liquid Penetrant Examination
9. ASTM E 709 - Practice for Magnetic Particle Examination

1.3 DELIVERY, STORAGE AND HANDLING

- A. General: Deliver, store and handle all products and materials as specified in Division 1 and as follows:
- B. Transportation and Delivery: Take every precaution to prevent injury to the pipe during transportation and delivery to the site.
- C. Loading and Unloading: Take extreme care in loading and unloading the pipe and fittings.
 1. Work slowly with skids or suitable power equipment, and keep pipe under perfect control at all times.
 2. Under no condition is the pipe to be dropped, bumped, dragged, pushed, or moved in any way that will cause damage to the pipe or coating.
- D. Sling: When handling the pipe with a crane, use a suitable sling around the pipe.
 1. Under no condition pass the sling through the pipe.
 2. Use a nylon canvas type sling or other material designed to prevent damage to the pipe and coating.
 3. When handling reinforced concrete pipe or uncoated steel or ductile iron pipe, steel cables, chain or like slings are acceptable.

- E. Damaged Piping: If in the process of transportation, handling, or laying, any pipe or fitting is damaged, replace or repair such pipe or pipes.
- F. Blocking and Stakes: Provide suitable blocking and stakes installed to prevent pipe from rolling.
 - 1. Obtain approval for the type of blocking and stakes, and the method of installation.
- G. Storage for Gaskets: Store gaskets for pipe joints in a cool place and protect gaskets from light, sunlight, heat, oil, or grease until installed.
 - 1. Do not use any gaskets showing signs of checking, weathering or other deterioration.
 - 2. Do not use gasket material stored in excess of six months without approval.

1.4 FIELD CONDITIONS

- A. Repair of Sanitary Sewers and Services: Rebed, in compacted select fill material, sanitary sewers which cross over the new pipe or which cross under the new pipe with less than 12 inches clear vertical separation. Compact the bedding to densities required for new pipeline construction and extend bedding below the sewer to undisturbed earth. Reconstruct sewers damaged by pipeline construction.
 - 1. Furnish and install all materials and do all work necessary for the reconstruction or repairs of sanitary sewers and services.
 - 2. Provide pipe for reconstruction of sanitary sewers and services meeting the appropriate specification requirements.
 - 3. Provide pipe of the same size as the existing sewer or when the same size is not available, use the next larger size of pipe. Obtain approval of joints made between new pipe and existing pipe.

PART 2 PRODUCTS

- A. The materials allowed for buried sewer pipes are PVC, HDPE or fiberglass. Use of ductile iron pipe is not allowed for sewer construction without specific approval of Lee County Utilities.

PART 3 EXECUTION

3.1 PREPARATION

- A. Dry Trench Bottoms: Lay pipe only in dry trenches having a stable bottom.
 - 1. Where groundwater is encountered, make every effort to obtain a dry trench bottom.
 - 2. If a dry trench bottom has not been obtained due to improper or insufficient use of all known methods of trench dewatering, then the order to excavate below grade and place sufficient select fill material, crushed stone, or 2500 psi concrete over the trench bottom may be given.
 - 3. If all efforts fail to obtain a stable dry trench bottom and it is determined that the trench bottom is unsuitable for pipe foundation, obtain an order, in writing, for the kind of stabilization to be constructed.
 - 4. Perform trench excavation and backfill in accordance with Sections 31 23 16 and 31 23 23.

3.2 INSTALLATION

- A. General: Install all piping in accordance with the manufacturer's recommendations and approved shop drawings and as specified in Division 1. Where pipe deflections are used, do not exceed 80 percent of the maximum deflection limits shown in AWWA C600.
 - 1. Arrange miscellaneous pipelines, which are shown in diagram form on the Plans, clear of other pipelines and equipment.
- B. Code Requirements: Provide pipeline installations complying with AWWA C600 for iron pipe, AWWA Manual M11 for steel pipe, ASTM D 2774 for thermoplastic pressure piping, and as modified or supplemented by the Specifications.
- C. Pipe Laying - General:
 - 1. For pipelines intended for gravity flow, begin pipeline laying at the low end of a run and proceed upgrade.
 - 2. Generally, lay all pipe with bells pointing ahead.
 - 3. Carefully place each pipe and check for alignment and grade.
 - 4. Make adjustments to bring pipe to line and grade by scraping away or filling in select fill material under the body of the pipe.

5. Wedging or blocking up the pipe barrel is not permitted.
6. Bring the faces of the spigot ends and the bells of pipes into fair contact and firmly and completely shove the pipe home.
7. As the work progresses, clean the interior of pipelines of all dirt and superfluous materials of every description.
8. Keep all lines absolutely clean during construction.
9. Lay pipelines accurately to line and grade.
10. During suspension of work for any reason at any time, a suitable stopper shall be placed in the end of the pipe last laid to prevent mud or other material from entering the pipe.

D. Pipe Laying - Trenches:

1. Lay all pipelines in trench excavations on select fill bedding, concrete cradle or other foundations as shown, specified or ordered in writing.
2. Properly secure the pipe against movement and make the pipe joints in the excavation as required.
3. Carefully grade and compact pipe bedding.
4. Bell Holes:
 - a. Cut out bell holes for each joint as required to permit the joint to be properly made and allow the barrel of the pipe to have full bearing throughout its length.
 - b. Thoroughly tamp bell holes full of select fill material following the making of each joint.

E. Other Foundations: Install pipelines laid on other types of foundations as specified for such other foundations or as ordered in writing.

F. Ductile Iron Pipe Mechanical Joints:

1. Assembly: In making up mechanical joints, center the spigot in the bell.
 - a. Thoroughly brush the surfaces with which the rubber gasket comes in contact with a wire brush just prior to assembly of the joint.
 - b. Brush lubricant over the gasket just prior to installation.

- c. Place the gasket and gland in position, bolts inserted, and the nuts tightened fingertight.
 - d. Tighten the nuts with a torque wrench so that the gland is brought up toward the pipe evenly. Torque wrenches shall be set as specified in AWWA C111. Spanner type wrenches not longer than specified in AWWA C111 may be used with the permission of Lee County Utilities.
 - e. Prime all bolts by dipping with a bituminous coating, except the threads. Coat threads immediately prior to installation of nuts.
2. Torques: Apply the following range of bolt torques:

<u>Size Inches</u>	<u>Range of Torque - ft. lbs</u>
5/8	45 - 60
3/4	75 - 90
1	85 - 100
1-1/4	105 - 120

3. Remaking of Joints: If effective sealing is not obtained at the maximum torque listed above, disassemble and reassemble the joint after thorough cleaning.

G. Ductile Iron Pipe Rubber Gasket Joints:

- 1. Assembly: In making up the rubber gasket joint, brush the gasket seat in the socket thoroughly with a wire brush and wipe the gasket with a cloth.
 - a. Place the gasket in the socket with the large round end entering first so that the groove fits over the bead in the seat.
 - b. Apply a thin film of lubricant to the inside surface of the gasket that will come in contact with the entering pipe.
 - c. Brush the plain end of the pipe to be entered thoroughly with a wire brush and place it in alignment with the bell of the pipe to which it is to be joined.
 - d. Exert sufficient force on the entering pipe so that its plain end is moved past the gasket until it makes contact with the base of the socket to make the joint.
- 2. Positioning: Before proceeding with backfilling, feel completely around the joint using a feeler gauge to confirm that the gasket is in its proper position.
 - a. If the gasket can be felt out of position, withdraw the pipe and examine the gasket for cuts or breaks.

- b. If the gasket has been damaged, replace it with a new one before re-installing the pipe.
- 3. Optional Mechanical Joints: Use mechanical joint fittings that meet the requirements of Section 33 11 03 with the rubber gasket joint pipe when specified or when rubber gasket fittings are not available.
- H. Temporary Bulkheads: Provide temporary bulkheads at the ends of sections where adjoining pipelines have not been completed, and in connections built into pipelines where adjoining pipelines or structures have not been completed and are not ready to be connected.
 - 1. Remove bulkheads encountered in connecting sewers or structures included in this Contract, or in pipelines or structures previously built, when they are no longer needed or when ordered.
- I. Sleeve Type Couplings: For sleeve type couplings, equally tighten diametrically opposite bolts on the connection so that the gaskets will be brought up evenly all around the pipe.
 - 1. Torque Wrenches: Do the final tightening with torque wrenches set for the torque recommended by the coupling manufacturer.
- J. Concrete Encasement: Concrete encasement shall be constructed in accordance with Lee County standard details when:
 - 1. A waterline crosses at a depth which provides less than 18 inches clear distance from sewer lines. Encasement shall extend a minimum 10 feet on each side of the point of crossing. Encase the sewer main unless specifically approved by Lee County Utilities.
 - 2. A waterline running parallel to a sewer line provides less than 10 feet separation. Encase the sewer main unless specifically approved by Lee County Utilities.
 - 3. The Engineer has ordered the line encased.

The points of beginning and ending of pipe encasement shall be not more than 6 inches from a pipe joint to protect the pipe from cracking due to uneven settlement of its foundation or the effects of superimposed live loads.
- K. Valve Box Setting: Install valve boxes vertical and concentric with the valve stem.
 - 1. Satisfactorily reset any valve box which is moved from its original position, preventing the operation of the extension valve stem.

2. Replace any extension valve stem which has been damaged so that it can be operated.

L. Jacking:

1. General: Perform jacking as shown. After jacking is completed, seal the ends of the casing pipe with brick masonry.
 - a. Jacking Pit: Provide jacking pit of adequate length to provide room for the jacking frame, the jacking head, reaction block, the jacks, rig, and jacking pipe.
 - b. Construct the pit to be sufficiently wide to allow ample working space on each side of the jacking frame and sufficiently deep so that the invert of the pipe will be at the elevation desired for the completed line when placed on the guide frame.
 - c. Tightly sheet the pit and keep it dry at all times.
 - d. Provide adequate protective railings at the top of the pit at all times.
2. Jacking Frame: Design the jacking frame so that it applies a uniform pressure over the entire pipe wall area of the pipe to be jacked.
3. Reaction Blocks: Adequately design the reaction blocks to carry the thrust of the jacks to the soil without excessive soil deflection in a manner which avoids any disturbance of adjacent structures or utilities.
4. Hydraulic Jacks: Use hydraulic jacks in the jacking operation, and take extreme care to hold the casing pipe to exact line and grade.
5. Advance Excavation: Advance excavation by augering.
6. Casing Pipe: Furnish steel casing pipe, unless otherwise specified, conforming to ASTM A 139 with wall thicknesses and pipe diameters shown on the Plans. Provide full penetration butt welded pipe joints.
7. Fill Material: Use fill material, consisting of 1-1/4 pounds of Bentonite per gallon of water, during jacking to fill any voids between the casing pipe and the earth.

M. Identification:

1. Identification Tape: For all types of pipe to be installed, 3-inch detectable marking tape, of appropriate color, shall be placed along the entire pipe length. In all cases, marking tape shall be installed 12 inches to 18 inches below the finished grade during backfill operations. All PVC pipe, PVC fittings, and identification tape shall be color-coded per standards outlined in the Utility

Location and Coordinating Council's Uniform Color Code as specified in Section 4 of the Lee County Utilities Operations Manual.

2. Locating Wire: A locating tracing wire shall also be installed with PVC, HDPE and fiberglass pipes and shall be a continuous No. 12 insulated copper tracing wire laid in the trench on top of the utility pipe and attached to the pipe at ten (10) foot intervals. This continuous tracing wire shall run along the entire pipe and be stubbed out at valves, pressure clean-outs and air release valves.

3.3 FIELD QUALITY CONTROL

- A. Testing: Test pipelines in accordance with Section 33 05 01.
 1. Test valves in place, as far as practicable, and correct any defects in valves or connections.
- B. Inspection: Clean, inspect, and examine each piece of pipe and each fitting and special for defects before it is installed.
 1. Cut away any lumps or projections on the face of the spigot end or the shoulder.
 2. Do not use any cracked, broken, or defective pieces in the work.
 3. If any defective piece should be discovered after having been installed, remove and replace this piece with a sound piece in a satisfactory manner at no increase in Contract Amount.

3.4 CLEANING

- A. General: Thoroughly clean all pipe before it is laid and keep it clean until it is accepted in the completed work.
- B. Removal of Materials: Exercise special care to avoid leaving bits of wood, dirt, and other foreign particles in the pipe. If any particles are discovered before the final acceptance of the work, remove and clean the pipe.

3.5 DISINFECTION

- A. General: Disinfect all pipelines that are to carry potable water in accordance with Section 33 11 12.

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 33 05 24

HORIZONTAL DIRECTIONAL DRILLING

PART 1 GENERAL

1.1 DESCRIPTION OF REQUIREMENTS

- A. The requirements of this section are applicable to all horizontal directional drills where the carrier pipe is 3" in nominal diameter and larger.
- B. Provide all necessary tools, materials, labor, supervision and equipment to successfully complete the installation of directionally drilled piping as specified herein and shown on the drawings. The CONTRACTOR shall be responsible for the final constructed product, and for furnishing the qualified labor and superintendence necessary for this method of construction.
- C. Furnish all items necessary to perform the horizontal directional drilling operation and construct the pipe to the lines and grade shown on the drawings. Project work tasks include completion of the drilling, pulling operations, horizontal directional drilling installation pressure testing, and final connection of piping installed as part of the horizontal directional drilling to open-cut piping. Horizontal directional drilling shall include the following work elements:
 - 1. Drilling of the pilot hole and the reaming of the hole sufficient to install the HDPE pipe.
 - 2. Provide, assemble, and install HDPE pipe including:
 - a. Thermal fusion welding the HDPE pipe sections for temporary staging.
 - b. Pulling the HDPE fused pipe string out, in a continuous pullback operation with one fuse pipe cartridge.
 - 3. Following HDPE pipe pullback, cut the HDPE pipe stub outs and install a temporary thermal fusion welded HDPE cap on both ends of the HDPE pipe stub outs, and perform pressure testing with water to verify pipeline integrity.
- D. Use techniques of creating or directing a borehole along a predetermined path to a specified target location. Use mechanical and hydraulic deviation equipment to change the boring course and use instrumentation to monitor the location and orientation of the boring head assembly along a predetermined course.
 - 1. Develop, provide, and operate a Drill Fluid Loss Monitoring Program as follows:

- a. Drill Fluid Loss Monitoring Program shall insure the following:
 - 1) Site specific storm water control measures meet the requirements of the FDEP Best Management Practices guidelines. Storm water control measures shall include, as a minimum, onsite silt fence and sandbags or other mechanical means located between the construction operations and any adjacent water body. Storm water control measures shall provide positive containment of uncontrolled fluids on the site resulting from spills or overtopping of drill pits from heavy rainfall and prevent the fluids from reaching adjacent water body, or bodies.
 - 2) Positive containment of uncontrolled fluids on the site resulting from spills or overtopping of drill pits from heavy rainfall.
 - 3) Fluids are prevented from reaching the adjacent water bodies, per FDEP ERP permit requirements.
 - b. Drill Fluid Loss Monitoring Program shall include the following:
 - 1) Observations along the drill path during drilling and reaming operations;
 - 2) Equipment for spill control remediation including, but not necessarily limited to, vac trucks, sand bags, and pumps; emergency spill and leakage control materials and equipment including diapers, absorbent material and other fuel and oil spill containment and cleanup materials;
 - 3) Drill fluid loss monitoring and containment including downhole verification of annular drill fluid pressure with continual and immediate reading capability of the pressure monitor;
 - 4) Drill rig instrumentation, including remote-monitoring electronic data recording features, to monitor drill fluid pressures and rates at pits, tanks, pumps, and drill rig operations;
 - 5) Drill fluid properties measuring equipment; and
 - 6) Trained field personnel to monitor and maintain the instrumentation.
 - c. Provide drill fluid Loss Circulation Materials (LCM's) on site ready for use if needed.
- 2. Equipment shall be in functional order during all drilling operations.
 - 3. Data shall be provided to the OWNER's representative daily or on request and a complete package of the recorded data will be provided to the OWNER following completion of the drill.

- E. Accomplish drilling with fluid-assist mechanical cutting. Use a mixture of bentonite and water or polymers and additives. Use bentonite sealants and water to lubricate and seal the mini-tunnel. Use minimum pressures and flow rates during drilling operation so as not to fracture the sub-grade material around and or above the bore.
- F. Utilize small diameter fluid jets to fracture and mechanical cutters to cut and excavate the soil as the head advances forward.
- G. Install an offset section of drill stem that causes the cutter head to turn centrically about its centerline when it is rotating for steering. When steering adjustments are required, rotate the cutter head offset section toward the desired direction of travel and advance the drill stem forward without rotation. Control of tunnel line and grade shall meet the requirements of this section.
- H. The mobile drilling system shall be capable of being launched from the surface at an inclined angle and drilling a pilot hole with a diameter appropriate to the size, length, and configuration of the directional drill. The pilot hole shall then be enlarged with reamers as required. Pilot holes are not required on drills 4" and smaller.
- I. Develop and provide certified as-built plans, signed and sealed by a Professional Land Surveyor licensed in the State of Florida, in accordance with this Section

1.2 REFERENCE STANDARDS

- A. American Association of State Highway and Transportation Officials (AASHTO).
- B. Occupational Safety and Health Administration (OSHA).
- C. ASTM Standards:
 - 1. ASTM D 3261 Standard Specification for Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing
 - 2. ASTM F 1962 Standard Guide for Use of Maxi-Horizontal Directional Drilling for Placement of Polyethylene Pipe or Conduit Under Obstacles, Including River Crossings

1.3 DEFINITIONS

- A. CONTRACTOR's Construction Drawings shall be defined as drawings by which the CONTRACTOR proposes to construct, operate, build, etc., the referenced

item. Submit Construction Drawings for the sole purpose of providing the sufficient details to verify that the CONTRACTOR's work in progress is in accordance with the intent of the design.

1.4 SUBMITTALS

- A. The ENGINEER will base the review of submitted details and data on the requirements of the completed work, safety of the work in regard to the public, potential for damage to public or private utilities and other existing structures and facilities, and the potential for unnecessary delay in the execution of the Work. Such review shall not be construed to relieve the CONTRACTOR in any way of his responsibilities under the contract. Do not commence work on any items requiring CONTRACTOR's Construction Drawings or other submittals until the drawings and submittals are reviewed and accepted by the ENGINEER.

1.5 THE CONTRACTOR SHALL:

1. Submit for review complete construction drawings in plan and profile view identifying details of the proposed method of construction and the sequence of operations to be performed during construction only if deviations from the contract plans are proposed. The drawings shall be sufficiently detailed to demonstrate to the ENGINEER whether the proposed materials and procedures will meet the requirements of the Contract Documents.
2. Submit manufacturer's data for the HDPE pipeline for HDPE product pipe material.
3. Submit the directional boring locating equipment proposed for use, method of locating to be used, and the proposed sequence and method of construction, for approval by the ENGINEER in accordance with the plans and specifications. Include information on how the bore is to be steered, the information recorded, and the pipe location verified for record drawings. Include proposed pilot bore tunnel size, proposed drilling fluid composition and Material Safety Data Sheets (MSDS), proposed viscosities, proposed pre-ream procedures, and final tunnel size. Submit proposed Temporary Traffic Control (MOT) plans for FDOT right-of-way work and for Lee County DOT right-of-way work.
4. Submit a work sequence and schedule. Provide a list of key personnel for the project including superintendent, driller, and tracking specialists.
5. Prior to approval for directional boring, the CONTRACTOR shall submit the names of supervisory field personnel and historical information of directional boring experience.

6. Drill Method Submittal: Submit a minimum of 20 days before starting drilling for review and approval. This submittal shall include the following information:
 - a. Drawings. Submit scaled plan showing the following: the work zone equipment configuration at each end of the drill; staging and storage areas; and the location of drill fluid, HDPE pipe, water supply for drilling, cuttings, pit spoil handling areas; and storm water containment measures, devices and locations.
 - b. Drilling Procedure. It is recognized and accepted that the CONTRACTOR may need to adjust drilling procedures and equipment as new information is developed during the drill. The intent of this requirement is to provide the CONTRACTOR's initial approach to the project specific subsurface and permit conditions.
 - c. Maximum Pipe Pull-back Forces: Submit anticipated maximum pipe pull-back forces based on proposed drill path plan and profile.
 - d. Drill Fluid Loss Monitoring/Frac-Out Plan. Submit materials list including bentonite and bentonite additives for the project along with respective MSDS for all materials used on the site.
7. Tracking Coordination Submittal: Provide this submittal a minimum of 20 days prior to drilling. The intent of this submittal is to coordinate the contractor activities with the tracking specialist. Include manufacturer's data sheets and calibration on the tracking equipment and sample data recording log sheets.
8. The CONTRACTOR shall bring to the attention of the ENGINEER any known design issues based on CONTRACTOR's proposed drilling methods and/or procedures. This shall be stated in writing to the ENGINEER no later than the preconstruction meeting.
9. CONTRACTOR's construction drawings shall be submitted on the following items only if deviations from the Contract plans are proposed.
 - a. Proposed contingency plans for critical phases and areas of directional drilling.
 - b. Any proposed deviations from the Contract construction plans.
 - c. Any proposed deviations from the Contract construction specifications.
10. Quality Control Methods. CONTRACTOR shall submit a description of his quality control methods he proposes to use in his operations to the ENGINEER. The submittal shall describe:

- a. Procedures for controlling and checking line and grade.
- b. Equipment specifications for checking line and grade.
- c. Field forms for establishing and checking line and grade.
- d. Actual product pipe pullback forces.

1.6 QUALITY CONTROL

- A. Low Pressure Air Test. Before the OWNER accepts the installation of each HDD, the CONTRACTOR shall perform a low-pressure air test of each of the HDPE fused pipe string-out cartridges prior to pipe pullback. Low pressure testing of the above ground pipes to be 10 psig for 60 minutes duration, soap all joints to test for leaks, and test pressure to remain within 2 PSI of original applied pressure for acceptance.
- B. Annular Pressure Monitoring. Annular pressure shall be monitored and recorded using equipment constructed for that purpose and shall include a fully-instrumented remote-monitoring data recording package, such as PASON or equal. Annular pressures shall be monitored and recorded in the Annular Pressure Report. Annular pressure shall be recorded during active drilling of the pilot hole and during the first ream pass. The minimum and maximum annular pressure experienced during the joint shall also be recorded; the minimum and maximum pressures are not necessarily the pressures recorded at the start, middle and end of each joint, but shall be maximum values as measured throughout the whole joint. The time of each recorded measurement shall be recorded. The annular pressure measurements shall be indexed to the rod being drilled. The trends of the circulating pressure information will be assessed, and corrective action shall be taken when appropriate. Drilling shall be stopped when required to prevent excess annular pressure. Drilling may resume once the cause of the excess down-hole pressure has been identified and corrected.
- C. Pipe Pull-back Forces. Force applied to pipe during pull-back shall not exceed the values shown on the Drawings.
- D. ENGINEER Authority for Directional Drilling. Directional drilling shall be performed in accordance with approved submittals. ENGINEER will have the authority to interpret and make decisions with respect to drilling activities should specification interpretation be required or unanticipated conditions occur.

1.7 JOB CONDITIONS

- A. Safety Requirements

1. Perform work in a manner to maximize safety and reduce exposure of personnel and equipment to hazardous and potentially hazardous conditions, in accordance with applicable safety standards.
2. Whenever there is an emergency or stoppage of work which is likely to endanger the excavation or adjacent structures, operate a full work force for 24 hours a day, including weekends and holidays, without intermission until the emergency or hazardous conditions no longer jeopardizes the stability and safety of the work.

B. Air Quality.

1. Conduct directional drilling operations by methods and with equipment, which will positively control dust, fumes, vapors, gases or other atmospheric impurities in accordance with applicable safety requirements.

C. Geotechnical Investigation

1. Make any geotechnical investigations deemed necessary to determine actual site conditions.

D. Unanticipated Conditions

1. Notify ENGINEER of unexpected subsurface conditions and discontinue work in affected area until notified by ENGINEER to resume work.
2. Take emergency measures as required to protect persons and improvements.

1.8 UTILITY PROTECTION

- A. Utility lines and structures indicated on the drawings, which are to remain in service, shall be protected by the CONTRACTOR from any damage as a result of their operations. Where utility lines or structures not shown on the drawings are encountered, the CONTRACTOR shall report them to the ENGINEER before proceeding with the work. The CONTRACTOR shall bear the cost of repair or replacement of any utility lines or structures, which are broken or damaged by their operations.
- B. All utilities that may be impacted by the HDD shall be exposed through a "pot-hole" or other opening, in accordance with state utility locate laws and regulations, to ensure, through visual inspection, that the drill, reamer, or product pipe will not cause damage to the utility.

1.9 PERMITS

- A. Obtain any and all other permits required for prosecution of the work.

PART 2 PRODUCTS

2.1 GENERAL

- A. Use a high-quality bentonite drilling fluid or equivalent to ensure hole stabilization, cuttings transport, bit and electronics cooling, and hole lubrication to reduce drag on the drill pipe and the product pipe. Oil based drilling fluids or fluids containing additives that can contaminate the soil or groundwater will not be considered acceptable substitutes. Composition of the fluid shall comply with all federal and local environmental regulations.
 - 1. Disposal of drilling fluids shall be the responsibility of the CONTRACTOR and shall be conducted in compliance with all relative environmental regulations, right-of-way and workspace agreements and permit requirements.
 - 2. Drilling fluid returns can be collected in the entrance pit, exit pit, or spoils recovery pit. The CONTRACTOR shall immediately clean up any drilling fluid spills or overflows from these pits.

PART 3 EXECUTION

3.1 GENERAL

- A. The CONTRACTOR shall be responsible for his means and methods of directional drilling construction and shall ensure the safety of the work, the CONTRACTOR's employees, the public, and adjacent property, whether public or private.
- B. Obtain locations of all existing utilities within the horizontal directional drilling project area, whether shown on the plans or not, in coordination with the owners of such utilities. Be responsible for protection of such utilities from damage, and repair of any utilities damaged during or as a result of construction.
- C. Anticipate that portions of the drilled excavation will be below the groundwater table.
- D. Comply with all local, state and federal laws, rules and regulations at all times to prevent pollution of the air, ground and water.
- E. A pilot hole shall be drilled such that the required vertical clearances from ditch, river, or wetland bottoms and utilities and horizontal clearances from jurisdictional or buffer lines and utilities are maintained. If the pilot hole exits in jurisdictional or buffer areas they shall be responsible to grout hole to satisfaction of the environmental regulators and the ENGINEER.

- F. The boring hole shall then be reamed to be 120% to 150% oversized than the HDPE product pipe OD. Drilling mud, usually fluidized bentonite clay, shall be used to stabilize the hole and remove soil cuttings. The CONTRACTOR shall monitor and record the reamed hole location and depth at the same intervals as the bore hole.
- G. The pull-back operations shall include pulling the entire pipe stringout, in one segment back through the reamed hole and drilling mud. The pull-back operations shall include filling the product pipe with water to reduce the buoyancy and to reduce the pull-back forces required to pull-back the product pipe in the borehole. Proper pipe handling, cradling, bending minimization, surface inspection, and fusion welding procedures (for HDPE) shall be followed in accordance with this specification and Section 330502. Note that anticipated pullback speed is typically 1 to 2 feet per minute. Pull-back operation shall be continuous with no stoppage. If conditions exist where the pull-back cannot be continuous, the Contractor shall submit an alternative plan to the Engineer for review and approval prior to commencing the drill.
- H. Any soil borings required for the CONTRACTOR's detailed designs shall be included in the bid. The CONTRACTOR is fully responsible to obtain this information.
- I. CONTRACTOR shall be responsible for design and construction of the drill entrance and exit pits. Supports may be required to maintain safe working conditions, ensure stability of the pit, minimize loosening, and minimize soil deterioration and disturbance of the surrounding ground.
- J. CONTRACTOR shall be required to locate all utilities prior to start of excavation or drilling. All utilities crossed or approached within 48 inches in a lateral direction shall be exposed to verify location. In addition, visual verification shall be required that the drill, reamer, or product pipe has missed the utility as it passes. Damage to utilities shall be the responsibility of the CONTRACTOR.
- K. Immediately upon completion of work, all rubbish and debris shall be removed from the job site. All construction equipment and implements of service shall be removed and the entire area involved shall be left in a neat, clean, and acceptable condition.
- L. "Frac-outs" or "Blow holes" of drilling fluid to the surface shall be immediately reported to the ENGINEER and the OWNER's representative and shall be cleaned up immediately and the surface area washed and returned to original condition. All drilling fluids, spoils, and separated material shall be disposed of in compliance with federal and local environmental regulations.
- M. If, during boring, an obstruction is encountered which prevents completion of the bore in accordance with the design location and specification, and the product

pipe is abandoned in place and taken out of service, the failed bore shall be filled with cement grout. The record drawings shall show the failed bore path along with the final bore path on the as-built plans. Should the HDD crossing be lost or damaged while the CONTRACTOR is engaged in the performance of the work, all such lost or damage to the hole shall be borne by the CONTRACTOR. Failure to complete the crossing or partially completed crossing by directional drilling or as approved by ENGINEER and OWNER will result in forfeiture of all payment.

3.2 EQUIPMENT

- A. Diesel, electrical, or air-powered equipment will be acceptable, subject to applicable federal and state regulations.
- B. Any method or equipment that the CONTRACTOR can demonstrate will produce the specified results will be considered.
- C. Employ equipment that will be capable of handling the various anticipated ground conditions. In addition, the equipment shall:
 - 1. Be capable of minimizing loss of ground ahead of and around the machine and providing satisfactory support of the excavated face at all times.
 - 2. Provide a system to indicate whether the amount of earth material removed is equivalent to that displaced by the advance of the machine such that the advance rate may be controlled accordingly.
- D. Provide adequate secondary containment for any and all portable storage tanks.
- E. Provide a wire Line Location and Tracking System with surface grid verification for location and tracking of pilot bore. Provide single or double wire line surface monitoring system, such as TrueTracker or ParaTrack, or equal. Location and tracking system shall include position and azimuth to two permanent benchmarks. CONTRACTOR shall submit locating equipment proposed for use and method of steering and location to be used to ENGINEER a minimum of 45 days prior to drilling.
- F. Provide down-hole annular pressure monitoring equipment, including remote monitored electronic data recording package, such as PASON, or equal.

3.3 DIRECTIONAL DRILLING DATA

- A. Submit daily logs of construction location, progress and events, including observations on the following:
 - 1. Drill thrust pressure.

2. Drill pullback pressure.
3. Annular pressure.

3.4 CONTROL OF THE TUNNEL LINE AND GRADE

A. Construction Control.

1. Establish and be fully responsible for the accuracy of control for the construction of the pipeline to be installed, including structures, tunnel line and grade.
2. Establish control points sufficiently far from the tunnel operation so as not to be affected by construction operations.
3. Maintain daily records of alignment and grade and submit three copies of these records to the ENGINEER. However, the CONTRACTOR remains fully responsible for the accuracy of his work and the correction of it, as required.
4. Check, monitor, and record control for the bore alignment against an above ground undisturbed reference at least once each hour and at least once for each drill rod length interval. CONTRACTOR shall immediately report bore alignment location to ENGINEER after each control check. The location shall be reported based on the approved bore alignment, i.e. horizontal distance and direction from approved bore alignment and vertical distance and direction from approved bore alignment length from the entry or exit point along the bore path, and horizontal distance from the entry or exit point.
5. The pilot hole shall be drilled on bore path with no deviations greater than 10 percent of depth of the bore path as shown on the Drawings or approved CONTRACTOR submittal drawings. In the event that pilot hole deviates from bore path more than 10 percent of depth, CONTRACTOR shall notify ENGINEER and ENGINEER may require CONTRACTOR to pull-back and re-drill from the location along bore path before the deviation. The depth of the bore path is the vertical distance from the drill head to the surface of the earth, i.e. ground, pavement, water surface. Any deviations greater than 10 percent shall be reviewed by the ENGINEER. Excessive deviation may be grounds for rejection of the bore. All minimum vertical separations and clearances must be maintained regardless of the allowable drill path deviations.
6. Pilot hole shall be drilled on bore path with no deviations greater than 10 feet horizontally along the path of the drill. Excessive deviation may be grounds for rejection of the bore. Regardless of the tolerance achieved, right-of-way and easement restrictions shall take precedence over the listed tolerances. Listing of tolerances does not relieve CONTRACTOR from responsibility for safe operations or damage to adjacent utilities and structures.

7. Record survey of the pilot hole shall be submitted in State Plane Coordinate system using NAVD 1988 datum.

3.5 INSTALLATION OF TRACKING/LOCATING WIRE

- A. Install all facilities such that their location can be readily determined by electronic designation after installation. For non-conductive installations, attach a minimum of two (2) separate and continuous conductive tracking (tone wire) materials, integral with the product. The ends of the tone wire shall be stubbed up through a one-inch (1") diameter SCH 80 PVC pipe which shall be installed in the concrete valve pad adjacent to the valve box on both sides of the directional drill. When casings are installed with the horizontal directional drill, the tracking/locating wire shall be pulled separately from the casing pipe inside a 1" diameter HDPE tubing (pulled with the casing pipe inside the casing). Use a continuous, green-sheathed solid conductor copper wire line (minimum #10 AWG). Connect any break in the conductor line before construction with an electrical clamp, or solder, and coat the connection with a rubber or plastic insulator to maintain the integrity of the connection from corrosion. Clamp connections must be made of brass or copper and of the butt end type with wires secured by compression. Soldered connections must be made by tight spiral winding of each wire around the other with a finished length minimum of three (3) inches overlap. Test conductors for continuity. Each conductor that passes must be identified as such by removing the last six (6) inches of the sheath. Conductor ends must be stubbed out through the PVC conduit at the isolation valve box at the terminus of the drill.

3.6 DEWATERING

- A. Where such effort is necessary, cost for groundwater control during the course of the directional drilling work shall be included in the unit contract price for the work.
- B. Dewatering required during the course of the project to lower water table, to remove standing water, surface drainage seepage, or to protect ongoing work against rising waters or floods shall be considered incidental to the work being performed.

3.7 DISPOSAL OF EXCESS MATERIAL

- A. Dispose of excess material, including, but not necessarily limited to, drill fluid, casing water, cuttings and pit spoil, off of the project site.
- B. Non-hazardous waste meeting the requirements of a Class III Waste shall be disposed of in a FDEP permitted Class III Landfill.
- C. Non-hazardous waste meeting the requirements of a Class I or II waste shall be disposed of in a FDEP permitted Class I or Class II landfill.

3.8 DOCUMENTATION REQUIREMENTS OF RECORD DRAWINGS

- A. Provide the ENGINEER a complete set of As-Built Plans showing all bores (successful and failed) within 30 calendar days of completing the work. Ensure that the plans are dimensionally correct copies of the Contract plans and include utility and/or topography plan and profile, cross-section, boring location and subsurface conditions as directed by the ENGINEER. As-Built Plans shall show appropriate elevations and be referenced to two permanent benchmarks as shown on the drawings, and in a State Plane grid system and NAVD 88 datum, as designated on the Contract plans. As-Built Plans shall be same scale in black ink on white paper, of the same size and weight as the Contract Drawings. Submittal of electronic plans data in addition to hard copy plans is required and shall be compatible with the industry standard CAD software. As-Built Plans shall be signed and sealed by a Professional Land Surveyor licensed in the State of Florida. Specific plans content requirements include but may not be limited to the following:
1. The Contract plan view showing the center line location of each facility installed, or installed and placed out of service, to an accuracy of 0.1 feet at the ends and other points physically observed in accordance with the bore path report.
 2. As directed by the ENGINEER, provide a plan and profile for each bore path. Show the ground or pavement surface and center line elevation of each facility installed, or installed and placed out of service, to an accuracy of within 0.1 feet at the ends and other exposed locations. Each bore path shall be depicted on the Contract plans using the same datum as the Contract plans.
 3. Show the top elevation, diameter and material type of all utilities encountered and physically observed during the subsoil investigation. For all other obstructions encountered during a subsoil investigation or the installation, show the type of material, horizontal and vertical location, top and lowest elevation observed, and note if the obstruction continues below the lowest point observed.
 4. Include bore notes on each plan stating the final bore path diameter, product pipe diameter and type, drill entry and exit angles, and installed bore path radius for each pipeline installed by HDD.

3.9 CLEANING

- A. Spillage. Clean spillage, on adjacent streets, from construction operations on a daily basis, if spillage occurs.

END OF SECTION

SECTION 33 11 02

HIGH DENSITY POLYETHYLENE PIPE AND FITTINGS

PART 1 GENERAL

1.1 SCOPE OF WORK

- A. Furnish all labor, materials, equipment, and incidentals required to install High Density Polyethylene (HDPE) pressure pipe, fittings, and appurtenances as shown on the Drawings and specified in the Contract Documents.
- B. High Density Polyethylene (HDPE) – Lee County Utilities has the option of approving the use of HDPE for water main crossings of roadways, ditches, canals, and environmentally sensitive lands. HDPE water mains shall have the same equivalent internal diameter and equivalent pressure class rating as the corresponding PVC pipe, unless otherwise approved by Lee County Utilities. For all roadway crossings refer to the design manual for casing requirements. The Department of Transportation having jurisdiction of said road and right-of-way must grant specific approval.

1.2 REFERENCED STANDARDS

- A. All standard specifications, i.e., Federal, ANSI, ASTM, etc., made a portion of these Specifications by reference, shall be the latest edition and revision thereof.

1.3 QUALIFICATIONS

- A. All HDPE pipe, fittings, and appurtenances shall be furnished by a single manufacturer who is fully experienced, reputable and qualified in the manufacture of the items to be furnished.

1.4 SUBMITTALS

- A. Submit to the ENGINEER, a list of materials to be furnished, the names of the suppliers, and the appropriate shop drawings for all HDPE pipe and fittings.
- B. Submit the pipe manufacturer's certification of compliance with the applicable sections of the Specifications.
- C. Submit shop drawings showing installation method and the proposed method and specialized equipment to be used.

1.5 INSPECTIONS AND TESTS

- A. All work shall be inspected by an Authorized Representative of the OWNER who shall have the authority to halt construction if, in his opinion, these specifications or standard construction practices are not being followed. Whenever any portion of these specifications is violated, the ENGINEER or his authorized representative, shall, by written notice, order further construction to cease until all deficiencies are corrected.

1.6 WARRANTY AND ACCEPTANCE

- A. Warrant all work to be free from defects in workmanship and materials for a period of one year from the date of completion of all construction. If work meets these specifications, a letter of acceptance, subject to the one year warranty period, shall be given at the time of completion. A final acceptance letter shall be given upon final inspection at the end of the one year warranty period, provided the work still complies with these specifications. In the event deficiencies are discovered during the warranty period, they shall be corrected by the CONTRACTOR without additional charge to the OWNER before final acceptance. During the warranty period, the ENGINEER shall determine if warranty repairs or replacement work shall be performed by the CONTRACTOR. The decision of the ENGINEER shall be binding upon the CONTRACTOR.

PART 2 PRODUCTS

2.1 POLYETHYLENE PIPE AND FITTINGS

- A. Polyethylene pressure pipe shall be manufactured from PE3408 polyethylene and shall meet AWWA C906 standards. When specified by the ENGINEER on the construction drawings, as an alternate to PVC, HDPE, Ductile iron pipe sized (DIPS) piping can be used for buried applications. Iron pipe sized (IPS) HDPE piping can be used for above-ground applications. HDPE (IPS) SDR-11 Hydrostatic Design Basis (HDB) piping shall be used for the riser pipes from the pump discharge and manifold as shown on the drawings.
- B. Where HDPE pipe is joined to HDPE pipe, it shall be by thermal butt fusion. Thermal fusion shall be accomplished in accordance with the pipe manufacturer and fusion equipment supplier specifications. The CONTRACTOR installing thermal butt fused HDPE pipe shall have a minimum of five years experience performing this type of work.
- C. Qualification of Manufacturer: The Manufacturer shall have manufacturing and quality control facilities capable of producing and assuring the quality of the pipe and fittings required by these specifications. The Manufacturer's production facilities shall be open for inspection by the OWNER or his authorized representative. Qualified manufacturers shall be approved by the OWNER.

- D. Approved Manufacturer: Manufacturers that are qualified and approved are listed in the LCU Approved Materials List.
- E. Materials: Materials used for the manufacture of polyethylene pipe and fittings shall be PE3408 high density polyethylene meeting cell classification 345434C or 345434E per ASTM D 3350; and shall be listed in the name of the pipe and fitting manufacturer in PPI (Plastics Pipe Institute) TR-4, Recommended Hydrostatic Strengths and Design Stresses for Thermoplastic Pipe and Fittings Compounds, with a standard grade rating of 1600 psi at 73°F. The Manufacturer shall certify that the materials used to manufacture pipe and fittings meet these requirements.
- F. Interchangeability of Pipe and Fittings: Polyethylene pipe and fittings shall be produced by the same Approved Manufacturer. Products made by subcontractor's or Manufacturer's distributor are not acceptable. Pipe and fittings from different Approved Manufacturers shall not be interchanged.
- G. Polyethylene Pipe: Polyethylene pipe shall be manufactured in accordance with ASTM F 714, Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Outside Diameter or ASTM D 3035, Polyethylene (PE) Plastic Pipe (DR-PR) Based on Controlled Outside Diameter and shall be so marked. Each production lot of pipe shall be tested for (from material or pipe) melt index, density, % carbon, (from pipe) dimensions and either quick burst or ring tensile strength (equipment permitting).
- H. Color Identification: HDPE must have at least three equally spaced horizontal colored marking stripes. Permanent identification of piping service shall be provided by adhering to the following colors (in accordance with the coloring code in Section 09 90 00).
- Blue – raw water
Blue – potable water
Green – wastewater, sewage
Pantone Purple – reuse or reclaimed water
- I. Polyethylene Fittings and Custom Fabrications: Polyethylene fittings and custom fabrications shall be molded or fabricated by the pipe manufacturer. Butt fusion outlets shall be made to the same outside diameter, wall thickness, and tolerances as the mating pipe. All fittings and custom fabrications shall be fully rated for the same internal pressure as the mating pipe. Pressure de-rated fabricated fittings are prohibited.
- J. Molded Fittings: Molded fittings shall be manufactured in accordance with ASTM D 3261, Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing, and shall be so marked. Each production lot of molded fittings shall be subjected to the tests required under ASTM D 3261.

- K. Fabricated Fittings: Fabricated fittings shall be made by heat fusion joining specially machined shapes cut from pipe, polyethylene sheet stock, or molded fittings. Fabricated fittings shall be rated for internal pressure service equivalent to the full service pressure rating of the mating pipe. Directional fittings 16" IPS and larger such as elbows, tees, crosses, etc., shall have a plain end inlet for butt fusion and flanged directional outlets. Part drawings shall be submitted for the approval of the ENGINEER.
- L. Polyethylene Flange Adapters: Flange adapters shall be made with sufficient through-bore length to be clamped in a butt fusion joining machine without the use of a stub-end holder. The sealing surface of the flange adapter shall be machined with a series of small v-shaped grooves to provide gasketless sealing, or to restrain the gasket against blow-out.
- M. Back-up Rings and Flange Bolts: Flange adapters shall be fitted with lap joint flanges pressure rated equal to or greater than the mating pipe. The lap joint flange bore shall be chamfered or radiused to provide clearance to the flange adapter radius. Flange bolts and nuts shall be Grade 2 or higher.

2.2 MANUFACTURER'S QUALITY CONTROL

- A. The pipe and fitting manufacturer shall have an established quality control program responsible for inspecting incoming and outgoing materials. Incoming polyethylene materials shall be inspected for density, melt flow rate, and contamination. The cell classification properties of the material shall be certified by the supplier, and verified by Manufacturer's Quality Control. Incoming materials shall be approved by Quality Control before processing into finished goods. Outgoing materials shall be checked for:
- Outside diameter, wall thickness, and eccentricity as per ASTM D2122 at a frequency of at least once/hour or once/coil, whichever is less frequent.
 - Out of Roundness at frequency of at least once/hour or once/coil, whichever is less frequent.
 - Straightness, inside and outside surface finish, markings and end cuts shall be visually inspected as per ASTM F714 on every length of pipe.

2.3 COMPLIANCE TESTS

- A. In case of conflict with Manufacturer's certifications, the CONTRACTOR, ENGINEER, or OWNER may request re-testing by the manufacturer or have re-tests performed by an outside testing service. All re-testing shall be at the requestor's expense, and shall be performed in accordance with the Specifications.
- B. Installation shall be in accordance with Manufacturer's recommendations and this specification. All necessary precautions shall be taken to ensure a safe working environment in accordance with the applicable codes and standards.

PART 3 EXECUTION

3.1 INSTALLATION OF HIGH DENSITY POLYETHYLENE PRESSURE PIPE AND FITTINGS

- A. All high density polyethylene (HDPE) pressure pipe shall be installed by direct bury, directional bore, or a method approved by the OWNER/ENGINEER prior to construction. If directional bore is used, or if directed by the OWNER/ENGINEER, the entire area of construction shall be surrounded by silt barriers during construction.

Installation shall be in accordance with Manufacturer's recommendations, and this specification. All necessary precautions shall be taken to ensure a safe working environment in accordance with the applicable codes and standards.

3.2 HEAT FUSION JOINING

- A. Joints between plain end pipes and fittings shall be made by butt fusion, and joints between the main and saddle branch fittings shall be made using saddle fusion using only procedures that are recommended by the pipe and fitting Manufacturer. Ensure that persons making heat fusion joints have received training and certification for heat fusion in the Manufacturer's recommended procedure. Maintain records of trained personnel, and shall certify that training was received not more than 12 months before commencing construction. External and internal beads shall not be removed.

3.3 MECHANICAL JOINING

- A. Polyethylene pipe and fittings may be joined together or to other materials by means of flanged connections (flange adapters and back-up rings) or mechanical couplings designed for joining polyethylene pipe or for joining polyethylene pipe to another material. Mechanical couplings shall be fully pressure rated and fully thrust restrained such that when installed in accordance with manufacturer's recommendations, a longitudinal load applied to the mechanical coupling will cause the pipe to yield before the mechanical coupling disjoins. External joint restraints shall not be used in lieu of fully restrained mechanical couplings.

3.4 BRANCH CONNECTIONS

- A. Branch connections to the main shall be made with saddle fittings or tees.

3.5 EXCAVATION

- A. Trench excavations shall conform to this specification, Section 31 23 16, the plans and drawings, as otherwise authorized in writing by the ENGINEER or his approved representative, and in accordance with all applicable codes. Excess groundwater shall be removed by the CONTRACTOR. Where necessary, trench walls shall be shored or reinforced.

3.6 LARGE DIAMETER FABRICATED FITTINGS

- A. Fabricated directional fittings 16" IPS and larger shall be butt fused to the end of a pipe. The flanged directional outlet connections shall be made up in the trench.

3.7 MECHANICAL JOINT AND FLANGE INSTALLATION

- A. Mechanical joints and flange connections shall be installed in accordance with the Manufacturer's recommended procedure. Flange faces shall be centered and aligned to each other before assembling and tightening bolts. In no case shall the flange bolts be used to draw the flanges into alignment. Bolt threads shall be lubricated, and flat washers shall be fitted under the flange nuts. Bolts shall be evenly tightened according to the tightening pattern and torque step recommendations of the Manufacturer. At least one hour after initial assembly, flange connections shall be re-tightened following the tightening pattern and torque step recommendations of the Manufacturer. The final tightening torque shall be 100 ft-lbs or less as recommended by the Manufacturer.

3.8 FOUNDATION AND BEDDING

- A. Pipe shall be laid on grade and on a stable foundation in accordance with Section 31 23 23.

3.9 PIPE HANDLING

- A. When lifting with slings, only wide fabric choker slings shall be used to lift, move, or lower pipe and fittings. Wire rope or chain shall not be used. Slings shall be of sufficient capacity for the load, and shall be inspected before use. Worn or defective equipment shall not be used.

3.10 TESTING

- A. Butt Fusion Testing: On every day butt fusions are to be made, the first fusion of the day shall be a trial fusion. The trial fusion shall be allowed to cool completely, then fusion test straps shall be cut out. The test strap shall be 12 inches (min) or 30 times the wall thickness in length with the fusion in the center, and 1 inch (min) or 1.5 times the wall thickness in width. Bend the test strap until the ends of the strap touch. If the fusion fails at the joint, a new trial fusion shall be made, cooled completely, and tested. Butt fusion of pipe to be installed shall not commence until a trial fusion has passed the bent strap test.

Perform all butt fusion joints in the presence of the ENGINEER or his representative. Record the temperature and corresponding time for each fusion joint.

- B. Hydrostatic Pressure Testing: HDPE pipes shall be pressure tested in a similar manner as for PVC force main in accordance with Section 33 05 01.

END OF SECTION

(NO TEXT FOR THIS PAGE)

SECTION 33 34 00

BURIED POLYVINYL CHLORIDE (PVC) SEWER AND PRESSURE PIPE

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: Requirements for providing buried PVC pipe, fittings and appurtenances.
 - 1. Provide PVC pipe and fittings complete with all necessary jointing facilities and materials, specials, adapters and other appurtenances required for installation in and completion of the pipelines to be constructed.
 - 2. Provide plain end or rubber gaskets (push-on or mechanical joint) of the types, sizes and classes shown or specified.
- B. Related Work Specified in Other Sections Includes:
 - 1. Section 33 01 36 - Televising and Inspection of Gravity Sewer Systems
 - 2. Section 33 05 01 - Leakage Testing
 - 3. Section 33 05 03 - Laying and Jointing Buried Pipelines
 - 4. Section 33 11 03 - Buried Ductile-Iron Pipe and Fittings
 - 5. Section 33 11 12 - Disinfection

1.2 REFERENCES

- A. Codes and standards referred to in this Section are:
 - 1. ASTM D 3034 Type PSM Polyvinyl Chloride (PVC) Sewer Pipe and Fittings
 - 2. ASTM F 679 Polyvinyl Chloride (PVC) Large Diameter Plastic Gravity Sewer Pipe and Fittings
 - 3. AWWA C900 Polyvinyl Chloride (PVC) Pressure Pipe, 4 In. through 12 In., for Water Distribution

4. AWWA C905 Polyvinyl chloride (PVC) Water Transmission Pipe, Nominal Diameters 14 In. through 36 In.
5. ASTM D 2321 Underground Installation of Flexible Thermoplastic Sewer Pipe
6. ASTM F 477 Elastomeric Seals (Gaskets) For Joining Plastic Pipe
7. ANSI A21.10 Ductile-Iron and Gray-Iron Fittings 3 inches through 48 inches, for Water and Other Liquids
8. ANSI A21.11 Rubber-Gasket Joints for Ductile-Iron and Gray Iron Pressure Pipe and Fittings

1.3 SYSTEM DESCRIPTION

- A. Design Standards: Provide 4-inch through 15-inch PVC gravity sewer pipe and fittings meeting the requirements of ASTM D 3034. Provide 18-inch through 27-inch PVC gravity sewer pipe and fittings meeting the requirements of ASTM F 679. Provide 4-inch through 36-inch PVC pressure pipe meeting the requirements of ANSI/AWWA C900. Provide mechanical ductile-iron pipe fittings for PVC pressure pipe meeting the requirements of Section 33 11 02.
 1. Provide pipe of the various sizes and classes as specified in the schedule or shown. Restrain all pressure pipe joints.
 2. Construct concrete encasements where shown.

1.4 SUBMITTALS

- A. General: Provide all submittals, including the following, as specified in Division 1.
- B. Submit the following shop drawings:
 1. Pipe joints, fittings, sleeves and cleanouts. Where special designs or fittings are required, show the work in large detail and completely describe and dimension all items.

2. Fully dimensioned drawings of piping layouts, including fittings, couplings, sleeves, cleanouts, valves, supports and anchors. Label pipe size, materials, type, and class on drawings and include the limits of each reach of restrained joints. Provide cross sections showing elevations of cleanouts, pipes, fittings, sleeves, and valves.
 3. Catalog data for pipe, joints, fittings, sleeves, harnessing and cleanouts.
- C. Quality Control: Submit certificate of compliance for pipe, fittings, gaskets, coatings, specials, sleeves and cleanouts in accordance with this Section.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store and handle all pipe, fittings and appurtenances as specified in Division 1 and Section 33 05 03.

PART 2 PRODUCTS

2.1 MATERIALS

- A. Fittings for Pressure Pipe: Provide all fittings meeting the requirements of ANSI A21.10, unless shown or specified otherwise. Provide fittings with cement mortar lining. Fittings 14 inches and larger require a pressure rating of 150 psi, or as specified, whichever is greater.
- B. Joints and Fittings for Gravity Sewer Pipe: Provide all fittings meeting the requirements of ASTM D 3034 and ASTM F 679. Provide joints that are a molded integral part of the pipe section. Do not use joints or couplings furnished loose. Provide joints with elastomeric gasket joints.
- C. Joints for Pressure Pipe: Provide pipe with bell ends in accordance with AWWA C900 and AWWA C905. Provide joints with elastomeric gasket joints.
- D. Elastomeric Gasket Joints: Provide elastomeric gasket joints in accordance with ASTM F 477.
- E. Rubber Gasket Joints: Provide mechanical joints meeting the requirements of ANSI A21.11.
- F. Harnessing: See LCU Approved Materials List.

- G. Color: Provide pipe made of 100 percent of the color specified. Provide green sewer or force main pipe. Provide blue potable water pipe. Provide pantone purple for reuse water pipe.
- H. Pressure Pipe Outside Diameter: Provide pressure pipe of the outside diameter consistent with ductile-iron pipe.
- I. Pipe Marking: Provide mark on each pipe at internals of 5 feet or less to designate compliance with applicable ASTM or AWWA specification.
- J. Temporary Bulkheads: Provide temporary bulkheads at the ends of sections where adjoining pipelines have not been completed and are not ready to connect.
 - 1. Remove all temporary bulkheads when they are no longer needed.
- K. Date of Manufacturer: Provide pipe and fittings manufactured no earlier than 12-month period preceding the date of the Agreement.
- L. Wall Thickness for Gravity Sewer:
 - 1. 4 through 15 inches diameter - provide SDR-26 conforming to ASTM D 3034 for depth of cuts through 18 feet.
 - 2. 18 through 27 inches diameter - provide either T-1 or T-2 conforming to Table 1 in ASTM F 679.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install all buried PVC pipe and fittings in accordance with the manufacturer's recommendations and approved shop drawings and as specified in Division 1 and Section 33 05 03.

3.2 LEAKAGE TESTING

- A. Cleaning: Flush clean and test all pipes after installation.

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- B. Testing: Test pipes for leaks and repair or tighten as required.
- C. Procedures: Conduct tests in accordance with Section 33 05 01.

3.3 DISINFECTION

- A. General: Disinfect all pipelines that are to carry potable water before they are placed in service as specified in Section 33 11 12.

3.4 SCHEDULES:

- A. Refer to the Schedules contained in Section 33 05 03 Laying and Jointing Buried Pipelines for information on the piping that is to be constructed using the pipe materials and methods specified herein.

END OF SECTION

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SECTION 33 34 01

POLYVINYL CHLORIDE (PVC) FORCE MAIN PIPE

PART 1 GENERAL

1.1 SCOPE OF WORK

- A. Furnish all labor, materials, equipment, and incidentals required, and install polyvinyl chloride (PVC) force main pipe, fittings, and appurtenances as shown on the drawings and as specified herein.

1.2 SUBMITTALS

- A. Submit to the ENGINEER within fourteen calendar days after receipt of Notice-to-Proceed a list of materials to be furnished, the names of the suppliers and the date of delivery of materials to the site.
- B. Submit for approval, as provided in the General Conditions, complete, detailed shop drawings of all PVC pipe and fittings.
- C. Submit and shall comply with pipe manufacturer's recommendations for handling, storing, and installing pipe and fittings.

PART 2 PRODUCTS

2.1 POLYVINYL CHLORIDE (PVC) PIPE AND FITTINGS

- A. Unless otherwise shown on the Drawings or specified, PVC force main pipe shall meet the following minimum requirements:
 - 1. For PVC pipe not installed under roadway pavement:
 - a. Pipe 4 inches through 24 inches in diameter shall be DR18, AWWA C-900.
 - b. Pipe greater than 24 inches in diameter shall be DR25, AWWA C900.
 - 2. For PVC pipe installed under roadway pavement by direct burial:
 - a. Pipe 4 inches through 12 inches in diameter shall be DR14, AWWA C-900
 - b. Pipe 14 inches through 24 inches in diameter shall be DR14, AWWA-C905.
 - c. Pipe greater than 24 inches in diameter shall be DR25, AWWA C-900.

- B. PVC fittings 4 inches and larger in diameter shall meet the requirements of applicable AWWA C900 and C905 specifications. Fittings shall be manufactured entirely of PVC meeting ASTM D1784, shall be formed by a thermal-form process and be of one-piece construction, able to withstand 755 psi quick burst pressure-tested in accordance with ASTM D1599 and withstand 500 psi for a minimum of 1,000 hours tested in accordance with ASTM D1598. Bells shall be gasketed push on type conforming to ASTM D3139 with gaskets conforming to ASTM F477. Approved fittings are listed in the LCU Approved Materials List. Ductile iron fittings with mechanical or push on joints conforming to AWWA C153 or C110 may be approved as alternative when PVC pressure fittings of the required sizes are not available. If ductile iron fitting is used, the fitting shall have a fusion bonded epoxy coating to a minimum of 20 mil thickness.
- C. Pipe shall be homogeneous throughout. It shall be free from voids, inclusions, and other defects. Pipe surface shall be free from nicks and scratches, joining surfaces of spigots and joints shall be free from gouges and imperfections that could cause leakage.
- D. All joints shall be made in accordance with the manufacturer's recommendations. The particular joint used shall be approved by Lee County Utilities prior to installation. No sulfur-based compounds shall be used.
- E. Pipe shall be furnished in standard laying lengths not exceeding 20 feet.
- F. Restrained joints shall be provided at all tees, plugs, horizontal bends, vertical offsets, and locations shown on the drawings. See the LCU Approved Materials List for Joint restraint devices for C-900 PVC pipe used with ductile iron mechanical joint fittings, Bell joint restraint devices for PVC push joint pipe, and restraints for C-900 PVC fittings. Bolts and nuts shall be Ductile Iron or 300 Series Stainless Steel, T-Head type with hexagonal nuts. Bolts and nuts shall be machined through and nuts shall be tapped at right angles to a smooth bearing surface. Restraints shall be Class 150 psi and shall be capable of withstanding 300 psi quick burst test without separation or failure. Suitable PVC/ductile iron adapters shall be provided as necessary.
- G. PVC pipe fittings for 2-inch and smaller diameter pipe shall be glued and shall be Schedule 80 and conform to the requirements of ASTM D-2464. Threaded joints can be used with PVC Schedule 80 pipe or stronger with diameters larger than 2 inches. At threaded joints between PVC and metal pipes, the metal shall contain a threaded socket end and the PVC threaded spigot end. A metal spigot shall not under any circumstances, be screwed into a PVC socket.

2.2 IDENTIFICATION

- A. Pipe shall bear identification markings that will remain legible after normal handling, storage, and installation. Markings shall be applied in a manner that will not weaken

or damage the pipe. Marking shall be applied at intervals of not more than 5 feet on the pipe. Marking on the pipe shall include the following:

- B. Nominal size and OD base.
- C. PVC.
- D. Dimension ratio.
- E. AWWA pressure rating.
- F. AWWA designation.
- G. Manufacturer's name or trademark.
- H. Manufacturer's production code, including day, month, year, shift, plant, and extruder of manufacture.
- I. All PVC sewage force main pipe shall be color coded green.

2.3 STRUCTURE AND MANHOLE CONNECTIONS

- A. Pipe stubs for all structure and manhole connections shall not exceed 12 inches in length unless otherwise shown on the drawings. Caps shall be furnished where required.

PART 3 EXECUTION

3.1 INSTALLATION

- A. PVC force main pipe shall be installed in accordance with the manufacturer's recommendation, as shown on the Drawings, and as specified herein.
- B. Use care in handling, storage, and installation of pipe and fittings. Storage of pipe on the job site shall be done in accordance with the pipe manufacturer's recommendation. Under no circumstances shall pipe or fittings be dropped into the trench.
- C. Pipe shall be laid to lines and grade shown on the Drawings with bedding and backfill as shown on the Drawings and as specified in Section 31 23 23. Blocking under the pipe will not be permitted.
- D. When laying is not in progress, or the potential exists for dirt or debris to enter the pipe, the open ends of the pipe shall be closed with plug or by other approved means.
- E. In all cases where PVC pipe is installed, a marking tape shall be located above the top of the pipe as specified in Section 33 05 03.

3.2 TESTING FORCE MAINS

- A. Test force mains for leakage in accordance with Section 33 05 01.

END OF SECTION

SECTION 33 34 12

WASTEWATER VALVES AND APPURTENANCES

PART 1 GENERAL

1.1 SCOPE OF WORK

- A. Furnish all labor, materials, equipment and incidentals required and install complete and ready for operation all valves and appurtenances as shown on the Drawings and as specified herein.
- B. The equipment shall include, but not be limited to, the following:
 - 1. Eccentric Plug Valves
 - 2. Check Valves
 - 3. Pinch Check Valves
 - 4. Vacuum Breakers
 - 5. Air Release Valves
 - 6. Corporation Stops
 - 7. Flange Adapter Couplings
 - 8. Flexible Couplings
 - 9. Diaphragm Seals
 - 10. Unions
 - 11. Mechanical Type Seals
 - 12. Hose End Faucets
 - 13. Pressure Gauges
 - 14. Reduced Pressure Backflow Preventor
 - 15. Flow Meters

1.2 DESCRIPTION OF SYSTEMS

- A. All of the equipment and materials specified herein are intended to be standard for use in controlling the flow of wastewater and reclaimed water.

1.3 QUALIFICATIONS

- A. All of the types of valves and appurtenances shall be products of well established reputable firms who are fully experienced, reputable and qualified in the manufacture of the particular equipment to be furnished. The equipment shall be designed, constructed and installed in accordance with the best practices and methods and shall comply with these specifications as applicable.

1.4 SUBMITTALS

- A. Submit within 30 days after execution of the contract a list of materials to be furnished, the names of the suppliers and the date of delivery of materials to the site.
- B. Complete shop drawings of all valves and appurtenances shall be submitted to the ENGINEER for approval in accordance with the requirements of Section 01 33 00 and the General Conditions.

1.5 TOOLS

- A. Special tools, if required for normal operation and maintenance shall be supplied with the equipment.

PART 2 PRODUCTS

A. General:

- 1. All valves and appurtenances shall be of the size shown on the Drawings and as far as possible all equipment of the same type shall be from one manufacturer.
- 2. All valves and appurtenances shall have the name of the maker and the working pressure for which they are designed cast in raised letters upon some appropriate part of the body.

B. Eccentric Plug Valves

- 1. All valves shall be eccentric plug valves unless otherwise specified. Valves shall be of an approved make and model (see LCU Approved Materials List).
- 2. Plug valves shall be tested in accordance with AWWA C504 Section 5. Each valve shall be performance tested in accordance with AWWA C504 Section 5.2 and shall be given a leakage test and hydrostatic test as described in AWWA C504 Paragraphs 5.3 and 5.4. The leakage test shall be applied to the face of the plug tending to unseat the valve. The Manufacturer shall furnish certified copies of reports covering proof of design testing as described in AWWA C504 Section 5.5.
- 3. Plug valves shall be of the tight closing, resilient faced, non-lubricating variety and shall be of eccentric design such that the valve's pressure member (plug) rises off the body seat contact area immediately upon shaft rotation during the opening movement. Valve pressure ratings shall be as follows and shall be established by hydrostatic tests as specified by ANSI B16.1-1967. Valves shall be drip-tight in both directions (bi-directional) at rated pressure, 175 psi through

12-inch diameter, 150 psi for 14-inch diameter and above. The valve shall be provided with a 2-inch square operating nut.

4. The valve body shall be constructed of cast iron ASTM A126, Class B. Body ends shall be mechanical joint to meet the requirements of AWWA C111/ANSI A21.11 or single gasket push-on type.
5. The valve plug shall be constructed of cast iron or ductile iron and shall have a conical seating surface which is eccentrically offset from the center of the plug shafts. The plug and shafts shall be integral. The entire plug face shall be totally encapsulated with Buna N (Nitrile) rubber in all valve sizes. The rubber to metal bond must withstand 75 lbs. pull under test procedure ASTM D-429-73, Method B. When the plug is in full open position, plug geometry and body waterway contours must provide a passageway that allows flow capacity **equal to 100% of the adjacent pipe area.**
6. Valve seat mating surface shall be constructed of a welded-in overlay of not less than 90% nickel or be a one-piece 304 stainless steel ring. Seat ring contour must be precision machined.
7. A mechanical "brake" shall be supplied on all valves and shall be capable of "locking" the valve in any intermediate position between full-open and full-closed.
8. Valves shall have multiple V-type packing and packing glands and shall be capable of being field adjusted or repacked without the bonnet or plug being removed from the valve with the valve under the full rated pressure. Valves shall have a port position indicator.
9. For corrosion protection, the interior ferrous surfaces of all plug valves shall have a 2-part epoxy internal coating to a minimum of 20 mils thickness.
10. Valve shaft seals shall be adjustable and comply with AWWA C507 Section 10 and with AWWA C507 Section 11.
11. Manual valves shall have lever or gear actuators and tee wrenches, extension stems, floorstands, etc. as indicated on the plans. All valves 6" and larger shall be equipped with gear actuators. All gearing shall be enclosed in a semi-steel housing and be suitable for running in a lubricant with seals provided on all shafts to prevent entry of dirt and water into the actuator. All actuator shafts shall be supported on permanently lubricated bronze bearings. Actuators shall clearly indicate valve position and an adjustable stop shall be provided to set closing torque. All adjustable stop shall be provided to set closing torque. All exposed nuts, bolts, and washers shall be zinc or cadmium plated. Valve packing adjustment shall be accessible without disassembly of the actuator.

12. Valves and gear actuators for submerged service shall have seals on all shafts and gaskets on the valve and actuator covers to prevent entry of water. Actuator mounting brackets for buried or submerged service shall be totally enclosed and shall have gasket seals. All exposed nuts, bolts, springs and washers shall be stainless steel.
13. Three-way plug valves shall be non-lubricated gear oriented. Valve bodies shall be ASTM A-126 Class, and be semi-steel with 125 lb. ANSI standard flanges. Plugs shall be resilient faced. Three-way valves shall be 3-way, 3 port 270 degree turn.
14. Plug valves installed such that actuators are 6 feet or more above the floor shall have chain wheels.
15. Where shown on the Drawings, plug valves shall be installed with extended shafts and actuators. Actuators for extended shafts shall be mounted on floor stands where indicated on the drawings or shall be removable handwheels where floor stands are not called for. Six-inch sleeves shall be provided for extended shafts in all floors; where necessary covers shall be provided. Shafts shall be of adequate strength to operate the valve and shall be 304 stainless steel where submerged and carbon steel elsewhere. Floor stands and covers, where called for shall be cast iron. Floor stands shall be equipped with valve position indicators. Where shown on the drawings, plug valves shall be furnished with extended bonnets, see LCU Approved Materials List.
16. All buried plug valves shall have a remote position indicator in the valve box showing position of the valve. A stainless steel centering and I.D. plate shall be provided showing direction of opening and number of turns to open for each valve.

C. Valves for Buried Service

1. Valves for buried service shall meet all the requirements as specified herein for interior except that buried valves shall have mechanical joint ends.
2. All buried valves shall have cast-iron three-piece valve boxes, valve boxes shall be provided with suitable heavy bonnets to extend to such elevation at the finished grade surface as directed by the ENGINEER. The barrel shall be two-piece, screw type, having 53" shaft. The upper section shall have a flange at the bottom having sufficient bearing area to prevent settling, shall be designed so as to prevent the transmission of surface loads directly to the valve or piping, and shall be complete with cast iron covers. Covers shall have "SEWER" cast into the top. The covers shall be so constructed as to prevent tipping or rattling. Valve boxes shall be of an approved manufacture listed in the LCU Approved Materials List.

3. One tee-handled gatewrench of suitable length shall be furnished to operate each valve with a valve box.
4. Where valves are located out of pavement, the boxes shall be adjusted to finished grade and a concrete slab two feet square and six inches thick shall be poured around the box.
5. Valve boxes shall be of the heavy duty, traffic bearing cast iron, adjustable screw type with a drop cover. The valve box assembly shall consist of a bottom section, top section and cover which is cast from gray iron, formulated to ASTM specification A-48 latest revision, class 30 minimum and shall be free from blowholes, shrinkage or other imperfections not true to pattern. The shaft size shall be 5 1/4" and the adjustable length shall be from 18" to 24". The wall thickness shall be 3/16" \pm 1/16". The weight of the assembly shall be 61 pounds \pm 2 pounds, with the cover weight being a minimum of 12 pounds.
6. The name of the manufacturer and foundry of origin shall be cast into each of the components of the assembly in legible form. The assembly shall be suitable for highway traffic wheel loads of 16,000 pounds and shall withstand a proof load test of 25,000 pounds without failure or permanent deflection, as per Federal Specification RR-F-621-C, latest revision. The valve box shall be cast, machined, assembled, and packaged within the United States and shall fully comply with the Buy American provisions of Public Law 102-240, enacted 12/18/91.

D. Check Valves

1. Check valves smaller than 10 cm (4") shall have a bronze body with a bronze disk. Check valves shall absolutely prevent the return of water back through the valve when the inlet pressure decreases below the delivery pressure. The valve must be full opening, tight seating and its seat right shall be renewable and must be securely held in place by a threaded joint; the valve disc shall be bronze and shall be suspended from a non-corrosive shaft which will pass through a stuffing box.
2. The check valve 10 cm (4") and larger shall be a rubber flapper type swing check valve and the body and cover shall be cast iron construction meeting ASTM A126 Class B or ductile iron construction. The flapper shall be Buna-N having an "O" ring seating edge and be internally reinforced with steel.
3. Flapper to be captured between the body and the body cover in a manner to permit the flapper to flex from closed to full open position during flow through the valve. Flapper shall be easily removed without need to remove valve from line. Check Valves to have full pipe size flow area. Seating surface to be on a 45° angle requiring the flapper to travel only 35° from closed to full open position, for minimum head loss and non-slam closure.

4. Non-slam closing characteristic shall be provided through a short 35° disc stroke and a memory flex disc return action.
5. When essential to create backflow through the check valve, i.e.; to prime or backflush a clogged pump, an external backflow device shall be included.
6. Valve exterior to be painted Phenolic Primer Red Oxide for high resistance to corrosion.
7. For corrosion protection, the interior ferrous surfaces of all check valves used in sewage applications shall be coated with a factory applied, two-part epoxy coating to a minimum of 20 mils thick.
8. Materials of construction shall be certified in writing to conform to A.S.T.M. specified above.
9. Valve shall be of an approved make and model (see LCU Approved Materials List).
10. All valves shall have a three-year 100% replacement guarantee.

E. Pinch Check Valves

1. Pinch check valves shall be of an approved make and model (see LCU Approved Materials List).

F. Air Release Valves

1. Air release valves (ARV) used on sewer force mains shall be of the automatic type designed for wastewater applications. The valve body shall be cast iron construction, ASTM A126, Class B, and all internal working parts shall be 316 Series stainless steel, and BUNA-N orifice button. The venting orifice shall be a minimum of 2.54 cm (1") in diameter. The inlet openings shall be sized per manufacturer's recommendation but no less than 5 cm (2") NPT screwed connection. ARVs shall be of an approved make and model (see LCU Approved Materials List).
2. The Bermad Flow Control Accessories model ARI D-40 combination valve shall be installed to release air from the discharge piping at the pump station. This valve shall be located as shown in Section 9 of the Lee County Utilities Operations Manual, just past the 90-degree bend on the header pipe detail. The working pressure shall be 200 psi minimum and shall have a 2-inch threaded connection. Air discharged from this valve shall be released through connecting 2-inch PVC or HDPE pipe back through into the wetwell.

3. Ball valve shall be stainless steel.

G. Corporation Stops

1. Corporation stops for connections to ductile iron or steel piping shall be all stainless steel suitable for 150 psi test pressure, see LCU Approved Materials List.

H. Flange Adapter Couplings

1. Flange adapter couplings shall be of the size and pressure rating required for each installation and shall be suitable for use on either cast iron or ductile iron pipe. They shall be of an approved make and model (see LCU Approved Materials List).

I. Flexible Couplings:

1. Flexible couplings shall be either the split type or the sleeve type as shown on the Drawings.
 - a. Split type coupling shall be either the split type or the sleeve type as shown on the Drawings. The couplings shall be mechanical type for radius groove piping. The couplings shall mechanically engage and lock grooved pipe ends in a positive coupling and allow for angular deflection and contraction and expansion.
 - b. Couplings shall consist of malleable iron, ASTM Specification A47, Grade 32510 housing clamps in two or more parts, a single chlorinated butyl composition sealing gasket with a "C" shaped cross-section and internal sealing lips projecting diagonally inward, and two or more oval track head type bolts with hexagonal heavy nuts conforming to ASTM Specification A183 and A194 to assemble the housing clamps. Bolts and nuts shall be Series 300 stainless steel.
 - c. Victaulic type couplings and fittings may be used in lieu of flanged joints. Pipes shall be radius grooved as specified for use with the Victaulic couplings. Flanged adapter connections at fittings, valves, and equipment shall be of an approved make and model (see LCU Approved Materials List).
 - d. Sleeve type couplings shall be used with all buried piping. The couplings shall be of steel and shall be of an approved make and model (see LCU Approved Materials List). The coupling shall be provided with stainless steel bolts and nuts unless indicated otherwise.
 - e. All couplings shall be furnished with the pipe stop removed.

- f. Couplings shall be provided with gaskets of a composition suitable for exposure to the liquid within the pipe.
- g. If the Contractor decides to use victaulic couplings in lieu of flanged joints, he shall be responsible for supplying supports for the joints.

J. Diaphragm Seals:

- 1. Diaphragm seals shall be installed on pressure gauge connection to all lines where shown on the Drawings, to protect pressure switches used to monitor excessive pressures on pipe lines. The diaphragm shall be "thread attached" to both piping and pressure switches. Diaphragm seals shall be constructed of cadmium plated carbon steel, except for the lower housing which shall be specifically chosen according to the fluid pressure being monitored.
- 2. Diaphragm seals shall have a flushing connection and be of an approved make and model (see LCU Approved Materials List).

K. Unions

- 1. Unions on ferrous pipe 2" in diameter and smaller shall be 150 pounds malleable iron, zinc-coated. Unions on water piping 22" in diameter and larger shall be flange pattern, 125-pound class, zinc-coated. Gaskets for flanged unions shall be of the best quality fiber, plastic, or leather. Unions shall not be concealed in walls, ceilings, or partitions.

L. Mechanical Type Seals

- 1. Mechanical type seals shall consist of an adjustable modular bolted, synthetic rubber and plastic sealing element. The sealing element shall be of an approved make and model (see LCU Approved Materials List).

M. Hose End Faucets

- 1. Hose end faucets for potable water supply at submersible stations shall be of an approved make and model (see LCU Approved Materials List). Faucet shall be furnished with removable key and shall be lockable.

N. Pressure Gauges

- 1. Each pressure gauge shall be direct mounted, cast aluminum case, with a 42" diameter dial and furnished with a clear glass crystal window, 3/8" shut-off valve, and a bronze pressure snubber. Provide diaphragm seals between shut-off valve and pressure gauge on all sludge and lines with nonclear matter in suspension of solution. All gauges shall be weatherproofed. The face dial

shall be white finished aluminum with jet black graduations and figures. The face dial shall indicate the units of pressure being measured (e.g., feet, inches, etc.) or be dual scale.

2. If shown on the drawings, each pump discharge line shall be furnished with gauges sized 0-100 psi.

O. Reduce Pressure Backflow Preventor

1. If shown on the drawings, backflow preventors shall be supplied at each pump station.

P. Flow Meters

1. Meters shall be of the magnetic type with Teflon lining, stainless steel electrodes and ultrasonic cleaning, or the universal venturi type with flanged cast or ductile iron body and bronze throat. Flow meters shall be designed to record both the peak pumping station capacity and anticipated minimum flows with equally high accuracy. The meters shall be direct reading in gallons per minute, totalizing in million gallons per day and recording on 12-inch diameter, 24-hour linear charts in gallons per minute. All meters shall also be tied to the Radio Telemetry SCADA System. The flow metering system shall be installed within the pumping station structure, if space is available, or in an exterior protected and drained pit. In all cases, meter by-pass valves and piping shall be provided.
2. Flow meters shall be provided for all sewage pumping stations with ultimate ratings greater than 1500 gpm, or as directed by LCU.

PART 3 EXECUTION

3.1 INSTALLATION

- A. All valves and appurtenances shall be installed in the locations shown, true to alignment and rigidly supported. Any damage to the above items shall be repaired to the satisfaction of the ENGINEER before they are installed.
- B. Valves shall be carefully inspected, opened wide and then tightly closed and the various nuts and bolts shall be tested for tightness. Special care shall be taken to prevent any foreign matter from becoming lodged in the valve seat. Valves, unless shown otherwise shall be set with their operator shaft vertically. Any valve that does not operate correctly shall be removed and replaced.
- C. Valve boxes shall be carefully centered over the operating nuts of the valves so as to permit a valve wrench or key to be fitted easily to the operating nut. Valve boxes shall be set to conform to the level of the finished surface and held in position by a ring of concrete placed under the support flange as shown on the details in Section 9 of the Lee County Utilities Operations Manual. The valve box shall not transmit surface

loads to the pipe or valve. Care shall be taken to prevent earth and other material from entering the valve box. Any valve box which is out of alignment or whose top does not conform to the finished ground surface shall be dug out and reset. Before final acceptance of the work, all valve boxes shall be adjusted to finish grade. Valve operating risers shall be installed with any valves required to ensure that the operating nut is 30-inches or less from the ground surface.

- D. After installation, all valves and appurtenances shall be tested at least 1 hour at the working pressure corresponding to the class of pipe, unless a different test pressure is specified. If any joint proves to be defective, it shall be repaired to the satisfaction of the ENGINEER.
- E. Install all floor boxes, brackets, extension rods, guides, the various types of operators and appurtenances as shown on the Drawings that are in masonry floors or walls, and install concrete inserts for hangers and supports as soon as forms are erected and before concrete is poured. Before setting these items, check all plans and figures which have a direct bearing on their location and he shall be responsible for the proper location of these valves and appurtenances during the construction of the structures.
- F. Pipe for use with flexible couplings shall have plain ends as specified in the respective pipe sections in Division 15.
- G. Buried flanged or mechanical joints shall be made with Series 300, stainless steel bolts. All exposed bolts shall be made with Series 300 stainless steel bolts.
- H. Prior to assembly of split couplings, the grooves as well as other parts shall be thoroughly cleaned. The ends of the pipes and outside of the gaskets shall be moderately coated with petroleum jelly, cup grease, soft soap or graphite paste, and the gasket shall be slipped over one pipe end. After the other pipe has been brought to the correct position, the gasket shall be centered properly over the pipe ends with the lips against the pipes. The housing sections then shall be placed. After the bolts have been inserted, the nuts shall be tightened until the housing sections are firmly in contact, metal-to-metal, without excessive bolt tension.
- I. Prior to the installation of sleeve-type couplings, the pipe ends shall be cleaned thoroughly for a distance of 8". Soapy water may be used as a gasket lubricant. A follower and gasket, in that order, shall be slipped over each pipe to a distance of about 6" from the end, and the middle ring shall be placed on the already laid pipe end until it is properly centered over the joint. The other pipe end shall be inserted into the middle ring and brought to proper position in relation to the pipe already laid. The gaskets and followers shall then be pressed evenly and firmly into the middle ring flaires. After the bolts have been inserted and all nuts have been made up finger-tight, diametrically opposite nuts shall be progressively and uniformly tightened all around the joint, preferably by use of a torque wrench of the appropriate size and torque for the bolts.

3.2 SHOP PAINTING

- A. Ferrous surfaces of valves and appurtenances shall receive a coating of rust-inhibitive primer. All pipe connection openings shall be capped to prevent the entry of foreign matter prior to installation.

3.3 FIELD PAINTING

- A. All metal valves and appurtenances specified herein and installed in valve and meter pits will be painted as specified in Section 09 90 00.

3.4 INSPECTION AND TESTING

- A. Completed pipe shall be subjected to hydrostatic pressure test for hours at full working pressure. All leaks shall be repaired and line retested as approved by the ENGINEER. Prior to testing, the gravity pipelines shall be supported in an approved manner to prevent movement during tests.

END OF SECTION

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